

**Features** 



# NDRG161/163 Series

Numeric Display/ Bi-Color Type/Case Size 12.5 x 19.0 mm

#### Case Size 12.5 x 19.0 mm (W x H) **Product features** •Bi-Color • Each color has anode common and cathode common respectively. • A black case and a gray case are available. ·Lead-free soldering compatible RoHS compliant Peak wavelength Green : 570nm Red : 660nm Number of Digit 1 Digit Segment Shape Arrow Feather Type Character Height 15.2 mm Die materials Green : GaP Red : GaAlAs Soldering methods TTW (Through The Wave) soldering and manual soldering ESD More than 2kV(HBM) Packing Tray

## Recommended Applications

Amusement Equipment, Electric Household Appliances, Other General Applications





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### **Emitted Color**

Part No.				Material	Emitted Color	Chip/ Segment
Anode Common Cathode Common						
Case Color	Case Color	Case Color	Case Color Case Color		Emitted Color	Segment
Black	Gray	Black	Gray			
	NARG163	NKRG161	NKRG163	GaP	Green	1
NARG161	NARGIOI NARGIOS NARG	INKKGIOI			Red	1

## Absolute Maximum Ratings

ltem	Symbol	Absolute Maximum Ratings		Unit
nem		Green	Red	Unit
Power Dissipation <sup>**1</sup>	Pd	36	36	mW/seg
Forward Current <sup>**1</sup>	I <sub>F</sub>	15	15	mA/seg
Pulse Forward Current <b>*</b> 1, <b>*</b> 2	I <sub>FRM</sub>	70	70	mA/seg
Derating	⊿I <sub>F</sub>	0.22	0.22	mA/°C
(Ta=25°C or higher)	⊿ I <sub>FRM</sub>	1.00	1.00	mA/°C
Reverse Voltage	V <sub>R</sub>	4	4	V
Operating Temperature	T <sub>opr</sub>	-30~+70	-30~+70	C
Storage Temperature	T <sub>stg</sub>	-30~+80	-30~+80	C

 $\approx$ 1 When bi-color LEDs are driven simultaneously, the above ratings is the total of Pd, I<sub>F</sub> and I<sub>FRM</sub> values.

**X2**  $I_{FRM}$  Measurement condition : Duty 1/5, f = 1kHz

## **Electro-Optical Characteristics**

ltem		Symbol	Characteristics			Unit
nem	Conditions	Symbol		Green	Red	Unit
Luminous Intensity	I <sub>F</sub> =10mA	I <sub>V</sub>	MIN.	1.2	1.2	mcd/seg
Luminous Intensity			TYP.	2.4	2.4	
r 1.)/k	I <sub>F</sub> =10mA	V <sub>F</sub>	TYP.	2.0	1.7	V/seg
Forward Voltage			MAX.	2.4	2.0	
Reverse Current	V <sub>R</sub> =4V	I <sub>R</sub>	MAX.	20	20	μ A/seg
Peak Wavelength	I <sub>F</sub> =10mA	λp	TYP.	570	660	nm
Spectral Line Half Width	I <sub>F</sub> =10mA	⊿λ	TYP.	30	30	nm

Page 2

(Ta=25°C)

(Ta=25°C)

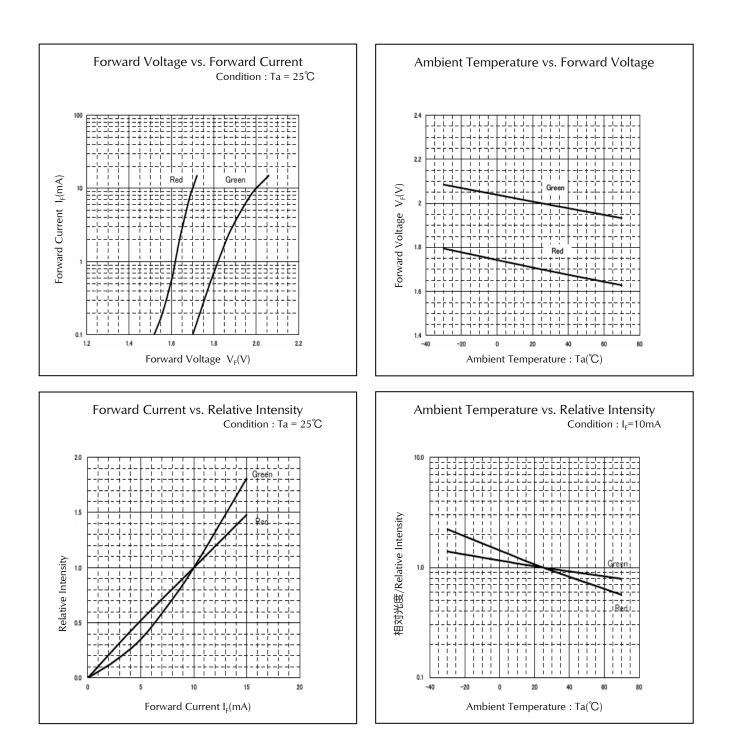




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## **Technical Data**

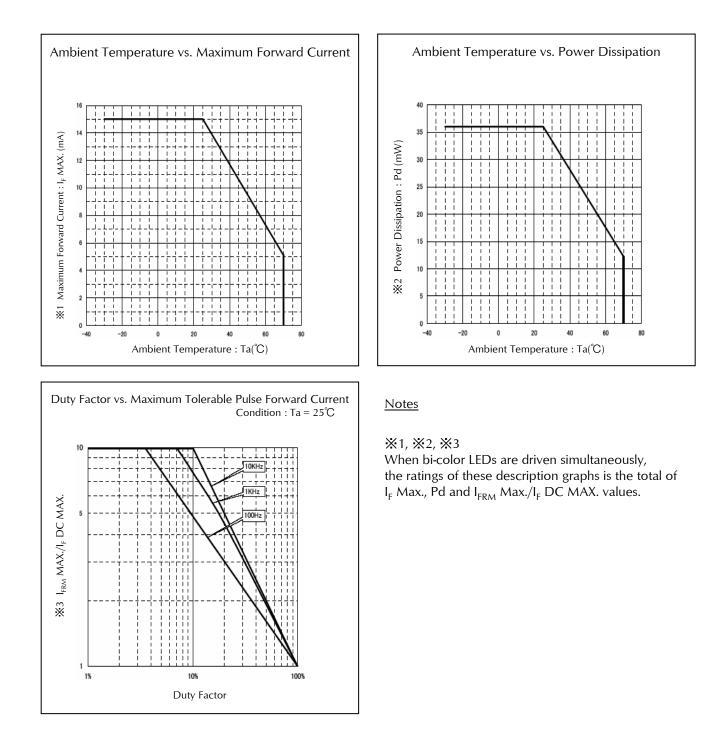






NDRG161/163 Series

## **Technical Data**



Bi-Color Type/Case Size 12.5 x 19.0 mm



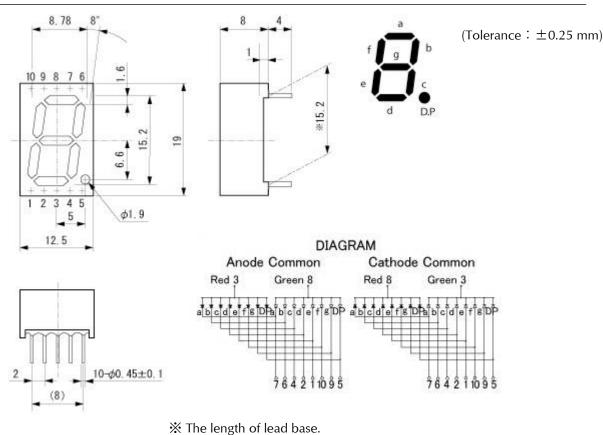
(Unit: mm)



### N□RG161/163 Series

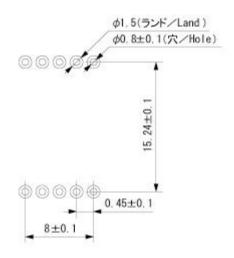
Numeric Display/ Bi-Color Type/Case Size 12.5 x 19.0 mm

## Package Dimensions



## **Recommended Soldering Pattern**

(Unit: mm)







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## TTW (Through The Wave) soldering Conditions

Pre-heating	100 ℃ 60 s	(MAX.) Resin surface temperature (MAX.)	
Solder Bath Temp.	265 °C	(MAX.)	
Dipping Time	5 s	(MAX.)	
Position	At least 2.0 mm away from the root of lead		

1) The dip soldering process shall be 2 times maximum.

2) The product shall be cooled to normal temperature before the second dipping process.

## Manual Soldering Conditions

Iron tip temp.	400 °C	(MAX.) (30 W Max.)	
Soldering time and frequency	3 s 2 times	(MAX.) (MAX.)	
Position	At least 2.0 mm away from the root of lead		





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## **Reliability Testing Result**

Reliability Testing Result	Applicable Standard	Testing Conditions	Duration	Failure
Room Temp. Operating Life	EIAJ ED- 4701/100(101)	Ta = 25°C, IF = Maxium Rated Current/seg	1 <i>,</i> 000 h	0/10
Resistance to Soldering Heat	EIAJ ED- 4701/300(302)	$260\pm5^{\circ}$ C, 3mm from package base	10s	0/10
Temperature Cycling	EIAJ ED- 4701/100(105)	Minimum Rated Storage Temperature(30min) ~Normal Temperature(15min) ~Maximum Rated Storage Temperature(30min) ~Normal Temperature(15min)	5 cycles	0/10
Wet High Temp. Storage Life	EIAJ ED- 4701/100(103)	$T_a = 60 \pm 2^{\circ}C$ , RH = 90 ± 5%	1 <i>,</i> 000 h	0/10
High Temp. Storage Life	EIAJ ED- 4701/200(201)	Ta = Maximum Rated Storage Temperature	1,000 h	0/10
Low Temp. Storage Life	EIAJ ED- 4701/200(202)	Ta = Minimum Rated Storage Temperature	1,000 h	0/10
Lead Tension	EIAJ ED- 4701/400(401)	5N,1time	10s	0/10
Vibration, Variable Frequency	EIAJ ED- 4701/400(403)	98.1m/s <sup>2</sup> (10G), 100 $\sim$ 2KHz sweep for 20min., XYZ each direction	2 h	0/10
Lead Bend	EIAJ ED- 4701/400(401)	$2.5N, 0^{\circ} \leftrightarrow 90^{\circ}$	Twice	0/10
Shock	JIS C 7201 A-8	It falls on wood engraving from height of 75cm.	3 times	0/10

## Failure Criteria

ltems	Symbols	Conditions	Failure criteria
Luminous Intensity	lv	IF Value of each product Luminous Intensity	Testing Min. Value < Spec. Min. Value x 0.5
Forward Voltage	VF	IF Value of each product Forward Voltage	Testing Max. Value $\geq$ Spec. Max. Value x 1.2
Reverse Current	<b>I</b> R	Vr = Maximum Rated Reverse Voltage V	Testing Max. Value $\geq$ Spec. Max. Value x 2.5
Cosmetic Appearance	-	-	Occurrence of notable decoloration, deformation and cracking





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