# Guard Lock Safety-door Switch

#### Lead-free, Environment-friendly Design

- Contains no harmful substances, such as lead or cadmium, reducing the burden on the environment.
- Models with 4-contact and 5-contact built-in switches are available.
- Key holding force of 1,300 N min. (292.25 lbf)
- Can be used for either standard loads or microloads.
- Lineup includes models with a conduit size of M20.
- IP67 degree of protection.
- 24 VDC, 120 VAC and 230 VAC solenoid voltages available.



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## **Ordering Information**

## List of Models

## Switches (Operation Keys are sold separately)

Note: All models have approved direct opening contacts.

Stock Note: Shaded models are normally stocked.

m	Head naterial	Release key position	Release key type	Solenoid voltage/ indicator	Lock and release types	Contact configuration (door open/closed detection switch and lock monitor switch contacts) (slow-action) Approved direct opening NC contact	Conduit opening	Model
Μ	letal	Bottom	Special release	Solenoid: 24 VDC	Mechanical lock	2NC/1NO+1NC/1NO	M20	D4NL-4EDA-B4-NPT
			key	Orange LED: 10 to 115	Solenoid release	3NC+1NC/1NO		D4NL-4GDA-B4-NPT
				VAC/VDC	Solenoid lock	2NC/1NO+1NC/1NO		D4NL-4EDG-B4-NPT
					Mechanical release	3NC+1NC/1NO		D4NL-4GDG-B4-NPT

Note: NPT indicates an adapter is included with the switch. Other models available, see Model Number Legend on page 3.

## **Operation Key**

Stock Note: Shaded models are normally stocked.

Туре	Model
Horizontal mounting	D4DS-K1
Vertical mounting	D4DS-K2
Adjustable mounting (Horizontal)	D4DS-K3
Adjustable mounting (Horizontal/Vertical)	D4DS-K5
Special release key	D4NL-RK

## Model Number Legend

#### **Switch**

#### D4NL-

- 1234 567
- 1. Conduit Size
  - 1: Pg13.5
  - 2: G1/2
  - 4: M20
- 2. Built-in Switch (with Door Open/Closed Detection Switch and Lock Monitor Switch Contacts)
  - A: 1NC/1NO slow-action contacts plus 1NC/1NO slow-action contacts
  - B: 1NC/1NO slow-action contacts plus 2NC slow-action contacts
  - C: 2NC slow-action contacts plus 1NC/1NO slow-action contacts
  - D: 2NC slow-action contacts plus 2NC slow-action contacts
  - E: 2NC/1NO slow-action contacts plus 1NC/1NO slow-action contacts
  - F: 2NC/1NO slow-action contacts plus 2NC slow-action contacts
  - G: 3NC slow-action contacts plus 1NC/1NO slow-action contacts
  - H: 3NC slow-action contacts plus 2NC slow-action contacts

#### 3. Head Mounting Direction and Material

- F: Four mounting directions possible (Front-side mounting at time of delivery)/plastic
- D: Four mounting directions possible (Front-side mounting at time of delivery)/metal

#### 4. Door Lock and Release

- A: Mechanical lock/24-VDC solenoid release
- B: Mechanical lock/110-VAC solenoid release
- C: Mechanical lock/230-VAC solenoid release
- G: 24-VDC solenoid lock/mechanical release
- H: 110-VAC solenoid lock/mechanical release
- J: 230-VAC solenoid lock/mechanical release
- 5. Indicator
  - B: 10 to 115 VAC/VDC (orange LED indicator)
- 6. Release Key Type
- Blank: Standard
- 4: Special release key
- 7. Release Key Position
- Blank:Bottom
- S: Front

## **Operation Key**

## D4DS-K

#### 1. Operation Key Type

- 1: Horizontal mounting
- 2: Vertical mounting
- 3: Adjustable mounting (horizontal)
- 5: Adjustable mounting (horizontal/vertical)

## Standards and EC Directives

#### Applicable EC Directives and **Standards**

- Machinery Directive
- Low Voltage Directive
- EN1088
- EN60204-1
- GS-ET-19

## **Approved Standards**

Agency	Standard	File No.
TÜV Product Service	EN60947-5-1 (approved direct opening)	(See note 1.)
UL (See note 2.)	UL508, CSA C22.2 No.14	E76675

Note: 1. Approval for CSA C22.2 No. 14 is authorized by the UL mark.

## Approved Standard Ratings

## TÜV (EN60947-5-1)

Item	Utilization category	AC-15	DC-13
Rated operating of	current (I <sub>e</sub> )	3 A	0.27 A
Rated operating v	voltage (U <sub>e</sub> )	240 V	250 V

Note: Use a 10-A fuse type gI or gG that conforms to IEC269 as a short-circuit protection device. This fuse is not built into the Switch.

#### UL/CSA (UL508, CSA C22.2 No. 14) A300

Rated	Carry current	Current		Volt-amperes	
voitage		Make	Break	Make	Break
120 VAC	10 A	60 A	6 A	7,200 VA	720 VA
240 VAC		30 A	3 A		

## **Solenoid Coil Characteristics**

Item	24 VDC	110 VAC	230 VAC
Rated operating voltage (100% ED)	24 VDC +10%/ -15%	110 VAC ±10%	230 VAC ±10%
Current consumption	Approx. 200 mA	Approx. 50 mA	Approx. 30 mA
Insulation	Class F (130°C	max.)	

## **Indicator Characteristics**

Item	LED
Rated voltage	10 to 115 VAC/VDC
Current leakage	Approx. 1 mA
Color (LED)	Orange

## Characteristics

Degree of protection	n (see note 2)	IP67 (EN60947-5-1)			
		(This applies for the Switch only. The degree of protection for the key hole is IP00.)			
Durability	Mechanical	1,000,000 operations min.			
(see note 3)	Electrical	500,000 operations min. for a resistive load of 3 A at 250 VA	AC (see note 4)		
Operating speed		0.05 to 0.5 m/s	0.05 to 0.5 m/s		
Operating frequence	у	30 operations/minute max.	30 operations/minute max.		
Rated frequency		50/60 Hz	50/60 Hz		
Contact gap		2 x 2 mm min	2 x 2 mm min		
Direct opening force	e (see note 5)	60 N min. (EN60947-5-1)			
Direct opening trave	el (see note 5)	10 mm min. (EN60947-5-1)			
Holding force (see r	note 6)	1,300 N min.			
Insulation resistanc	e	100 MΩ min. (at 500 VDC)			
Minimum applicable	e load (see note 7)	Resistive load of 1 mA at 5 VDC (N-level reference value)			
Rated insulation vo	ltage (U <sub>i</sub> )	300 V (EN60947-5-1)			
Rated open thermal	current (I <sub>th</sub> )	10 A (EN60947-5-1)			
Impulse withstand v	/oltage (EN60947-5-1)	Between terminals of the same polarity	2.5 kV		
		Between terminals of different polarities	4 kV		
		Between other terminals and uncharged metallic parts	6 kV		
Conditional short-c	ircuit current	100 A (EN60947-5-1)			
Pollution degree (or	perating environment)	3 (EN60947-5-1)			
Protection against e	electric shock	Class II (double insulation)			
Contact resistance		25 mΩ max. per contact (initial value)			
Vibration resis- Malfunction tance		10 to 55 Hz, 0.75-mm single amplitude			
Shock resistance Destruction		1,000 m/s <sup>2</sup> min.			
Malfunction		300 m/s <sup>2</sup> min. (100 m/s <sup>2</sup> min. for the lock monitor switch)			
Ambient temperature		Operating:-10°C to 55°C with no icing			
Ambient humidity		Operating:95% max.			
Weight		Approx. 370 g (D4NL-IAFA-B)			

Note: 1. The above values are initial values.

2. The degree of protection is tested using the method specified by the standard (EN60947-5-1). Confirm that sealing properties are sufficient for the operating conditions and environment beforehand. Although the switch box is protected from dust or water penetration, do not use the D4NL in places where foreign material may penetrate through the key hole on the head, because Switch damage or malfunctioning may occur.

- 3. The durability is for an ambient temperature of 5°C to 35°C and an ambient humidity of 40% to 70%.
- 4. If the ambient temperature is greater than 35°C, do not pass the 3-A, 250-VAC load through more than 2 circuits.
- 5. These figures are minimum requirements for safe operation.
- 6. This figure is based on the GS-ET-19 evaluation method.
- 7. This value will vary with the switching frequency, environment, and reliability level. Confirm that correct operation is possible with the actual load beforehand.

## Connections

## Indicator

#### Internal Circuit Diagram



## Circuit Connection Example

- Terminals 12 and 41 are connected internally and so connect terminals 11 and 42 for safety-circuit input. (GS-ET-19)
- Connect terminals 21 and 22 and terminals 51 and 52 in series when using as safety-circuit input (redundancy circuit for terminals 11 and 12 and terminals 41 and 42 above). Connect the terminals individually when using as auxiliary-circuit input (e.g., terminals 21 and 22 for safety-door open/closed monitoring and terminals 51 and 52 for monitoring the lock status).
- In the connection example on the right, terminals 21 and 22 and terminals 51 and 52 are used as auxiliary-circuit input.



- Direct opening contacts used as safety-circuit input are indicated with the → mark. Terminals 11 and 12 and terminals 21 and 22 are direct opening contacts.
- Connect the indicators in parallel to the auxiliary circuits or terminals E1 and E2.
- If an indicator is connected in parallel to a direct opening contact, when the indicator breaks, a short-circuit current will be generated, possibly resulting in an installation malfunction.
- Do not switch standard loads for more than 2 circuits at the same time. Otherwise, the level of insulation may decrease.
- The 24-VDC solenoid has polarity. Be sure to connect terminals with the correct polarity.

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## Operation Principles



## Nomenclature

## Structure





Note: Terminal numbers vary with the model.

## Standard Contact Form Configuration

Indicates conditions where the Key is inserted and the lock is applied. Terminals 12 and 41 are connected internally (\*see Contact form diagram).

Model	Contact	Contact form*	Operating pattern	Remarks
D4NL-□EF□-□	2NC/1NO + 1NC/1NO	$\begin{array}{c} 11 \\ 21 \\ 21 \\ 33 \\ 34 \end{array}$	Lock position	Only NC contacts 11- 12, 21-22, and 41-42 have an approved direct opening mechanism. The terminals 11-42, 21- 22, 33-34, and 53-54 can be used as unlike poles.
D4NL-□GF□-□	3NC + 1NC/1NO	$\begin{array}{c} 11 \\ 21 \\ 31 \\ 32 \\ \end{array}$	Lock position	Only NC contacts 11- 12, 21-22, 31-32, and 41-42 have an approved direct opening mechanism. The terminals 11-42, 21- 22, 31-32, and 53-54 can be used as unlike poles.

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## Dimensions

#### Unit: mm

Note: Dimensions in parenthesis are approximate values.

## **Switches**

#### D4NL-DDD-B



Operating characteristics	D4NL-DDD-B
Key insertion force Key extraction force	15 N max. 30 N max.
Pre-travel distance	9 mm max.
Movement before being locked	3 mm min.

D4NL-00-B4



Operating characteristics	D4NL-000-B4
Key insertion force Key extraction force	15 N max. 30 N max.
Pre-travel distance	9 mm max.
Movement before being locked	3 mm min.

#### D4NL-DDD-BS



Operating characteristics	D4NL-DDD-BS
Key insertion force Key extraction force	15 N max. 30 N max.
Pre-travel distance	9 mm max.
Movement before being locked	3 mm min.

Operating characteristics	D4NL-DDD-B4S
Key insertion force Key extraction force	15 N max. 30 N max.
Pre-travel distance	9 mm max.
Movement before being locked	3 mm min.

## **Operation Keys**

M8 hexagonal material or equivalent

Note: Unless otherwise specified, a tolerance of ±0.4 mm applies to all dimensions.

10.5

(88.5)



Conduit cap

Conduit opening

## With Operation Key Inserted

#### D4NL + D4DS-K1



D4NL + D4DS-K2



## **Application Examples**

## ■ G9SA-321-T (24 VAC/VDC) + D4NL- A-, B-, C-(Mechanical Lock Type) + D4D-520N Circuit Diagram



## ■ G9SA-301 (24 VAC/VDC) + D4NL-□□□G-□, □□□H-□, □□□J-□ (Solenoid Lock Type) + D4D-□520N Circuit Diagram



## **Precautions**

#### — 🕂 Caution

Do not insert the Operation Key with the door open. The machine may operate and damage may result.

#### $-\cancel{1}$ Caution $\cdot$

Do not use metal connectors or conduits with this switch. Damage to the broken conduit hole may cause electric shock.

#### — 🕂 Caution -

Change the head direction after changing the release key to the UNLOCK position. Do not change the head direction with the cover removed. Failure to observe these points may result in Switch malfunction or damage.

## Holding Force

- Do not apply a force exceeding the specified holding force. Doing so may break the Switch and the machine may continue to operate.
- Either install another locking component (e.g., a stop) in addition to the Switch, or use a warning sticker or an indicator showing the lock status so that a force exceeding the specified holding force is not applied.

## Safety Precautions

- The Switch contacts can be used for either standard loads or microloads. Once a contact has been used to switch a standard load, however, it cannot be used for a load of a smaller capacity. Doing so may result in roughening of the contact surface and contact reliability may be lost.
- Turn OFF the power before disassembling the Switch or touching any internal parts. Not doing so may result in electric shock.
- Mount the Operation Key in a location where it will not come in contact with users when the door is opened or closed. Otherwise, injury may result.
- Do not impose excessive force on the Operation Key when it is inserted into the Switch or drop the Switch with the Operation Key inserted. Otherwise, the Operation Key may be deformed or the Switch may be broken.
- Observe the specified insertion radius for the Operation Key and insert it in a direction perpendicular to the key hole.
- Do not use the Switch in starting circuits. (Use for safety confirmation signals.)
- When using the Switch in emergency-stop circuits or other safety circuits that have a direct impact on human lives, operate the NC contacts that have a direct opening mechanism in direct opening mode. For safety purposes, prevent easy removal by, for example, mounting the Switch and Operation Key with one-way screws or attaching a protective cover and warning label.
- In order to prevent short-circuit damage to the Switch, connect a fuse to the Switch in series. Use a fuse with a breaking current of 1.5 to 2 times the rated current. To conform to EN ratings, use a IEC269-compliant 10-A fuse type gI or  $\mathrm{gG}$ .
- Turn the power OFF when wiring. After wiring is completed, be sure to mount the cover before use.
- In order to prevent burning due to overvoltage, insert a protective fuse in the solenoid circuits.
- Do not use the Switch where explosive gas, flammable gas, or any other dangerous gas may be present.
- Ensure that the load current does not exceed the rated current.
- Be sure to wire the terminals correctly.
- Be sure to evaluate the Switch under actual operating conditions after installation.
- Do not drop the package or the product. Do not disassemble internal parts.

## **Release Key**



- The release key is used to unlock the Switch in case of emergency or if the power supply to the Switch stops.
- If the release key setting is changed from LOCK to UNLOCK using an appropriate tool, the lock will be released and the safety door can be opened (mechanical lock models only).
- After setting the release key to UNLOCK in order to, for example, change the head direction or perform maintenance, be sure to return it to LOCK setting before resuming operation.
- When the Switch is used for the door of a machine room to ensure the safety of people performing adjustment work inside, if the release key is set to UNLOCK, the door will not be locked when the door is closed and no power will be supplied to the equipment.
- Do not use the release key to start or stop machines.
- The auxiliary lock must only be released by authorized personnel.
- Do not impose a force exceeding 1 N·m on the release key screws. The release key may be damaged and may not operated properly.
- To prevent the release key from being used by unauthorized personnel, set it to LOCK and seal it with seal wax.

## Mounting



- Do not use the Switch as a stopper. To prevent the door from coming into contact with the flange of the Operation Key, be sure to mount the Switch with a stopper as shown above.
- When the Switch is used for a hinged door at a location near to the hinged side, where the Operation Key's insertion radius is comparatively small, if an attempt is made to open the door beyond the lock position, the force imposed will be much larger than for locations far from the hinged side, and the lock may be damaged.

## Solenoid Lock Models

The solenoid lock locks the door only when power is supplied to the solenoid. Therefore, the door will be unlocked if the power supply to the solenoid stops. Therefore, do not use solenoid lock models for machines that may be operating and dangerous even after the machine stops operating.

## Correct Use

## **Operating Environment**

- This Switch is for indoor use only. Do not use it outdoors. Otherwise, it may malfunction.
- Do not use the Switch in the following locations:
- •Locations subject to severe temperature changes
- •Locations subject to high humidity levels or condensation
- •Locations subject to severe shocks or vibrations
- •Locations where the Switch may come in contact with metal dust, oil, or chemicals
- •Locations subject to thinner, detergent, or other solvents.
- Although the Switch itself is protected from dust or water penetration, ensure that foreign material does not penetrate through the key hole on the head, otherwise Switch damage or malfunctioning may occur.
- Do not use the Switch submerged in oil or water, or in locations continuously subject to splashes of oil or water. Doing so may result in oil or water entering the Switch interior. (The IP67 degree of protection specification for the Switch pertains to the amount of water penetration after the Switch is submerged in water for a certain period of time.)

#### Life Expectancy

The life expectancy of the Switch will vary with the switching conditions. Before applying the Switch, test it under actual operating conditions and be sure to use it at a switching frequency that will not lower its performance.

## **Operation Key**



- Use the designated OMRON Operation Key with the Switch. Using another Operation Key may result in Switch damage.
- Do not impose excessive force on the Operation Key when it is inserted into the Switch or drop the Switch with the Operation Key inserted. Otherwise, the Operation Key may be deformed or the Switch may be broken.

## Mounting

#### **Tightening Torque**

Be sure to tighten each screw of the Switch properly. Loose screws may result in malfunction.

Туре	Tightening torque
Terminal screw	0.59 to 0.78 N⋅m
Cover mounting screw	0.49 to 0.69 N·m
Head mounting screw	0.49 to 0.59 N·m
Operation Key mounting screw	2.35 to 2.75 N·m
Switch mounting screw	0.49 to 0.69 N·m
Connector	1.77 to 2.16 N·m
Cap screw	1.27 to 1.67 N·m

#### Switch and Operation Key Mounting

• Mount the Switch and Operation Key securely to the applicable tightening torque with M4 screws.



- If the Switch is back-mounted, the release key can only be operated from the bottom and the indicator cannot be used.
- Use the designated OMRON Operation Key with the Switch. Using another Operation Key may result in Switch damage.
- Ensure that the alignment offset between the Operation Key and the key hole does not exceed ±1 mm.

#### Head Direction

By removing the four screws of the head, the mounting direction of the head can be changed. The head can be mounted in four directions.

Ensure that no foreign matter penetrates the interior of the Switch.

#### Securing the Door

When the door is closed (with the Operation Key inserted), it may be pulled beyond the set zone because of, for example, the door's weight, or the door cushion rubber. Also, if a load is applied to the Operation Key, the door may fail to unlock properly. Use hooks to ensure that the door stays within the set zone (0.5 to 3 mm).



#### Wiring

#### **Wiring Precautions**



- When connecting to the terminals via insulating tube and M3.5 crimp terminals, cross the crimp terminals as shown above so that they do not rise up onto the case or the cover. Applicable lead wire size: AWG20 to AWG18 (0.5 to 0.75mm<sup>2</sup>).
- When connecting lead wires directly to terminals, perform wiring securely so that there are no loose wire strands.
- Do not push crimp terminals into gaps in the case interior. Doing so may cause damage or deformation of the case.
- Use lead wires of an appropriate length. Not doing so may cause the cover to rise.
- Use crimp terminals not more than 0.5 mm in thickness. Otherwise, they will interfere with other components inside the case. The crimp terminals shown below are not more than 0.5 mm thick.





#### **Conduit Opening**

- Connect a recommended connector to the opening of the conduit and tighten the connector to the proper torque. The case may be damaged if an excessive tightening torque is applied.
- In order to ensure IP67 degree of protection, wrap sealing tape around the conduit end of the connector.
- Be sure that the outer diameter of the cable connected to the connector is correct.
- Attach and tighten a conduit cap to the unused conduit opening when wiring. The conduit cap is provided with the Switch.

#### **Recommended Connectors**

Use a connector with a screw section not exceeding 11 mm, otherwise the screws will protrude into the case interior. The connectors given in the following table have connectors with screw sections not exceeding 11 mm.

Use the following connectors to ensure conformance to IP67.

Size	Manufacturer	Model	Applicable cable diameter
G <sup>1</sup> / <sub>2</sub>	LAPP	ST-PF1/2 5380-1002	6.0 to 12.0 mm
	Ohm Denki	OA-W1609	7.0 to 9.0 mm
		OA-W1611	9.0 to 11.0 mm
Pg13.5	LAPP	S-13.5 5301-5030	5.0 to 12.0 mm
M20	LAPP	ST-M20 *1.5 5311-1020	7.0 to 13.0 mm

Use LAPP connectors together with seal packing (JPK-16, GP-13.5, or GPM20), and tighten with the applicable torque. Seal packing is sold separately.

#### **Maintenance and Repairs**

The user must not perform repairs or maintenance. Contact the machine manufacturer if repairs or maintenance are required.

#### **Storage**

Do not store the Switch in locations where harmful gases (e.g.,  $H_2S$ ,  $SO_2$ ,  $NH_3$ ,  $HNO_3$ , or  $CI_2$ ) or dust are present, or in locations subject to high humidity levels.

#### **Miscellaneous**

- Do not touch the solenoid. The temperature of the solenoid increases when current is passed.
- In conditions requiring greater rigidity, sealing performance, and oil resistance, use OMRON's D4BL.
- Perform regular inspections.

## **Production Termination**

Following the release of the D4NL, production of the D4DL will be terminated.

## **Date of Production Termination**

Production of the D4DL Series will be terminated in November 2003.

## Date of Substitute Product Release

Sale of the D4NL Series commenced in October 2002.

## Product Replacement

The D4DL and D4NL have basically the same structure, and use the same mounting method and Operation Keys. There are differences, however, in the external appearance and the mounting sections.

## Comparison of the D4DL and Substitute Products

Model	D4NL-	
Switch color	Very similar	
Dimensions	Very similar	
Wiring/connection	Significantly different	
Mounting method	Very similar	
Ratings/performance	Very similar	
Operating characteristics	Very similar	
Operating method	Completely compatible	

## **Dimensions**



Differences: The depth of the M4 mounting screw holes is 29 mm for the D4NL, as opposed to 10 mm for the D4DL. Therefore, when replacing the D4DL with the D4NL, use M4 screws that are 19 mm longer than the ones used before.

## Certain Terms and Conditions of Sale

- Offer: Acceptance. These terms and conditions (these "Terms") are deemed 1. <u>Oner, Acceptance</u>. These terms and conducts (these <u>Terms</u>) are deened part of all catalogs, manuals or other documents, whether electronic or in writ-ing, relating to the sale of goods or services (collectively, the "<u>Goods</u>") by Omron Electronics LLC and its subsidiary companies ("<u>Seller</u>"). Seller hereby objects to any terms or conditions proposed in Buyer's purchase order or other documents which are inconsistent with, or in addition to, these Terms. Please context user Operate representations to confirm one undifficient to the self-term for relations. contact your Omron representative to confirm any additional terms for sales from your Omron company.
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- from your Omron company. <u>Prices.</u> All prices stated are current, subject to change without notice by Seller. Buyer agrees to pay the price in effect at time of shipment. <u>Discounts.</u> Cash discounts, if any, will apply only on the net amount of invoices sent to Buyer after deducting transportation charges, taxes and duties, and will be allowed only if (i) the invoice is paid according to Seller's payment terms and (ii) Buyer has no past due amounts owing to Seller. <u>Orders.</u> Seller will accept no order less than \$200 net billing. <u>Governmental Approvals.</u> Buyer shall be responsible for, and shall bear all costs involved in. obtaining any government approvals reguired for the impor-3
- 5. costs involved in, obtaining any government approvals required for the impor-tation or sale of the Goods.
- Taxes. All taxes, duties and other governmental charges (other than general real property and income taxes), including any interest or penalties thereon, imposed directly or indirectly on Seller or required to be collected directly or indirectly by Seller for the manufacture, production, sale, delivery, importation, consumption or use of the Goods sold hereunder (including customs duties and sales, excise, use, turnover and license taxes) shall be charged to and
- Financial. If the financial position of Buyer at any time becomes unsatisfactory to Seller. Seller reserves the right to stop shipments or require satisfactory security or payment in advance. If Buyer fails to make payment or otherwise comply with these Terms or any related agreement. Seller may (without liability) 7 and in addition to other remedies) cancel any unshipped portion of Goods sold hereunder and stop any Goods in transit until Buyer pays all amounts, includ-ing amounts payable hereunder, whether or not then due, which are owing to it
- by Buyer. Buyer shall in any event remain liable for all unpaid accounts. <u>Cancellation: Etc.</u> Orders are not subject to rescheduling or cancellation unless Buyer indemnifies Seller fully against all costs or expenses arising in 8 connection therewith.
- Force Majeure. Seller shall not be liable for any delay or failure in delivery <u>rorce Majeure</u>. Selier shall not be liable for any delay of failure in delivery resulting from causes beyond its control, including earthquakes, fires, floods, strikes or other labor disputes, shortage of labor or materials, accidents to machinery, acts of sabotage, riots, delay in or lack of transportation or the requirements of any government authority. <u>Shipping: Delivery.</u> Unless otherwise expressly agreed in writing by Seller: a. Shipments shall be by a carrier selected by Seller; b. Such carrier shall act as the agent of Buyer and delivery to such carrier shall constitute delivery to Buyer.
- - shall constitute delivery to Buyer;
  - All sales and shipments of Goods shall be FOB shipping point (unless oth erwise stated in writing by Seller), at which point title to and all risk of loss of the Goods shall pass from Seller to Buyer, provided that Seller shall retain a security interest in the Goods until the full purchase price is paid by Buyer; C.
  - d. Delivery and shipping dates are estimates only.
- 6. Seller will package Goods as it deems proper for protection against normal handling and extra charges apply to special conditions. <u>Claims</u>. Any claim by Buyer against Seller for shortage or damage to the Goods occurring before delivery to the carrier must be presented in writing to Seller within 30 days of receipt of shipment and include the original transportation bill ended the against seller and include the original transportations. tion bill signed by the carrier noting that the carrier received the Goods from Seller in the condition claimed.

- 12. <u>Warranties.</u> (a) <u>Exclusive Warranty.</u> Seller's exclusive warranty is that the Goods will be free from defects in materials and workmanship for a period of twelve months from the date of sale by Seller (or such other period expressed in writing by Seller). Seller disclaims all other warranties, express or implied. (b) <u>Limitations.</u> SELLER MAKES NO WARRANTY OR REPRESENTATION, EXPRESS OR IMPLIED, ABOUT NON-INFRINGEMENT, MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OF THE GOODS. BUYER ACKNOWLEDGES THAT IT ALONE HAS DETERMINED THAT THE GOODS WILL SUITABLY MEET THE REQUIREMENTS OF THEIR INTENDED USE. Seller further disclaims all warranties and responsibility of any two for dains or expresses of any any and the sended on infringement by the Goods or other. any type for claims or expenses based on infringement by the Goods or otherwise of any intellectual property right. (c) <u>Buyer Remedy.</u> Seller's sole obliga-tion hereunder shall be to replace (in the form originally shipped with Buyer responsible for labor charges for removal or replacement thereof) the non-complying Good or, at Seller's election, to repay or credit Buyer an amount equal to the purchase price of the Good; provided that in no event shall Seller's a comparable for upworthy provide that on the purchase processing of the second seco equal to the purchase price of the Good; provided that in no event shall Seller be responsible for warranty, repair, indemnity or any other claims or expenses regarding the Goods unless Seller's analysis confirms that the Goods were properly handled, stored, installed and maintained and not subject to contami-nation, abuse, misuse or inappropriate modification. Return of any goods by Buyer must be approved in writing by Seller before shipment. Seller shall not be liable for the suitability or unsuitability or the results from the use of Goods in combination with any electrical or electronic components, circuits, system assemblies or any other materials or substances or environments. Any advice, recommendations or information given orally or in writing, are not to be
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