8 Series

Toggle Switches

Introduction -

The 8 Series Toggles is Copal Electronics' high-reliability miniature switch product offering. This product line meets and exceeds all basic international switch standards.

With 8 toggle options, PC and solder lug terminals, power and logic level current ratings, 1-4 pole and many circuit offerings these switches can be used in many industries and various applications within these industries.

Four of the 8 Series lines are washable. Specifically designed for PC applications with automated solder and cleaning methods.

The 8 Series is available with UL Recognition and CSA Certification upon request from the customer.

Applications

- Communication equipment
- Computer peripheral equipment
- Measuring instruments
- Medical equipment
- Automotive diagnosis

The switches can be used in a wide range of fields from industrial to consumer equipment.

Features of 8 Series Toggles

1. Terminal style :

Solder, Straight, Right angle and vertical mount PC terminals.

2. Contacts:

Silver or gold.

3. Epoxy resin case:

UL94V-0 self-extinguishing epoxy.

4. Actuator styles:

Over 30 actuator variations.

5. Insulation between terminal and ground:

4 mm minimum.

6. Prevention of flux entry

The epoxy resin seal on bottom of the switch helps prevent the entry of solder and flux.

7. Insulation barrier :

Insulation barrier design between poles helps prevent short-circuiting between poles ensuring high reliability.

8. UL Recognized product File No.E43275

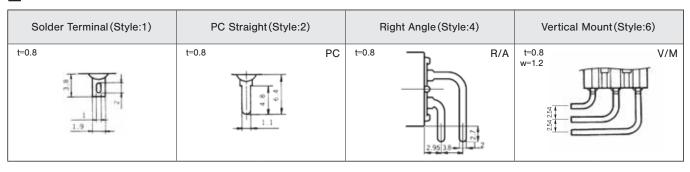
9. CSA Certified product File No.LR38341

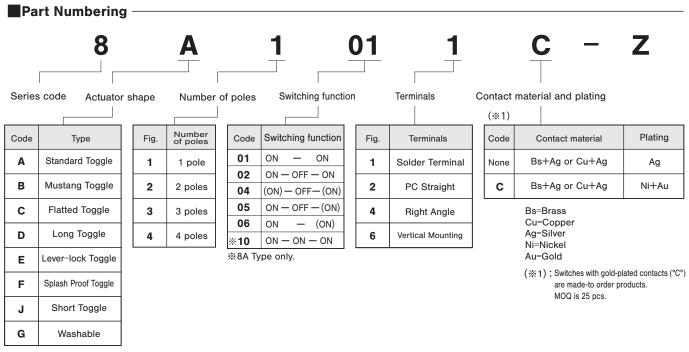
10. For the UL Recognized and CSA Certified products please see page 409.

8 Series Toggles Selection Table Part No. Name Actuator shape Number of poles Switching function **Terminals** Page 386 **8A** Standard toggle 1.2.3.4 388 Straight PC Solder Lug 389 8B Mustang Toggle 1.2.3.4 ON ON 390 - OFF -ON ON Solder Lug Straight PC (ON) - OFF -(ON) 391 ON - OFF -(ON) 8C 1.2.3.4 Flatted Toggle ON (ON) 392 Solder Lug Straight PC 1/2 Poles 393 8D 1.2.3.4 Long Toggle ON ON 394 ON - OFF -ON Straight PC Solder Lug 3/4 Poles 395 8E Lever Lock Toggle 1.2.3.4 396 Solder Lug Straight PC ON - ON - ON 397 8A Type 4 Poles only 8F Splash Proof Toggle 1.2.3.4 398 Solder Lug Straight PC 399 8J 1.2.3.4 Short Toggle 400 Straight PC Solder Lug 403 Short Toggle 8G 1.2 Washable ON Washable ON 404 ON - OFF -ON (ON) - OFF -(ON) ON (ON) Standard Toggle 8GA 1.2 405 Washable Straight PC Right Angle

() indicates momentary actuation

Terminals





Note: Some combinations may not be available. Please check the "Table of Part Numbers" for each series.

■8 Series Toggles Common Specifications -

Contact specs	3.	Silver	Gold				
		AC125V 6A AC125V 6A					
Rating	Max.	AC250V 3A	AC250V 3A				
		DC30V 4A	DC20V 25mA				
		10mΩ Max.	20mΩ Max.				
Initial contact	resistance	(DC2~4V 1A)	(AC200μV 1.5mA)				
Initial dielectri	c strength	AC1500V 1 minute					
Initial insulation	n resistance	1000MΩ Min.					
Electric de la Pres	Alternate type	50,00	0 cycles				
Electrical life	Momentary type	25,00	0 cycles				
Operating temp	perature range	-30~+85°C					
Storage tempe	rature range	-40∼+85°C					

Standard Bat Toggle Switch



RoHS Compliant

Features —

The **8A** series has a 10.5mm bat toggle.

■ Table of Part Numbers -

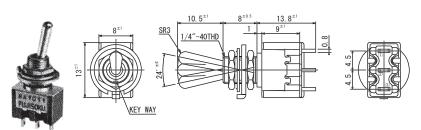
Terminal Style		1 pole	2 poles	3 poles	4 poles
	ON – ON	8A1011−Z ☆ 8A1011C−Z	8A2011−Z ☆ 8A2011C−Z	☆ 8A3011-Z	☆ 8A4011-Z ★ 8A4011C-Z
Solder Lug	ON - OFF - ON	8A1021-Z	☆ 8A2021−Z		★ 8A4021-Z
	(ON) - OFF - (ON)	☆ 8A1041−Z	☆ 8A2041−Z		
	ON - OFF - (ON)	☆ 8A1051−Z	☆ 8A2051−Z		
	ON – (ON)	☆ 8A1061−Z	☆ 8A2061−Z		
	ON - ON - ON				★ 8A4101-Z
	ON – ON	8A1012-Z ☆ 8A1012C-Z	8A2012—Z	8A3012-Z ★ 8A3012C-Z	★ 8A4012-Z
Otro-in-lat DO	ON — OFF — ON	☆ 8A1022-Z ☆ 8A1022C-Z	☆ 8A2022-Z	★ 8A3022-Z	★ 8A4022-Z
Straight PC	(ON) - OFF - (ON)	☆ 8A1042-Z			
	ON – (ON)	★ 8A1062-Z ☆ 8A1062C-Z			

■ Optional Accessories · · · · Page 412.

	Color Cap										
Dimensions	Color	Part. No.	Dimensions	Color	Part. No.						
Ø 5 S S S S S S S S S S S S S S S S S S	White Red Black Gray	140000470030 140000470098 140000470031 140000470037	Ø4.8	White Red Black Gray	140000470038 140000470100 140000470039 140000470077						

- PC Hole Layouts ····· Page 411.
- Panel Cut-Out Dimensions · · · Page 411.
- Terminal Styles ······ Page 384.
- Standard accessories · · · · · Page 411.

SPDT



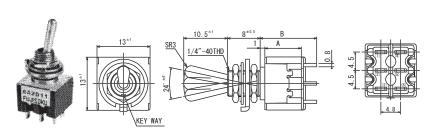
Terminal	numbers	are	not	shown	on	the	switch

Switching function	Key way	Key way	Key way
Part No.	1	1	
8A101 ■ -Z	ON	_	ON
8A102 ■ −Z	ON	OFF	ON
8A104 ■ −Z	(ON)	OFF	(ON)
8A105 ■ −Z	ON	OFF	(ON)
8A106■-Z	ON	_	(ON)
Connecting terminals	2-3	_	2-1

Please refer to "Table of Part Numbers" on P.386 for a list of full part numbers.

DPDT

寸法 Dimensions 形名 Part No.	Α	В
8A2011~2061	9±1	13.8 ^{±1}
8A2001~2121	11.9 ^{±1}	16.2 ^{±1}

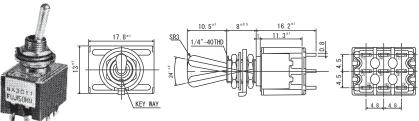


Terminal numbers are not shown on the switch.

Switching function	Key way	Key way	Key way
Part No.			
8A201 ■ -Z	ON	_	ON
8A202 ■ -Z	ON	OFF	ON
8A204 ■ -Z	(ON)	OFF	(ON)
8A205 ■ −Z	ON	OFF	(ON)
8A206 ■ −Z	ON	_	(ON)
Connecting terminals	2-3 5-6	_	2-1 5-4

Please refer to "Table of Part Numbers" on P.386 for a list of full part numbers.

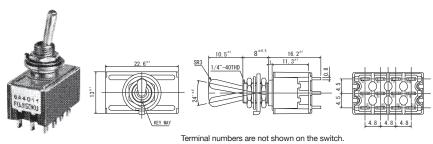
3PDT



Switching function	Key way	Key way	Key way
Part No.	7	1	
8A301 ■ −Z	ON	_	ON
8A302 ■ −Z	ON	OFF	ON
Connecting terminals	2-35-6 8-9	-	2-15-4 8-7

: Please refer to "Table of Part Numbers" on P.386 for a list of full part numbers.

4PDT



Switching function	Key way	Key way	Key way			
Part No.	1					
8A401 ■ −Z	ON		ON			
8A402 ■ -Z	ON	OFF	ON			
Connecting terminals	2-35-6 8-911-12	_	2-1 5-4 8-7 11-10			
8A410 ■ -Z	ON	ON	ON			
Connecting terminals	2-3 5-6 8-9 11-12	2-3 5-4 8-9 11-10	2-1 5-4 8-7 11-10			

Please refer to "Table of Part Numbers" on P.386 for a list of full part numbers.

Please refer to the next page for products marked with $\mbox{\%}.$

(ON) : Momentary.

Three ON Switches

These switches are designed so that the Switching Function will be ON in all three positions. Extra wiring is required by the customer to get the three ON options. Please see below.

8A4101-Z

■2 Circuit 3 Contacts

Function

Actuator position	Key way	Key way	Key way		
Circuit diagram	(9 (1) - (2) - (0) T	001 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0-10 0 IX		
Switching function	ON	ON	ON		
Connecting terms.	2-6 8-12	2-4 8-10	2-1 8-7		

External wiring (to be wired by the customer)

UL and CSA Listed

(Toggle Switches)

Table of 8 Series Toggles UL and CSA Listed

8 Series Toggles

Poles	c	Puitobing Eupotion				^{LR}			(※1.)				(1)			(※2.)
Poles		Switching Function	8A	8B	8C	8D	8E	8F	8J	8A	8B	8C	8D	8E	8F	8J
	101	ON – ON	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	102	ON - OFF - ON	0		0		0		0	0		0		0		0
1 pole	104	(ON) - OFF - (ON)	0	0	0			0		0	0	0			0	
	105	ON - OFF - (ON)	0						0	0						0
	106	ON – (ON)	0					0		0					0	
	201	ON – ON	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	202	ON - OFF - ON	0	0	0		0		0	0	0	0		0		0
2 poles	204	(ON) - OFF - (ON)	0		0			0		0		0			0	
	205	ON - OFF - (ON)	0							0						
	206	ON – (ON)	0				0			0				0		
2 nolos	301	ON – ON	0	0	0		0		0	0	0	0		0		0
3 poles	302	ON - OFF - ON	0						0	0						0
	401	ON – ON	0	0			0	0	0	0	0			0	0	0
4 poles	402	ON — OFF — ON	0							0						
	410	ON — ON — ON	0							0						

- (1) Terminal types: 1 Solder terminal; 2 Straight terminal
- (3) **CSA**-certified switches: Solder terminals and straight terminals available for Single Pole. Straight terminals available for Double/Three/Four Pole.
- (5) (%1.) UL File No.E43275 (%2.) CSA File No.JR38341

- (2) **UL**-recognized switches: Solder terminals and straight terminals available for Single/Double/Three/Four Pole
- (4) UL, CSA marked switches available with additional charge.
- (6) As shown in the above chart, not all products are ULrecognized or CSA-certified. Please check with your local sales representative if you have any questions.

■8 Series Toggles

Poles	Switching function	Я	(%1.)	(*2.)		
Foles	Poles Switching function			8GA	8G	8GA
1 pole	101 □ ON -	ON	0	0	0	0
	102 □ ON - OFF -	ON	\circ		\circ	
	104 □ (ON) – OFF –	(ON)	0		0	
	106 □ ON -	(ON)	0		0	
2 poles	201 ON -	ON	0	0	0	0

UL, CSA marked switches are available upon request.

(*1.) UL File No.E43275 FUJISOKU (*2.) CSA File No.LR38341 FUJISOKU

■ Precautions (8A · 8B · 8C · 8D · 8E · 8F · 8J · 8SS)

1. Soldering Specifications

(1)Manual soldering

Device : Solder iron 1)420°C Max. 3 sec. Max.

(2)Auto soldering

2275°C Max. 6 sec. Max.

The above-stated soldering conditions shall apply only to switches with straight terminals. Auto soldering is not possible with right-angle terminals. Switches with right-angle terminals should be soldered manually according to the conditions specified in (1) above.

(3)When soldering two or more terminals to the common land, use the solder resist to isolate the terminals.

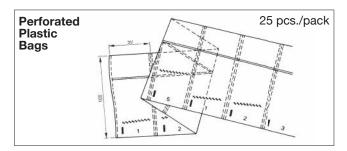
2.Flux Cleaning

- (1)Solvent: Fluorine or Alcohol type.
- (2)8A/B/C/D/E/F/J series are not washable. To wash the PC board, clean the soldering surface of the PC board with a brush so that the switch is not exposed to the cleaning solution.
- (3)Cleaning after soldering should be done after the terminal temperature falls to 90°C or below, or after leaving the switch for five minutes or longer at room temperature.

3. Mounting

- Do not bend the terminals before mounting the switch on the PC board.
- ■After mounting the switch, do not place the device in such a way that the device weight will be applied on to the actuator of the switch.
- For switches with straight terminals, solder the switch on the PC board after fixing the switch on the panel with a nut.

■Packaging Specification -





8 Series Toggles



■Panel Cut-Out Dimensions -

Series	8A·8D·8J	8C	8E	8A·8D·8J	8C	8E	8F
Panel thickness	2.5 mm Max.	2.4 mm Max.	1.5 mm Max.	3.5 mm Max.	3.4 mm Max.	2.5 mm Max.	5 mm Max.
Dimensions	\$\sqrt{\phi 6.5}\$ \times 2.2 With Locking Ring		0.7			₩ 6.5	
Series	With Locking Ring Without Locking Ring 8B						
Panel thickness	5.9 mm Max.			6.9 mm Max.			
Dimensions	ø 12.5		φ 12.3 1.5		=		
		φ3 W	ith Locking Ring		Witho	out Locking Ring	

■PC Hole Layouts —

Series	8A · 8B · 8C · 8D · 8E · 8F · 8J			
Dimensions	4.8 4.8 4.8 4.9 4.1 5.1 5.2 5.2 5.2 5.2 5.2 5.2 5.2 5.2 5.2 5.2			

■Standard Accessories -

 ${\rm \PQ'ty/switch}{\rm \@}$

	1	T .						(Q ty/ Switch)
Part Name	Dress Nut	Hex Nut	Lockwasher	Locking Ring	O-Ring	Hex Nut	Lockwasher	Locking Ring
Part No.	140008010253	140008010241	140008030051	140008020062	140000610076	140008010243	140008030055	140008020065
Dimensions	1.4"-40 THD 0.6	1.4"—40 THD	1=0.5	6.4	7.5	15/32 ⁻ -32 THD	12.2 t=0.5	12.2
Finish	Nickel	plated	Zinc plated		Nitrile rubber (Black)	Nickel plated Zinc plated		olated
8A		2	1	1				
8B						2	1	1
8C	1	1	1	1				
8D		2	1	1				
8E		2	1	1				
8F		1	1		1	-		
8J		2	1	1				

• Numbers in the above chart show the quantities of each accessories enclosed with the switch.

■Optional Accessories

-(Sold separately)

Type	8A • 8F • 8GA BT	8A • 8F • 8GA BT	8B	8E			
Part Name	Color Cap						
Dimensions	Ø 5 Gloss finish Ø 3.8 Vinyl chloride resin	Gloss finish Gloss finish Vinyl chloride resin	Gloss finish	Alumite finish			
Silver	_	_	_	140000470058			
White	140000470030	140000470038	140000470063	_			
Red	140000470098	140000470100	140000470108	140000470060			
Black	140000470031	140000470039	140000470064	140000470059			
Gray	140000470037	140000470077	140000470102	_			

Туре	8 A	8B			
Part Name	Boot	Plate	Plate		
Part No.	140000470422	140008040021	140008040025		
Dimensions	(1/4" —40THD)	Red Black 12 12 15 15 15 15 15 15 15 15 15 15 15 15 15	18 22 3/0 Red Black		