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LOC DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A2	REACTIVATED	09MAY2012	LG	GB


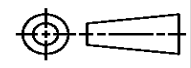
# REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2151059-6

FOR REPLACEMENT PARTS FOR APPLICATOR 1911177 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR 1911177

Dimensioning and tolerancing per ASME Y14.5M-2009

A

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN BOB HIGMAN	 TE Connectivity			
DIMENSIONS:		CHK T.ELBIN				
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD M.CLIFFORD	NAME			
		PRODUCT SPEC	SIDE FEED SYSTEM III APPLICATOR			
		APPLICATION SPEC				
MATERIAL	FINISH	WEIGHT	SIZE A3	CAGE CODE	DRAWING NO C-1911177	RESTRICTED TO
			SCALE	SHEET 1 OF 2	REV A2	

1470-19 (3/11)

Pr o/ENGINEER DRAWING

Dimensioning and tolerancing per ASME Y14.5M-2009

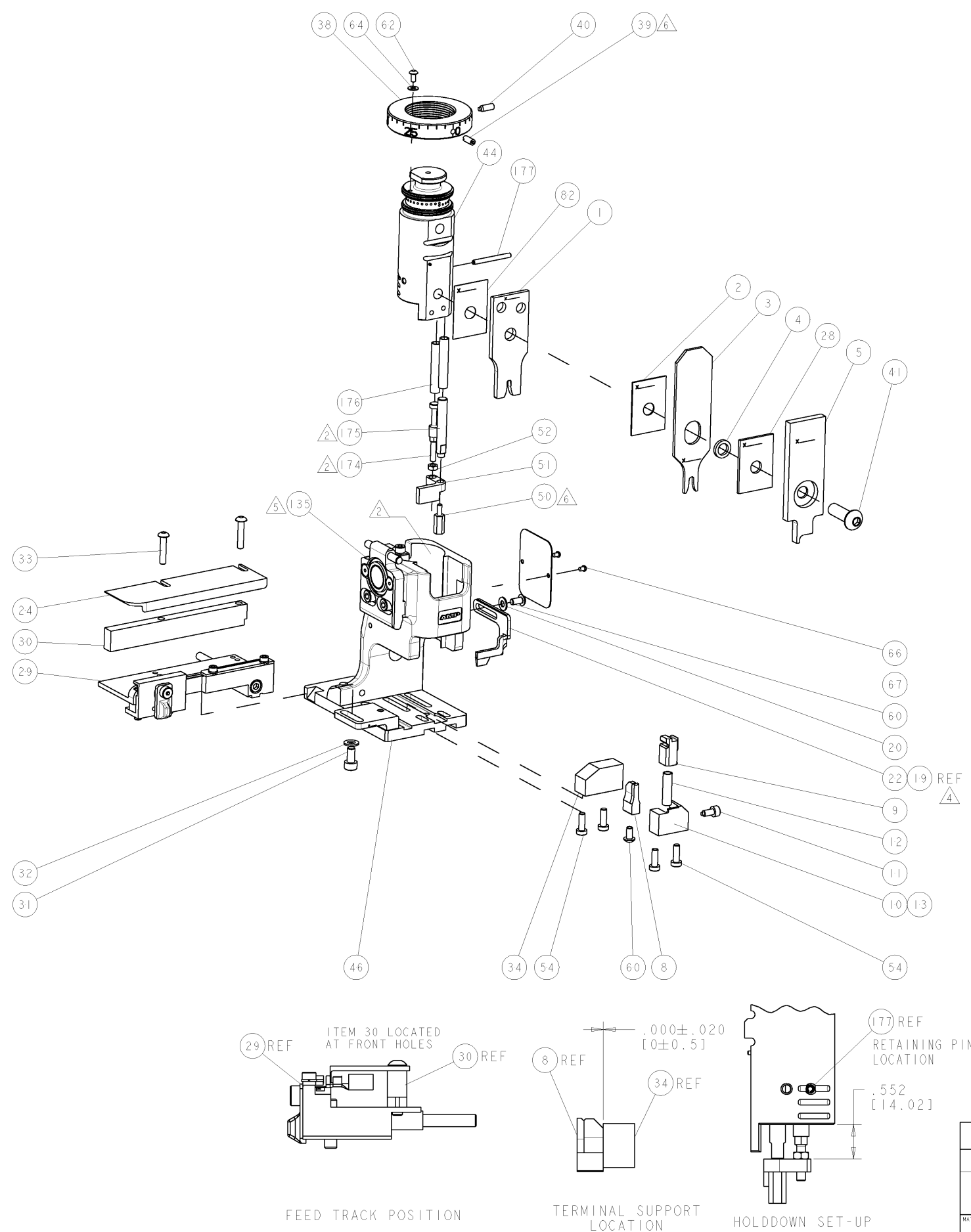
PART NUMBER	REV	DESCRIPTION	PROGRAMMED MEMORY CHIP
1911177-1	A	CUTS CARRIER	8-1911177-1
1911177-6	A	CONTINUOUS CARRIER	8-1911177-6
7-1911177-1	A	-1 AND SPARE PARTS	9-1911177-1
7-1911177-6	A	-6 AND SPARE PARTS	9-1911177-6
7-1911177-7	A	SPARE PARTS KIT	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.79mm [.110]	F
INSUL	3.56mm [.140]	OV
APPL INSTRUCTIONS 408-10135		

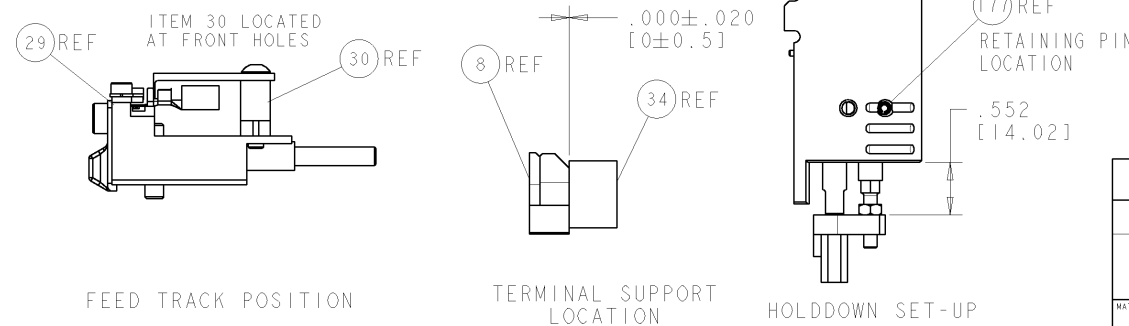
TERMINAL DATA: TE TERMINAL	TYCO ELECTRONICS CRIMP SPEC
TERMINAL NAME: STANDARD POWER TIMER CONTACT	
WIRE STRIP LENGTH 4.0-4.6 mm [.157-.181 IN]	INSULATION DIAMETER RANGE 2.20-3.00mm [.086-.118 IN]
TERMINAL APPL SPEC 114-18388 (A) 114-18037 (B)	

TERMINALS APPLIED			
1241404-1 (A)	927837-1 (B)	927837-6 (B)	964203-3 (B)
1241404-3 (A)	927837-2 (B)	927837-7 (B)	964203-4 (B)
964326-1 (B)	927837-3 (B)	1-927837-5 (B)	964203-5 (B)
964326-5 (B)	927837-4 (B)	964203-1 (B)	-
8-964326-1 (B)	927837-5 (B)	964203-2 (B)	-

WIRE SIZE	CRIMP HEIGHT
mm [INCH]	mm [INCH]
2.5mm <sup>2</sup>	2.04±.05 [.080±.002]
2.25mm <sup>2</sup>	1.97±.05 [.078±.002]
2mm <sup>2</sup>	1.90±.05 [.075±.002]
1.5mm <sup>2</sup>	1.76±.05 [.069±.002]



- ⚠ RECOMMENDED SPARE PARTS.
- ⚠ GREASE BEARING SURFACES LIGHTLY.
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ⚠ ITEM 19 - OPTIONAL STRIPPER FOR BENCH MACHINE APPLICATIONS.
- ⚠ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY.
- ⚠ APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.
- ⚠ THIS APPLICATOR IS RESTRICTED TO SEBN.



FEED FINGER 1901694-1	SET UP GAGE 1901067-1	LOC A	DIST 66	REVISONS			
				REV	DATE	BY	APPD
				A	RELEASED	02JAN2008	MEH GB

QTY	REV	DESCRIPTION	DATE	BY	APPD
-	1	1-993111-6			177
-	2	3-22280-7			176
-	1	1752353-1			175
-	1	1901680-1			174
-	REF	SEE TABLE			135
-	1	455888-2			82
-	1	1633565-1			71
-	1	1901048-1			67
-	2	21017-1			66
-	1	18028-1			64
-	1	1655785-9			62
-	2	1655785-1			60
-	4	1655783-3			54
-	1	1-18030-0			52
-	1	1901681-1			51
-	1	3-1752354-5			50
-	1	1752300-1			46
-	1	1752308-1			44
-	1	2-1655785-3			41
-	1	993002-4			40
-	1	1962043-1			39
-	1	1752309-1			38
-	1	1-1752356-5			34
-	2	3-1655785-3			33
-	1	18028-3			32
-	1	5-1655316-3			31
-	1	1-1320908-0			30
-	1	1901087-4			29
-	1	1-455888-6			28
-	1	1320928-2			24
-	1	1976045-1			22
-	1	18028-2			20
-	REF	1752311-1			19
-	1	1338684-1			13
-	1	3-22280-3			12
-	1	356885-4			11
-	1	1320921-1			10
-	1	454276-1			9
-	1	1333207-2			8
-	1	2-455889-0			5
-	1	2-238011-2			4
-	1	1-854830-0			3
-	1	455888-7			2
-	1	456408-3			1
-77	-76	-71	-6	-1	

DIMENSIONS: INCHES [mm]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DATE: 28NOV2007		BY: M. HERR		APPD: N. DEMING		NAME: SIDE FEED SYSTEM III APPLICATOR	
0	PLC	±		28NOV2007	M. HERR	Tyco Electronics Harrisburg, PA 17105-3608					
1	PLC	±		28NOV2007	N. DEMING	RESTRICTED TO SEBN					
2	PLC	±		CAGE CODE: 00779							
3	PLC	±		DRAWING NO: 1911177							
4	PLC	±		SCALE: 3:5							
MATERIAL:		FINISH:		WEIGHT:		CUSTOMER DRAWING:		SHEET 1 OF 1		REV A	