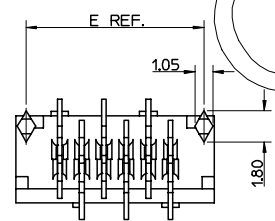
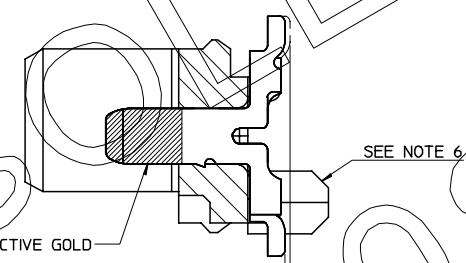


PART NUMBER	NUMBER OF CIRCUITS	DIM A	DIM B	DIM C	DIM E
91820-**04	4	8.86	3.81	6.11	7.66
91820-**06	6	11.40	6.35	8.65	10.20
91820-**08	8	13.94	8.89	11.19	12.74
91820-**10	10	16.48	11.43	13.73	15.28
91820-**12	12	19.02	13.97	16.27	17.82
91820-**14	14	21.56	16.51	18.81	20.36
91820-**16	16	24.10	19.05	21.35	22.90
91820-**18	18	26.64	21.59	23.89	25.44
91820-**20	20	29.18	24.13	26.43	27.98
91820-**22	22	31.72	26.67	28.97	30.52
91820-**24	24	34.26	29.21	31.51	33.06
91820-**26	26	36.80	31.75	34.05	35.60

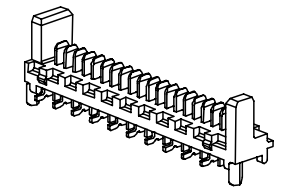


91820-\*\*\*\*

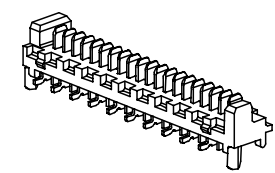
CIRCUIT SIZE  
04 TO 26 (4 TO 26CKT)

PCB PEGS	TUBE PACKED	TAPE & REEL PACKED	DIM D	VERSION
0	YES	YES	6.40	STANDARD HEADER
2	YES	NO		
3	NO	YES		
5	NO	NO	4.10	LOW-PROFILE HEADER
6	NO	YES		
7	NO	NO		
8	YES	YES		
9	YES	NO		

0 - TIN VERSION  
3 - GOLD VERSION



STANDARD HEADER  
Scale 3:1



LOW-PROFILE HEADER  
Scale 3:1

NOTES:

- MATERIALS:  
HOUSING: PCT 30% GLASS FILL, UC94 V-0, COLOUR: BLACK.  
TERMINAL: CARTRIDGE BRASS 0.28 REF. THICK.
- PLATING:  
TIN VERSION: 3um TIN MIN. OVER NICKEL.  
GOLD VERSION: 0.76um SELECTIVE GOLD MIN. AND 0.10um GOLD FLASH MIN. OVER NICKEL.
- CONFORMS TO PRODUCT SPECIFICATION PS-99020-0011.
- FOR TAPE AND REEL PACKAGING SEE PK-91820-001.
- FOR TUBE PACKAGING SEE PK-91820-002.
- PCB PEGS ARE OPTIONAL.
- ALL SMT TAILS LIE WITHIN A COPLANARITY BAND OF 0.00 TO 0.10.
- COLOUR VARIATION MAY BE VISIBLE ON THE HOUSING SURFACES.
- MATES WITH MOLEX 90327 & 91935 SERIES.
- RECOMMENDED PCB LAYOUT SHOWN ON SHEET 2.

AREA OF SELECTIVE GOLD  
SEE NOTE 2

SEE NOTE 6

0.00<sup>+0.10</sup><sub>0.00</sub>  
SEE NOTE 7

DETAIL1  
Scale 10:1

OBSOLETE E.C. NO: E2008-0123 DRAWN: JDENNEHY 2007/10/04 CHKD: DMORLARTY 2007/10/02 APPR: JDENNEHY 2007/10/03 REV DESCRIPTION	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
	$\nabla=0$ $\nabla=0$	mm INCH 4 PLACES ± --- ± --- 3 PLACES ± --- ± --- 2 PLACES ± 0.15 ± --- 1 PLACE ± 0.25 ± --- ANGULAR ± 5°	MM ONLY	5:1	METRIC	
			DRAWN BY DATE	TITLE		
			GMC/SWEENEY 2005/07/14	PICOFLEX SMT HEADER ASSEMBLY ROHS COMPATIBLE		
		CHECKED BY DATE	MOLEX INCORPORATED			
		JDENNEHY 2005/07/15	MATERIAL NO. DOCUMENT NO.			
		APPROVED BY DATE	SD-91820-001			
		JDENNEHY 2005/07/15	SHEET NO.			
			1 OF 2			
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			

PART NUMBER	NUMBER OF CIRCUITS	DIM B	DIM E	DIM F
91820-***04	4	3.81	7.66	3.83
91820-***06	6	6.35	10.20	5.10
91820-***08	8	8.89	12.74	6.37
91820-***10	10	11.43	15.28	7.64
91820-***12	12	13.97	17.82	8.91
91820-***14	14	16.51	20.36	10.18
91820-***16	16	19.05	22.90	11.45
91820-***18	18	21.59	25.44	12.72
91820-***20	20	24.13	27.98	13.99
91820-***22	22	26.67	30.52	15.26
91820-***24	24	29.21	33.06	16.53
91820-***26	26	31.75	35.60	17.80



RECOMMENDED PCB LAYOUT FOR TRANSITION FIT WITH PCB PEGS:

HEADER VERSIONS 91820-\*\*\*04/ -\*\*\*06/ -\*\*\*08/ -\*\*\*10/ -\*\*\*12/ -\*\*\*14/ -\*\*\*16/ -\*\*\*18/ -\*\*\*20/ -\*\*\*22/ -\*\*\*24/ -\*\*\*26/  
 VIEWED FROM COMPONENT SIDE.  
 PCB THICKNESS = 1.60 ± 0.14



RECOMMENDED PCB LAYOUT FOR HEADERS WITHOUT PCB PEGS:

HEADER VERSIONS 91820-\*\*\*3/ -\*\*\*5/ -\*\*\*6/ -\*\*\*7/  
 VIEWED FROM COMPONENT SIDE.  
 PCB THICKNESS = 1.60 ± 0.14



RECOMMENDED PCB LAYOUT FOR CLEARANCE FIT WITH PCB PEGS:

HEADER VERSIONS 91820-\*\*\*04/ -\*\*\*06/ -\*\*\*08/ -\*\*\*10/ -\*\*\*12/ -\*\*\*14/ -\*\*\*16/ -\*\*\*18/ -\*\*\*20/ -\*\*\*22/ -\*\*\*24/ -\*\*\*26/  
 VIEWED FROM COMPONENT SIDE.  
 PCB THICKNESS = 1.60 ± 0.14

SEE SHEET 1 EEC NO: E2008-0123 DRAWN: JDENNEHY 2007/10/04 CHKD: DMORLARTY 2007/10/02 APPR: JDENNEHY 2007/10/03 REV DESCRIPTION	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION																		
	$\nabla=0$ $\nabla=0$	<table border="1"> <tr><th></th><th>mm</th><th>INCH</th></tr> <tr><td>4 PLACES</td><td>± ---</td><td>± ---</td></tr> <tr><td>3 PLACES</td><td>± ---</td><td>± ---</td></tr> <tr><td>2 PLACES</td><td>± 0.15</td><td>± ---</td></tr> <tr><td>1 PLACE</td><td>± 0.25</td><td>± ---</td></tr> <tr><td colspan="3">ANGULAR ± 5 °</td></tr> </table>		mm	INCH	4 PLACES	± ---	± ---	3 PLACES	± ---	± ---	2 PLACES	± 0.15	± ---	1 PLACE	± 0.25	± ---	ANGULAR ± 5 °			MM ONLY	5:1	METRIC	
		mm	INCH																					
	4 PLACES	± ---	± ---																					
3 PLACES	± ---	± ---																						
2 PLACES	± 0.15	± ---																						
1 PLACE	± 0.25	± ---																						
ANGULAR ± 5 °																								
			DRAWN BY DATE	TITLE																				
			GMCWEENEY 2005/07/14	PICOFLEX SMT HEADER ASSEMBLY																				
			CHECKED BY DATE	ROHS COMPATIBLE																				
			JDENNEHY 2005/07/15	MOLEX INCORPORATED																				
			APPROVED BY DATE	MATERIAL NO. DOCUMENT NO. SHEET NO.																				
			JDENNEHY 2005/07/15	SD-91820-001		2 OF 2																		
			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																				