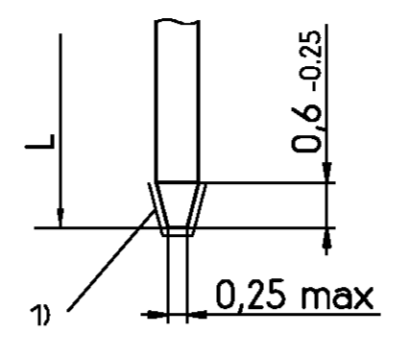


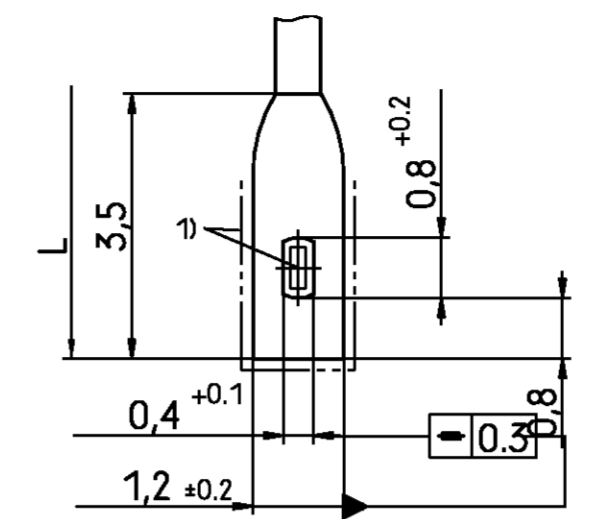
V 4 2 2 5 4 - B 7 * * * - C 9 * *

Termination Style

Solder/Wire-Wrap pins



Solder lug



1) Cutting edges not plated
Terminations with galvanic Sn plating

	L	
	3	-0.4 00
	2.9 ±0.3	01
	4.5 ±0.3	02
	13 ±0.5	40
	11 ±0.5	41
	17 ±0.5	42
Solder lugs	5.5 ±0.3	35
	10	-0.5

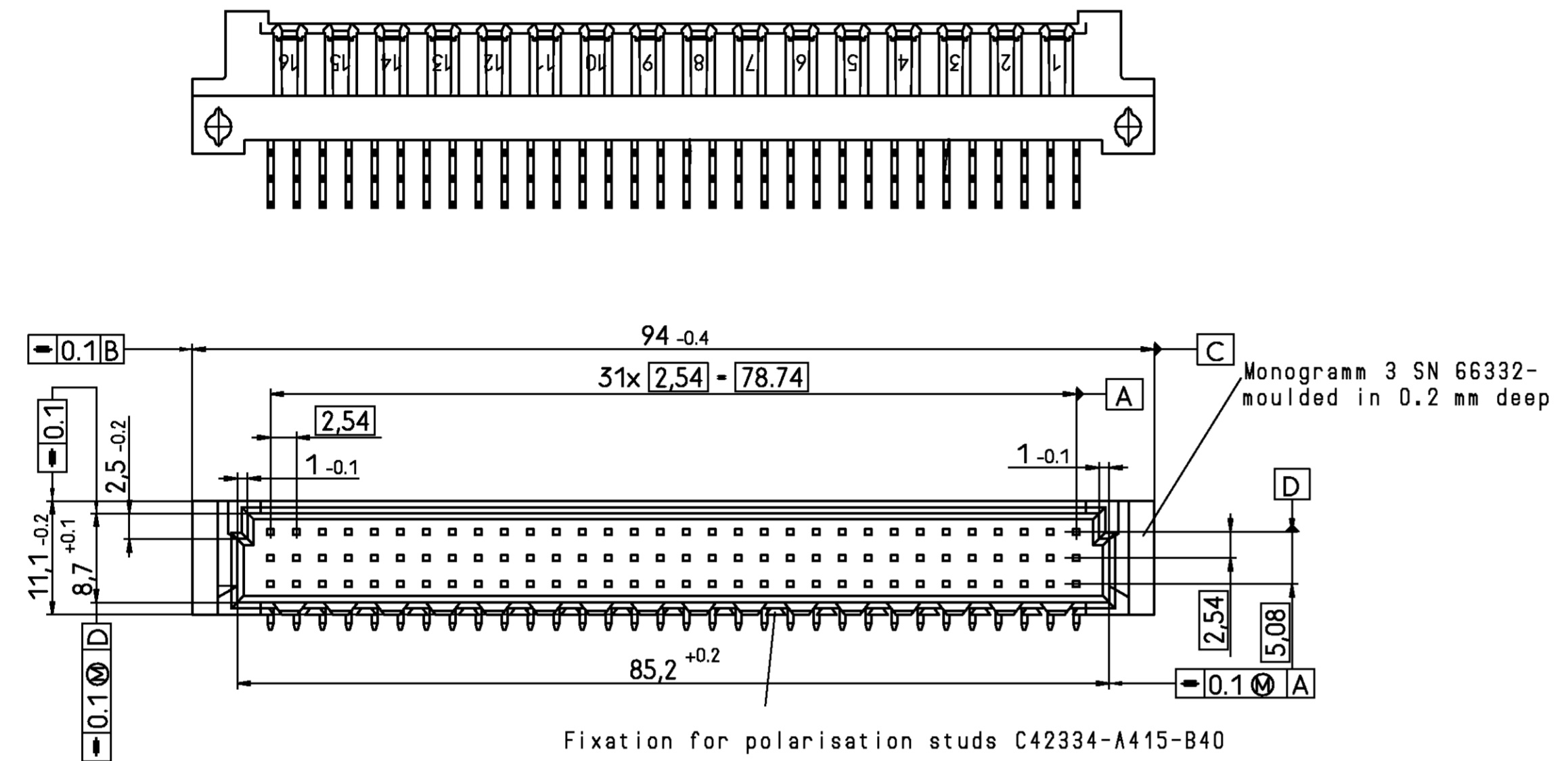
Contact assignment	
0	every row ; every pitch
1	row a ; every pitch
2	row a+b ; every pitch
3	row a+c ; every pitch
5	every row ; every even pitch
6	row a ; every even pitch
7	row a+b ; every even pitch
8	row a+c ; every even pitch

Version	
1	with board locks for 1,6mm PCB
3	with standard pre-mating *)
5	with board locks for 1,6mm PCB and with standard pre-mating *)
6	basic version

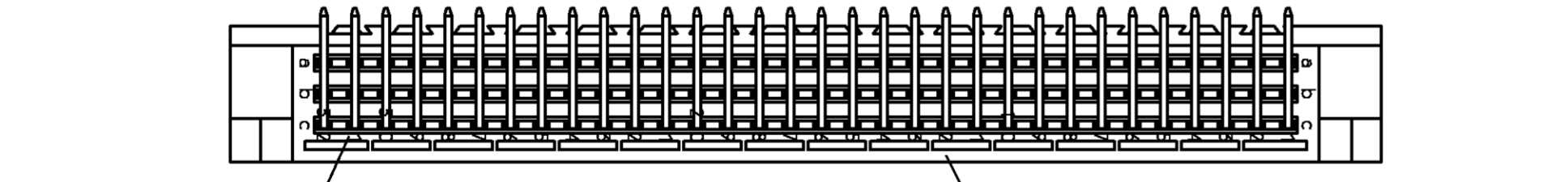
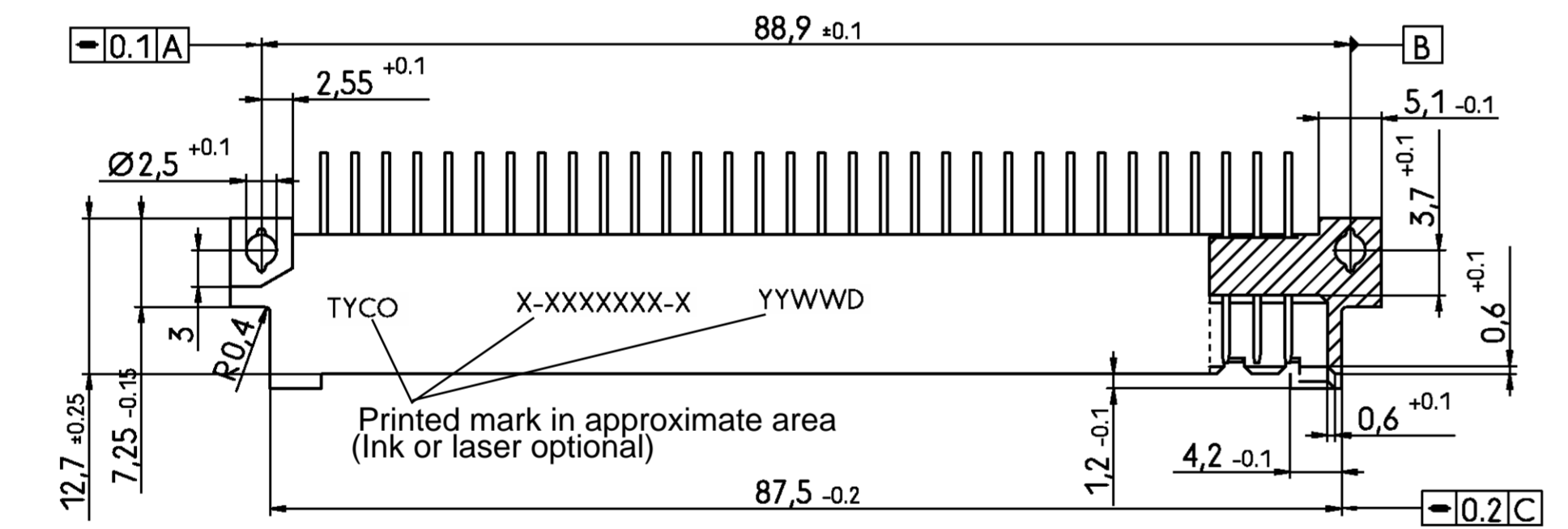
*) first and last contact of each loaded row is a pre-mating contact

Performance level	Noble metals	Plating thickness in reference area
Class I	Pd + Au or Au	1
	Au	4
Class II	Pd + Au or Au	2
	Au	5
Class III	Pd + Au or Au	3

Nickel underlayer :
Protection film : HF-grease

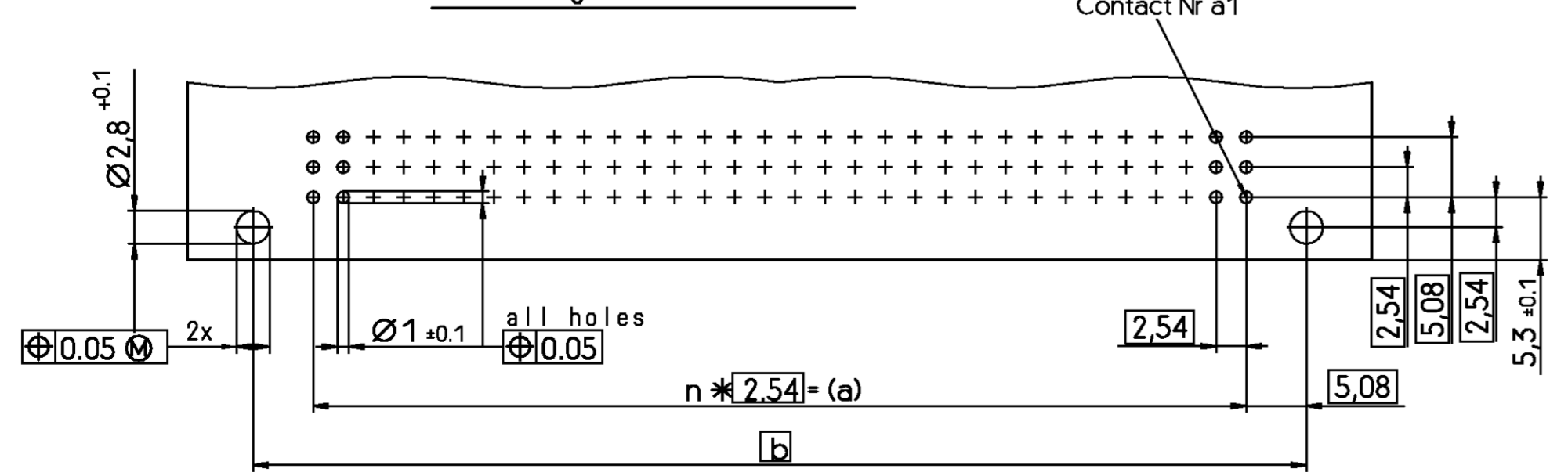


Fixation for polarisation studs C42334-A415-B40



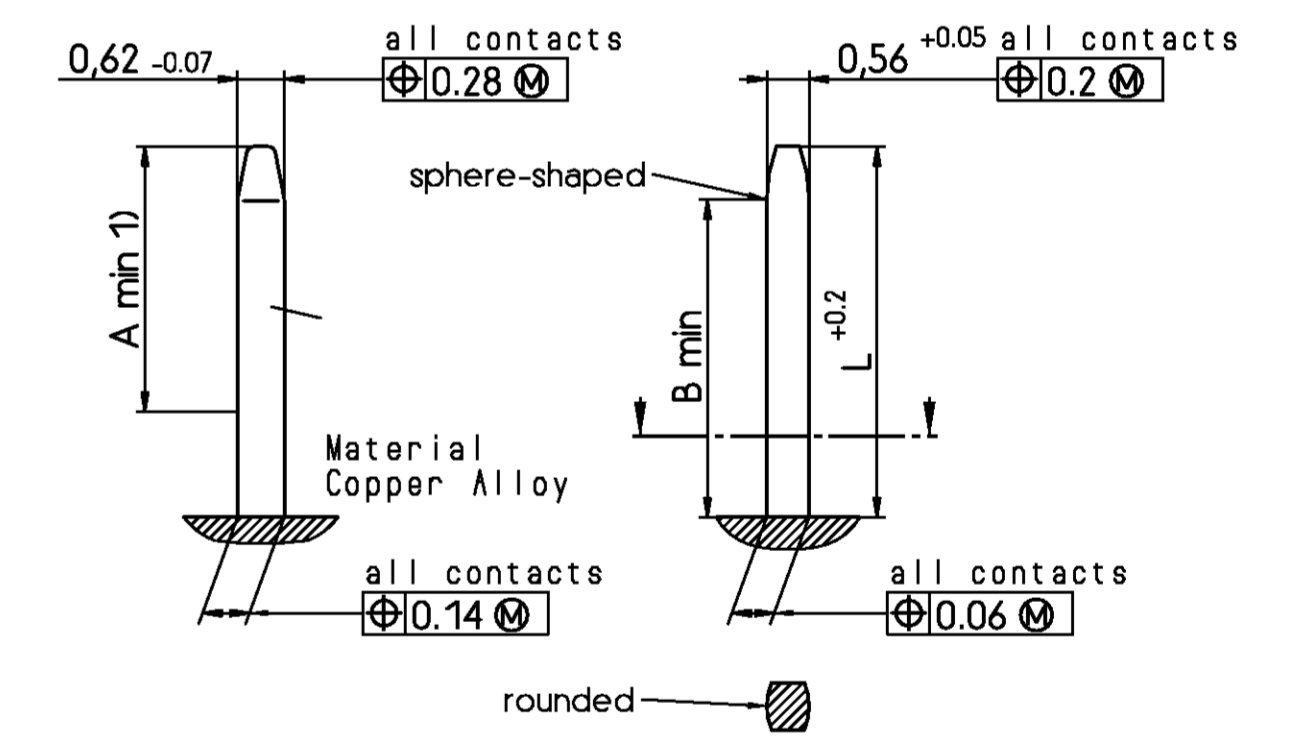
Inscription E 1.25-5 DIN 30640 moulded in 0,2 mm deep
Housing material: PBTP 30% glassfilled (UL94V-0)
Pebble grey (similar RAL 7032)

Mounting holes in PCB



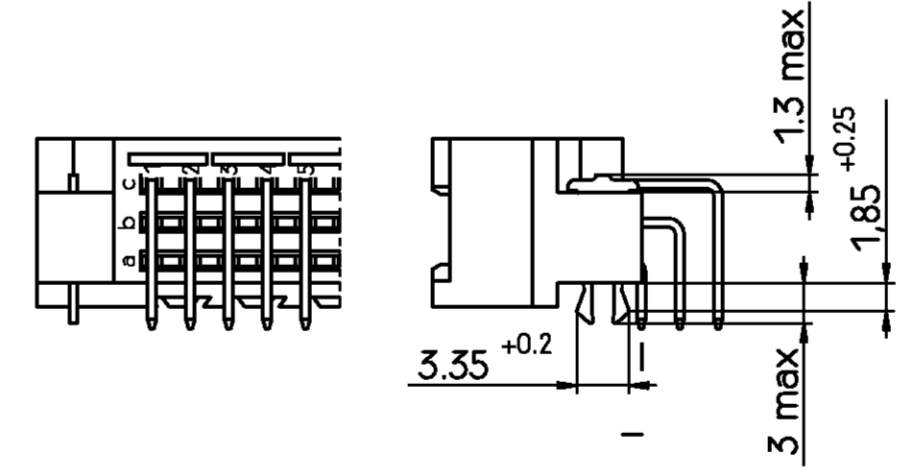
Type	n	a	b
C	31	78.74	88.9

Contact: Dimensions, plating, material, pre-mating



	L	A	B
normal contacts	4.8	3.5	4.2
pre-mating contacts	5.8	4.5	5.2

Male connector with board locks



Mounted in PC-boards of 1,5 to 1,8 mm
F_m < 60 N
F_r >= 20 N
F_r >= 200 N, wenn soldered-in

F_m = Mounting force (for 1 connector = 2 Clips)
F_r = Retention force (for 1 connector = 2 Clips)

Mounted in PC-boards over 1,8 mm
F_m < 60 N
F_r >= 16 N

TE TE Connectivity		SCALE	WEIGHT
DIMENSIONS IN MM		MATERIAL	
PART NAME		PART NO.	
PIN Assembly Eurocard Type C		V42254-B7***-C9***-7626	
Coding version with pre-centering		Customer Drawing Nr. C 9-1393646-3	
Customer Drawing Nr. C 9-1393646-3		REV. CHANGE ORDER	


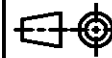

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PROPRIETARY:

Old Part Number	TE Part Number	Style & Number of Positions	Termination posts	Loaded Rows	Standard Pre-Mating (1mm 1)	Performance Level	Board Locks	
V42254-B7100-C930	8-1393646-8	C96	right-angle solder leads	every row , every pitch	Yes	1	No	OBSOLETE
V42254-B7100-C933	8-1393646-9	C96	right-angle solder leads	row a+c , every pitch	Yes	1	No	SUPERSEDED BY 9-1393646-4
V42254-B7100-C938	9-1393646-0	C96	right-angle solder leads	row a+c , every even pitch	Yes	1	No	OBSOLETE
V42254-B7200-C930	9-1393646-3	C96	right-angle solder leads	every row , every pitch	Yes	2	No	
V42254-B7200-C933	9-1393646-4	C96	right-angle solder leads	row a+c , every pitch	Yes	2	No	
V42254-B7200-C935	9-1393646-5	C96	right-angle solder leads	every row , every even pitch	Yes	2	No	
V42254-B7200-C950	9-1393646-6	C96	right-angle solder leads	every row , every pitch	Yes	2	Yes	OBSOLETE
V42254-B7200-C953	9-1393646-7	C96	right-angle solder leads	row a+c , every pitch	Yes	2	Yes	

1) First and last contact of each loaded row is a pre-mating (make first / break last) contact.

Active part numbers.
 Contact TE for other configuration availability

				SCALE	WEIGHT
			DIMENSIONS IN MM	MATERIAL	
DATE	11.01.96	PART NAME		PIN Assembly Eurocard Type C	
NAME	Cuvelier	Coding version with pre-centering			
DEP.	PD COM	PART NO.		V42254-B7***-C9***-*-7626	
TOLERANCE UNLESS SPECIFIED OTHERWISE				SHT. 2-	
C3	see page 1	Customer Drawing Nr. C 9-1393646-3		OF 2	
REV.	CHANGE ORDER	DATE	APP.		