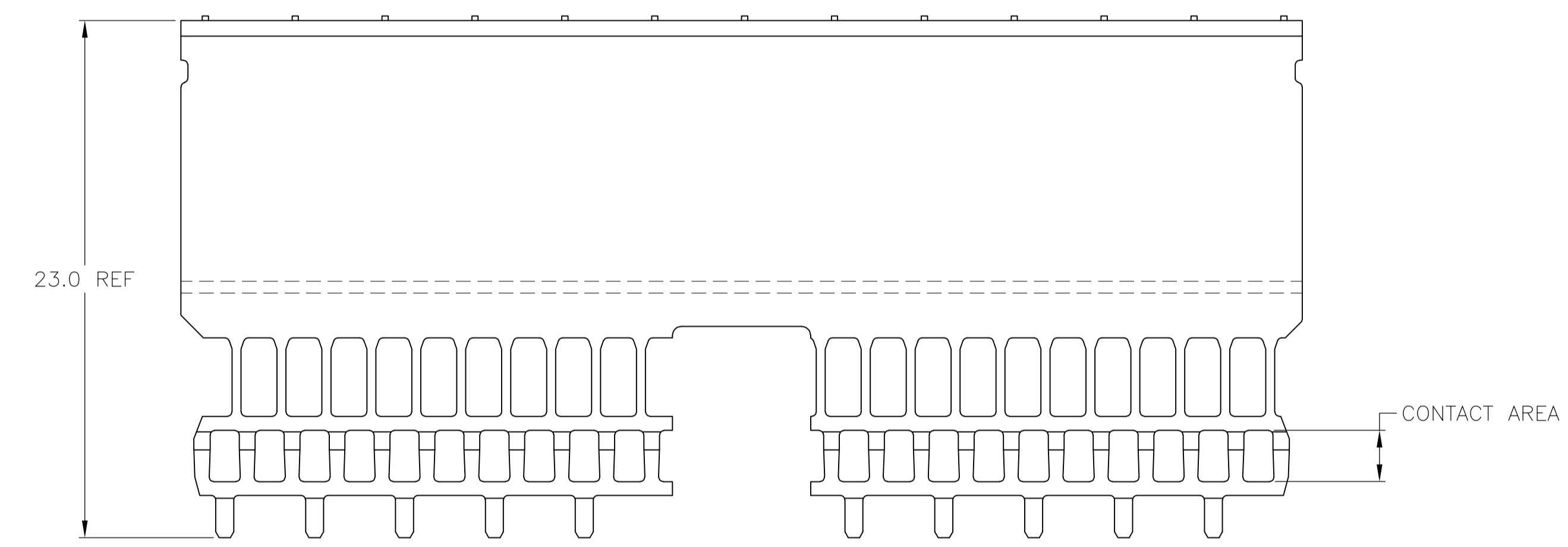
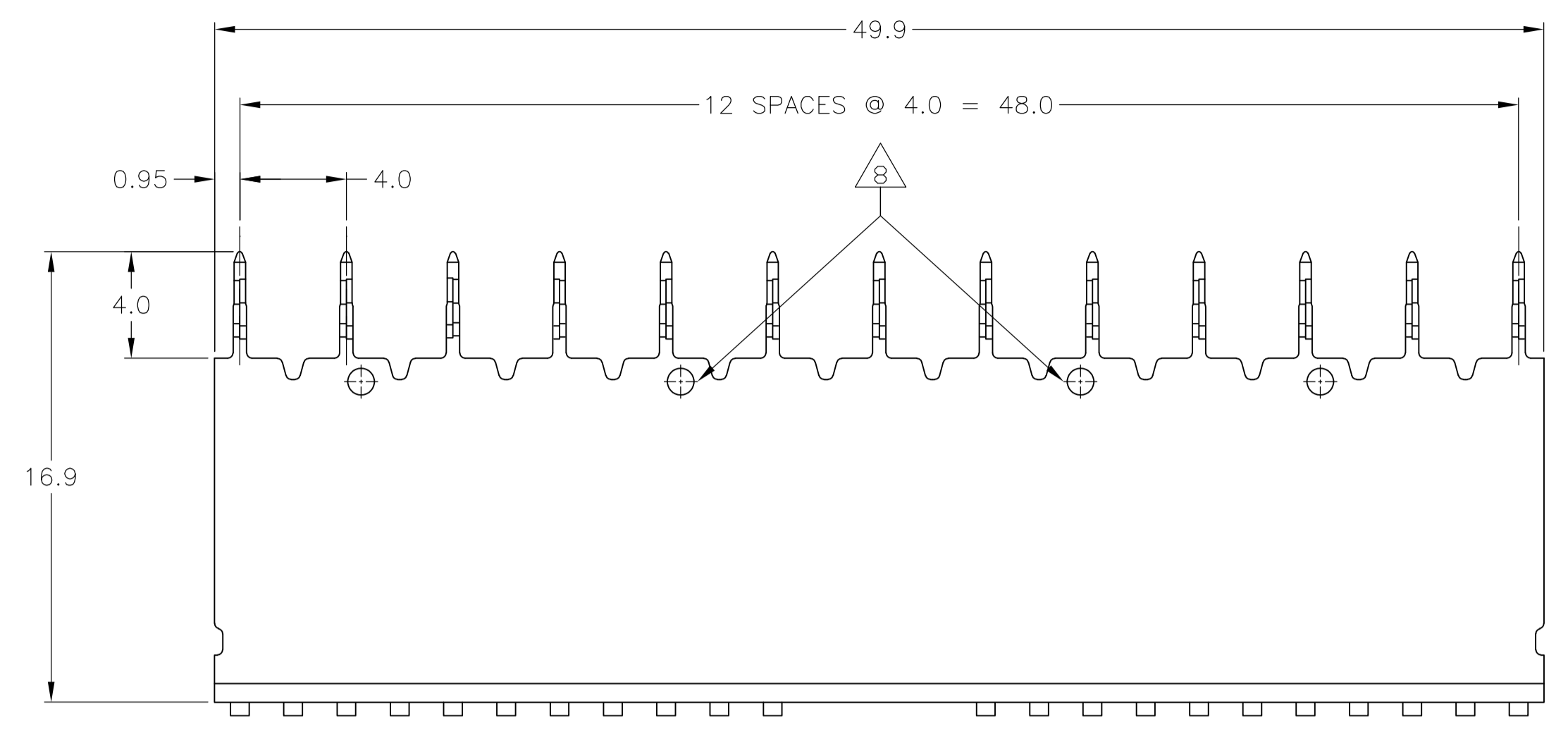
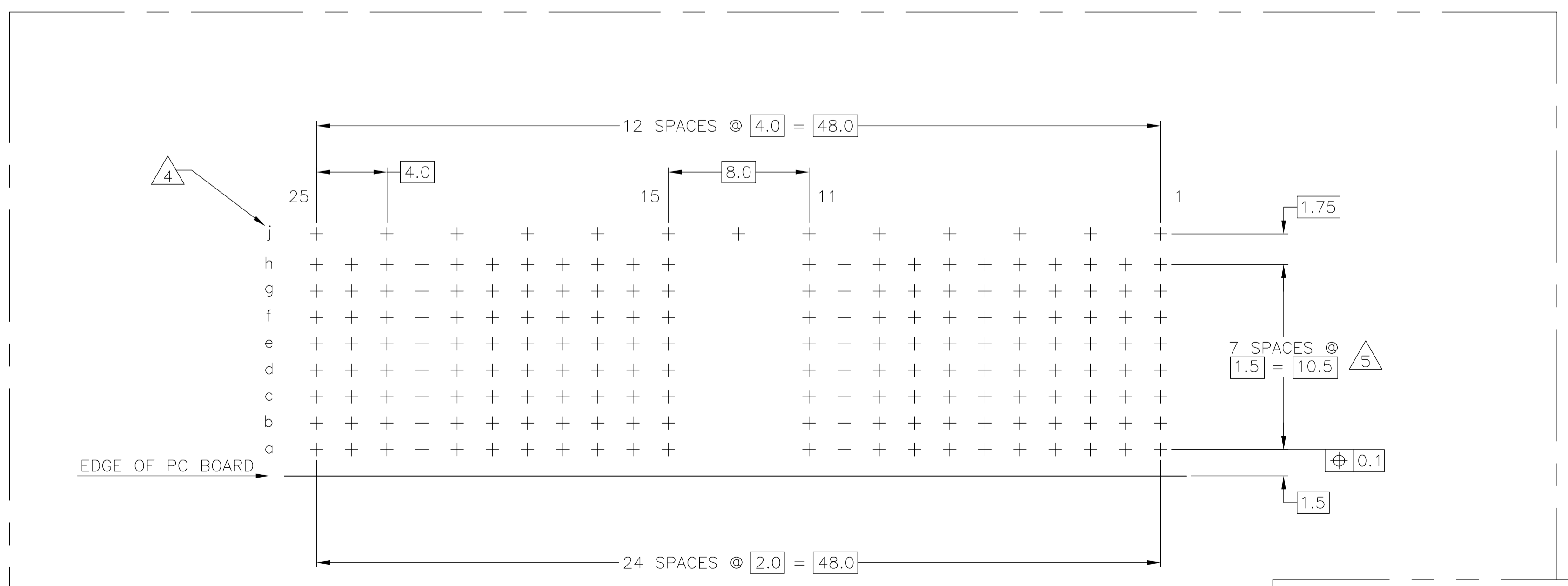
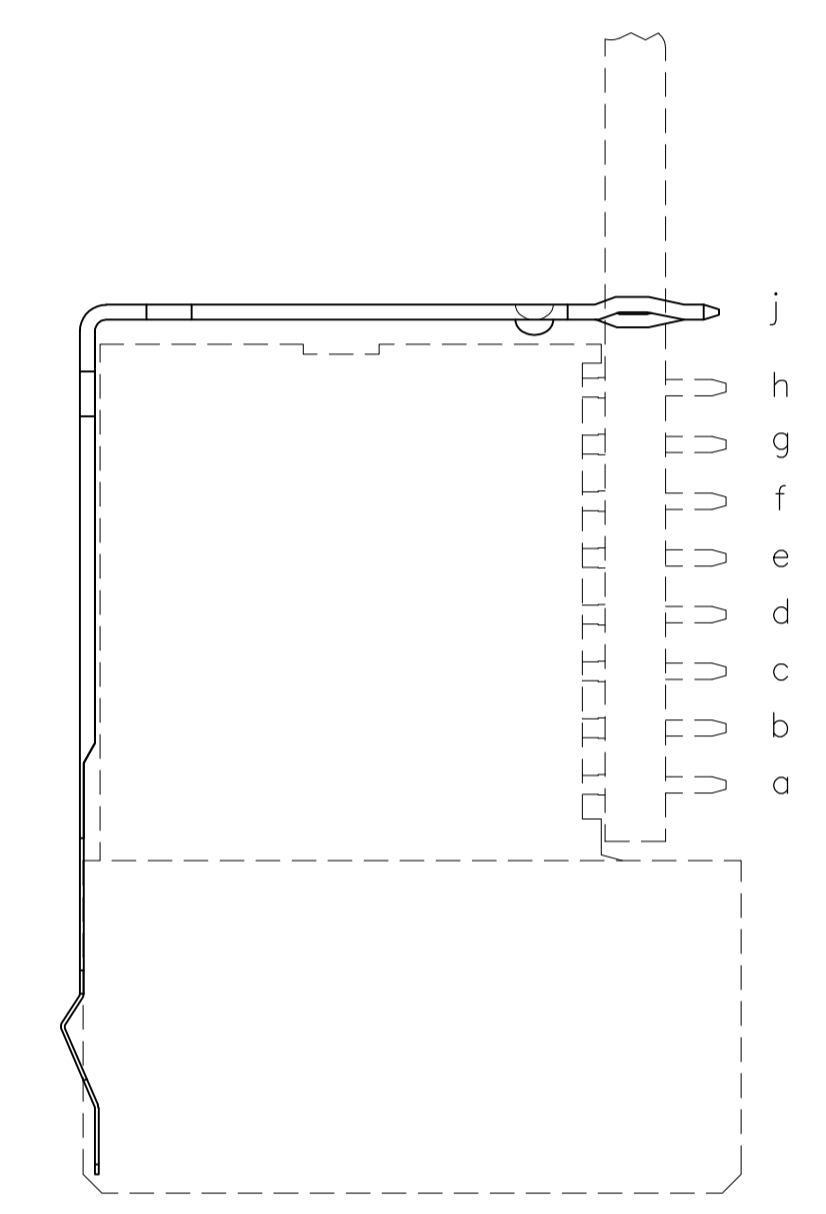


LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD		
B		REVISED PER ECO-07-030179	21DEC07	DH	JE		
B1		REVISED PER ECO-10-000444	15JAN09	KK	AEG		



- 1 MATERIAL: PHOSPHOR BRONZE.
- 2 GENERAL PLATING SPECIFICATION: UNDERPLATING (ENTIRE CONTACT): 1.27µm MIN NICKEL AND ACTION PIN: 0.5µm MIN TIN. FOR PLATING OF MATING SURFACES SEE APPLICABLE SPECIFICATION REFERENCE FOR EACH DASH NUMBER.
- 3 CONFORMS TO ALL TESTING ACCORDING TO IEC 61076-4-101 PERFORMANCE LEVEL 2.
- 4 ROW J 13 PLATED THROUGH HOLES FOR UPPER-SHIELD.
- 5 HOLE PATTERN FOR FEMALE CONNECTOR TYPE A. 176 PLATED-THROUGH HOLES A 1.5 X 2mm GRID.
- 6 CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- 7 CONNECTOR TESTED AND QUALIFIED AGAINST TELCORDIA GR-1217-CORE QUALITY LEVEL 3 CENTRAL OFFICE APPLICATIONS.
- 8 OPTIONAL DIMPLES AT DISCRETION OF DIE ENGINEER.
- 9 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



COMPONENT SIDE AS SHOWN
 RECOMMENDED PCB-HOLE LAYOUT

PLATED THRU HOLES PARAMETERS
 REFERENCE APPLICATION SPECIFICATION

9	OBSOLETE	2	7	6	-5646427-9-
		2	3		5646427-1
FINISH					PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN B CARBO 03AUG05	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	0 PLC ± -	APVD G SKIPPER 03AUG05	NAME GROUND RETURN UPPER-SHIELD, TYPE D Z-PACK 2mm HM 8 ROW, FEMALE (INTEGRATED VERSION)
		1 PLC ± 0.1	PRODUCT SPEC 108-19082	SIZE A1
		2 PLC ± -	APPLICATION SPEC 114-19036	SCALE 5:1
		3 PLC ± -	WEIGHT -	SHEET 1 OF 1
		4 PLC ± -	CUSTOMER DRAWING	REV B1
		ANGLES ± -	00779 C=5646427	
MATERIAL 1	FINISH SEE TABLE	RESTRICTED TO		