





TCD4027-26.0M Microcell, Femtocell TCVCXO Oscillator

October 2012

- Pletronics' TCD4027-26.0M is a temperature compensated voltage controlled crystal oscillator with a clipped sinewave output.
- The package is designed for high density surface mount designs.
- · Tape and Reel packaging is available.

- 26.0 MHz
- 3.2 x 5 mm LCC Ceramic Package
- · Optional Voltage Control Function



Pletronics Inc. certifies this device is in accordance with the RoHS 6/6 (2011/65/EC) and WEEE (2002/96/EC) directives.

Pletronics Inc. guarantees the device does not contain the following: Cadmium, Hexavalent Chromium, Lead, Mercury, PBB's, PBDE's

Weight of the Device: 0.10 grams

Moisture Sensitivity Level: 1 As defined in J-STD-020D.1

Second Level Interconnect code: e4

Absolute Maximum Ratings:

Parameter	Unit
V _{CC} Supply Voltage	-0.5V to +6.5V
Vi Input Voltage	-0.5V to V _{CC} + 0.5V
Vo Output Voltage	-0.5V to V _{CC} + 0.5V

Thermal Characteristics

The maximum die or junction temperature is 155°C

The thermal resistance junction to board is 30 to 50°C/Watt depending on the solder pads, ground plane and construction of the PCB.

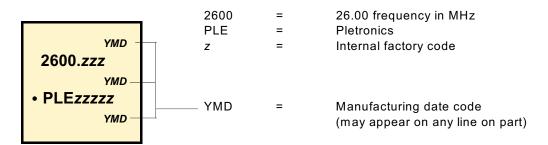
ESD Rating

Model	Minimum Voltage	Conditions		
Human Body Model	1500	MIL-STD-883 Method 3115		
Charged Device Model	1000	JESD 22-C101		



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Part Marking:



The actual part number is TCD4027-26.0M where the model number "027" is the specification number the part is made to. This is not included in the part marking. This is included on the label on the Tape and Reel.

Package Labeling

Label is 1" x 2.6" (25.4mm x 66.7mm) Font is Courier New Bar code is 39-Full ASCII

Label is 1" x 2.6" (25.4mm x 66.7mm) Font is Arial

P/N: TCD4027-26.0M

Customer P/N: 12345678

Qty: 1000

MSL: 1

D/C 103-M8ZU4

RoHS Compliant

2nd LvL Interconnect

Category=e4

Max Safe Temp=260C for 10s 2X Max

Reliability: Environmental Compliance

Parameter	Condition
Mechanical Shock	MIL-STD-883 Method 2002, Condition B
Vibration	MIL-STD-883 Method 2007, Condition A
Solderability	MIL-STD-883 Method 2003
Thermal Shock	MIL-STD-883 Method 1011, Condition A

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Electrical Specification for specified Vcc over the specified temperature range

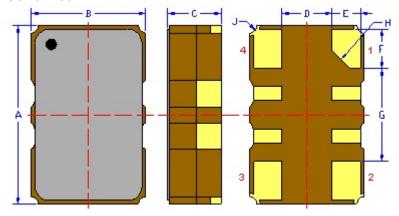
Item	Min	TYP	Max	Unit	Condition
Frequency Stability over temperature	-100	1	+100	ppb	Over 0°C-70°C at fixed supply voltage + load (reference to midpoint min/max frequency)
Frequency Calibration	-2.0	1	+2.0	ppm	Frequency offset at 25°C, 60 minutes after reflow.
Supply voltage stability	1	ı	10	ppb	± 2% variation in supply voltage at 25°C
Load sensitivity	-5	ı	5	ppb	2% variation in magnitude from 10K ohm <u>+</u> 10% 10 pF
Aging rate following reflow	- - -	±10 ±3 ±1	- - -	ppb/day	1 day after reflow 7 days after reflow 30 days after reflow
Long term stability (Aging)	-1000	-	1000	ppb	Long term stability after 1 year
Output Waveform		Clipped	Sinewave		DC Coupled
Output Level	0.8	-	-	V p-p	Load: 10K ohm <u>+</u> 10% 10 pF <u>+</u> 10%, DC Coupled
Phase Noise 10 Hz 100Hz 1 KHz 10KHz		100 - dB 120 - 134 - 144 -			Typical values for a 26.0 MHz oscillator at 25°C
V Supply Range ¹ V _{cc}	2.7	3.3	3.5	Volts	
Supply Current I _{cc}	-	-	3.0	mA	
Vcontrol Range	0.5	-	2.50	Volts	1.50 volts nominal
Frequency Pullability	4.5	-	10	±ppm	Slope positive
Linearity	-	0.05	2.0	%	In accordance with MIL-PRF-55310
Operating Temperature Range	0	-	+70	°C	
Storage Temperature Range	-55	-	+95	°C	

Note: For correct operation a 10nF supply de-coupling capacitor should be placed next to the device.



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Mechanical:



	Inches	mm
Α	0.197 <u>+</u> 0.008	5.00 <u>+</u> 0.20
В	0.126 <u>+</u> 0.008	3.20 <u>+</u> 0.20
С	0.059 max	1.50 max
D¹	0.0.55	1.40
E¹	0.031	0.80
F¹	0.043	1.10
G¹	0.102	2.60
H¹	0.013C	0.50C
J ¹	0.008	0.20R

Not to Scale

¹ Typical dimensions

Contacts:

Gold 11.8 to 39.4 µinches (0.3 to1.0 µm)

over

Nickel 50 to 350 μ inches (1.27 to 8.89 μ m)

Pad	Function	Note
1	Vcontrol Input	If this function is not specified, recommend connecting this pad to ground.
2	Ground (GND)	
3	Output	The output is DC coupled. Most common used with external coupling capacitor. 0.001 to 0.01uF recommended
4	Supply Voltage (V _{cc})	Connect an appropriate power supply bypass capacitors as close as possible.
-	N. C.	All other pads on the bottom shall not be connected. These are internally connected and were for the TCXO compensation process

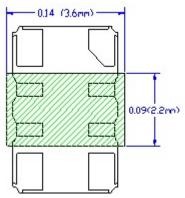
Layout and application information

All connection points in the designated region have solder mask cover to avoid any electrical connections

For Optimum Stability and Jitter Performance, Pletronics recommends:

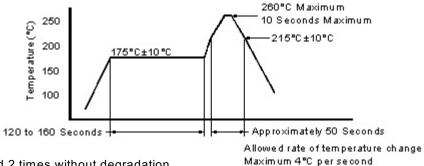
- recommends:

 a ground plane under the device
- no large transient signals (both current and voltage) should be routed under the device
- do not layout near a large magnetic field such as a high frequency switching power supply
- do not place near piezoelectric buzzers or mechanical fans.
- minimize air flow across the device



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Reflow Cycle (typical for lead free processing)



The part may be reflowed 2 times without degradation.

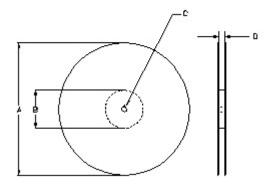
Tape and Reel: available for quantities of 250 to 1000 per reel, cut tape for < 250

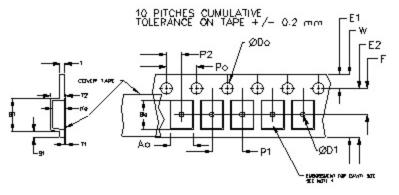
Constant Dimensions Table 1								
Tape Size	D0	D1 Min	E1	P0	P2	S1 Min	T Max	T1 Max
8mm		1.0			2.0			
12mm	1.5	1.5	1.75	4.0	<u>+</u> 0.05			
16mm	+0.1 -0.0	1.5	<u>+</u> 0.1	<u>+</u> 0.1	2.0	0.6	0.6	0.1
24mm		1.5			<u>+</u> 0.1			

Variable Dimensions Table 2							
Tape B1 E2 Min F P1 T2 W Ao, Bo Size Max Max Ko						Ao, Bo & Ko	
16 mm	12.1	14.25	7.5 <u>+</u> 0.1	8.0 <u>+</u> 0.1	8.0	16.3	Note 1

Note 1: Embossed cavity to conform to EIA-481-B

Dimensions in mm Not to scale





		REE			
Α	inches	7.0			
	mm	177.8	254.0	330.2	
В	inches	2.50	4.00	3.75	
	mm	63.5	101.6	95.3	Tape Width
С	mm	13	vviain		
D	mm	16.4 +2.0 -0.0	16.4 +2.0 -0.0	16.4 +2.0 -0.0	16.0

Reel dimensions may vary from the above

USER DIRECTION OF UNREELING -----

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