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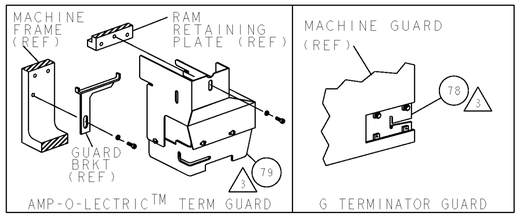
PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE
1852876-1	A	122500-1	LEADMAKER & BENCH MODEL G	AIR FEED
1852876-2	A	565435-5	BENCH MODEL K	AIR FEED
7-1852876-7	A	-	SPARE PARTS	-

△1 RECOMMENDED SPARE PARTS

△2 GREASE LIGHTLY

△3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

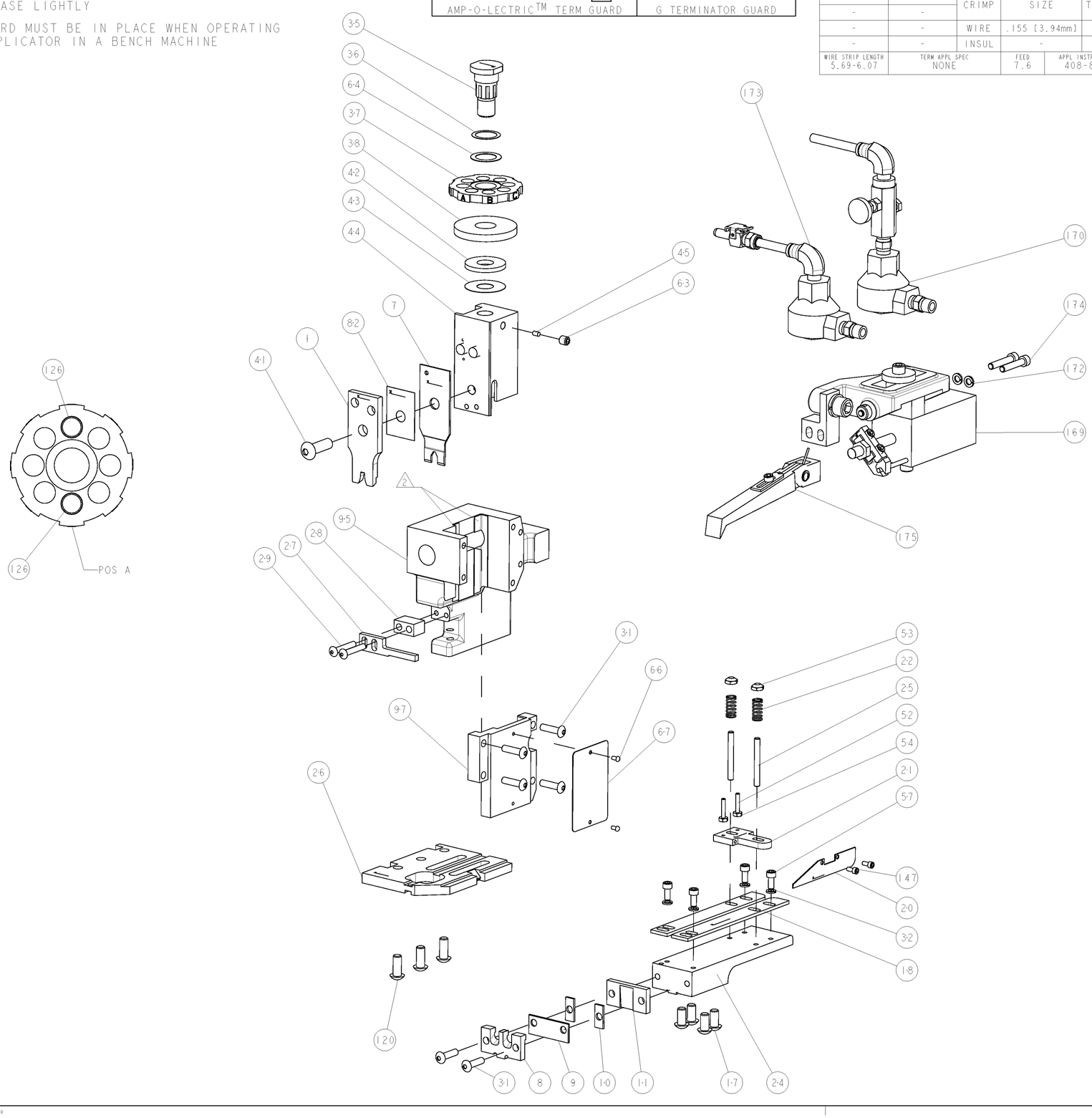


TERMINAL NAME: CONNECTOR						
TE PN	MFR PN	REMY TERMINAL - REMY CRIMP SPECS				
2113064	10515357					
-	-		CRIMP HEIGHT			WIRE SIZE
-	-		1.62±0.05mm[.064±.002]			20 MAG+18 AWG
-	-		-			-
-	-		-			-
-	-		-			-
-	-	CRIMP	SIZE		TYPE	RANGE
-	-	WIRE	.155 [3.94mm]		F	1600-4400CMA
-	-	INSUL	-		-	-
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS		SET UP GAGE	
5.69-6.07	NONE	7.6	408-8039		458638-1	

LOC	DIST
A	66

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	RELEASED	20APR2010	RK	RK



-	1	1	-	460680-2	FEED FINGER ASSEMBLY	175
-	2	2	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	174
-	-	1	-	692655-7	AIR FEED VALVE ASSEMBLY	173
-	2	2	-	21024-5	WASHER, SPRG LOCK, REG NO 10	172
-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	170
-	1	1	-	460277-1	AIR FEED ASSY	169
-	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	147
-	2	2	-	9-354778-3	PIN, WIRE DISC, .2960	126
-	3	3	-	2-22733-8	SCR, BHSC, SELF-LOCKING, 1/4-20 X .625	120
-	1	1	-	454220-1	CAP, RAM	97
-	1	1	-	453736-1	HOUSING, APPLICATOR	95
-	1	1	-	455888-1	SPACER, CRIMPER	82
△3 -	REF	-	..	455745-1	GUARD WINDOW	79
△3 -	-	REF	..	679532-1	INSERT, GUARD	78
-	1	1	-	217238-1	GENERAL INSTRUCTION PKG	72
-	1	1	-	4088039	EF APPL INST 408-8039	71
-	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	4	4	-	2-21000-6	SCR, SKT HD CAP 8-32 X .375	57
-	2	2	-	21018-4	NUT, HEX, REG 4-40	54
-	2	2	-	21022-2	NUT, LOCK, HEX, TORQUE, 8-32	53
-	2	2	-	2-21006-6	SCR, SET, CUP POINT 4-40 X .625	52
-	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	-	455674-5	RAM	44
-	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	-	690124-9	WASHER, RAM (.125)	42
-	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	-	690223-2	SPACER, INS.	38
-	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	-	22480-5	WASHER, WAVE SPRING	36
-	1	1	-	690212-1	POST, RAM	35
-	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	32
-	6	6	-	2-21002-9	SCR, BTN SKT HD CAP 10-32 X .750	31
-	2	2	-	8-21002-9	SCR, BTN SKT HD CAP 8-32 X 1.00	29
-	1	1	-	3-690451-4	SPACER, STRIPPER	28
-	1	1	-	690455-1	STRIPPER, FRONT CASTING	27
-	1	1	-	459717-1	PLATE, BASE	26
-	2	2	-	22354-8	STUD, THREADED	25
-	1	1	-	455678-1	PLATE, STRIP GUIDE	24
-	2	2	-	2-22281-3	SPRING, COMPRESSION	22
-	1	1	-	464451-1	ARM, STOCK DRAG	21
-	1	1	-	464452-8	DRAG, STOCK	20
-	2	2	-	454204-3	GUIDE, LOWER STRIP	18
-	4	4	-	3-21002-3	SCR, BTN SKT HD CAP 1/4-20 X .500	17
△1 -	1	1	-	240644-1	PLATE, REAR SHEAR	11
-	2	2	-	240645-5	SPACER, SHEAR PLATE	10
-	1	1	-	690619-6	PLATE, RETAINING	9
△1 1	1	1	-	6-690618-0	ANVIL, SPLICE TYPE	8
△1 -	1	1	-	2-459722-1	BLADE, SHEAR	7
△1 1	1	1	-	1633779-3	CRIMPER, WIRE BLUNT F	1
-77	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

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DWN R.O.WILSON 25JAN2010
CHK K.J.STAKEM 27JAN2010
APVD T.L.ELBIN 27JAN2010

tyco Electronics — Tyco Electronics, Harrisburg, PA 17105-3608

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±
1 PLC ±0.1
2 PLC ±0.01
3 PLC ±0.001
4 PLC ±0.0001
ANGLES ±

MATERIAL -
FINISH -

NAME: END FEED HDM APPLICATOR
PRODUCT SPEC -
APPLICATION SPEC -
WEIGHT -

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-1852876	-

CUSTOMER ACCESSIBLE PRODUCTION DRAWING | SCALE 3:5 | SHEET 1 OF 1 | REV A