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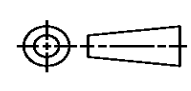
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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
	J2	ECR-16-009824	28JUL2016	GK	SD

# REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2836300-2

FOR REPLACEMENT PARTS FOR APPLICATOR 567110-1  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
567110-1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV			
DIMENSIONS:		CHK	GOPALAKRISHNA HV			
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD		
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		STOUGH DALE		
MATERIAL		PRODUCT SPEC		NAME		
FINISH		APPLICATION SPEC		MINIATURE QUICK CHANGE APPLICATOR END FEED (.187 SERIES)		
		WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
			A3		©- 567110-1	
CUSTOMER DRAWING			SCALE	SHEET 1 OF 2	REV J2	



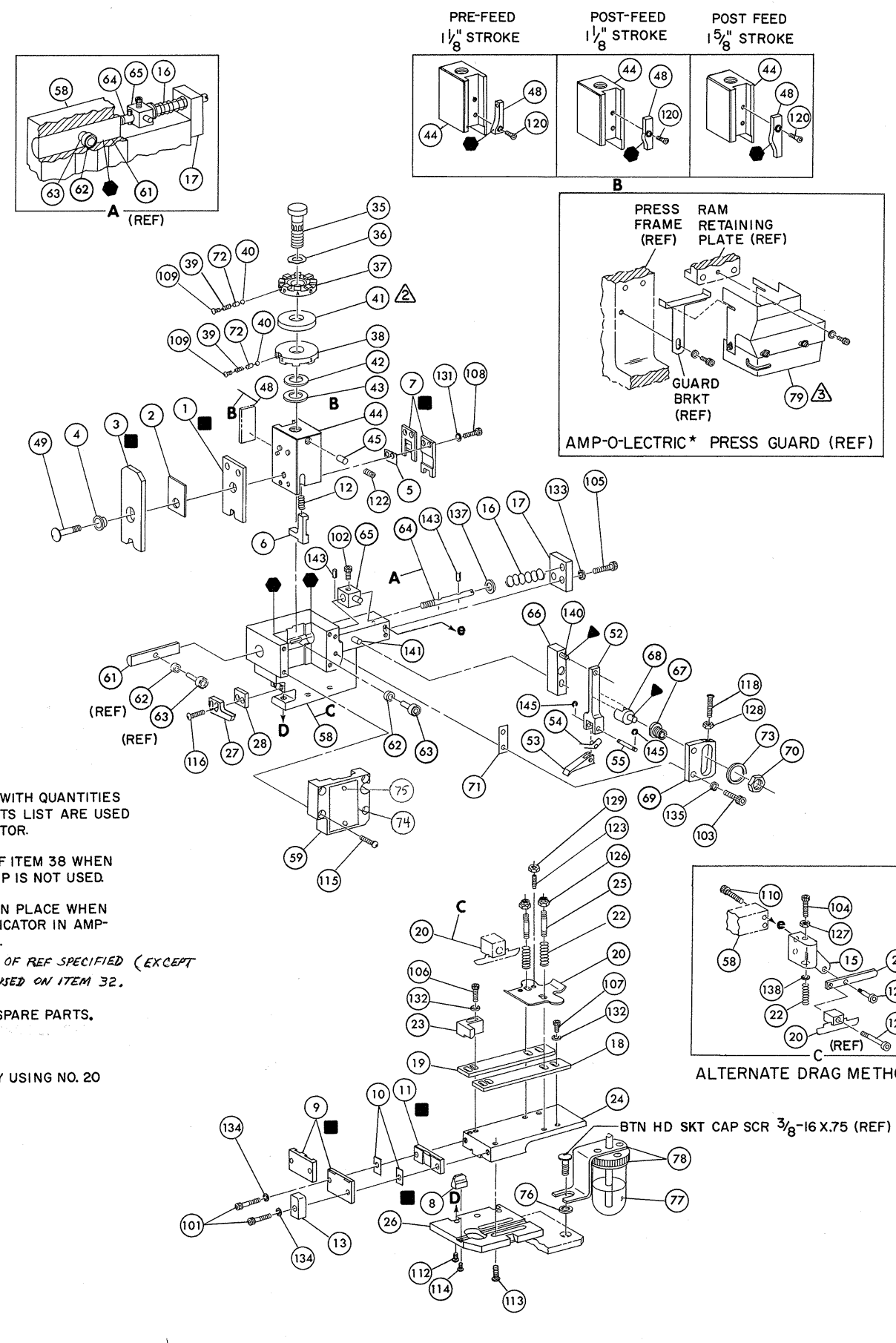
THIS IS A CONTROLLED DOCUMENT.

THIS DRAWING IS A CONTROLLED DOCUMENT FOR THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

THAT WITHOUT

REVISIONS INCORPORATED. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.

DIST 66



- NOTES:**
- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
  - USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
  - GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
  - PARTS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.
- KEY:**
- RECOMMENDED SPARE PARTS.
  - LUBRICATE DAILY USING NO. 20 MACHINE OIL.
  - GREASE LIGHTLY.

REF	PART NO	DESCRIPTION	QTY	REF	PART NO	DESCRIPTION	QTY
REF	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145	REF	454220-1	CAP, RAM	59
REF	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143	REF	453736-1	HOUSING	58
REF	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141	REF	240624-1	PIN, FEED FINGER	55
REF	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140	REF	691499-1	SPRING, FEED FINGER	54
REF	21899-1	WASHER, FLAT (NO 6) DRAG SPRING	139	REF	240635-1	FINGER, FEED	53
REF	21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	138	REF	240634-1	LEVER, TERMINAL	52
REF	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135	1	7-21002-9	BOLT, CRIMPER	49
REF	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134	1	690501-4	CAM, POST FEED 1 5/8 STROKE	48
REF	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133				47
REF	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132				46
REF	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131	1	690191-1	PLUG, NYLON	45
REF	21018-4	NUT, HEX MACH (4-40) DRAG	130	1	455674-1	RAM	44
REF	21018-5	NUT, HEX MACH (6-32) FD ADJ PLATE	129	1	690125-1	WASHER, LAMINATED	43
REF	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	128	1	690124-1	WASHER, RAM	42
REF	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	127			SPACER, DISC	41
REF	5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	126	2	23241-6	BALL, STEEL	40
REF	21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	125	2	690170-1	SPRING, COMPRESSION	39
REF	4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	124	1	690142-5	DISC, INSULATION	38
REF	21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	123	1	8-690692-6	DISC, WIRE	37
REF	1-21002-7	SCR, BTN HD SKT CAP (6-32 X .38) CAM	122	1	22480-5	WASHER, SPRING	36
REF	6-23715-5	SCR, PAN HD MACH (6-32 X 1.50) FEED ADJ	121	1	690212-1	POST, RAM	35
REF	2-21002-1	SCR, BTN HD SKT CAP (8-32 X .38) STRIPPER	120				34
REF	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	119				33
REF	22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	118	1	458980-1	APPLICATOR, BASIC (SUB ASSY)	32
REF	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	117				31
REF	17177-1	SCR, BTN HD SKT CAP (1/4-20 X .62) BASE PL	116				30
REF	2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	115				29
REF	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	114	1	1-690451-1	SPACER, STRIPPER	28
REF	2-21000-7	SCR, SKT HD CAP (8-32 X .50) SHEAR BLADE	113	1	240639-1	STRIPPER	27
REF	2-21000-5	SCR, SKT HD CAP (8-32 X .25) STRIP GUIDE	112	REF	455676-1	PLATE, BASE	26
REF	2-21000-9	SCR, SKT HD CAP (8-32 X .75) STRIP GUIDE	111	2	22354-8	DRAG, STUD	25
REF	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	110	1	804823-3	PLATE, STRIP GUIDE	24
REF	3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	109	1	240825-2	PLATE, STRIP HOLD	23
REF	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	108	2	4-22281-1	SPRING, DRAG	22
REF	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	107		240636-1	LEVER, DRAG	21
REF	3-21002-0	SCR, BUT HD CAP (10-32 X .88) SHEAR PLATE	106	1	454177-1	DRAG, STOCK	20
REF	455745-1	GUARD (WINDOW)	105	1	454204-1	GUIDE, STRIP (REAR)	19
REF	465184-9	LUBRICATOR ASSY	104	1	454204-1	GUIDE, STRIP (FRONT)	18
REF	455985-1	OIL, LUBRICATING	103	REF	454178-1	GUIDE, FEED ROD	17
REF	454406-1	SPACER, LUB BRACKET	102	REF	4-22284-9	SPRING, FEED RETURN	16
REF	21017-2	SCR, DRIVE (#2 X .19) ID PLATE	101			ADAPTER, DRAG	15
REF	461264-1	PLATE, IDENTIFICATION	79				14
REF	458109-1	WASHER, FLAT (SPECIAL)	78			SPACER, HOLD DOWN	13
REF	690603-1	SPRING, ASSIST	77	1	23846-1	SPRING, HOLD DOWN	12
REF	690517-1	SPACER	76	1	240833-1	PLATE, REAR SHEAR	11
REF	22594-8	NUT, HEX	75			SPACER, SHEAR PLATE	10
REF	240628-1	PLATE, ADJ	74	1	690482-5	PLATE, FRONT SHEAR	9
REF	240626-1	SHAFT, PIVOT	73	1	2-683452-8	ANVIL	8
REF	240633-1	BUSHING	72	1	690474-5	BLADE, SLUG	7
REF	455680-1	LEVER, INTERMEDIATE	71	1	5-455892-0	HOLD DOWN, TERMINAL	6
REF	240629-1	BLOCK, PIVOT	70	1	1-240641-4	SPACER, SHEAR BLADE	5
REF	240632-2	SCREW, ADJ	69	1	1-238009-3	SPACER, TUBULAR	4
REF	240659-3	PIN, CAM ROLLER	68	1	8-456134-0	CRIMPER, INSULATION	3
REF	240658-1	CAM, ROLLER	67	1	455888-4	SPACER, INSULATION	2
REF	454398-1	ROD, FEED	66	1	3-456404-0	CRIMPER, WIRE	1

REMARKS	NO	REV
TO APPLY TERMINAL SPEC 114-2074		
DISTRIBUTION		
ORIGINAL		
CUSTOMER COPY		
FIELD ENG COPY		

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH		
A	.041	20		63196	
B	.038	22		63407	
C	.035	24		1742114	
D	NOT USED				

CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	.070	F		A1 8039	
INSUL	.140	F	.815		
WIRE RANGE	24-20	INSULATION RANGE	.060-.110	PRESS NO	
REMARKS					
AMP-O-MATOR POST-FEED					

REV	DATE	DESCRIPTION	APP	DATE	REV	DATE	DESCRIPTION	APP	DATE
G		ECN 0150-0087-01			1-01		SET UP PAGE 10-1		
F		0150-6982-96			7/96		455638-1 1212 A		
E		0150-6577-96			1/96		DR 3-25-BA1 A P 4/10		
D		ECN A-396892			9-92				
C		REV PER ECN A-261990			8-96				
B		REV PER ECN R-5514			2-80				
A		REV PER ECN R-5094			3-83				