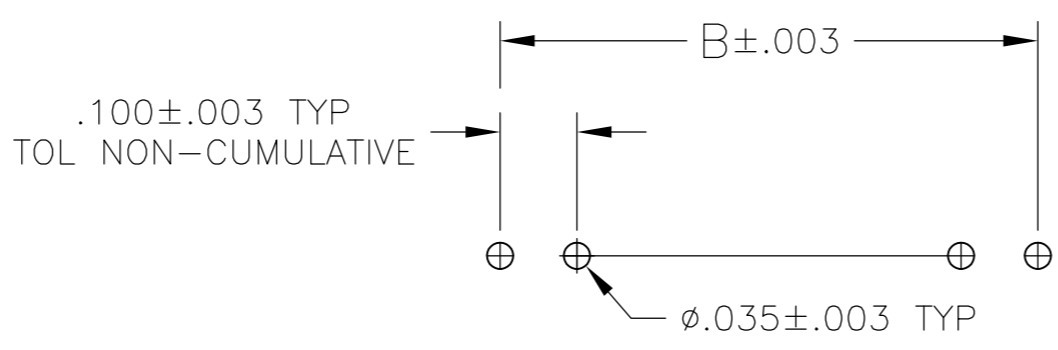
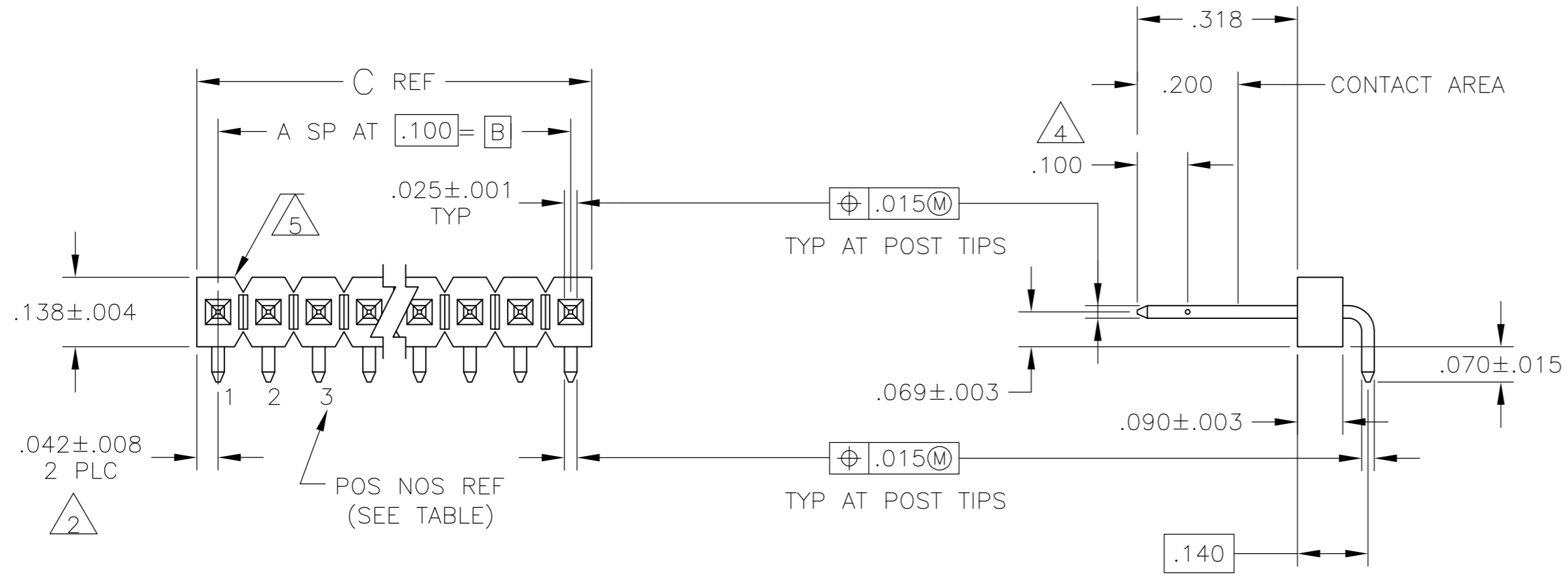


THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION  
 © COPYRIGHT - By - ALL RIGHTS RESERVED.

LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
AD	00	B	REVISED PER ECO-14-000069	15APR2014	NK MM



RECOMMENDED HOLE LAYOUT

- 1 ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS.
- 2 THE NOTED DIMENSIONS APPLY FROM THE BASIC DIMENSION LINE (NOT THE POST CENTERLINE) TO THE SURFACE INDICATED
- 3 .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL
- 4 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 5 BREAKAWAY NOTCH ANGLE CAN BE ORIENTED TO THE RIGHT (AS SHOWN) OR TO THE LEFT

3	7	.784	.700	7	7	8	1977118-1
PLATING	POST NO. OMITTED	C	B	A	NO OF ACTIVE POS	NO OF POS	HOUSING PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R BROWN 09MAY2007														
DIMENSIONS: INCHES		CHK J GESFORD 09MAY2007														
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD J GESFORD 09MAY2007	NAME													
<table border="1"> <tr><td>0 PLC</td><td>± -</td></tr> <tr><td>1 PLC</td><td>± -</td></tr> <tr><td>2 PLC</td><td>± -</td></tr> <tr><td>3 PLC</td><td>± .005</td></tr> <tr><td>4 PLC</td><td>± -</td></tr> <tr><td>ANGLES</td><td>± -</td></tr> </table>		0 PLC	± -	1 PLC	± -	2 PLC	± -	3 PLC	± .005	4 PLC	± -	ANGLES	± -	PRODUCT SPEC	ASSY, MOD II, HEADER, BREAKAWAY, RIGHT ANGLE, SINGLE ROW, .100 .025 SQ POSTS, SELECTIVE LOADING	
0 PLC	± -															
1 PLC	± -															
2 PLC	± -															
3 PLC	± .005															
4 PLC	± -															
ANGLES	± -															
MATERIAL: HOUSING: FLAME RETARDANT THERMOPLASTIC, COLOR-BLACK, POSTS: COPPER ALLOY		FINISH: SEE TABLE	APPLICATION SPEC	RESTRICTED TO												
WEIGHT		SCALE: 4:1	SIZE: A2	CAGE CODE: 00779												
CUSTOMER DRAWING		DRAWING NO: C=1977118	SHEET 1 of 1													