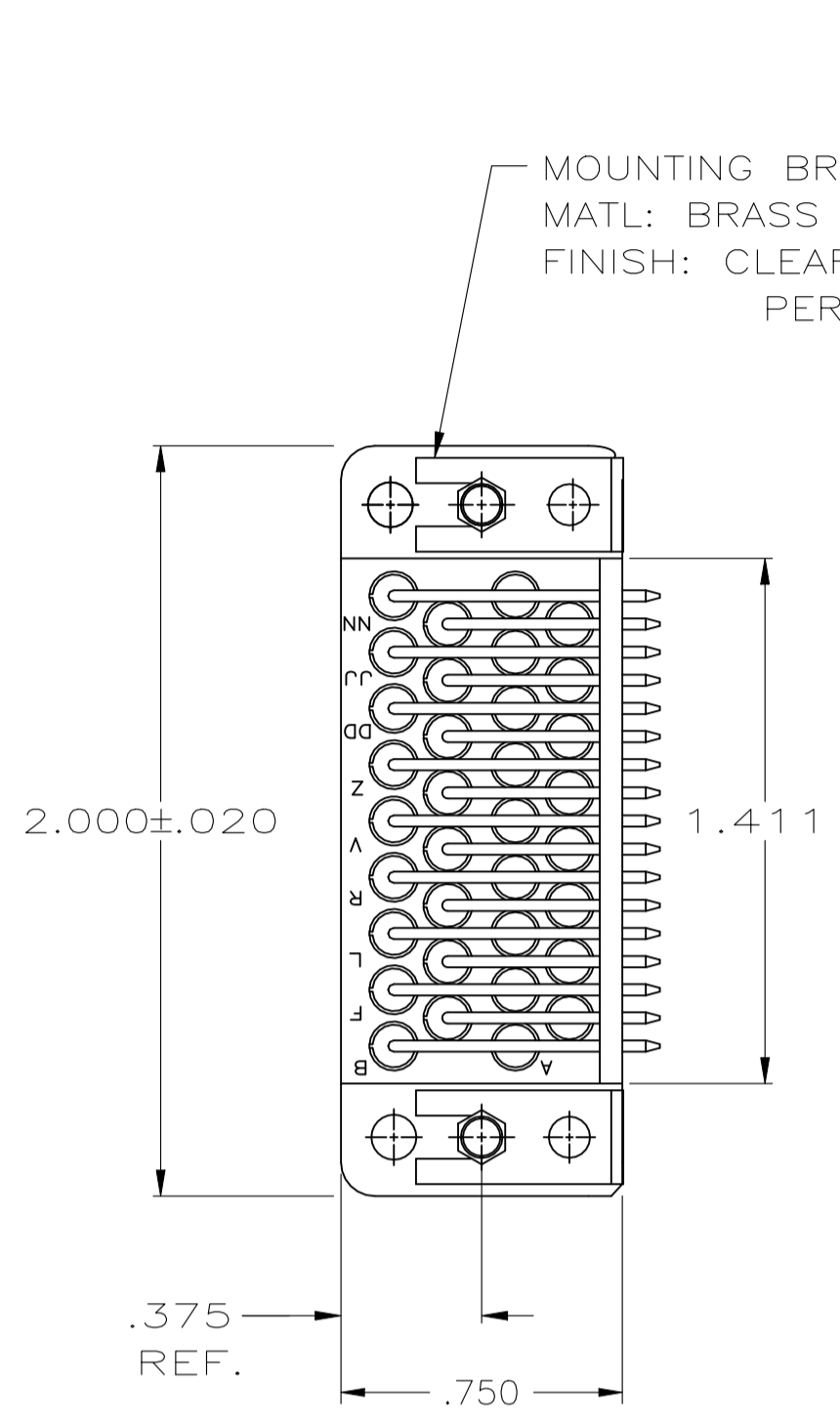
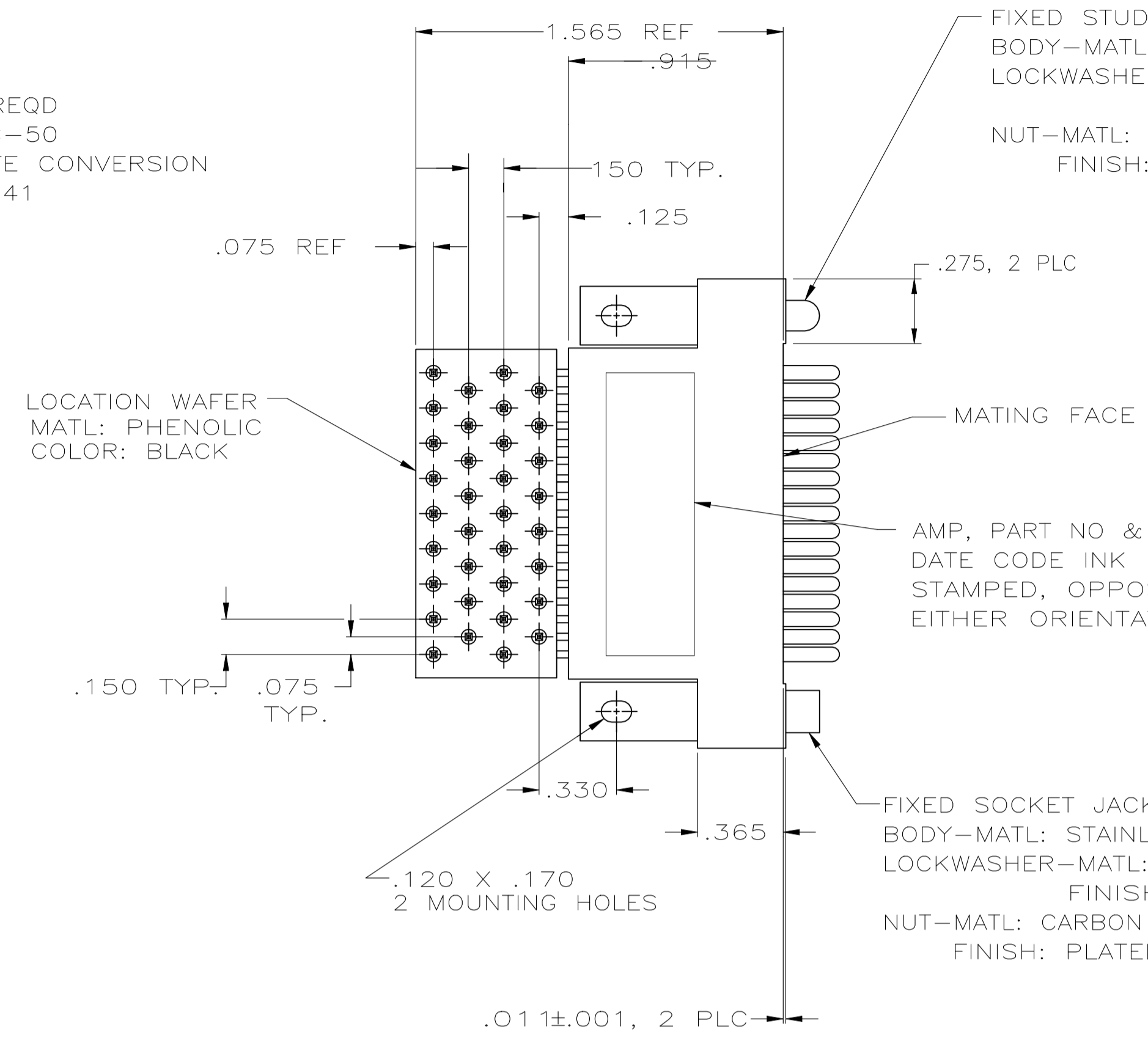


REVISIONS					
P	LTR	DESCRIPTION	DATE	DN	APVD
L1		REVISED PER ECR-22-150475	26AUG2022	RK	MZ



MOUNTING BRACKET, 2 REQD
 MATL: BRASS PER MIL-C-50
 FINISH: CLEAR CHROMATE CONVERSION
 PER MIL-C-5541

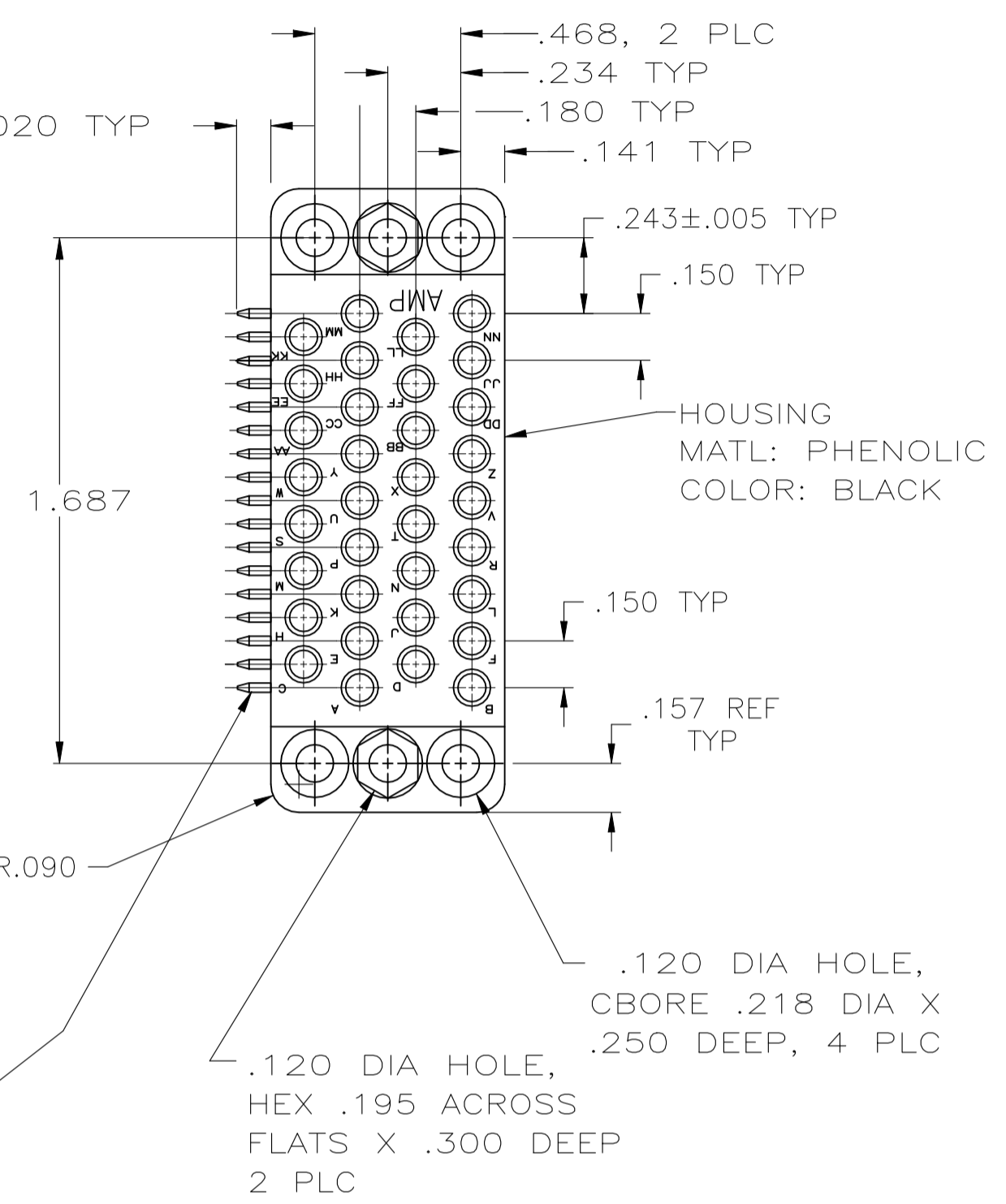


FIXED STUD JACKSCREW ASSY
 BODY-MATL: STAINLESS STEEL PER ASTM-A-582
 LOCKWASHER-MATL: STAINLESS STEEL PER QQ-S-766
 FINISH: PASSIVATED
 NUT-MATL: CARBON STEEL PER QQ-S-637
 FINISH: PLATED ZINC PER ASTM-B-633

LOCATION WAFER
 MATL: PHENOLIC
 COLOR: BLACK

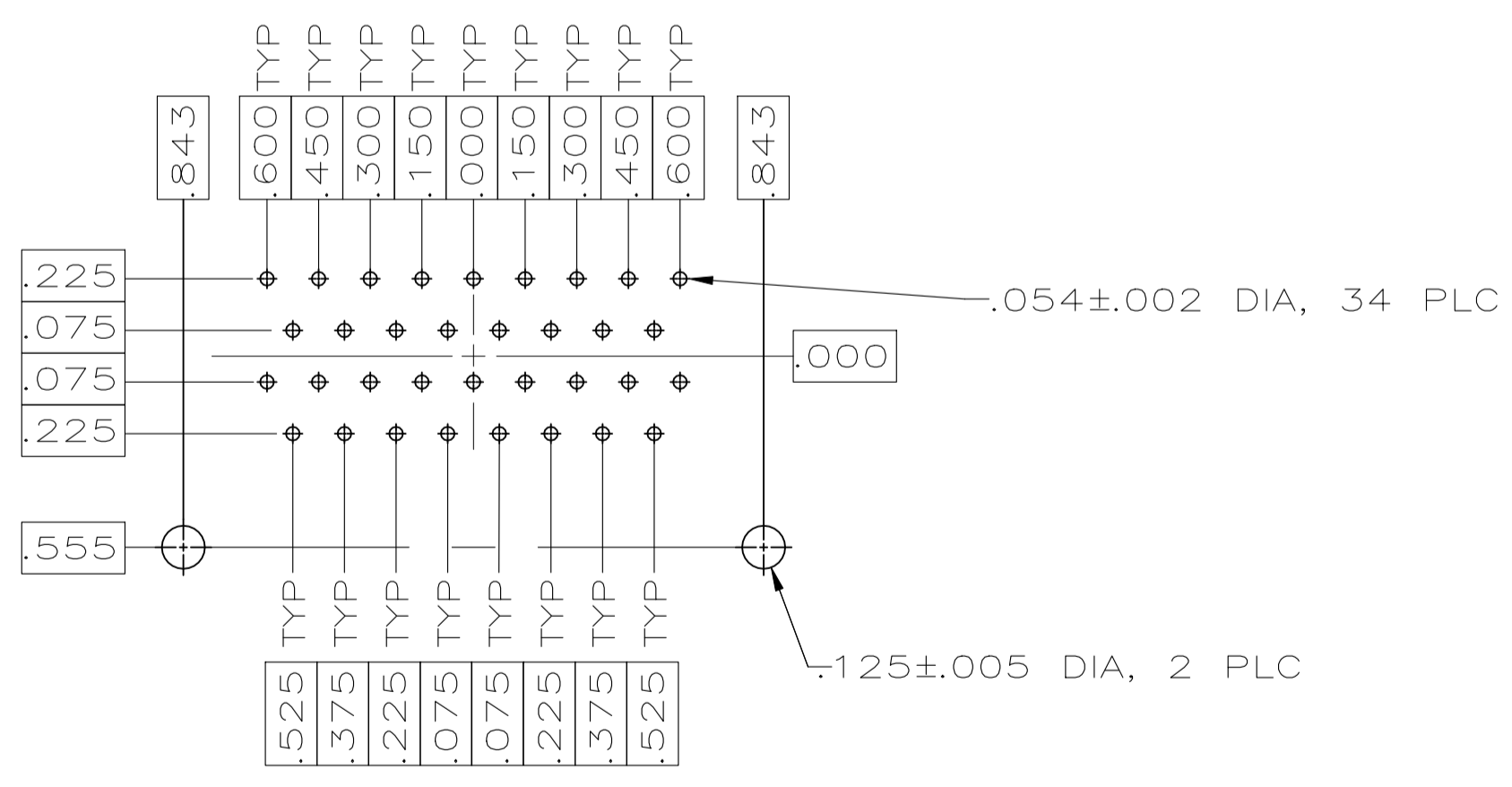
AMP, PART NO &
 DATE CODE INK
 STAMPED, OPPOSITE SIDE,
 EITHER ORIENTATION

FIXED SOCKET JACKSCREW ASSY
 BODY-MATL: STAINLESS STEEL PER ASTM-A-582
 LOCKWASHER-MATL: STAINLESS STEEL PER QQ-S-766
 FINISH: PASSIVATED
 NUT-MATL: CARBON STEEL PER QQ-S-637
 FINISH: PLATED ZINC PER ASTM-B-633



PIN CONTACT ASSY: SEE TABLE, .062 DIA, SIZE 16, W/ .023 x .023 POST, 34 REQD

- △ BODY-MATL: BRASS PER MIL-C-50.
 FINISH: PLATED GOLD .000030 THK PER MIL-G-45204 FOR A LENGTH OF .200 MIN FROM MATING END, .000100 MIN TIN-LEAD PER MIL-T-10727 IN WIRE BARREL AREA, BOTH OVER NICKEL .000050 THK PER QQ-N-290.
 SPRING-MATL: STAINLESS STEEL PER QQ-S-766.
 POST-MATL: BRASS PER ASTM-B-134.
 FINISH: PLATED MATTE TIN-LEAD PER MIL-T-10727 OVER NICKEL .000050 THK PER QQ-N-290.
- △ BODY-MATL: BRASS PER MIL-C-50.
 FINISH: PLATED GOLD .000030 THK PER MIL-G-45204 FOR A LENGTH OF .200 MIN FROM MATING END, .000100 MIN TIN PER MIL-T-10727 IN WIRE BARREL AREA, BOTH OVER NICKEL .000050 THK PER QQ-N-290.
 SPRING-MATL: STAINLESS STEEL PER QQ-S-766.
 POST-MATL: BRASS PER ASTM-B-134.
 FINISH: PLATED MATTE TIN PER MIL-T-10727 OVER NICKEL .000050 THK PER QQ-N-290.



RECOMMENDED P.C. BOARD LAYOUT

OBSOLETE	△	213289-2
	△	213289-1
CONTACT FINISH		PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN M. HOFFECKER 5-12-86	APVD
	0 PLC ± -	CHK L. LAWVER 5-12-86	NAME
	1 PLC ± -		PRODUCT SPEC
	2 PLC ± -		APPLICATION SPEC
	3 PLC ± .010		SIZE CAGE CODE DRAWING NO
	4 PLC ± -		RESTRICTED TO
	ANGLES ± -		
MATERIAL SEE CALLOUTS	FINISH SEE CALLOUTS	WEIGHT	A1 00779 C=213289
CUSTOMER DRAWING		SCALE 2:1	SHEET 1 of 1 REV L1

STE TE Connectivity

CONNECTOR ASSEMBLY,
 PIN, 34 POSITION,
 RIGHT ANGLE, M SERIES