

SET UP GAUGE 2119599-1 LOC A DIST 66 REVISIONS

ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER. APPLICATION STYLE CONVERSION CHART. CONVERT TO PART NUMBERS REQUIRED.

APPLICATOR DATA: CRIMP SIZE TYPE, WIRE 2.95 mm, INSUL 3.68 mm. APPLICATOR INSTRUCTIONS 408-10389.

TERMINAL DATA: DELPHI TERMINAL DELPHI CRIMP SPECIFICATION. WIRE STRIP LENGTH INSULATION DIAMETER RANGE. TERMINALS APPLIED.

WIRE SIZE CRIMP HEIGHT mm [INCH] CRIMP HEIGHT REFERENCE SETTING.

- RECOMMENDED SPARE PARTS. GREASE BEARING SURFACES LIGHTLY. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY.

*WARNING ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

Table with 7 columns: -77, -7, -6, -5, -2, -1, PART NO, DESCRIPTION, ITEM NO.

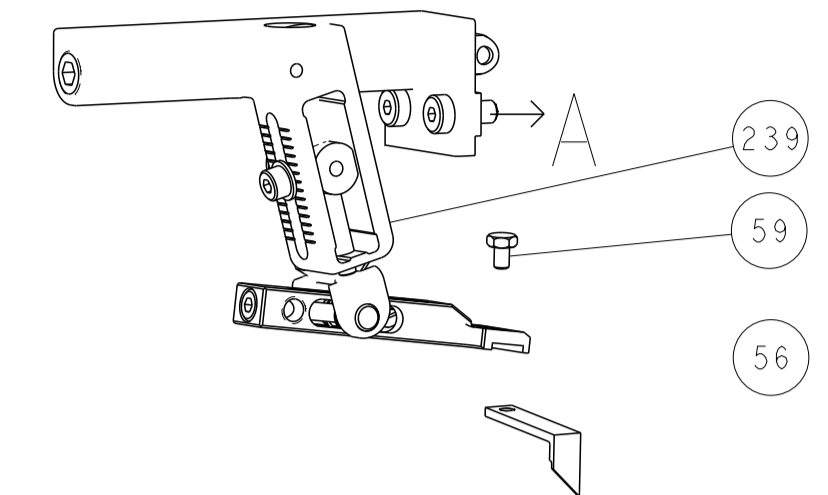
ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

Large table of parts list with columns: P, L, N, DESCRIPTION, DATE, OWN, APVD. Lists various components like PUSH ROD, BUSHING, FEED CAM, etc.

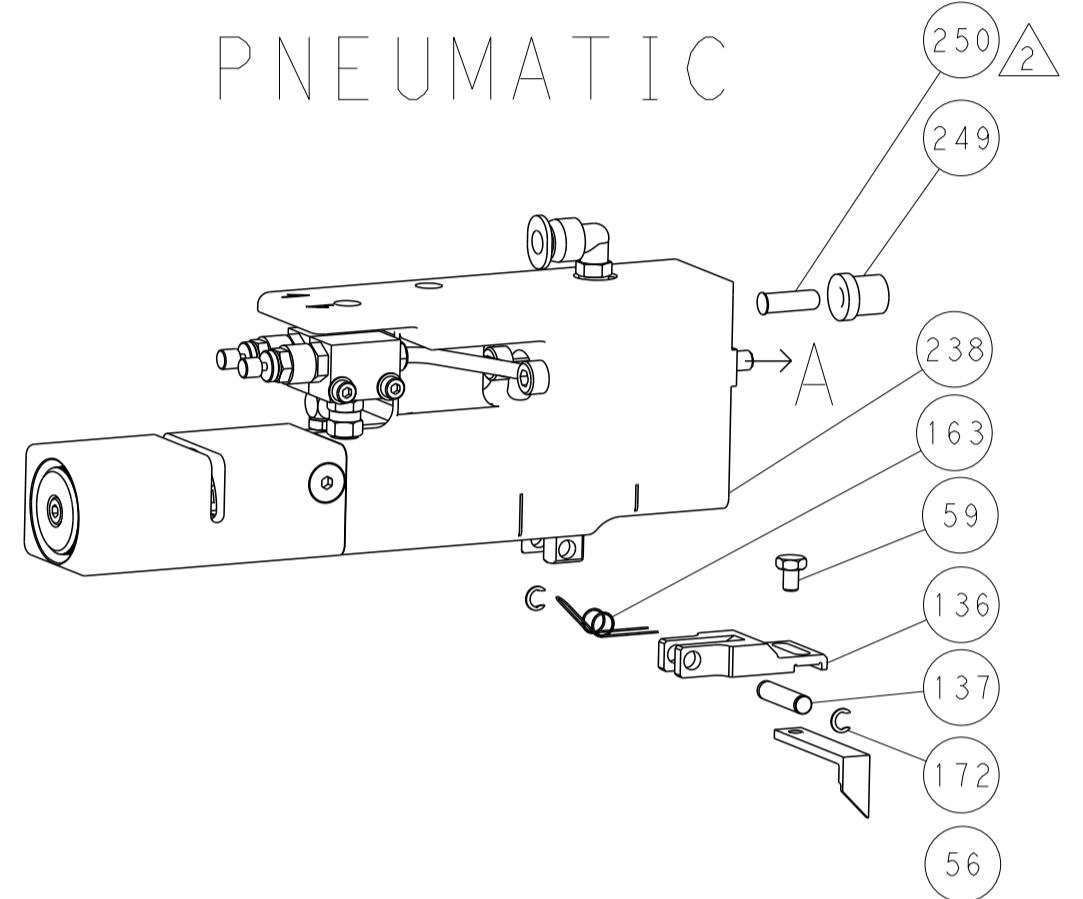
Technical drawing information: DIMENSIONS, TOLERANCES UNLESS OTHERWISE SPECIFIED, MATERIAL, FINISH, WEIGHT, SCALE 1:2, SHEET 1 OF 4, REV A.

LOC		DIST		REVISIONS			
A	66	P	LTM	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1			

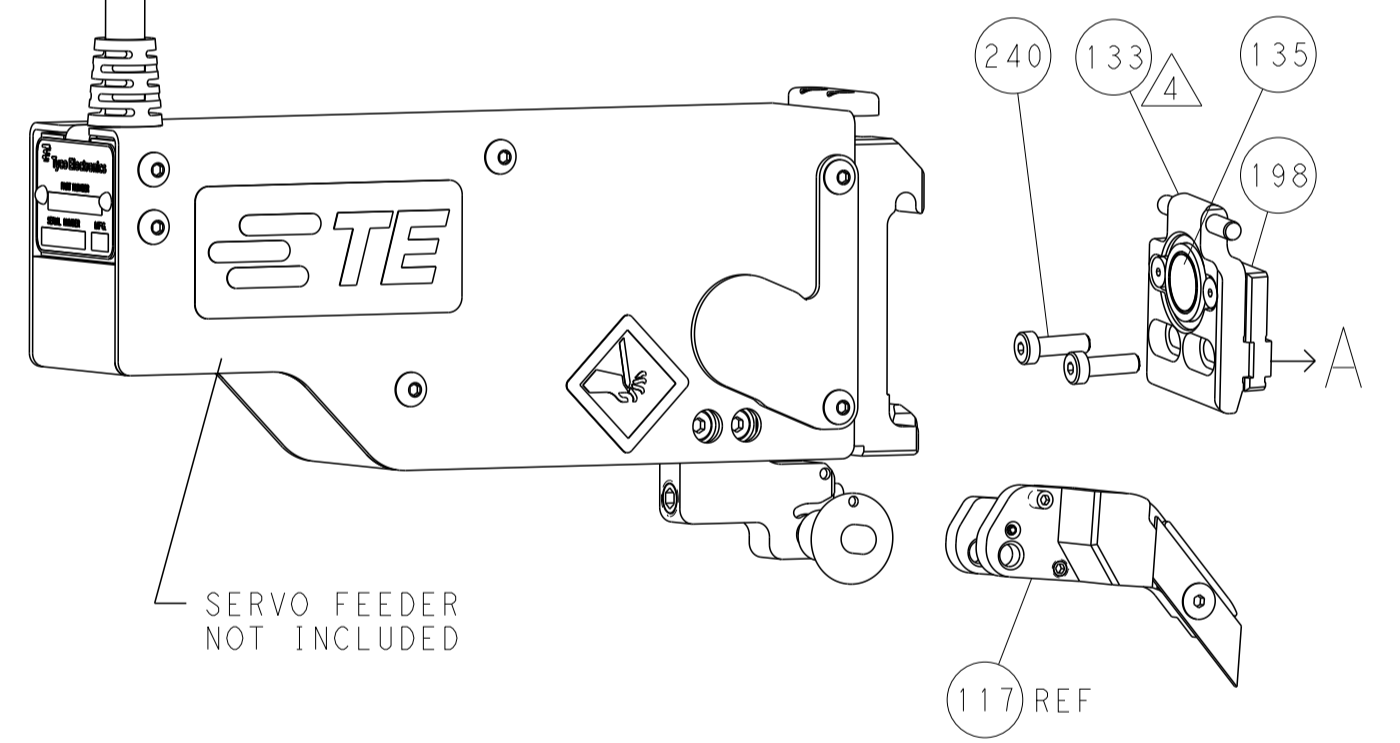
FEED TYPE MECHANICAL



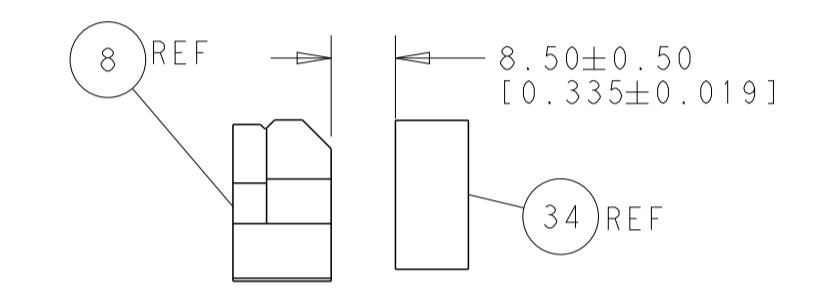
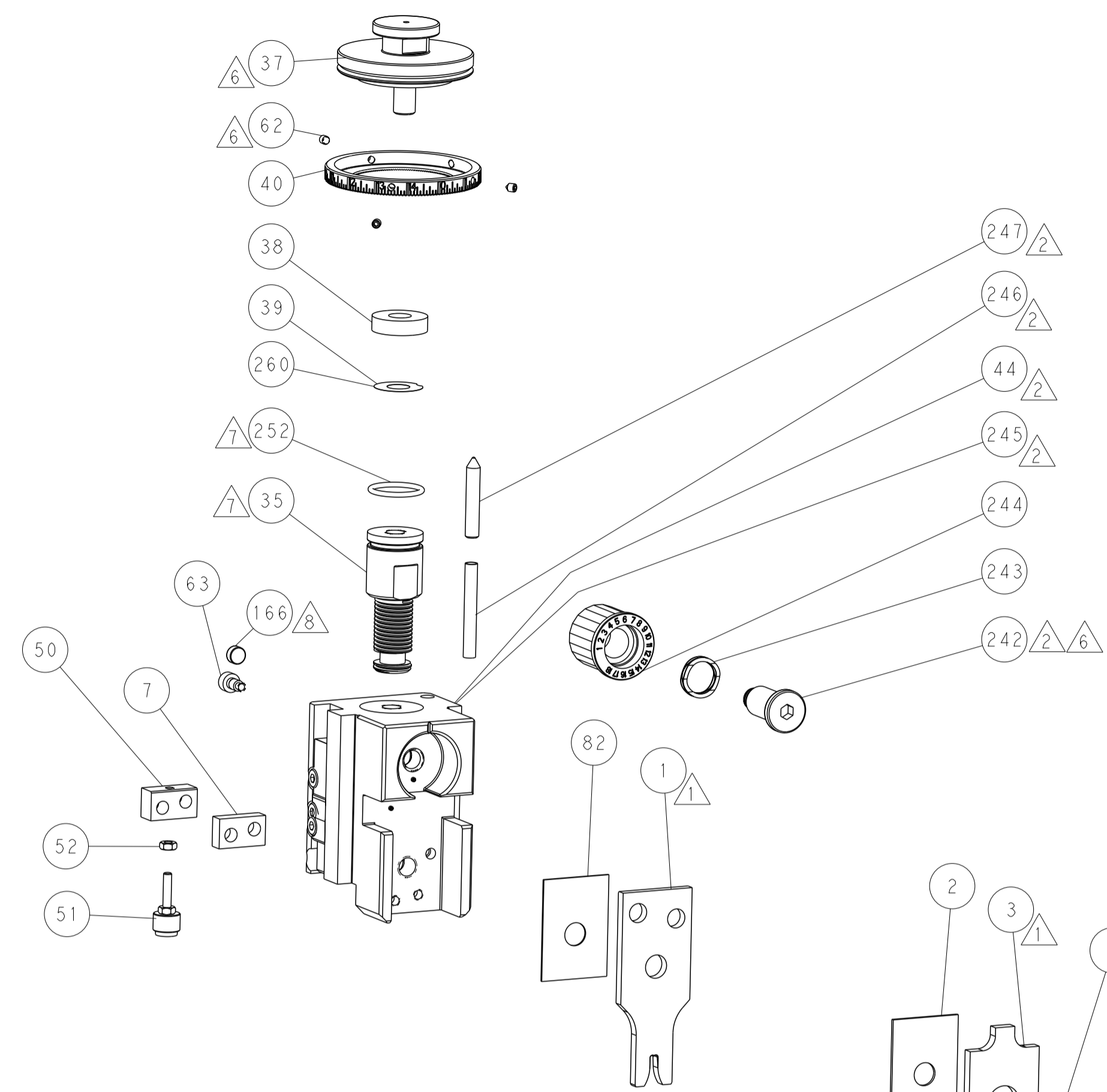
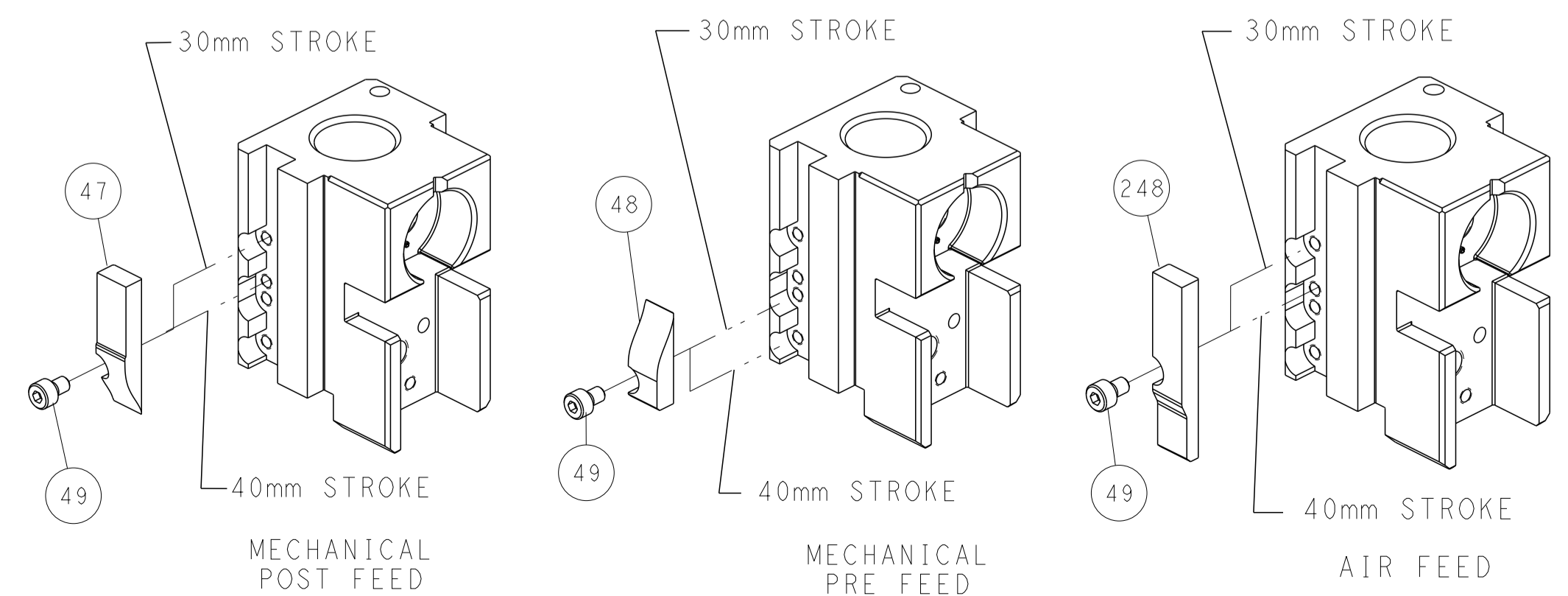
PNEUMATIC



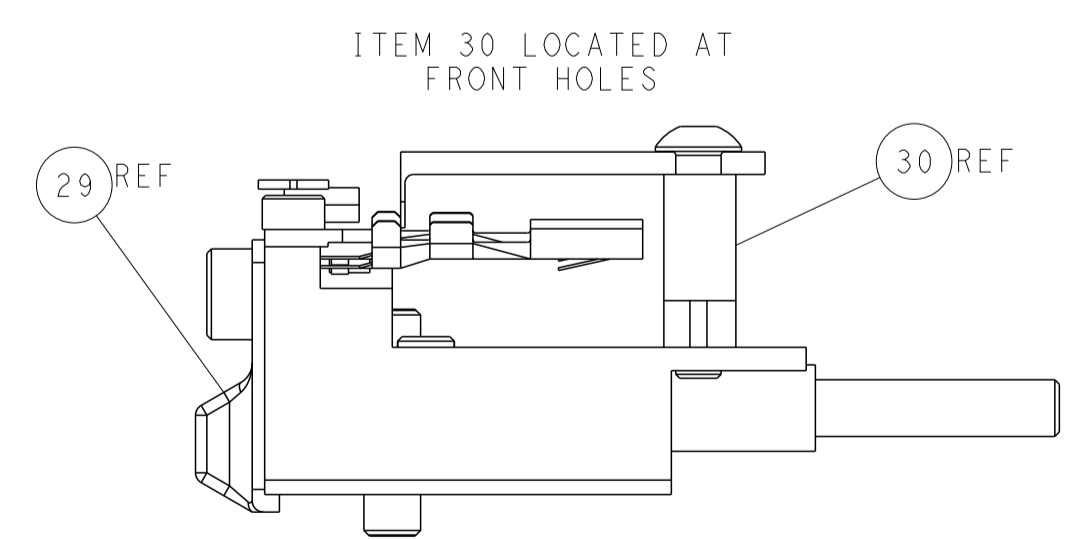
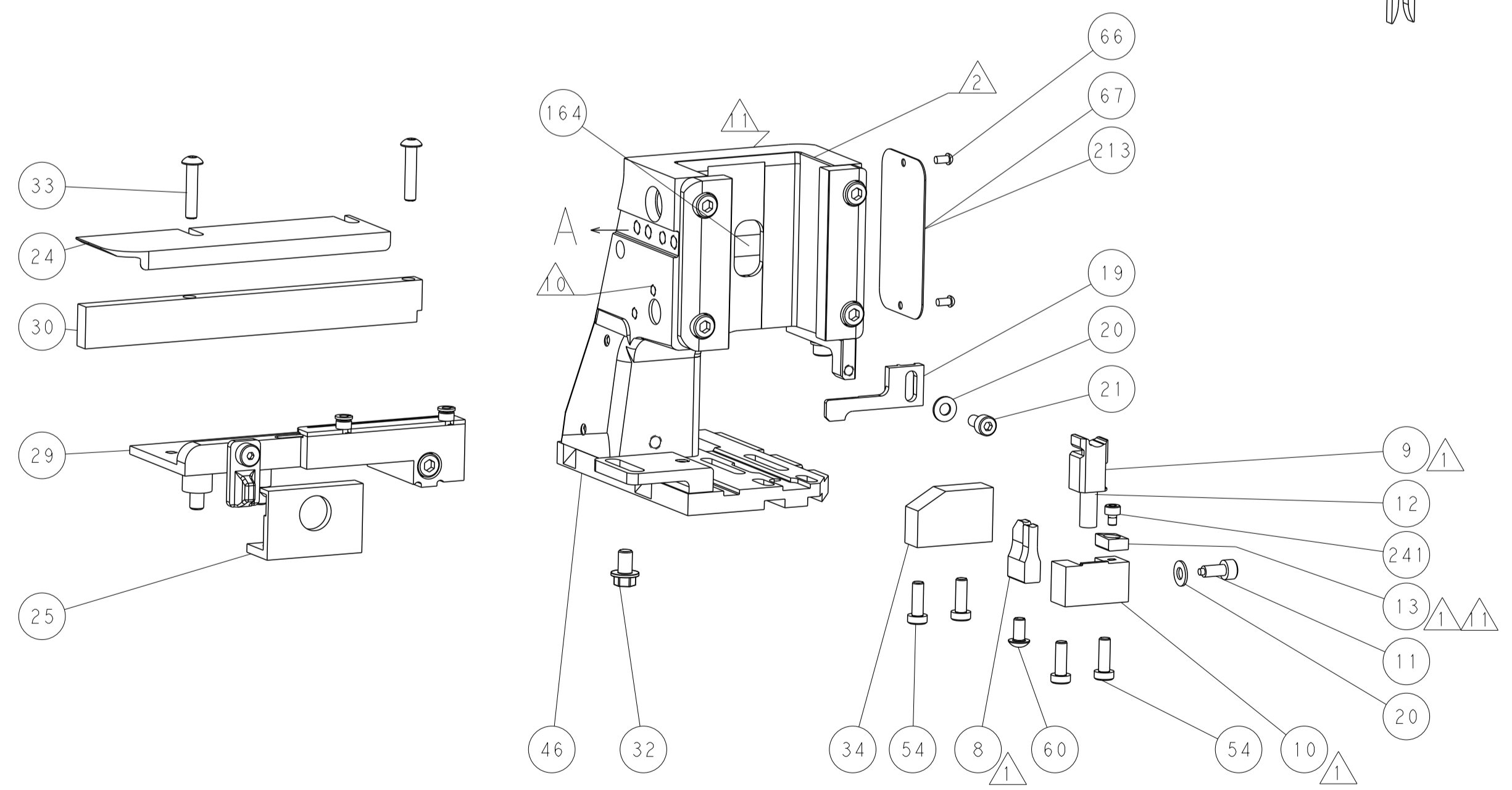
SERVO LATCH PLATE



CAM POSITIONS



TERMINAL SUPPORT LOCATION



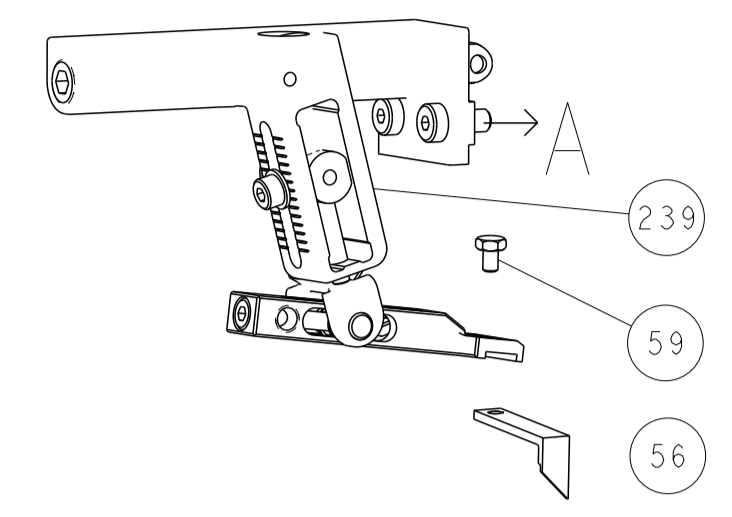
ITEM 30 LOCATED AT FRONT HOLES

ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

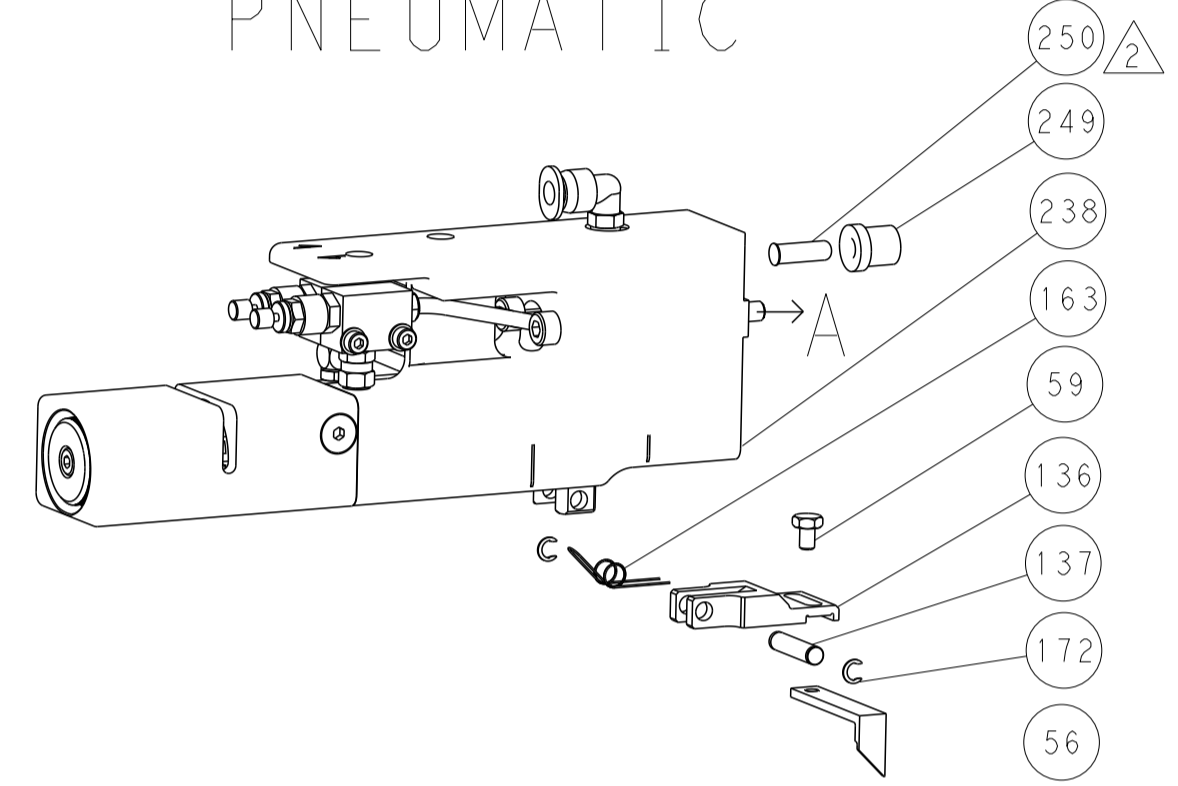
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN X. ZHAO 10OCT2014	TE Connectivity Harrisburg, PA 17105-3608
mm	0 PLC ±0.5 1 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001	ANGLES	FINISH	CHK L. ZHANG 10OCT2014	
MATERIAL:				APVD T. ELBIN 10OCT2014	NAME Ocean Side Feed Applicator
Customer Accessible Production Drawing				SCALE 1:2	SHEET 2 of 4
Customer Accessible Production Drawing				SCALE 1:2	SHEET 2 of 4

LOC		DIST		REVISIONS			
A	66	P	LTM	DESCRIPTION	DATE	DMN	APVD
-	-	-	-	SEE SHEET 1	-	-	-

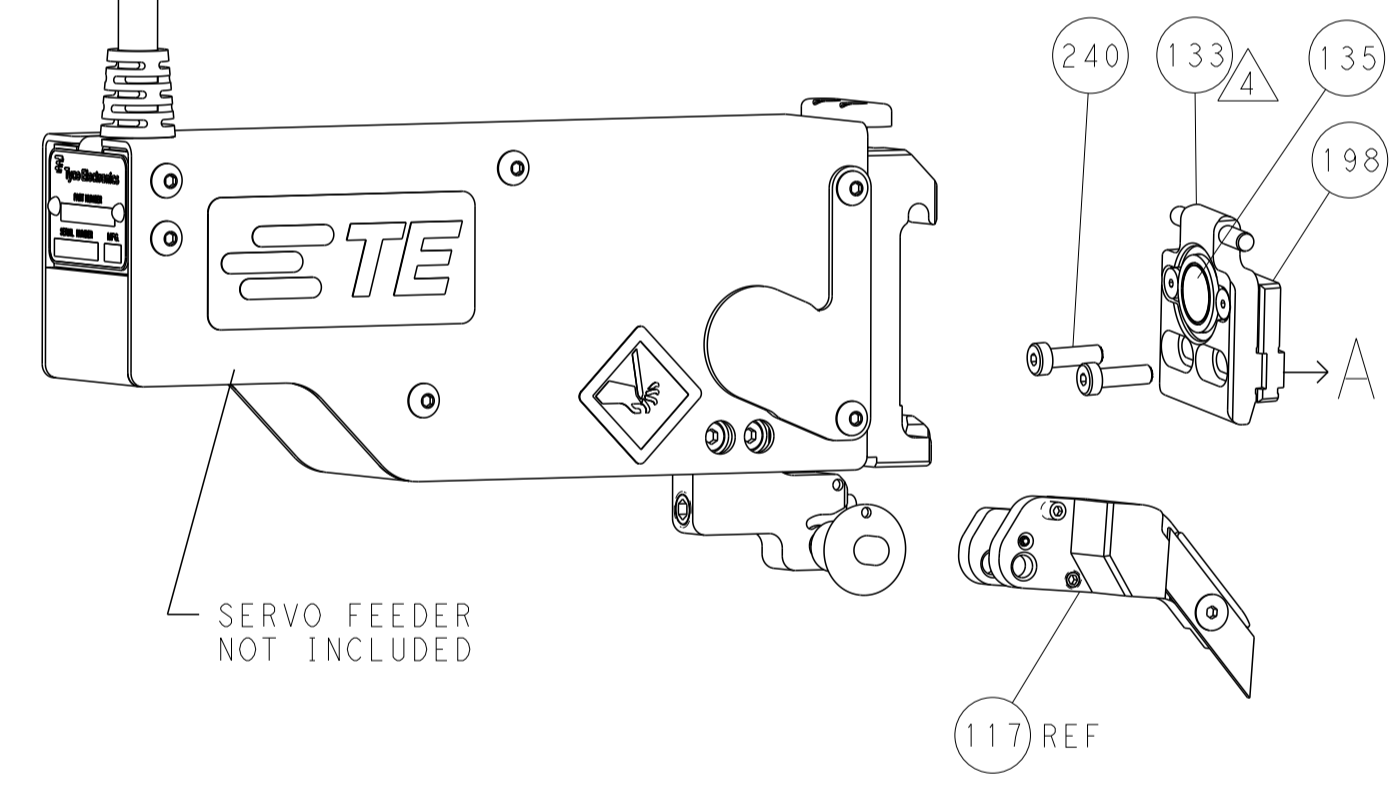
FEED TYPE MECHANICAL



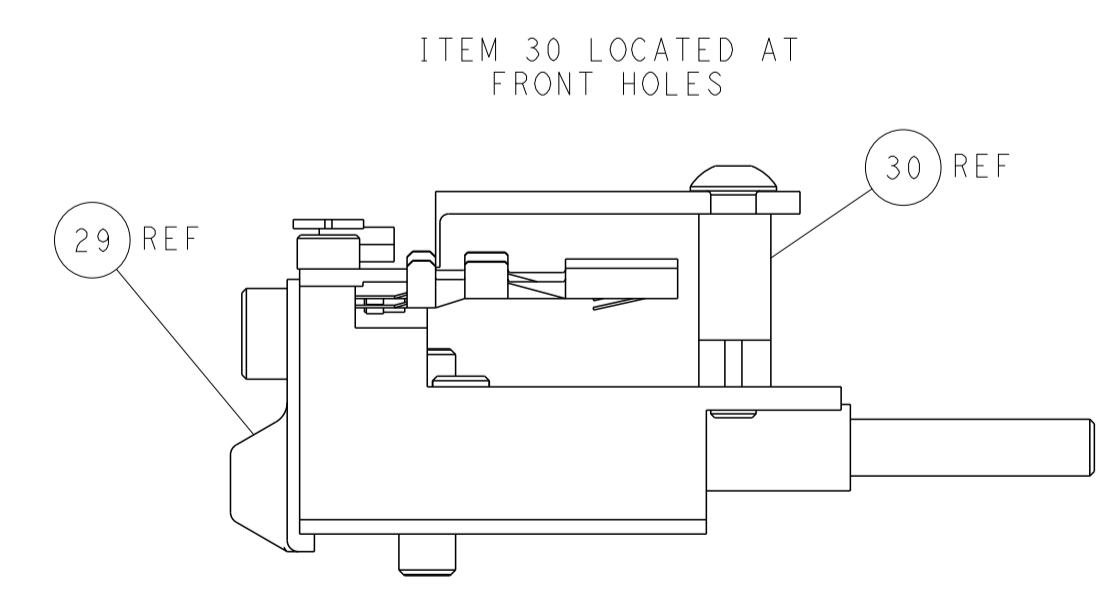
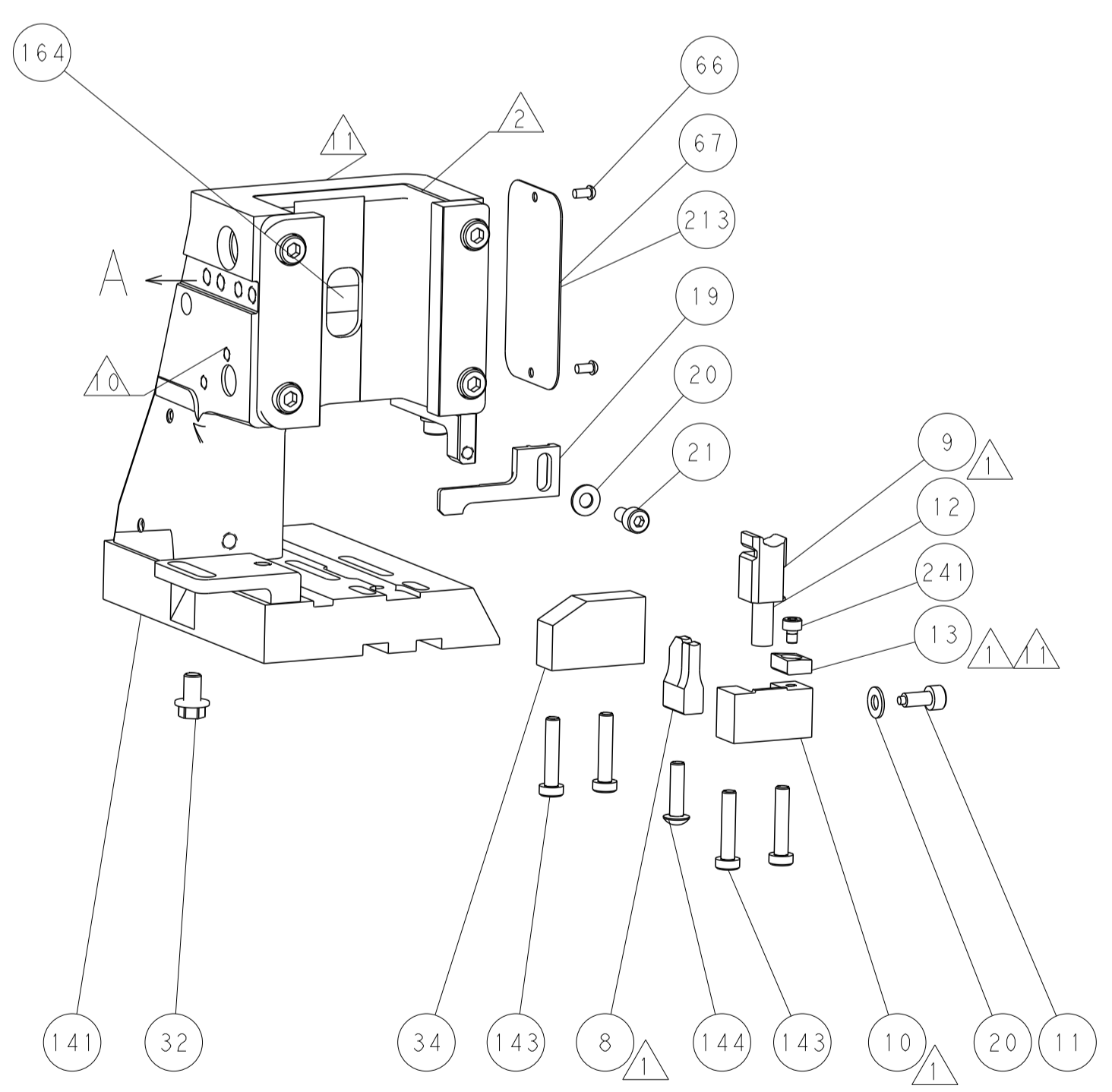
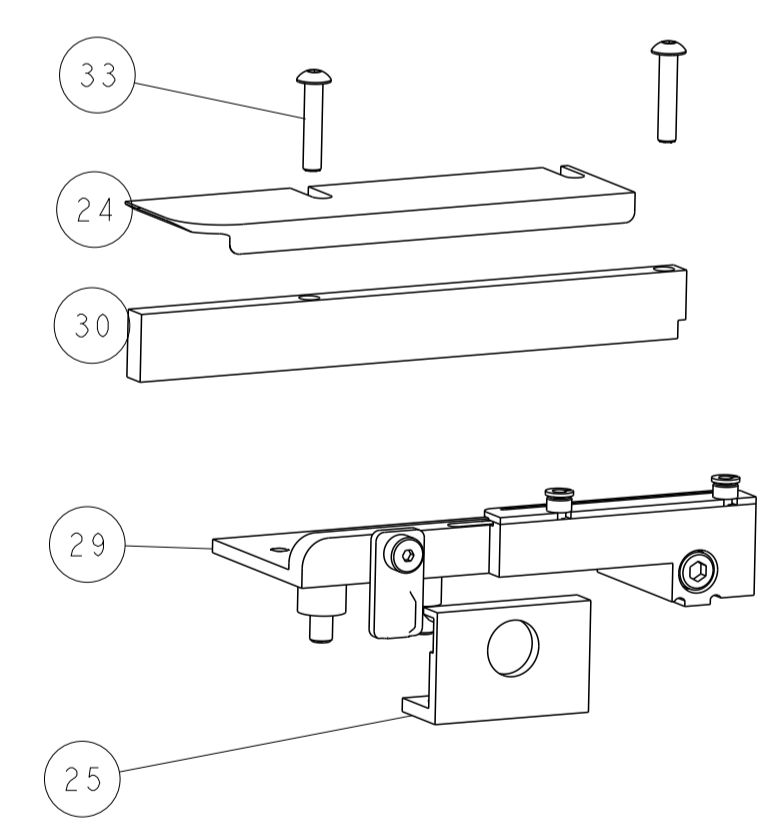
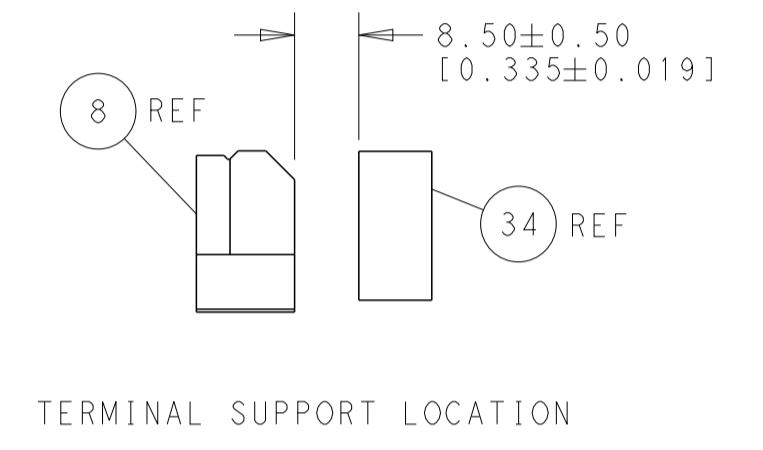
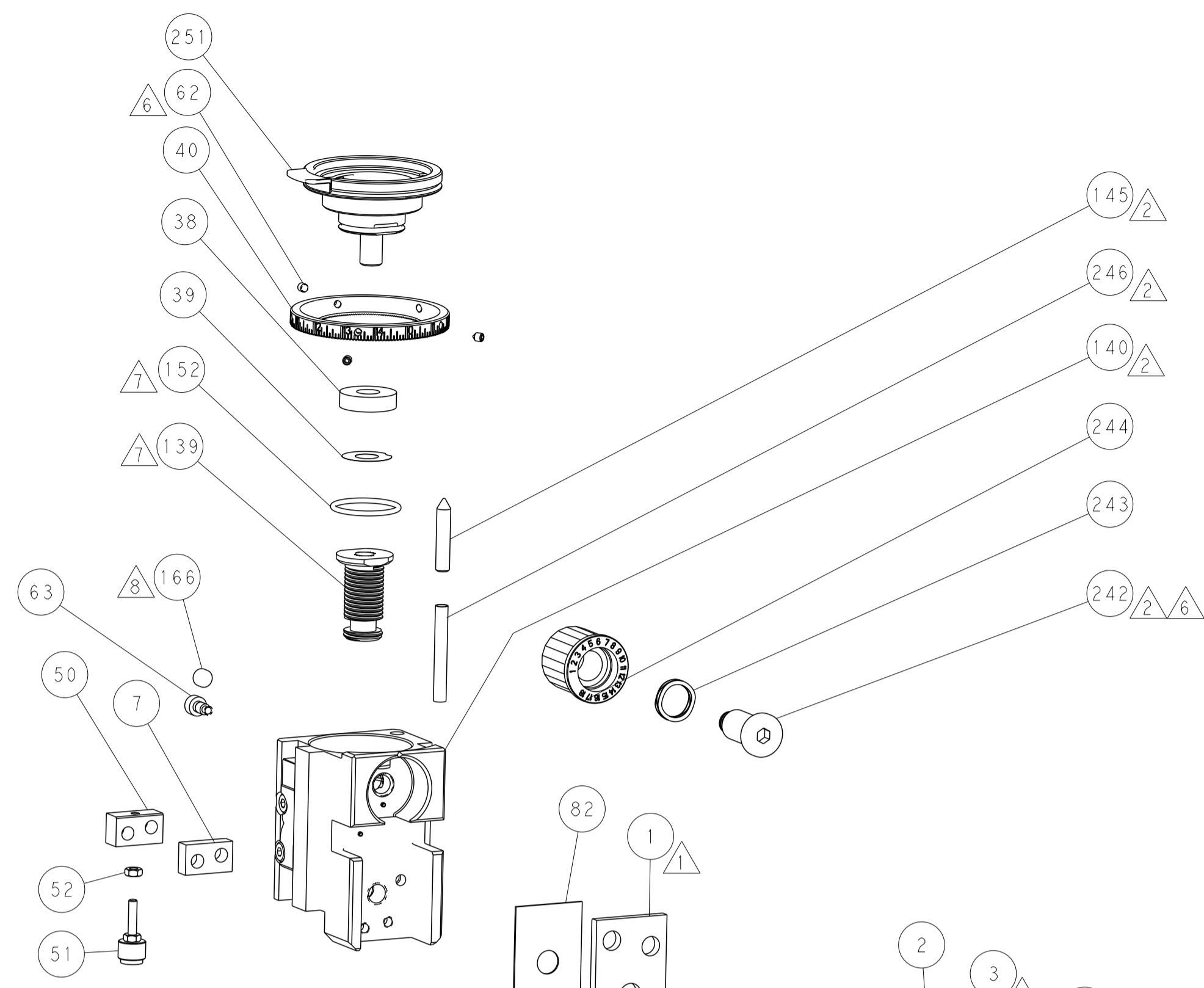
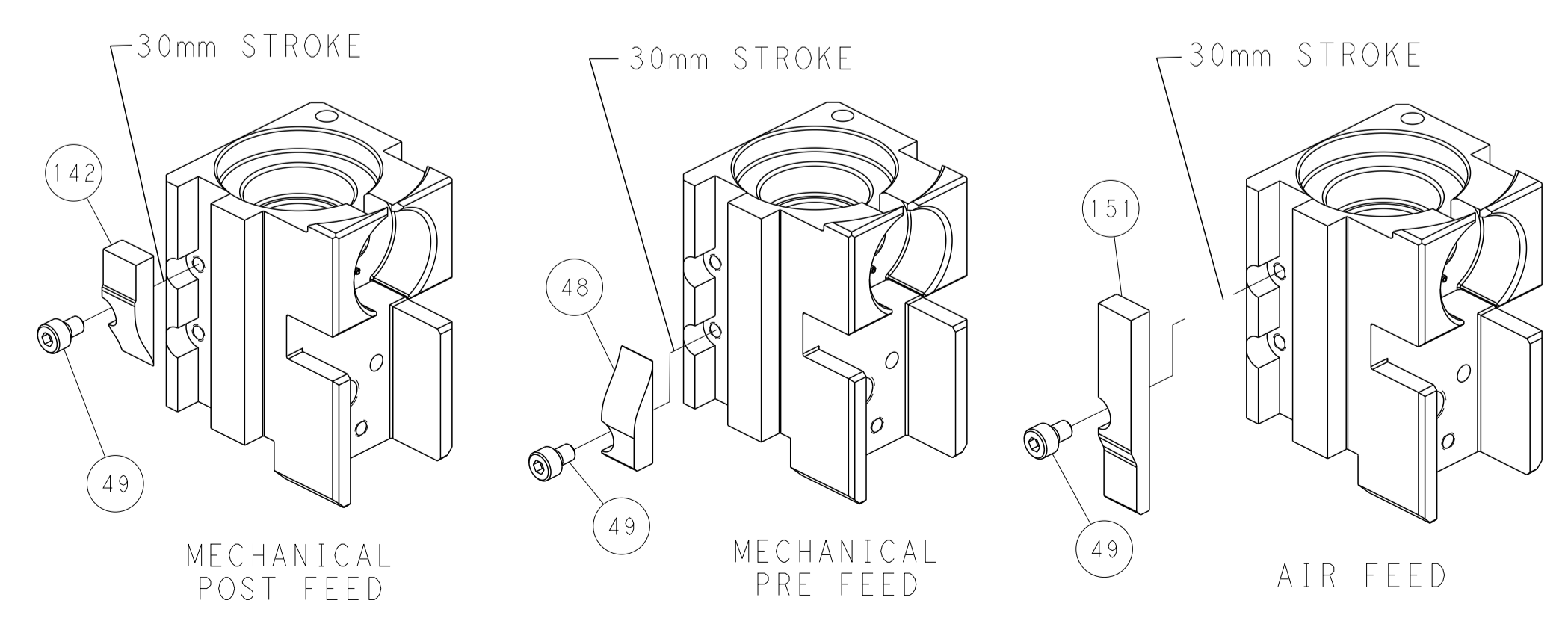
PNEUMATIC



SERVO LATCH PLATE



CAM POSITIONS



PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG: X. ZHAO 10OCT2014		CHK: L. ZHANG 10OCT2014		APVD: T. ELBIN 10OCT2014		NAME: Ocean Side Feed Applicator	
mm	0 PLC ±0.5	1 PLC ±0.5	2 PLC ±0.13	3 PLC ±0.013	4 PLC ±0.001	ANGLES ±0.001	FINISH	WEIGHT	SCALE	SHEET	REV
MATERIAL									1:2	4	A

Customer Accessible Production Drawing