

APPLICATOR PARTS LIST

SIDEWISE

SPLICE  
30° ANGLE APPL.

AMP INCORPORATED SHEAR HAS HOLE FOR TRIMMING LONG LEADS  
HARRISBURG, PENNA.

NO.	DESCRIPTION	REQ.	PART NO.
1	WIRE CRIMPER	1	2-459492-6
2	INS. CRIMPER		
3	ANVIL	1	2-689722-0
4	ANVIL SPACER		
5	SHEAR BLADE Floating	1	465324-5
6	REAR SHEAR PLATE	1	811239-2
7	SHEAR Depressor	1	810237
8	FRONT SHEAR PLATE		
9	Spacer Depressor	1	370693
10			
11	TOOL SPACER	1	470493-4
12	CRIMP SPACER		
13	FRONT STRIP GUIDE	1	465320-1
14	REAR STRIP GUIDE	1	465321-2
15	RAM	1	471167
16	TOOL HOLDER	1	465325-1
17	ADJ. CRIMP MOUNT		
18	ADJ. BLOCK		
19	APPLICATOR MOUNT ASSY.		
20	BASE PLATE	1	465317-1
21	BASE BLOCK	1	565076-1
22	STRIP GUIDE PLATE	1	465318-1
23	ANVIL HOLDER 689723-1	1	689723-1
24	AUX. ANVIL HOLDER 454407-1	1	454407-1
25	STRIPPER	1	811266-1
26	STRIPPER MOUNT	1	811240-1
27	RETAINER PLATE		
28	STRIPPER MOUNT BRACKET		
29	STRIPPER BUSHING		
30	STOCK DRAG	1	387650-4
31	STOCK DRAG Nut	1	21018-5
32	STOCK DRAG STUD	1	386116
33	STOCK DRAG SPRING	1	810135
34	STOCK DRAG Screw	1	2-21006-9
35	FEED FINGER HOLDER	1	375635
36	FEED FINGER		
37	FEED FINGER TIP	1	375838-1
38	FEED FINGER SPACER	1	379221
39	BASE CASTING	1	570238
40	GUARD - Front 467028-1	1	467028-1
41			

NO.	DESCRIPTION	REQ.	PART NO.
42			
43			
44			
45	<del>Air Feed Assy Mt.</del>	1	<del>465319-1</del>
46			
47	<del>Air Feed Cyl. Spacer</del>	1	<del>378744-1</del>
48			
49			
50			
51	Shear Spring	1	387083
52			
53			
54	Guard Spacer	1	811286-1
55			
56			
57			
58			
59	LUBRICATOR ASSY	1	465184-8
60	<del>SYNTHETIC OIL</del>	1	<del>22014-1</del>
61	DEFLECTOR, CHIP	1	455448-1
62	<del>FLANGE</del>	1	<del>84232-1</del>
63	AIR BLAST ASSY	1	455350-1
64	AIR FEED ASSY	1	690021-1
65	Tension Adj. Plate	1	371999
MISCELLANEOUS			
66	<del>2" Dia. Tool Support</del>	1	<del>565050-2</del>
67	<del>Tool Support Bk Assy.</del>	1	<del>691672-1</del>
68	AIR BLAST TUBE	1	689406-2
69	ELBOW, MALE	1	22317-3
70	<del>For Air Blast See SHEET 2-3</del>		
71	MOUNT, BRACKET ASSY 30°	1	453602-1
72	EXTENSION, BASE 30°	1	465319-2
REV. REVISION RECORD			
REV.	REVISION RECORD	DATE	BY CHK
A	ECR-05-008013	8/05	MY GB
A1	ECR-06-002585		

CRIMPING DATA		TERMINALS
TO APPLY TERMINAL SPEC 114-2088		61769- 62943
WIRE SIZE	CRIMP HEIGHT	
CRIMP SIZE	TYPE	FEED
WIRE .110	○	
INSUL.		.350
SLEEVED		
INSULATION RANGE	WIRE RANGE	
	1200-2600 CMA	
EXPLODED VIEW		
A-6022-1, -2, -3, -4		
REMARKS:		
Top Tool Mt. Sequence From Tool Holder Out 9,7,11,1.		
APPLICATOR ROTATED 30°		
AIR FEED & AIR BLAST		
ITEMS 10, 11 & 12 PROVIDE PROPER SPACING.		
□ DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT		
THIS APPLICATOR IS TO BE USED ON		
AMP-O-LECTRIC 1-471273-2		
<del>AMP-O-LECTRIC Air Feed 690021-1</del>		
SERIAL NO.	DATE SHIPPED	DESIGNER 6-18-90 C. Cruman
CUSTOMER NAME AND ADDRESS		CHK'D. 6-90 C. Cruman
APPLICATOR NUMBER		APP'D. 6-90 C. Cruman
REV		SHEET
A1	565492-5	1 OF 1

SEE HARDWARE 687517-5

THIS IS A CONTROLLED DOCUMENT.

THIS DRAWING IS UNCLASSIFIED DATE 08-13-2008 BY 60322/UC/STP/STP