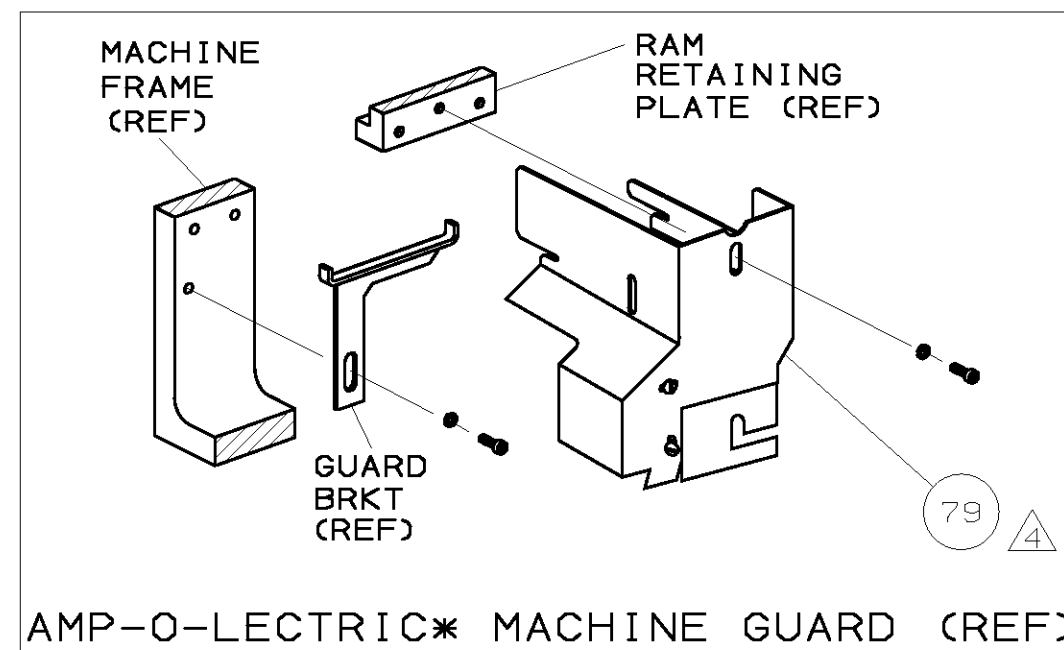
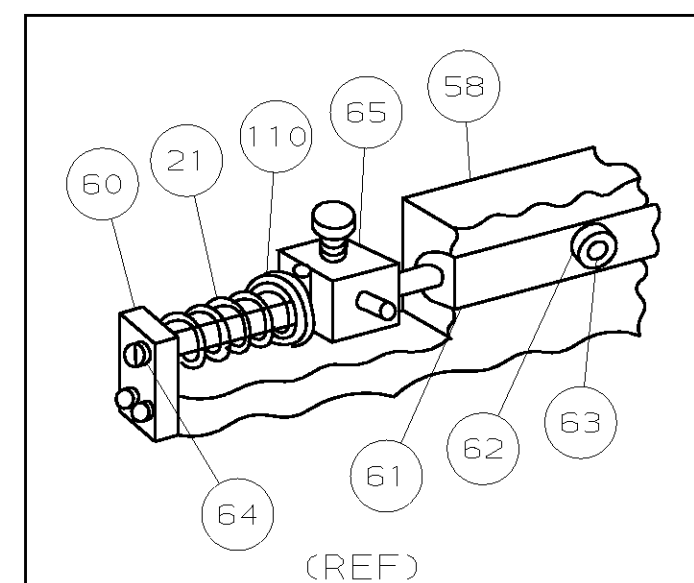
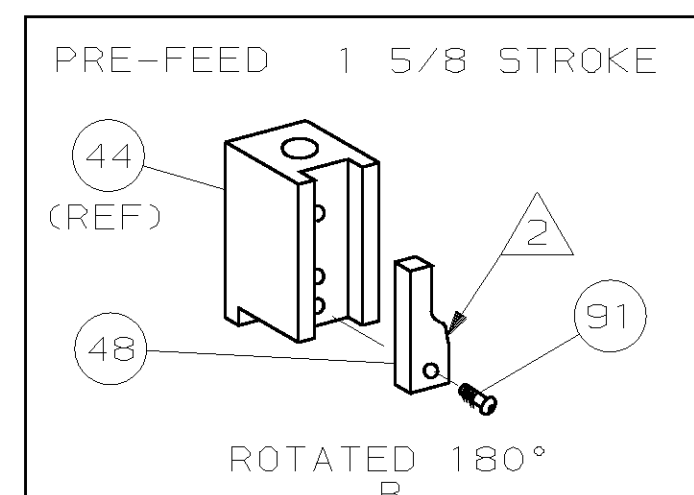
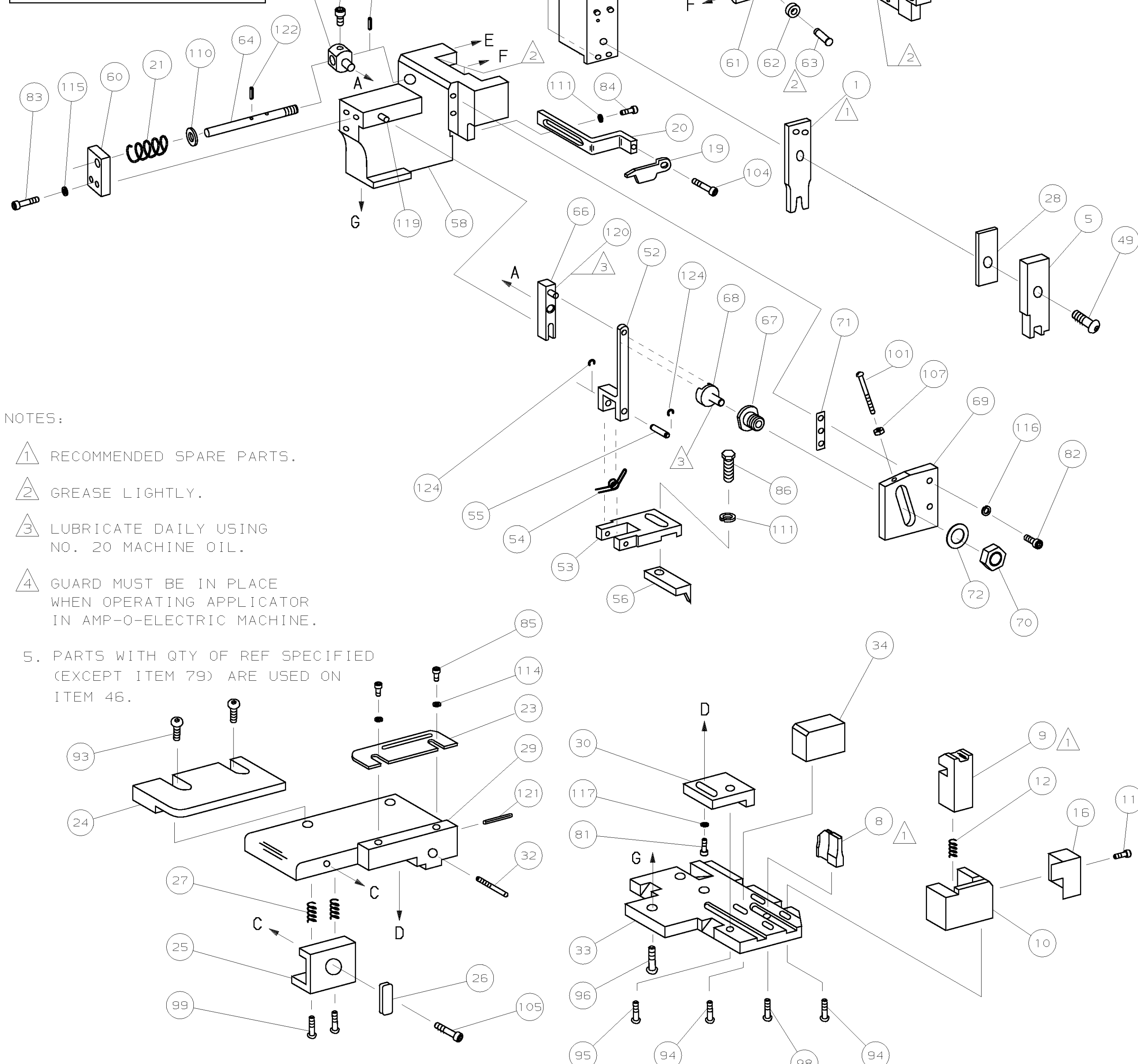


THIS DRAWING IS A CONTROLLED DOCUMENT.



AMP-O-ELECTRIC* MACHINE GUARD (REF)



- NOTES:
- 1 RECOMMENDED SPARE PARTS.
 - 2 GREASE LIGHTLY.
 - 3 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - 4 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC MACHINE.

5. PARTS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 46.

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 AMP 1756 REV 3-87

AMP 1756 REV 3-87 03-SEP-04 09:37:11 us016926

REF	21045-3	RING, RET "C" (.187ø) FEED FINGER PIN	124	REF	454220-1	CAP, HOUSING	59
REF	5-21028-1	PIN, SLT SPR (.125øx.50) ADJ ROD	123	REF	454485-1	HOUSING	58
1	4-21028-0	PIN, SLT SPR (.093øx.75) ST GUIDE PL	121				57
REF	1-21030-1	PIN, DOWEL (.187øx.50) LEVER	120	1	458537-2	PAWL, FEED	56
REF	1-21030-6	PIN, DOWEL (.187øx1.25) HOUSING	119	REF	240624-1	PIN, FEED FINGER	55
				REF	691499-1	SPRING, FEED FINGER	54
1	21024-5	WASHER, LOCK (NO.10) ADJ BLOCK	117	REF	690541-1	FINGER, FEED	53
REF	21024-5	WASHER, LOCK (NO.10) ADJ PLATE	116	REF	455679-1	LEVER, TERMINAL FEED ARM	52
REF	21024-5	WASHER, LOCK (NO.10) FEED GUIDE ROD	115				51
2	21024-2	WASHER, LOCK (NO.4) FRONT STRIP GUIDE	114				50
			113	1	7-21002-9	BOLT, CRIMPER (5/16-24x1.00)	49
			112	1	690602-6	CAM, PRE-FEED 1 5/8 STROKE	48
							47
4	21024-4	WASHER, LOCK (NO.8) STRIPPER	111	1	459456-1	APPLICATOR, BASIC (SUBASSY)	46
REF	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	110	1	690191-1	PLUG, NYLON	45
			109	1	455673-1	RAM	44
			108	1	690125-1	WASHER, LAMINATED	43
REF	21018-5	NUT, HEX (6-32) FEED ADJ	107	1	690124-1	WASHER, RAM	42
			106	1	690223-1	DISC, SPACER	41
1	22353-8	SCR, SHLD (.187øx.25) DRAG LEVER	105	1	23241-6	BALL, STEEL	40
1	456567-1	SCR, SHLD (.188øx.125) STRIPPER	104	1	690170-1	SPRING, COMPRESSION	39
1	21009-2	SCR, SKT SET (1/4-20x.25) LOC-WEL) RAM	103				38
2	21017-2	SCR, DRIVE (#2x.19) ID PLATE	102	1	1-690141-0	DISC, WIRE	37
REF	6-23715-5	SCR, PAN HD (6-32x1.50) FEED ADJ	101	1	22480-5	WASHER, SPRING	36
1	461264-1	PLATE, IDENTIFICATION	100	1	690212-1	POST, RAM	35
2	3-21002-0	SCR, BHC (10-32x.88) DRAG	99	1	1-690786-3	SUPPORT, TERMINAL	34
1	22733-8	SCR, BHC (8-32x.38) LOC-WEL) ANVIL	98	REF	455675-1	PLATE, BASE	33
REF	2-21002-9	SCR, BHC (10-32x.75) CAP	97	1	690432-3	SCREW, ADJUSTMENT	32
REF	2-22733-8	SCR, BHC (1/4-20x.62) HOUSING	96				31
REF	2-21002-7	SCR, BHC (10-32x.50) SG ADJ BLOCK	95	REF	455689-1	BLOCK, STRIP GUIDE ADJ	30
4	2-21002-2	SCR, BHC (8-32x.50) SHEAR	94	1	458144-1	PLATE, STRIP GUIDE	29
2	2-21002-2	SCR, BHC (8-32x.50) R STRIP GUIDE	93	1	2-455888-5	SPACER, FRONT SHEAR DEP	28
			92	2	1-22284-0	SPRING, DRAG	27
1	1-21002-7	SCR, BHC (6-32x.38) CAM	91	1	240793-1	LEVER, DRAG RELEASE	26
			90	1	240792-1	DRAG, STOCK	25
			89	1	9-690504-7	GUIDE, STRIP (REAR)	24
			88	1	690438-1	GUIDE, STRIP (FRONT)	23
							22
2	2-21000-5	SCR, SKT CAP (8-32x.25) DEP-HOLD DOWN	87				21
1	2-22603-0	SCR, HEX HEAD (8-32x.31) FEED FINGER	86	REF	4-22284-9	SPRING, FEED RETURN	20
2	1-21000-3	SCR, SKT CAP (4-40x.25) F STRIP GUIDE	85	1	458950-1	ARM, STRIPPER	19
1	2-21000-7	SCR, SKT CAP (8-32x.50) STRIPPER	84	1	458949-1	STRIPPER	18
REF	3-21000-7	SCR, SKT CAP (10-32x.75) FEED ROD GD	83	1	460801-4	HOLDER, TERMINAL	17
REF	3-21000-6	SCR, SKT CAP (10-32x.62) FEED ADJ BLK	82				16
1	3-21000-4	SCR, SKT CAP (10-32x.38) SG ADJ BLK	81	1	691667-3	GUARD, CHIP (FRONT)	15
REF	3-21000-4	SCR, SKT CAP (10-32x.38) PIVOT BLOCK	80				14
REF	455755-1	GUARD, WINDOW	79				13
			78				12
			77	1	5-22280-0	SPRING, SHEAR	11
			76	1	690461-1	STOP, SHEAR	10
			75	1	690459-5	HOLDER, SHEAR (FRONT)	9
			74	1	454276-8	SHEAR, FLOAT (FRONT)	8
			73	1	5-683403-0	ANVIL	7
			72				6
			71				5
			70	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)	4
			69				3
			68				2
			67				1
			66	1	456411-2	CRIMPER, WIRE	
			65				
			64				
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QTY	PART NO	DESCRIPTION	ITEM NO
TERM APPL SPEC 114-6044			
CRIMPING DATA			
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH
A	.098	14	
B	.091	16	
C	.087	18	
D	NOT USED		
CRIMP SIZE	TYPE	FEED	APPL INST
WIRE .140	F	.730	AI 8040
INSUL -	-		
WIRE RANGE 14-18	INSULATION RANGE -	MACHINE NO 354500-1	
REMARKS			
BENCH MODEL G PRE-FEED			

SET UP GAGE	10-1	458637-1	L1410
DR 6-3-97	APP 6-3-97	T.ELBIN	
C.ERISMAN	REL 12/1/97	B. MORGAN	
B1	ECN 0150-1153-04	TE 9-04	
B	0150-0209-00	CE MAR00	
A	REVISED	CE 11-97	
NAME: MINIATURE QUICK CHANGE APPLICATOR			
SIDE FEED (INNERGY)			