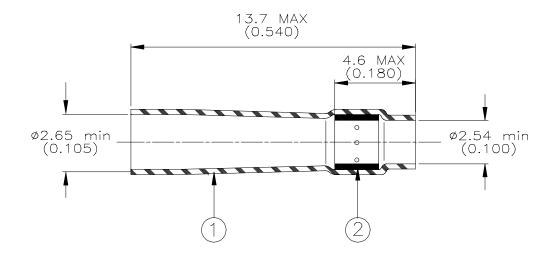
SPECIFICATION CONTROL DRAWING



MATERIALS

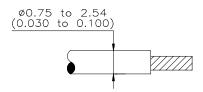
- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- 2. SOLDER PREFORM WITH FLUX:

SOLDER: TYPE Sn63 per ANSI-J-STD-006. FLUX: TYPE ROL1 per ANSI-J-STD-004.

APPLICATION

- 1. This part is designed to terminate 26 AWG to 22 AWG tin or silver-plated wire to a solder cup terminal Ø2.3 to Ø2.5 (.090 to .100), height 3.8 to 4.5 (.150 to .180).
- 2. Install using Raychem-approved convection or infrared tools in accordance with Raychem assembly procedure RCPS-100-70.
- 3. Temperature range: -55°C to +150°C.

Cable dimensions:



^{*} A trademark of Raychem Corporation.

Raychem		HERMOF DEVICE:	S 300 Cons	Raychem Corporation 300 Constitution Drive Menlo Park, CA 94025 USA TITLE: SOLDERSLEEVE* DEVICE		VICE		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.					DOCUMENT NO: D-136-0045			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ROUGHNESS IN		Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: D980909		REPLACES: D1360045	
DRAWN BY: M. FORONDA		DATE: 06/29/98		PROD. REV. B	DOC ISSUE:	SCALE: None	SIZE:	SHEET: 1 of 1