



## Perishable Tooling Specification Sheet Order No. 63801-7570

### FEATURES

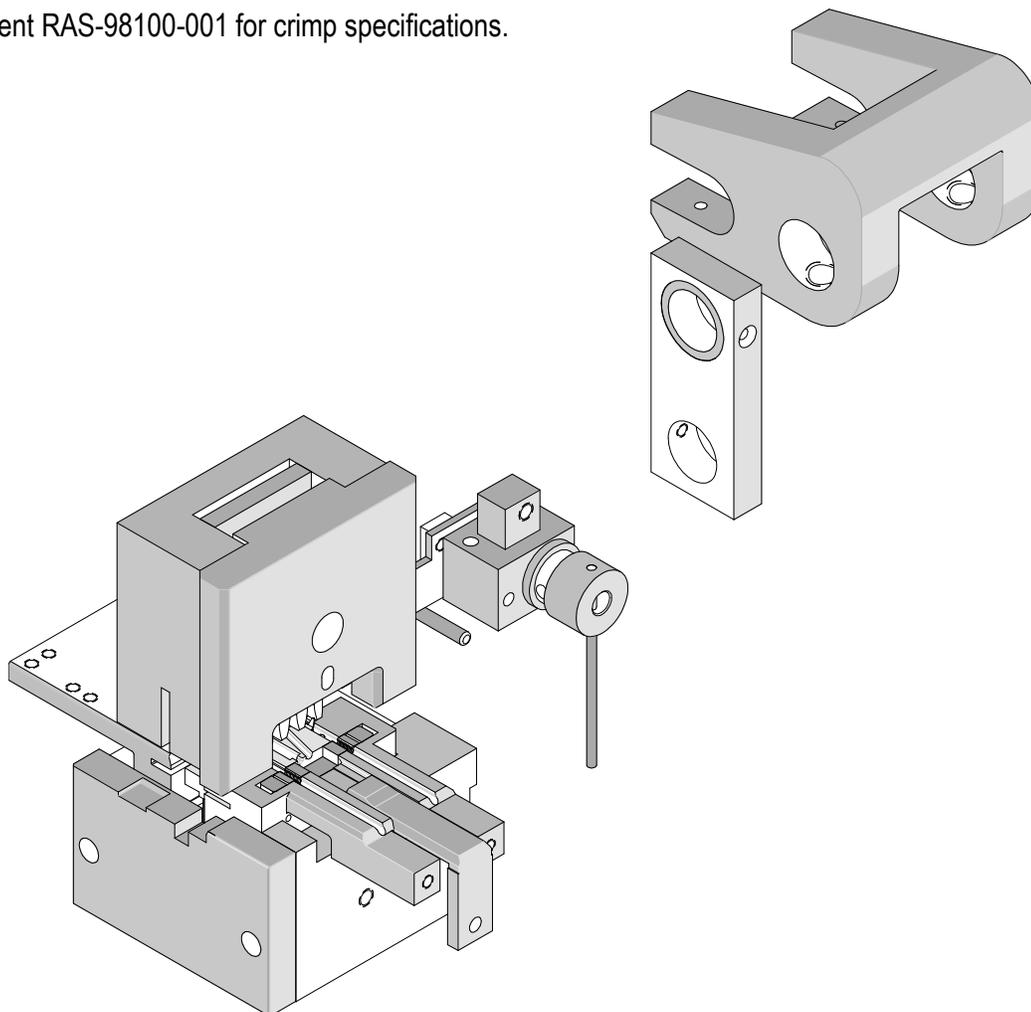
- For use in tools 514158-7 and 514158-8 (see document RAS-98100-001, sheet 17)

### SCOPE

Products: FFC-to-Wire Splice Terminals 98100-0001 and 98100-0002. For additional product application information see documents RAS-98100-001 and RPS-98100-001.

### CRIMP SPECIFICATION

See document RAS-98100-001 for crimp specifications.



**PARTS LIST**

<b>Perishable Tool Kit 63801-7570</b>			
<b>Item</b>	<b>Order No</b>	<b>Description</b>	<b>Reference Part Number</b>
1	63801-7501	Stop, Conductor	1-519685-7
2	63801-7502	Lever	3-519533-4
3	63801-7503	Holding Fixture	2-519679-2B
4	63801-7504	Holding Fixture	1-519679-2A
5	63801-7505	Slider	1-519688-0
6	63801-7506	Insulation Crimper	3-519628-6A
7	63801-7507	Wire Crimper	3-519628-5A
8	63801-7508	Wire Anvil	2-519627-5A
9	63801-7509	Insulation Anvil	2-519627-6A
10	63801-7510	Guide – Anvil	9-519659-9A
11	63801-7511	Anvil – FFC	2-519627-7B
12	63801-7512	Diode Clamp	6-519515-7B
13	63801-7513	Wire Clamp	4-519515-6A
14	63801-7514	FFC Crimper	3-519628-7A-B
15	63801-7515	Knife	9-519547-2A
16	63801-7516	Feed Finger	514869-3A
17	63801-7517	Blade	519690-3A
18	63801-7518	Insert, Clamp	3-519617-8A
19	63801-7519	Insert, Clamp	3-519617-7A
20	63801-7520	Holding Fixture	6-519679-1A
21	63801-7521	Wire Clamp	9-519515-0A
22	63801-7522	Insert, Clamp	6-519617-2A
23	63801-7523	Diode Clamp	4-519688-4
24	63801-7524	Stop	4-519685-4
25	63801-7525	Hold-down	3-519619-3
26	63801-7526	Terminal Shear	2-519679-1
27	63801-7527	Bearing Block	2-519526-4
28	63801-7528	Lever	3-519533-5A
29	63801-7529	Lever, Forked	434947-1
30	63801-7530	Lever, Knee	434948
31	63600-2999	Oil-less Bushing	LFZB5-5
32	63801-7532	Upper Holder	3-519514-6
33	63801-7533	Upper Holder	4-519514-4
34	63801-7534	Holding Fixture – Wire/Diode	8-519679-4

### Assembly Drawings

Figure 1: Upper Tooling (Applications with Insulation Crimping)

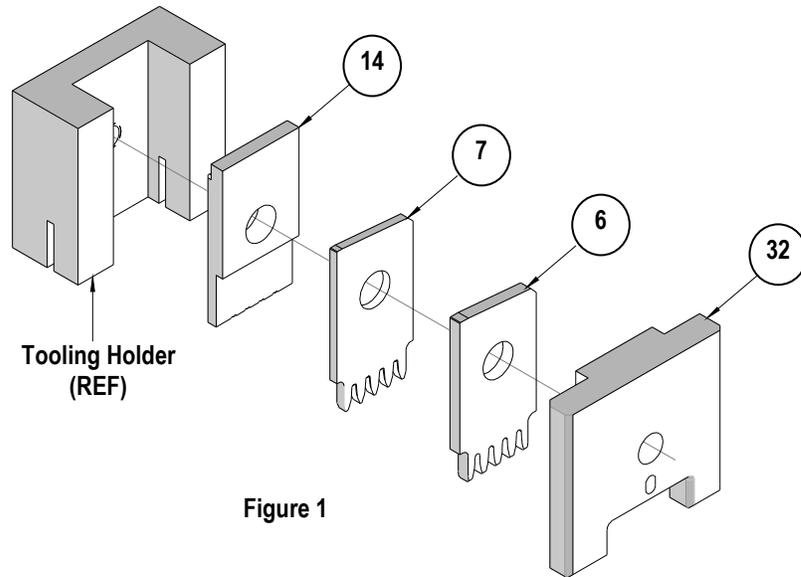


Figure 1

Figure 2: Lower Tooling (Applications with Insulation Crimping)

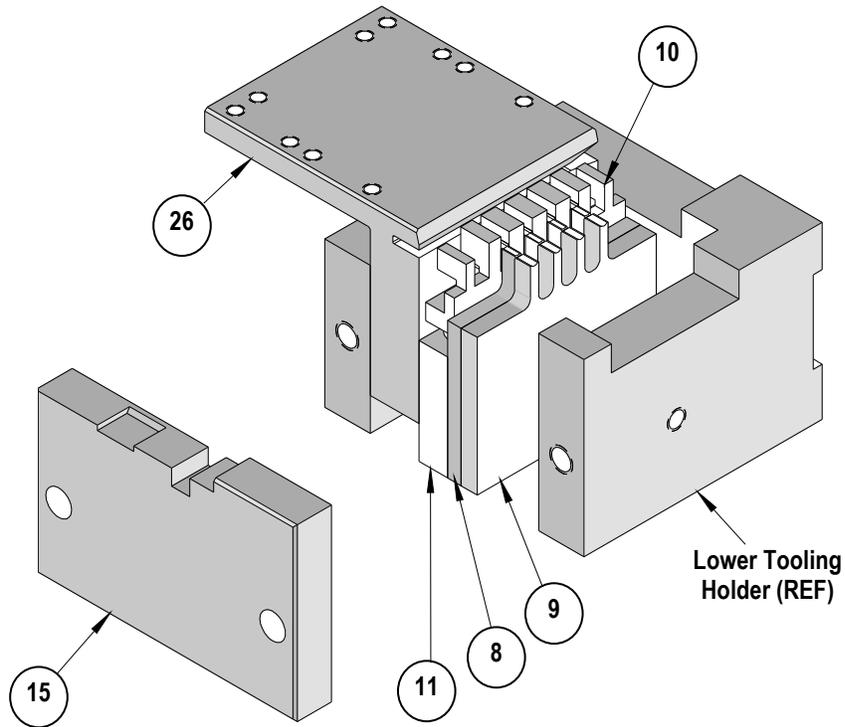


Figure 2

**Figure 3: Upper Tooling (Applications without Insulation Crimping)**

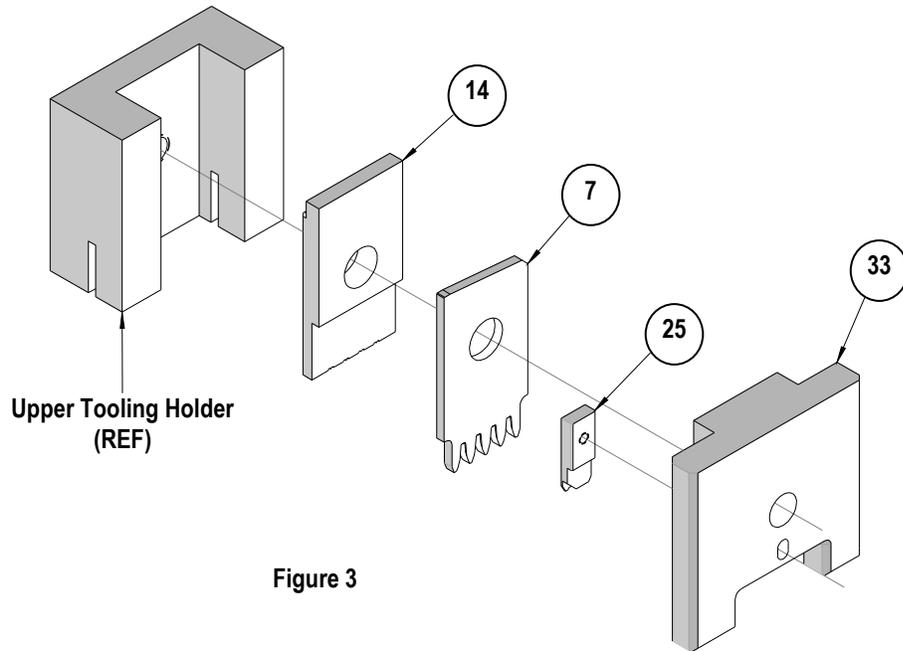


Figure 3

**Figure 4: Lower Tooling (Applications without Insulation Crimping)**

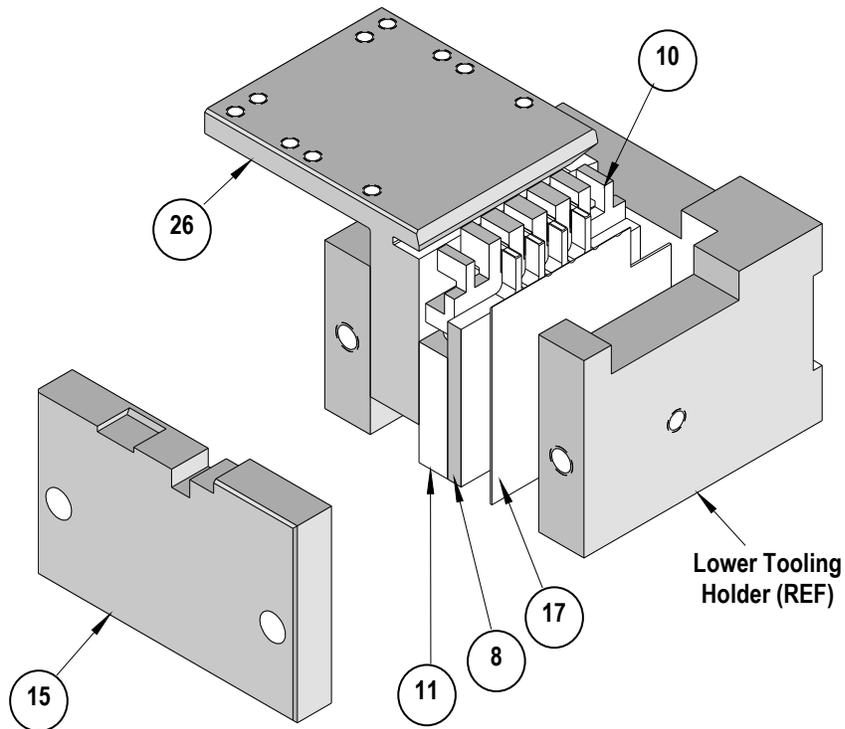
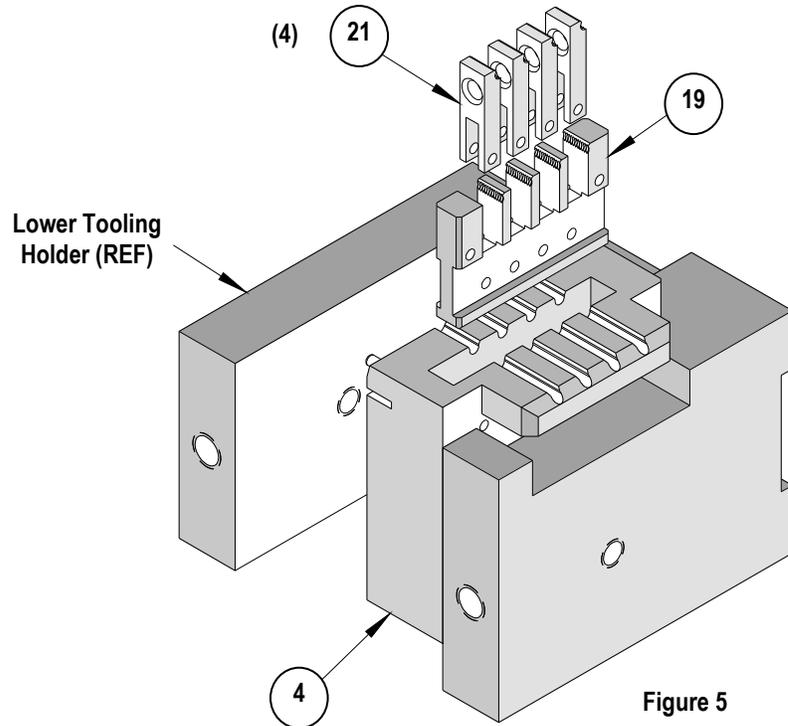
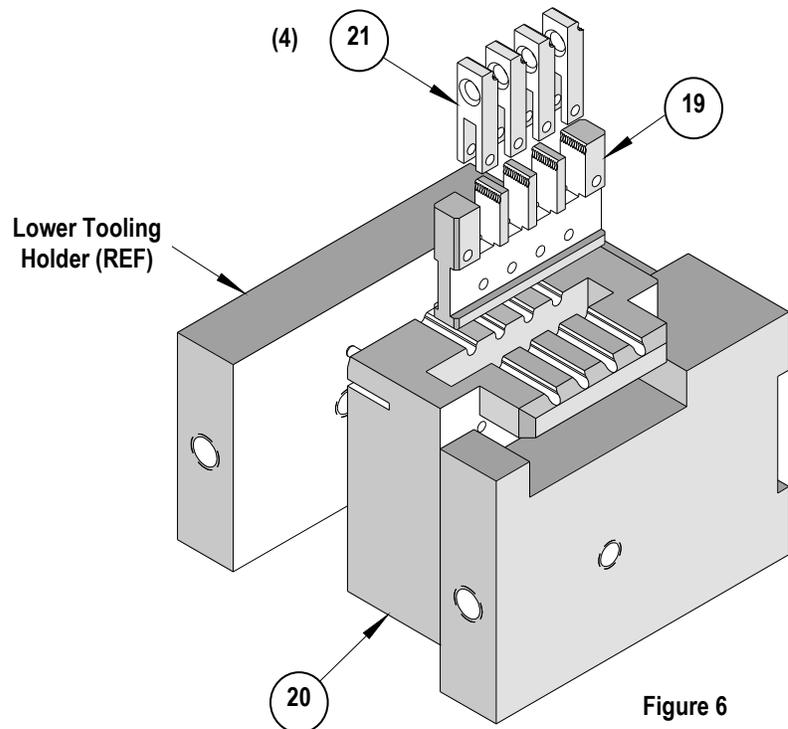


Figure 4

**Figure 5: Wire Clamp (Applications with Insulation Crimping)**



**Figure 6: Wire Clamp (Applications without Insulation Crimping)**



**Figure 7: Diode Clamp (Applications with Insulation Crimping)**

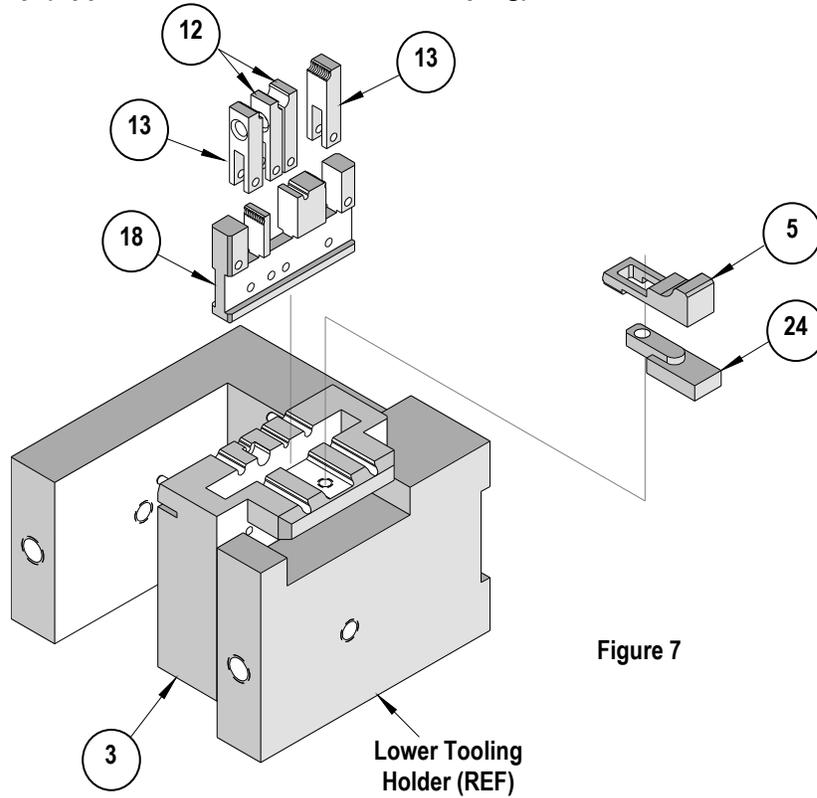


Figure 7

**Figure 8: Diode Clamp (Applications without Insulation Crimping)**

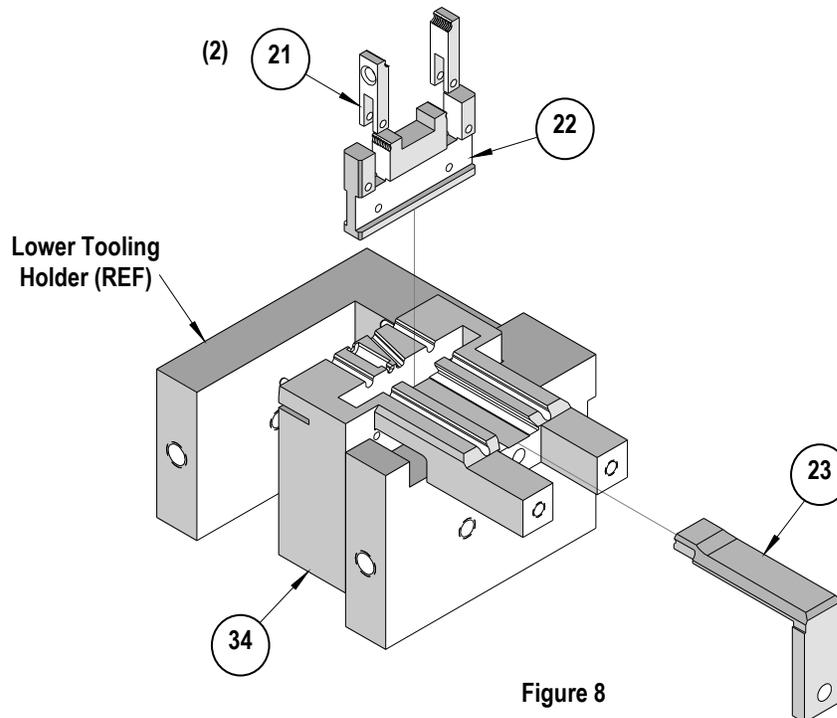
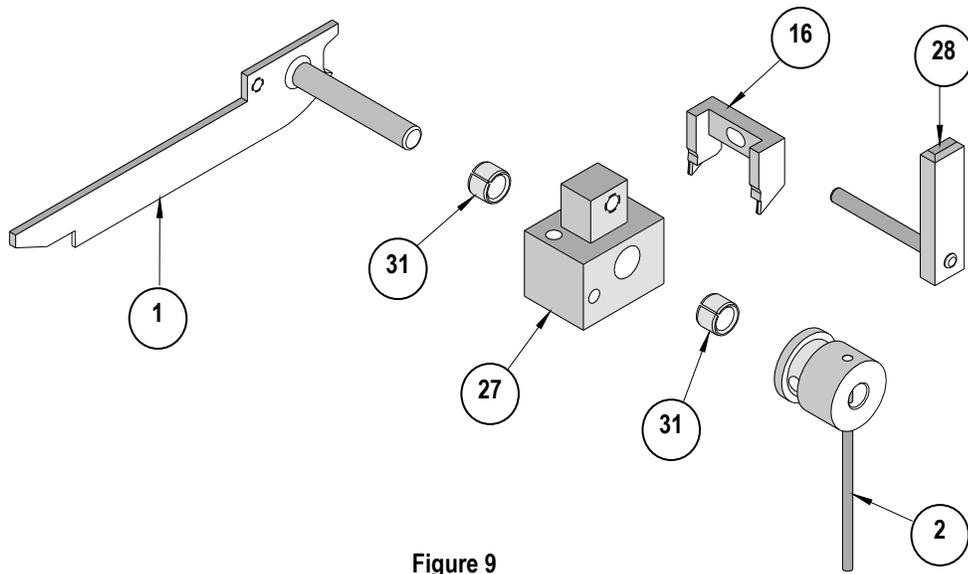


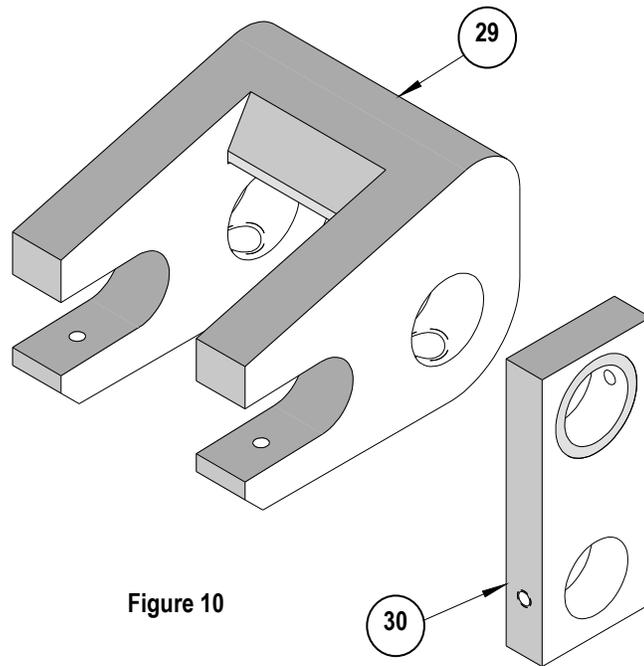
Figure 8

**Figure 9: Contact Feed Track Parts**



**Figure 9**

**Figure 10: Press Linkage Parts**



**Figure 10**

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