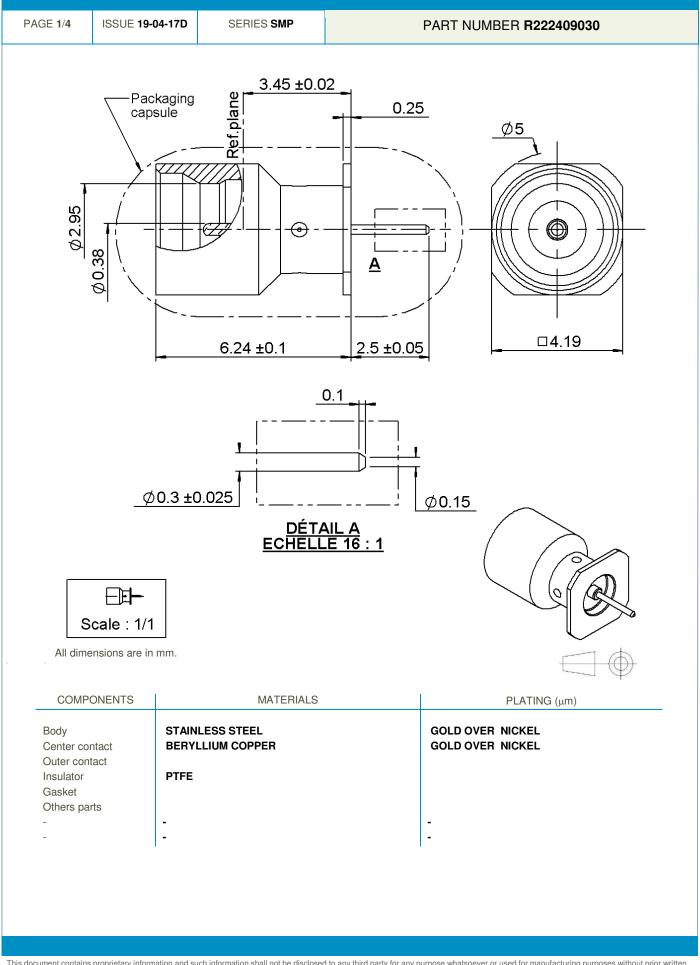
Technical Data Sheet



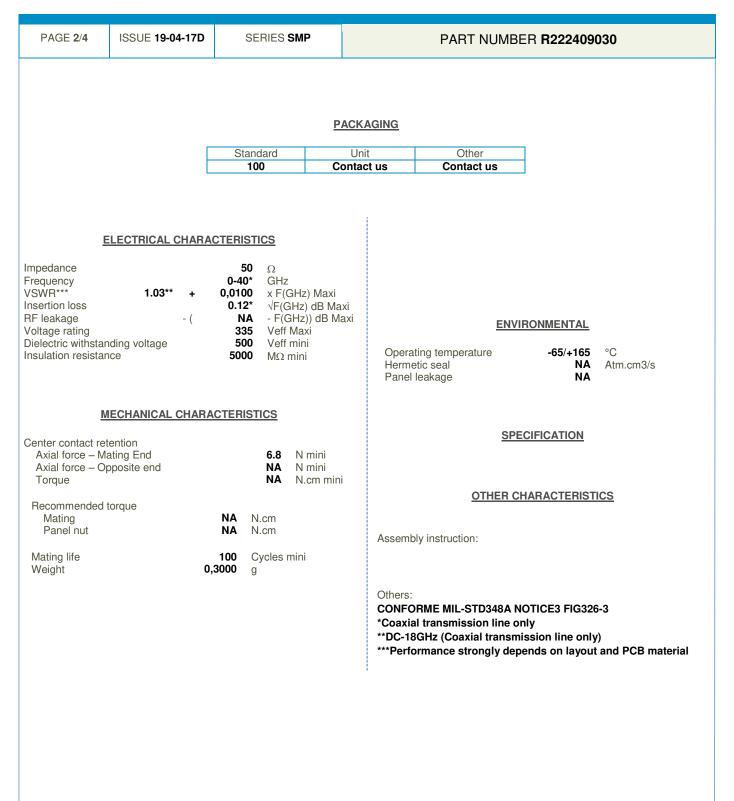
STRAIGHT PLUG RECEPTACLE FOR PCB FULL DETENT



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PAGE 3/4 ISSUE 19-04-17D SERIES SMP PART NUMBER R222409030 Deposit solder paste 'Sn Ag4 Cu0.5' on mounting zone by screen printing application. We recommend a low residue flux. We advise a thickness of 150 μ m . Verify that the edges of the zone are clean. 1. Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type. Video camera is preferred to check the positioning of the component. Adhesive agents are forbidden on the receptacle. 2. Soldering by infra-red reflow. 3. Cleaning of printed circuit boards. 4. Checking of solder joints and position of the component by visual inspection. **TEMPERATURE PROFIL**

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