CUSTOMER DRAWING 150.0 [6.00 MIN] 8.25 [0.325] MIN ØC MIN ØB MIN ØB MIN

Product	Ident.	Product Dimensions			Cable Dimensions			
Name	Code	L±1.75	øΒ	øС	øD	øΕ	øF	
		[L±0.075]	min	min	max	max	min	
S200-5-9030-TC	S2005R	19.10	6.98	7.62	6.98	7.62	4.30	
		[0.750]	[0.275]	[0.300]	[0.275]	[0.300]	[0.170]	

MATERIALS

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified fluoropolymer.
- 2. SOLDER PREFORM WITH FLUX AND THERMAL INDICATOR:

SOLDER: TYPE Sn96 per ANSI / J-STD-006.

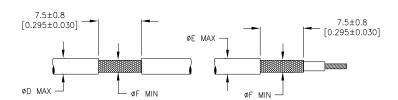
FLUX: TYPE ROM1 per ANSI / J-STD-004.

THERMAL INDICATOR: Color change orange to colorless.

- 3. MELTABLE SEALING RINGS: Environment resistant modified thermoplastic fluoropolymer. Color: light blue.
- 4. PRE-INSTALLED BRAID: Ni-plated copper strands per ASTM B355, Class 4. CMA= 1800

APPLICATION

- 1. These parts are designed to provide an environment protected shield termination on cables, rated for 150°C minimum, meeting the dimensional criteria listed, and having silver or nickel-plated shields, and insulations compatible with the insert material. For compatible insulations consult TE Connectivity/Raychem.
- 2. Install using TE Connectivity approved convection or infrared heating tools in accordance with TE Connectivity/Raychem process standard RCPS-100-71. When installed with approved convection or infrared heating tools, assemblies will meet the performance requirements of SAE AS83519. Infrared tools are not recommended for use with black cable jackets.
- 3. Parts shall be marked with identification code per table.
- 4. Temperature range: -65°C to +200°C.
- 5. For best results, prepare the cable as shown:



Raychem DEVICES			SOLDERSLEEVE SHIELD TERMINATOR WITH PRE-INSTALLED BRAID, 200 DEG C, ROHS COMPLIANT *					
Unless otherwise [Inches dimension		ensions are in millime in brackets]	DOCUMENT NO.: S200-5-9030-TC					
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/ ROUGHNESS MICRON	this drawing at an	reserves the right to amend ny time. Users should evaluate the product for their	Rev:		DATE: 21-Apr-2020		
		ECO NUMBER: ECO-20-005249	REPLACES: N/A	CAGE CODE : 06090	SCALE: NTS	SIZE:	SHEET: 1 of 1	

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