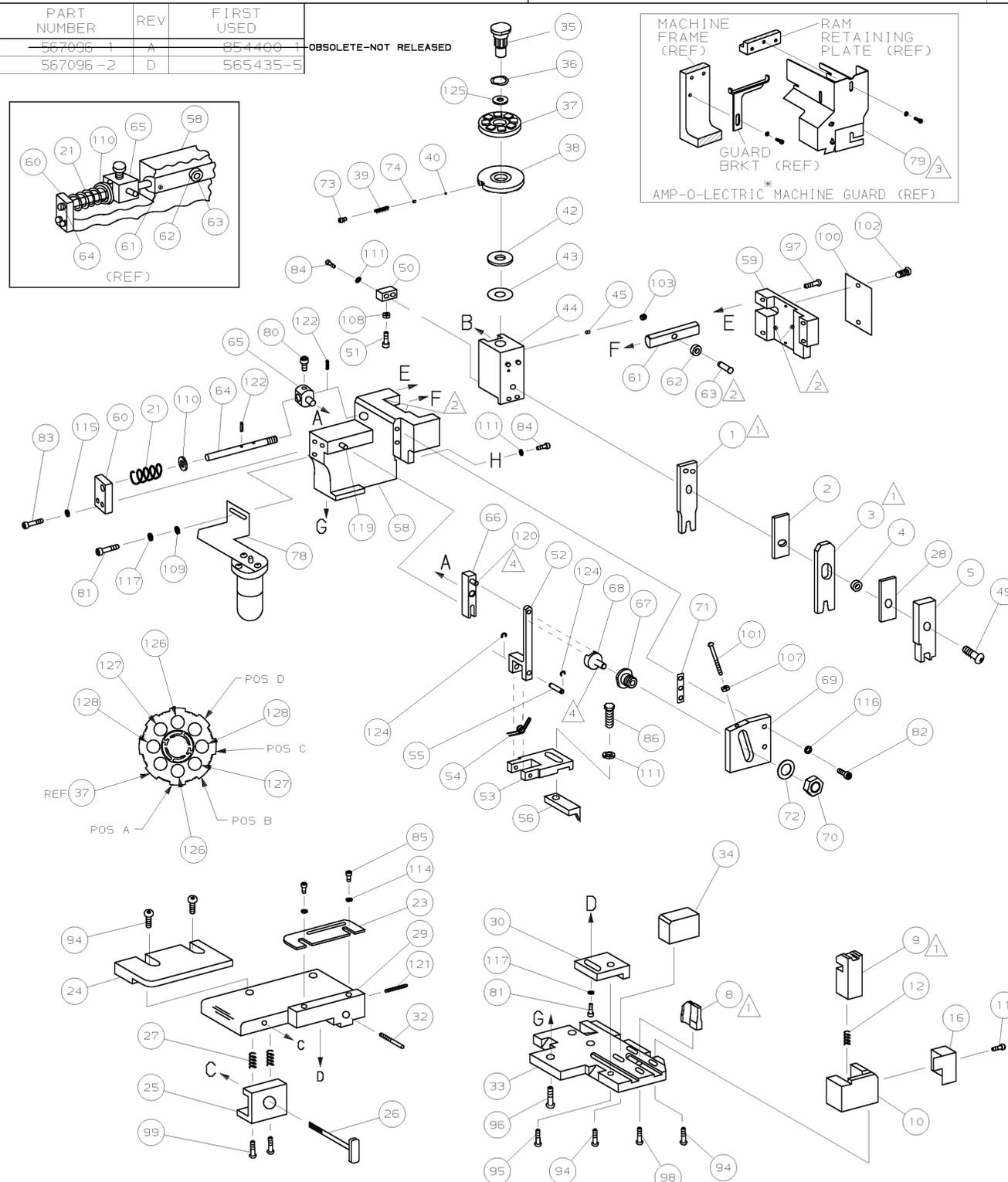
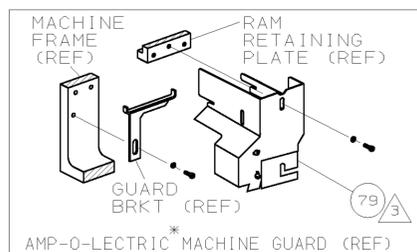
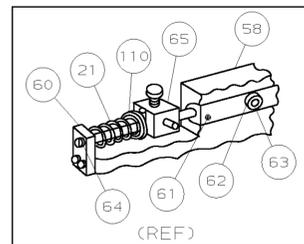


PART NUMBER	REV	FIRST USED
567096-1	A	854400-1
567096-2	D	565435-5

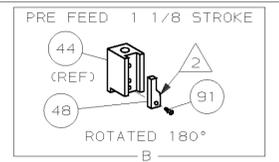
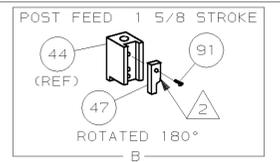
OBSELETE-NOT RELEASED



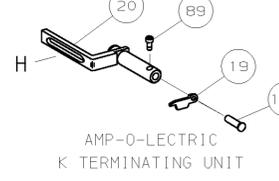
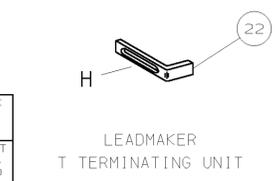
TERMINAL NAME:		CRIMPING DATA	
LANCED PIN		PAD LTR	CRIMP HEIGHT
	153210	A	.062 ±.002
	153211	B	.054 ±.002
		C	.048 ±.002
		D	NOT USED
		CRIMP SIZE	TYPE
		WIRE	.080 F
		INSUL	.140 F
		FEED	.480
		WIRE STRIP LENGTH	.120-.155

WIRE SIZE	RANGE
1.5mm ²	
1.0mm ²	
0.5mm ² (20 Gα)	
0.5mm ² -1.5mm ²	
φ2.03-φ3.04 mm	
SET UP GAGE	LAYOUT
458637-1	L1202

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
1				2-354779-6	PIN, WIRE DISC (.3120)C	129
2				1-354779-4	PIN, WIRE DISC (.3060)B	127
2				9-354778-7	PIN, WIRE DISC (.2980)A	126
1				986950-1	WASHER, FLAT PRECISION	125
REF	REF			21045-3	RING, RET "C" (φ.187)FD FING PIN	124
REF	REF					123
REF	REF			5-21028-1	PIN, SLT SPR (φ.125x.50)ADJ ROD	122
1				4-21028-0	PIN, SLT SPR (φ.093x.75)ST GDE PL	121
REF	REF			1-21030-1	PIN, DOWEL (φ.187x.50)LEVER	120
REF	REF			1-21030-6	PIN, DOWEL (φ.187x1.25)HOUSING	119
						118
2				21024-5	WASHER, LOCK (#10)ADJ BLOCK	117
REF	REF			21024-5	WASHER, LOCK (#10)ADJ PLATE	116
REF	REF			21024-5	WASHER, LOCK (#10)FEED GDE ROD	115
2				21024-2	WASHER, LOCK (#4)FRONT STP GUIDE	114
						113
						112
4				21024-4	WASHER, LOCK (#8)STRIPPER	111
REF	REF			21899-4	WASHER, FLAT (φ5/16) SCREW ADJ	110
1				21899-2	WASHER, FLAT (NO. 10)LUB ASSY	109
1				21018-5	NUT, HEX (NO. 6)HOLDDOWN	108
REF	REF			21018-5	NUT, HEX (6-32)FEED ADJ	107
						106
						105
1				992031-1	PIN, CLEVIS	104
1				21009-2	SCR, SKT SET (1/4-20x.25 LW)RAM	103
2				21017-2	SCR, DRIVE (#2x.19)ID PLATE	102
REF	REF			6-23715-5	SCR, PAN HD (6-32x1.50)FEED ADJ	101
1				461264-1	PLATE, IDENTIFICATION	100
2				3-21002-0	SCR, BHC (10-32x.88)DRAG	99
1				22733-8	SCR, BHC (8-32x.38 LW)ANVIL	98
REF	REF			2-21002-9	SCR, BHC (10-32x.75)CAP	97
REF	REF			2-22733-8	SCR, BHC (1/4-20x.62)HOUSING	96
REF	REF			2-21002-7	SCR, BHC (10-32x.50)56 ADJ BLOCK	95
6				2-21002-2	SCR, BHC (8-32x.50)SHEAR	94
						93
						92
1				1-21002-7	SCR, BHC (6-32x.38)CAM	91
						90
1				7-21000-9	SCR, SHC (4-40x.19)STRIPPER	89
						88
						87
1				2-22603-0	SCR, HEX HD (8-32x.31)FEED FINGER	86
2				1-21000-3	SCR, SHC (4-40x.25)F ST GUIDE	85
3				2-21000-7	SCR, SHC (8-32x.50)STRIPPER	84
REF	REF			3-21000-7	SCR, SHC (10-32x.75)FEED ROD GD	83
REF	REF			3-21000-6	SCR, SHC (10-32x.62)FD ADJ BLK	82
2				3-21000-4	SCR, SHC (10-32x.38)56 ADJ BL	81
REF	REF			3-21000-4	SCR, SHC (10-32x.38)PIVOT BLK	80
REF	REF			455749-1	GUARD, WINDOW	79
1				1-465184-0	LUBRICATOR ASSY	78
						77
						76
						75
1				690603-1	SPRING, ASSIST	74
1				23030-1	SCR, SKT CAP (6-32x.25)CP DSC	73
REF	REF			458109-1	WASHER, SPECIAL	72
REF	REF			690517-1	SPACER	71
						70
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- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-0-LETRIC MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 46.



QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
1				690603-1	SPRING, ASSIST	74
1				23030-1	SCR, SKT CAP (6-32x.25)CP DSC	73
REF	REF			458109-1	WASHER, SPECIAL	72
REF	REF			690517-1	SPACER	71
						70
						69
						68
						67
						66
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						1

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
1				455889-9	DEPRESSOR, SHEAR (FRONT)	5
1				1-238011-0	SPACER, BLOCK CRIMPER	4
1				7-456134-7	CRIMPER, INSULATION	3
1				455888-7	SPACER, CRIMPER	2
1				1-456405-4	CRIMPER, WIRE	1

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