

### Features

- 1206 side view SMD LED
- High Brightness
- AllnGaP / InGaN Technology
- Small package
- High reliability
- Clear Lens

# Applications

- Consumer Electronics
- Wearable
- Automobile After Market
- Industrial Equipment

# Description

The IN-S126AS series is a popular low profile 1206 package with versatile design capabilities. It is a PCB type molding style LED which can be used in various applications.

# **Recommended Solder Pattern**

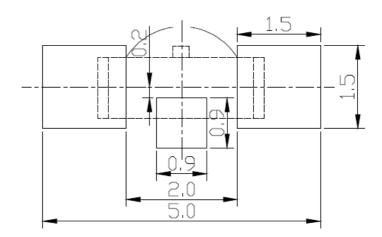


Figure 1. IN-S126AS Solder Pattern

# Package Dimensions in mm

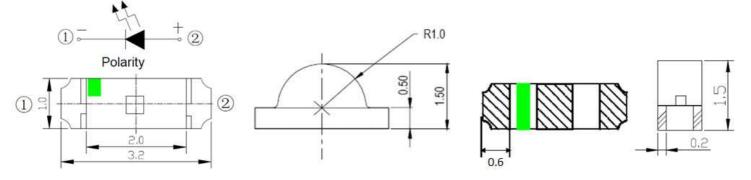


Figure 2. IN-S126AS Package Dimensions



# Absolute Maximum Rating at 25°C (Note 1)

Product	Emission Color	P <sub>d</sub> (mW)	I <sub>F</sub> (mA)	I <sub>FP</sub> * (mA)	V <sub>R</sub> (V)	Top (°C)	Тѕт (⁰С)
IN-S126ASYG	Yellow Green	75	25				
IN-S126ASY	Yellow	75	25	70			
IN-S126ASA	Amber	75	25	70			-40°C~+90°C
IN-S126ASR	Red	75	25		5	-30°C~+85°C	
IN-S126AS5B	Blue	75	25				
IN-S126ASG	Green	75	25	100			
IN-S126ASUW	White	75	25				

#### Notes

1. Condition for IFP is pulse of 1/10 duty and 0.1msec width

#### **ESD Precaution**

ATTENTION: Electrostatic Discharge (ESD) protection



The symbol above denotes that ESD precaution is needed. ESD protection for GaP and AlGaAs based chips is necessary even though they are relatively safe in the presence of low static-electric discharge. Parts built with AlInGaP, GaN, or/and InGaN based chips are STATIC SENSITIVE devices. ESD precaution must be taken during design and assembly. If manual work or processing is needed, please ensure the device is adequately protected from ESD during the process.

Please be advised that normal static precautions should be taken in the handling and assembly of this device to prevent damage or degradation which may be induced by electrostatic discharge (ESD).



# **Electrical Characteristics** $T_A = 25$ C (Note 1)

	Emission		V <sub>F</sub> (V)		λ(nm)			Viewing Angle	l* <sub>∨</sub> (mcd)
Product	Color	l⊧(mA)	min	max	λD	λP	Δλ	<b>2</b> <i>θ</i> 1/2	typ.
IN-S126ASYG	Yellow Green	20	1.8	2.6	572	576	15	120	56
IN-S126ASY	Yellow	20	1.8	2.6	589	595	15	120	140
IN-S126ASA	Amber	20	1.8	2.6	603	604	20	120	115
IN-S126ASR	Red	20	1.8	2.6	622	625	20	120	140
IN-S126AS5B	Blue	5	2.7	3.1	467	473	30	120	45
IN-S126ASG	Green	20	2.8	3.6	521	527	17	120	720
IN-S126ASUW	White	20	2.8	3.3	X=0.3 Y=0.3	-	-	120	720

#### Notes

1. Performance guaranteed only under conditions listed in above tables.



### IN-S126AS series Side View SMD LED 1206 PCB Type

# Chromaticity Bin (for White only)

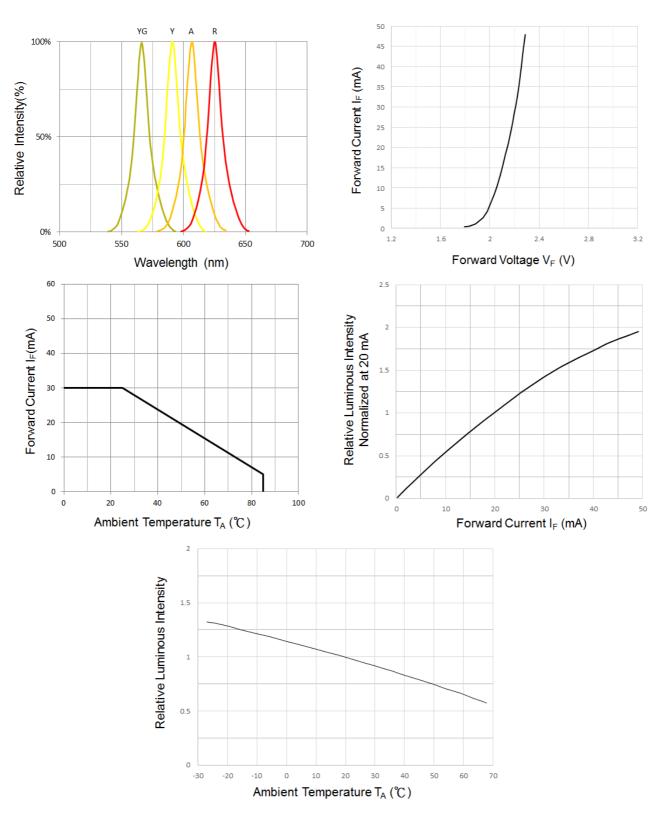
Bin Code	CIE-X	CIE-Y									
	0.2545	0.2480		0.2640	0.2670		0.2830	0.3050		0.2920	0.3060
A5	0.2589	0.2445	D1	0.2680	0.2623	C1	0.2863	0.2978	D1	0.2935	0.3015
AD	0.2680	0.2623	B1	0.2772	0.2800	CI	0.2923	0.3052	01	0.2997	0.3088
	0.2640	0.2670		0.2735	0.2860		0.2895	0.3134		0.2984	0.3133
	0.2589	0.2445		0.2720	0.2575		0.2863	0.2978		0.2935	0.3015
A6	0.2633	0.2410	B2	0.2680	0.2623	C2	0.2895	0.2905	D2	0.2950	0.2970
AO	0.2720	0.2575	02	0.2772	0.2800	62	0.2950	0.2970	02	0.3009	0.3042
	0.2680	0.2623		0.2808	0.2740		0.2923	0.3052		0.2997	0.3088
	0.2677	0.2375		0.2720	0.2575		0.2895	0.2905		0.2950	0.2970
A7	0.2633	0.2410	B3	0.2760	0.2528	C3	0.2928	0.2833	D3	0.2965	0.2925
AI	0.2720	0.2575	DJ	0.2844	0.2680	03	0.2977	0.2891	05	0.3023	0.2990
	0.2760	0.2528		0.2808	0.2740		0.2950	0.2970		0.3009	0.3042
	0.2720	0.2340		0.2760	0.2528		0.2928	0.2833		0.2965	0.2925
A8	0.2677	0.2375	B4	0.2844	0.2680	C4	0,2977	0.2891	D4	0.2980	0.2880
AO	0.2760	0.2528	54	0.2880	0.2620	0.1	0.3003	0.2812	104	0.3037	0.2937
	0.2800	0.2480		0.2800	0.2480		0.2960	0.2760		0.3023	0.2990
	0.2984	0.3133		0.2735	0.2860		0.2883	0.3172		0.2937	0.3312
E1	0.2997	0.3088	B5	0.2772	0.2800	C5	0.2870	0.3210	D5	0.2950	0.3266
1.1	0.3058	0.3160	00	0.2863	0.2978	05	0.2937	0.3312	0.0	0.3017	0.3360
	0.3048	0.3207		0.2830	0.3050		0.2950	0.3266		0.3005	0.3415
	0.2997	0.3088		0.2772	0.2800		0.2883	0.3172		0.2950	0.3266
E2	0.3009	0.3042	B6	0.2808	0.2740	C6	0.2950	0.3266	D6	0.2962	0.3220
1.0	0.3068	0.3113		0.2895	0.2905	00	0.2962	0.3220	200	0.3028	0.3304
	0.3058	0.3160		0.2863	0.2978		0.2895	0.3134		0.3017	0.3360
	0.3009	0.3042		0.2808	0.2740		0.2895	0.3134		0.2962	0.3220
E3	0.3023	0.2990	B7	0.2844	0.2680	C7	0.2908	0.3097	D7	0.2973	0.3177
10	0.3081	0.3053	5.	0.2928	0.2833		0.2973	0.3177		0.3038	0.3256
	0.3068	0.3113		0.2895	0.2905		0.2962	0.3220		0.3028	0.3304
	0.3023	0.2990		0.2844	0.2680		0.2908	0.3097		0.2973	0.3177
E4	0.3037	0.2937	B8	0.2928	0.2833	C8	0.2920	0.3060	D8	0.2984	0.3133
	0.3093	0.2993	20	0.2960	0.2760	00	0.2984	0.3133	20	0.3048	0.3207
	0.3081	0.3053		0.2880	0.2620		0.2973	0.3177		0.3038	0.3256
	0.25	0.251		0.26	0.271		0.27	0.291		0.28	0.311
Z2	0.26	0.271	Z3	0.27	0.291	Z4	0.28	0.311	Z5	0.2871	0.321
	0.264	0.267		0.2735	0.286		0.283	0.305		0.2895	0.3134
	0.2545	0.248		0,264	0.267		0.2735	0.286		0.283	0.305
	0.2497	0.2267		0.2497	0.2267		0.2593	0.2223		0.2640	0.2200
A1	0.245	0.229	A2	0.2589	0.2445	A3	0.2677	0.2375	A4	0.2593	0. 2223
1997	0.2545	0.248	0.000	0.2633	0.241	0104751	0.2633	0.2410		0.2677	0.2375
	0.2589	0.2445		0.2545	0.2245		0.2545	0.2245		0.2720	0.2340
	0.24	0.231									
Z1	0.25	0.251									
	0.2545	0.248									
	0.245	0.2291									



**Chromaticity Bin** 0.3600 0.3400 D5 D6 C5 D7 0.3200 C6 D8 C7 E1 Z5 C8 E2 D1 C1 E3 D2 0.3000 E4 Z4 D3 C2 D4 B5 C3 B6 C4 0.2800 B7 Z3 B1 **B**8 B2 83 0.2600 Z2 **B4** A5 A6 A7 A8 Z1 0.2400 A1 AZ A3 A4 0.2200 0.2000 0.23 0.24 0.25 0.26 0.27 0.28 0.29 0.3 0.31 0.32 0.22

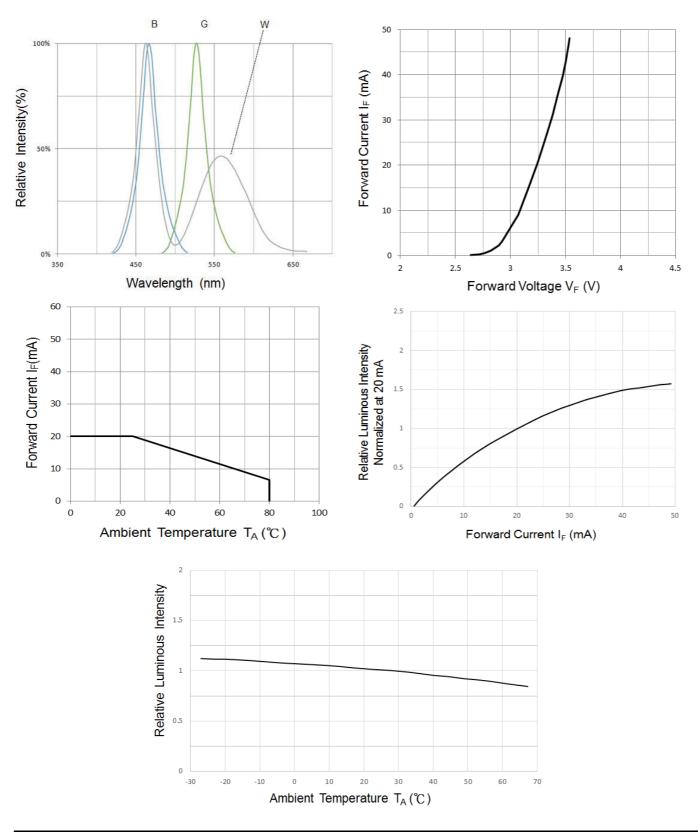






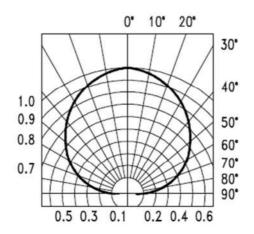


# Typical Characteristic Curves – B, G, W





# **Typical Characteristic Curves – Radiation Pattern**



# **Ordering Information**

Product	Emission Color	Technolog y	Test Current I <sub>F</sub> (mA)	Luminous Intensity I <sub>V</sub> (mcd) (Typ.)	Forward Voltage V <sub>F</sub> (V) (Typ.)	Orderable Part Number
IN-S126ASYG	Yellow Green	AllnGaP	20	56	2.2	IN-S126ASYG
IN-S126ASY	Yellow	AllnGaP	20	140	2.2	IN-S126ASY
IN-S126ASA	Amber	AllnGaP	20	115	2.2	IN-S126ASA
IN-S126ASR	Red	AllnGaP	20	140	2.2	IN-S126ASR
IN-S126AS5B	Blue	InGaN	5	45	3.0	IN-S126AS5B
IN-S126ASG	Green	InGaN	20	720	3.2	IN-S126ASG
IN-S126ASUW	White	InGaN	20	720	3.0	IN-S126ASUW



## **Label Specifications**



# Inolux P/N:

I	Ν	-	Р	3	2	А	Т			Х	-	Х	х	х	х
			Material	Pack	age	Variation	Orientation	Current	Lens	Color				nize p-of	
	lux ЛD		S = РСВ Туре	126A =	- 3.0 x 1	.0 x 1.5 mm	S = Side Mount	(Blank) = 20mA 5=5mA	(Blank) = Clear U = Diffused	R=625nm A=604nm Y=595nm YG=576nm G=527nm B=473nm W=White					

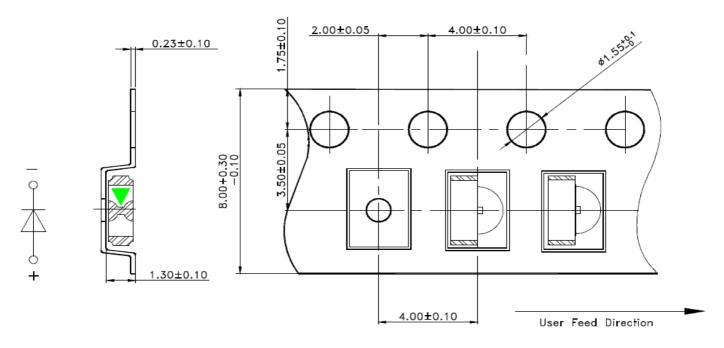
#### Lot No.:

Z	2	0	1	7	01	24	001
Internal		Year (2017	, 2018,)	Month	Date	Serial	
Tracker		Teal (2017	, 2018,)		WOITCH	Date	Serial

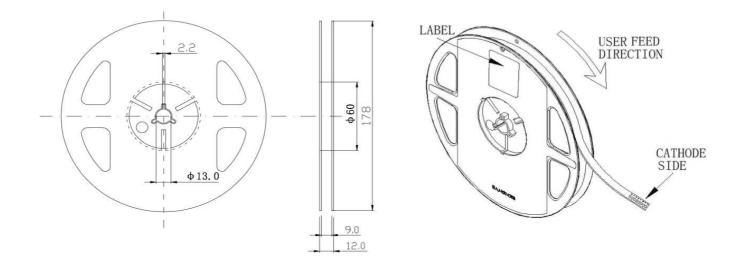


### Packaging Information: 3000pcs Per Reel

# Tape Dimension

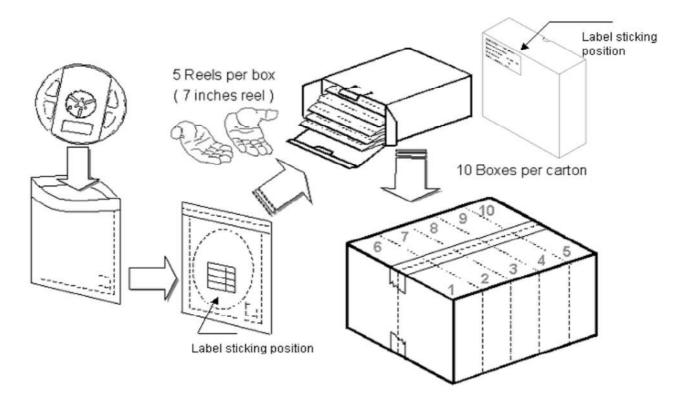


# **Reel Dimension**





# **Packing Dimension**



5 boxes per carton are available depending on shipment quantity.

	Specification	Material	Quantity
Carrier tape	Per EIA 481-1A specs	Conductive black tape	3000pcs per reel
Reel	Per EIA 481-1A specs	Conductive black	
Label	IN standard	Paper	
Packing bag	220x240mm	Aluminum laminated bag/ no-zipper	One reel per bag
Carton	IN standard	Paper	Non-specified
Others:			

Each immediate box consists of 5 reels. The 5 reels may not necessarily have the same lot number or the same bin combinations of Iv,  $\lambda_D$  and Vf. Each reel has a label identifying its specification; the immediate box consists of a product label as well.

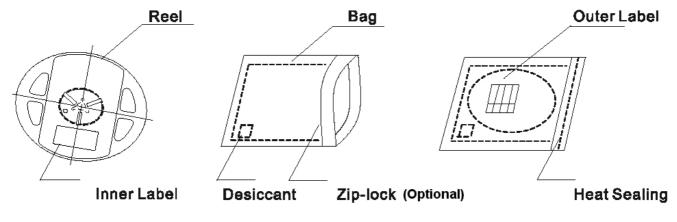


### **Dry Pack**

All SMD optical devices are **MOISTURE SENSITIVE**. Avoid exposure to moisture at all times during transportation or storage. Every reel is packaged in a moisture protected anti-static bag. Each bag is properly sealed prior to shipment.

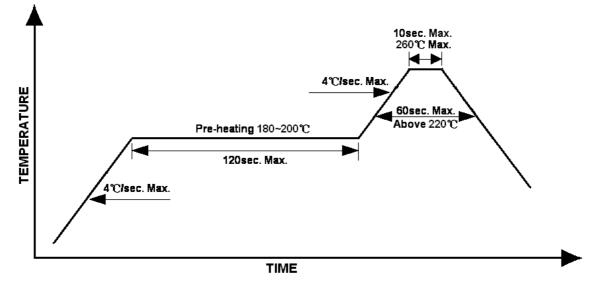
Upon request, a humidity indicator will be included in the moisture protected anti-static bag prior to shipment.

The packaging sequence is as follows:



### **Reflow Soldering**

- Recommended tin glue specifications: melting temperature in the range of 178~192 °C
- The recommended reflow soldering profile is as follows (temperatures indicated are as measured on the surface of the LED resin):



Lead-free Solder Profile



#### Precautions

- Avoid exposure to moisture at all times during transportation or storage.
- Anti-Static precaution must be taken when handling GaN, InGaN, and AlInGaP products.
- It is suggested to connect the unit with a current limiting resistor of the proper size. Avoid applying a reverse voltage.
- Avoid operation beyond the limits as specified by the absolute maximum ratings.
- Avoid direct contact with the surface through which the LED emits light.
- If possible, assemble the unit in a clean room or dust-free environment.

#### Reworking

- Rework should be completed within 5 seconds under 260 °C.
- The iron tip must not come in contact with the copper foil.
- Twin-head type is preferred.

## Cleaning

Following are cleaning procedures after soldering:

- An alcohol-based solvent such as isopropyl alcohol (IPA) is recommended.
- Temperature x Time should be 50°C x 30sec. or <30°C x 3min
- Ultra sonic cleaning: < 15W/ bath; bath volume ≤ 1liter
- Curing: 100 °C max, <3min

### **Cautions of Pick and Place**

- Avoid stress on the resin at elevated temperature.
- Avoid rubbing or scraping the resin by any object.
- Electro-static may cause damage to the component. Please ensure that the equipment is properly grounded. Use of an ionizer fan is recommended.



# Reliability

ltem	Frequency/ lots/ samples/	Standards	Conditions
nem	failures	Reference	
	For all reliability	J-STD-020	1.) Baking at 85℃ for 24hrs
Precondition	monitoring tests according		2.) Moisture storage at 85℃/ 60% R.H. for
	to JEDEC Level 2		168hrs
	1Q/ 1/ 22/ 0	JESD22-B102-B	Accelerated aging 155℃/ 24hrs
Solderability		And CNS-5068	Tinning speed: 2.5+0.5cm/s
			Tinning: A: 215℃/ 3+1s or B: 260℃/ 10+1s
		CNS-5067	Dipping soldering terminal only
Resistance to			Soldering bath temperature
soldering heat			A: 260+/-5℃; 10+/-1s
			B: 350+/-10℃; 3+/-0.5s
	1Q/ 1/ 40/ 0	CNS-11829	1.) Precondition: 85℃ bakin g for 24hrs
Operating life test			85℃/ 60%R.H. for 168hrs
			2.) Tamb25℃; IF=20mA; duration 1000hrs
High humidity,	1Q/ 1/ 45/ 0	JESD-A101-B	Tamb: 85℃
high temperature			Humidity: 85% R.H., IF=5mA
bias			Duration: 1000hrs
High temperature	1Q/ 1/ 20	IN specs.	Tamb: 55℃
bias			IF=20mA
5103			Duration: 1000hrs
	1Q/ 1/ 40/ 0		Tamb25℃, If=20mA,, Ip=100mA, Duty
Pulse life test			cycle=0.125 (tp=125 μ s,T=1sec)
			Duration 500hrs)
	1Q/ 1/ 76/ 0	JESD-A104-A	A cycle: -40 degree C 15min; +85 degree C
Temperature		IEC 68-2-14, Nb	15min
cycle			Thermal steady within 5 min
Cycle			300 cycles
			2 chamber/ Air-to-air type
High humidity	1Q/ 1/ 40/ 0	CNS-6117	60+3℃
storage test			90+5/-10% R.H. for 500hrs
High temperature	1Q/ 1/ 40/ 0	CNS-554	100+10℃ for 500hrs
storage test			
Low temperature	1Q/ 1/ 40/ 0	CNS-6118	-40+5℃ for 500hrs
storage test			



#### **Revision History**

Changes since last revision	Page	Version No.	Revision Date
Initial Release		1.0	03-16-2017

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