## Materials

1. Shell, C3604 brass, 2 μm nickel plated plated

2. Center contact, C5191 phosphor bronze, 2 μm nickel 3. Insulator, PBT + 15% glass fiber, black

## **Electrical requirements**

Dielectric strength: 1 min @ 500 Vac Insulation resistance: 100 M $\Omega$  @ 500 Vdc Contact resistance: 30 m $\Omega$  or less

## Mechanical requirements

Insertion force: 0.3-3 kgf Withdrawal force: 0.3-3 kgf Durability: 5000 mating cycles while maintaining; 0.3-2 kgf insertion force, 0.2-1.5 kgf withdrawal force and a less than 100 m $\Omega$  contact resistance.

## **Environmental requirements**

Damp test: 40 °C, RH 90-100% for 96 hrs. Cool to ambient and recover for 2 hours. Maintain dielectric strength of 500 Vac for 1 min, insulation resistance of 50 M $\Omega$  @ 500 Vdc minimum and a contact resistance of 100 m $\Omega$  or less.

Dry test: 70 °C, RH 70-85% for 96 hrs. Cool to ambient and recover for 2 hours. Maintain insulation resistance of 50 M $\Omega$  @ 500 Vdc minimum and a contact resistance of 100 m $\Omega$  or less.

Salt spray test: 35 °C, RH 90-95%, 5% NaCl mist for 24 hrs. Wash parts after test. Maintain mechanical requirements and a contact resistance of less than 80 m $\Omega$ .

±0.20 **゙**フ` 8 ø ø. ~i \*\*\*\*\* 10.5 ±0.50 SECTION A-A +0.05 -0 1.8 ±0.20 0.5 ±0.10 2 ±0.30 5.5 0.8 0 5.3 ±0.20 +0.10Ø2.5-0 Ø6.5 ±0.20 Ā 1.5 ±0.10 17.5 23 ±0.50

Revision:	Date:	Description:	Prepared:	Notes:						
А	09/02/2009	Initial release	GL Digitally signed by GL Date: 2018.06.28 11:42:49-07'00'	Date: 2018.06.28			ΤT	NSIL	ITY	
A1	11/09/2012	Added test data	AG Digitally signed by AG Date: 2018.06.28 14:04:45-07'00'	Function test: no open, no shor intermittent	t circuit, no	tei	tel 1.541.323.3228 800 877.670.7118 fax 1.541.323.4202 web tensility.com			
			Dimensions are in							
			millimeters.	Description:			Size: Part number:			
			Tolerances: X: ± 0.5 mm	Connector, dc plug, 5.5x2.5xL23 mm, molding style,		A	50-00	0-00026		
			X.X: <u>+</u> 0.3 mm X.XX: <u>+</u> 0.05 mm	spring contacts		Scale:	2:1	$\bigcirc \bigcirc$	Sheet 1 of 2	
		5	4	3	2				1	

