

322

APPLICATOR PARTS LIST

MINIATURE QUICK CHANGE APPLICATOR
END FEED

AMP INCORPORATED
HARRISBURG, PENNA.

TYPE CODE
 PROD
 IN DIR
 W.O.

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.
1	WIRE CRIMPER	1	453844-1	43	WASHER-LAMINATED	1	690125-1
2	SPACER - INSULATION	1	1-690407-1	44	RAM	1	690747-1
3	INSULATION CRIMPER	1	690812-4	45	PLUG-NYLON	1	690191-1
4	PIN - CRIMPER	1	1-238009-1	46	BLOCK-INS. ADJ.	1	690402-3
5	SHEAR BLADE SPACER	1	1-690407-5	47	SCREW-SHOULDER	1	22352-8
6	HOLD DOWN			48	CAM	1	238015-1
7	SHEAR BLADE	1	681840-1	49	CRIMPER BOLT	1	690686-1
8	ANVIL	1	693655-1	50			
9	FRONT SHEAR PLATE	1	240634-3	51			
10	SHEAR PLATE SPACER	2	240645-3	52	LEVER-TERMINAL	1	455679-1
11	REAR SHEAR PLATE	1	240644-1	53	FEED FINGER	1	690626-3
12	HOLD DOWN SPRING			54	FEED FINGER SPRING	1	691499-1
13	SPRING SPACER			55	FEED FINGER PIN	1	240624-1
14	HOLD DOWN SPACER			56			
15	ANVIL INSUL	1	690702-6	57			
16	SPRING - FEED RETURN	1	3-22287-0	58	HOUSING	1	240619-1
17	ANCHOR - SPRING	1	238008-1	59	CAP	1	240621-1
18	FRONT - STRIP GUIDE	1	454204-4	60	WEAR PLATE	1	240845-1
19	REAR - STRIP GUIDE	1	455201-1	61	ROD-FEED	1	240631-1
20	DRAG - STOCK	1	240696-8	62	ROLLER-CAM	1	240658-1
21	DRAG LEVER	1	240636-1	63	PIN-CAM ROLLER	1	240659-1
22	DRAG SPRING	1	7-22282-5	64	SCREW-ADJ.	1	240632-1
23	PLATE - STRIP HOLD			65	BLOCK-PIVOT	1	240629-1
24	STRIP GUIDE PLATE	1	693658-1	66	LEVER-INTERMEDIATE	1	240630-1
25	BASE BLOCK	1	240647-1	67	BUSHING	1	240633-1
26	BASE PLATE	1	690658-1	68	SHAFT-PIVOT	1	240626-1
27	STRIPPER	1	240639-2	69	PLATE ADJ.	1	240628-1
28	R STR. GUIDE SPA.	1	693657-1	70	HEX NUT	1	22594-8
29	SHOULDER SCREW			71	SPACER	1	690517-1
30	ANCHOR SPACER			72	SPRING ASSIST	2	690603-1
31	SPACER - BASE BLOCK			73			
32	SPACER STRIPPER	1	2-690451-0	74	TERM GUIDE, UPPER	1	455202-1
33				75	TERM GUIDE, LOWER	1	455203-1
34				76			
35	POST-RAM	1	690212-1	77			
36	SPRING WASHER	1	22480-5	78	GUARD (WINDOW)	REF	455745-1
37	DISC-WIRE 4-690692-9	1	690414-4	79	GUARD	+	690655-1
38	DISC-INSULATION	1	690142-1				
39	SPRING-COMPRESSION	2	690170-1				
40	BALL STEEL	2	23241-6				
41	DISC SPACER						
42	WASHER RAM	1	690124-4				

REV.	REVISION RECORD	DATE	BY	ECN
G	SUPER REDRAWN W/CHG	4-28-71	MM	L-8256
H	ITEM #5 WAS 1-7	8-9-71	PS	L-8426
J	REV PER ECN	9-24-71	MM	L-8510
K	REV PER ECN	12-9-71	MM	L-8633
L	REV PER ECN	6-14-72	MM	L-8841
M	REV PER ECN	9-14-72	MM	L-9161

CRIMPING DATA			TERMINALS
TO APPLY TERMINAL			61443
FLAG RING			
PAD LETTER	CRIMP HEIGHT	WIRE SIZE	
A	.078	14	
B	.070	16	
C	.064	18	
D	NOT USED		
CRIMP	SIZE	TYPE	FEED
WIRE	.110	F	
INSUL.	.150	O	.445
INSULATION RANGE	WIRE RANGE		
.100 - .140	18-14		
EXPLODED VIEW	SET UP GAGE		
REF A-6032-1, -2	69108-1		
REMARKS: AMPOMATOR FEED SIDE ONLY			
<p>THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INC. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.</p>			
<p>■ DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT</p>			
THIS APPLICATOR IS TO BE USED ON			
MACH. SERIAL NO.		DIST.	
MACH. PARTS LIST		66	
APPL. SERIAL NO.	DATE SHIPPED		DESIGNED
			RELLI
CUSTOMER NAME AND ADDRESS			CHK'D. 3-4-71
			HL MICULF
			APP'D. 5-5-71
			Keatney
APPLICATOR NUMBER	REV.	SHEET	
U	687133-1	1 of 1	

T. REV PER ECN R3133 RBIC 7-23-71 R
 REV PER ECN R1786 MWB 8/75
 REV PER ECN R7309 LEIS 2/78
 REV PER ECN 6-23-73 IN L-9339
 REVISED 53454 R792 in 10/74

FOR HARDWARE SEE 2-687010-8