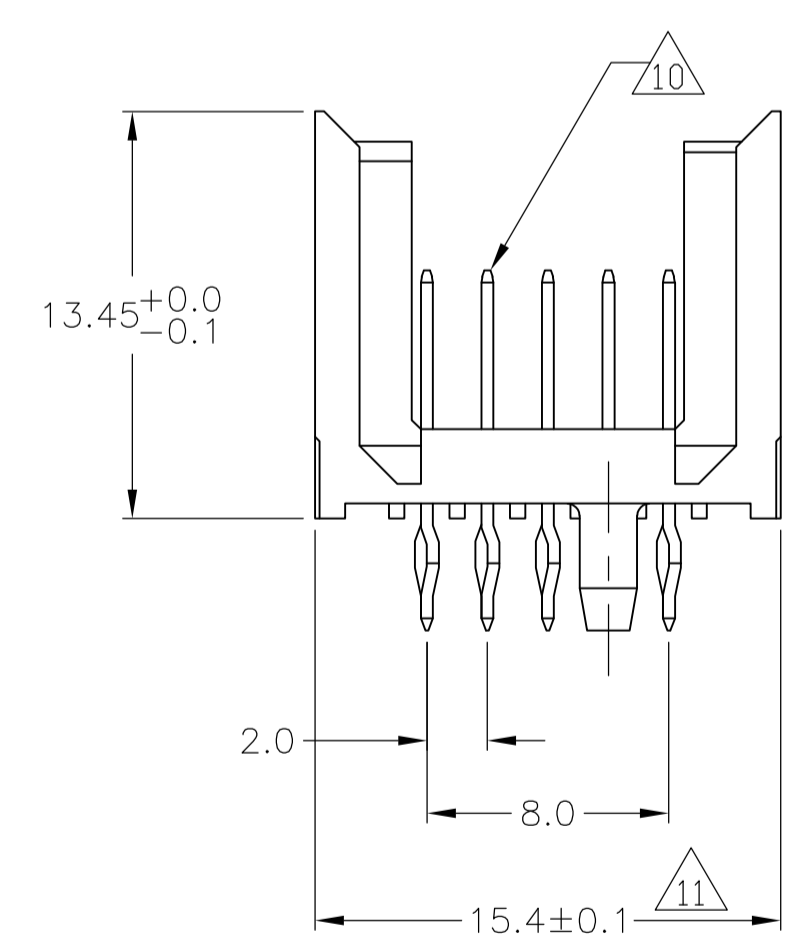
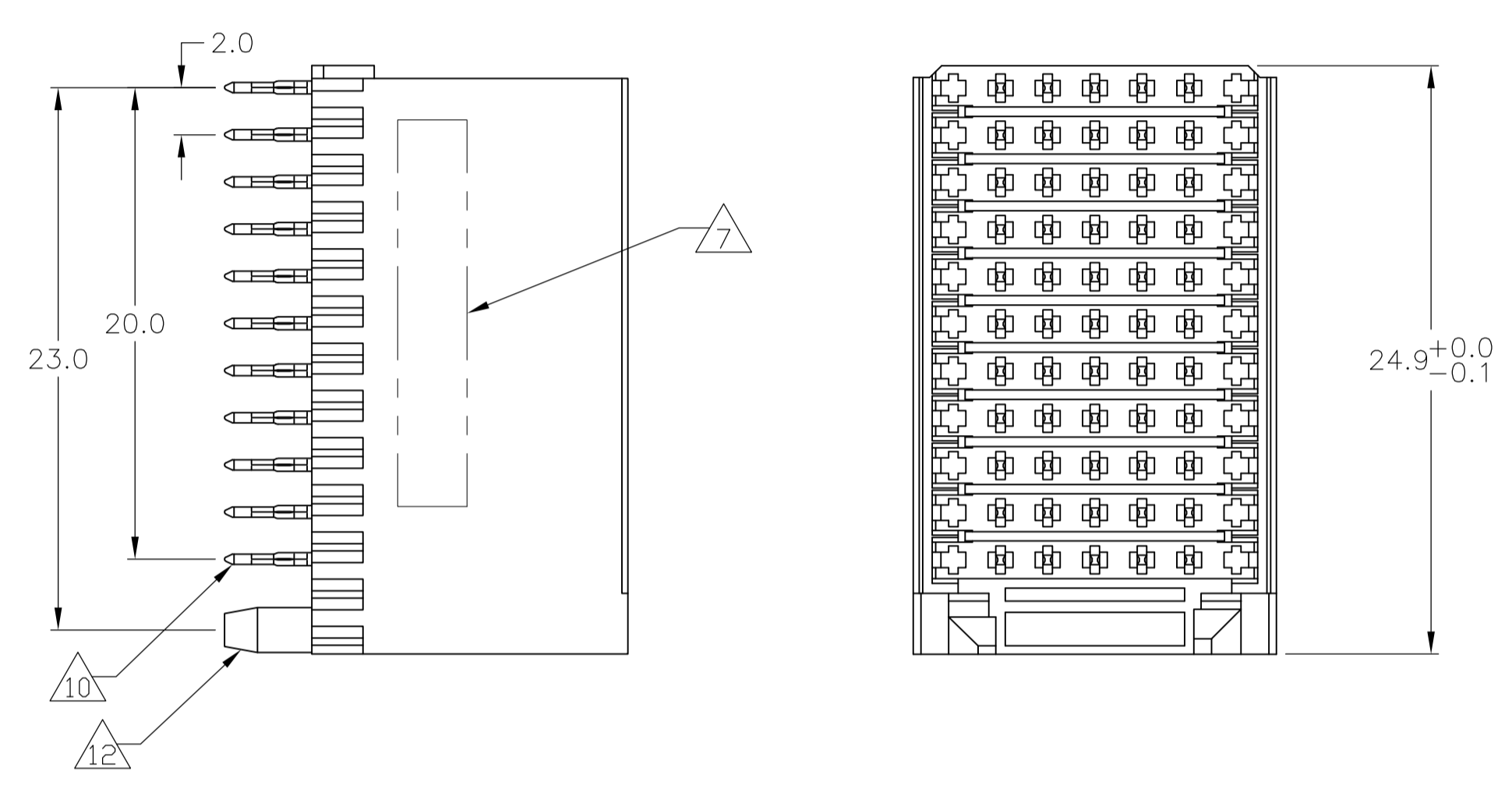
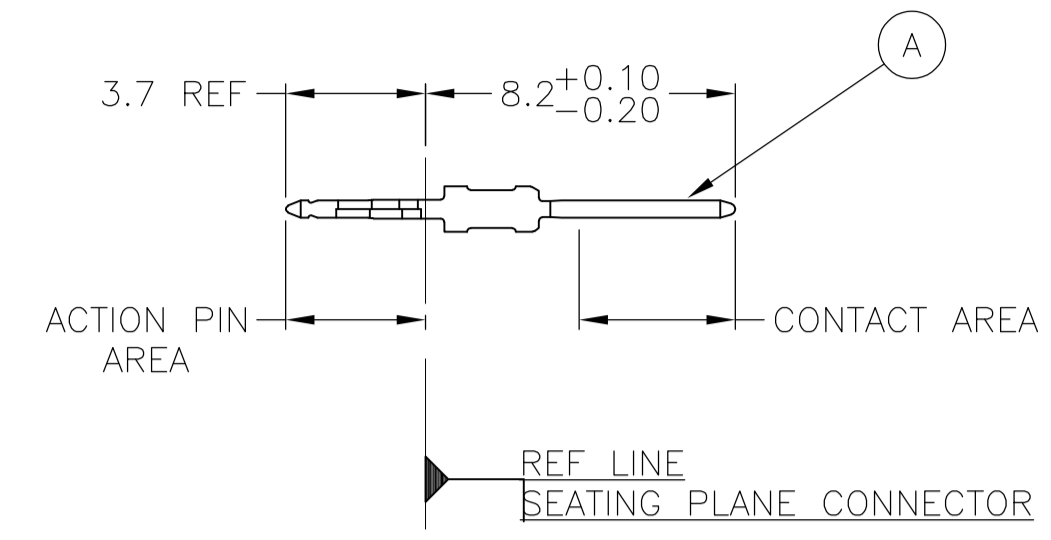


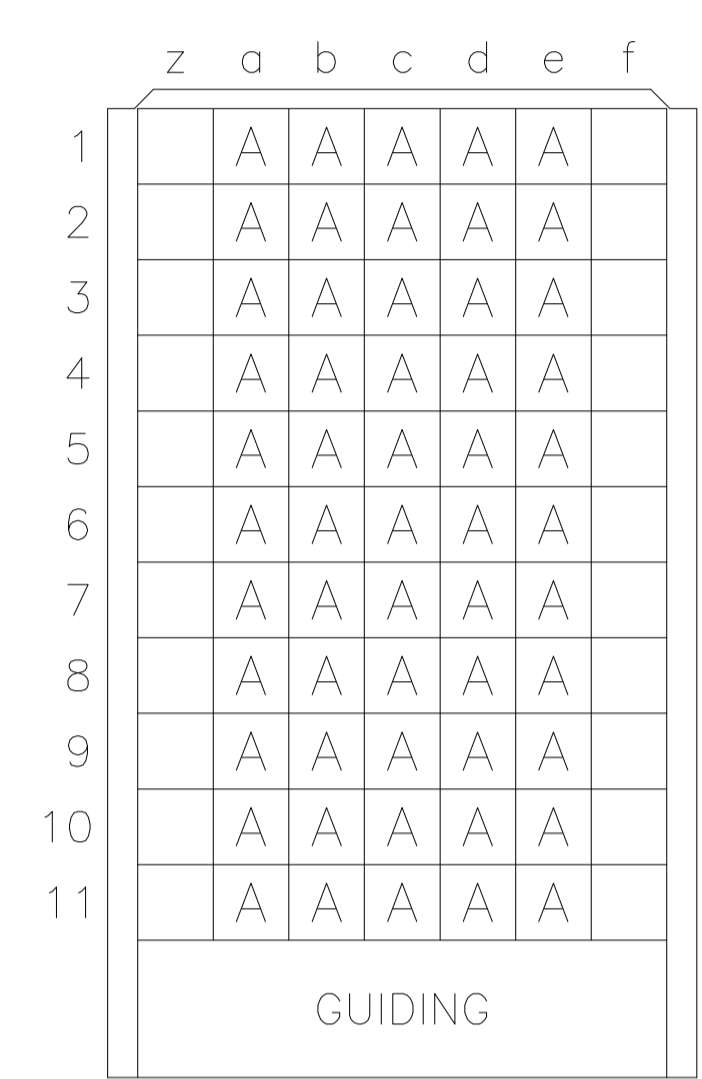
### CONNECTOR ASSEMBLY EXAMPLARY LOADED



### CONTACT DIMENSIONS SCALE 5:1

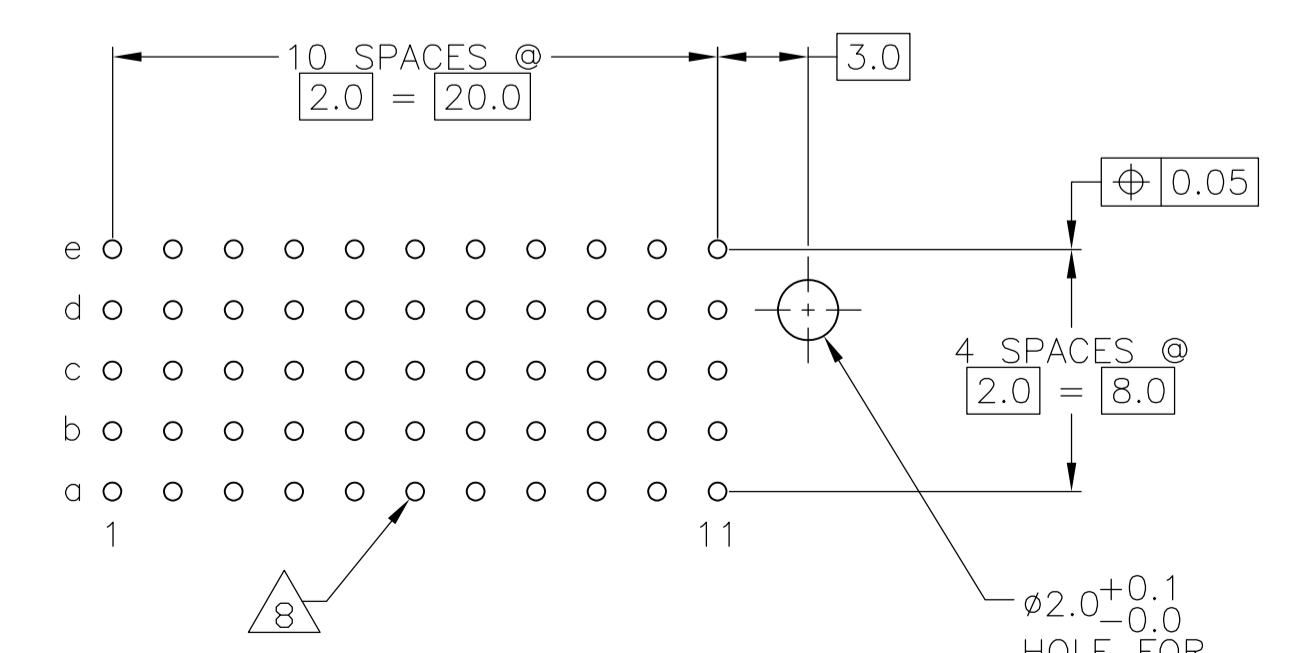


### CONTACT LAYOUT



### RECOMMENDED PCB-HOLE LAYOUT COMPONENT SIDE SHOWN

### PLATED THRU HOLES PARAMETERS REFERENCE APPLICATION SPECIFICATION


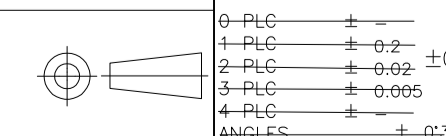


2 3 14	3-100159-0
2 6 13	1-100159-9
2 5 13	100159-9
2 4	100159-4
2 3	100159-1
FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN F. BEUN 08OCT98	TE Connectivity	
DIMENSIONS: mm		CHK R. LEEF 08OCT98	NAME F. KONINGSBRUGGE	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC 108-19082		
0-PLG ±		APPLICATION SPEC 114-19029		
1-PLG ± 0.2		SIZE A1		
2-PLG ± 0.02		CAGE CODE 00779		
3-PLG ± 0.005		DRAWING NO 100159		
4-PLG ±		RESTRICTED TO		
ANGLES ± 0.30°		WEIGHT		
MATERIAL		CUSTOMER DRAWING		
FINISH SEE TABLE		SCALE 4:1 SHEET 1 OF 2 REV M1		

LOC	DIST	REVISIONS			
AD	00	REV	DATE	BY	APPV
-	-	1	SEE SHEET 1	-	-

- 1 MATERIAL:  
CONTACT: PHOSPHOR BRONZE.  
HOUSING: GLASS-FILLED POLYESTER.
- 2 GENERAL PLATING SPECIFICATION: UNDERPLATING  
(ENTIRE CONTACT): 1.27µm MIN NICKEL AND ACTION  
PIN: 0.5µm MIN TIN/LEAD.  
FOR PLATING OF MATING SURFACES SEE APPLICABLE  
SPECIFICATION REFERENCE FOR EACH DASH NUMBER.
- 3 CONFORMS TO ALL TESTING ACCORDING TO IEC 61076-4-101  
PERFORMANCE LEVEL 2.
- 4 CONFORMS TO ALL TESTING ACCORDING TO IEC 61076-4-101  
PERFORMANCE LEVEL 1.
- 5 CONNECTOR TESTED AND QUALIFIED AGAINST TELCORDIA GR-1217-CORE QUALITY LEVEL 3,  
CENTRAL OFFICE APPLICATIONS.
- 6 CONNECTOR TESTED AND QUALIFIED AGAINST TELCORDIA GR-1217-CORE QUALITY LEVEL 3,  
UNCONTROLLED ENVIROMENT APPLICATIONS.
- 7 CONNECTOR MARKED WITH PART NUMBER AND DATE CODE.  
ADDITIONAL CHARACTERS OR MARKINGS, AS WELL AS THE LOCATION OF THE MARKINGS,  
MAY BE ADDED FOR TRACEABILITY BASED UPON MANUFACTURERS DISCRETION.
- 8 PLATED-THROUGH HOLES AT 2x2mm SQUARE GRID  
PATTERN DEFINED BY CONTACT LAYOUT.
- 9 FOR ACTUAL PIN LOADING SEE "CONTACT LAYOUT".
- 10 FOR ACTUAL PIN DIMENSIONS SEE "CONTACT DIMENSIONS".
- 11 TO BE MEASURED AT BOTTOM OF SHROUD.
- 12 LOCATION PEG.
- 13 CONNECTOR LUBRICATED WITH BELCORE APPROVED LUBRICANT,  
TECHNICAL REFERENCE: TR-NWT-001217 ISSUE 1, SEP 1992.
- 14 0.76µm MIN GOLD PLATING AT MATING SURFACES.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN F. BEUN 08OCT98	 TE Connectivity		
DIMENSIONS: mm		CHK R. LEE 08OCT98			
		APVD F. KONINGSBRUGGE PRODUCT SPEC	NAME MALE ASSEMBLY, Z-PACK 2mm HM, TYPE C		
MATERIAL SEE SHEET 1		FINISH SEE SHEET 1	APPLICATION SPEC 108-19082	SIZE A1	RESTRICTED TO
WEIGHT -		114-19029	CAGE CODE 00779	DRAWING NO 100159	SCALE 4:1
CUSTOMER DRAWING			SHEET 2	OF 2	REV M1