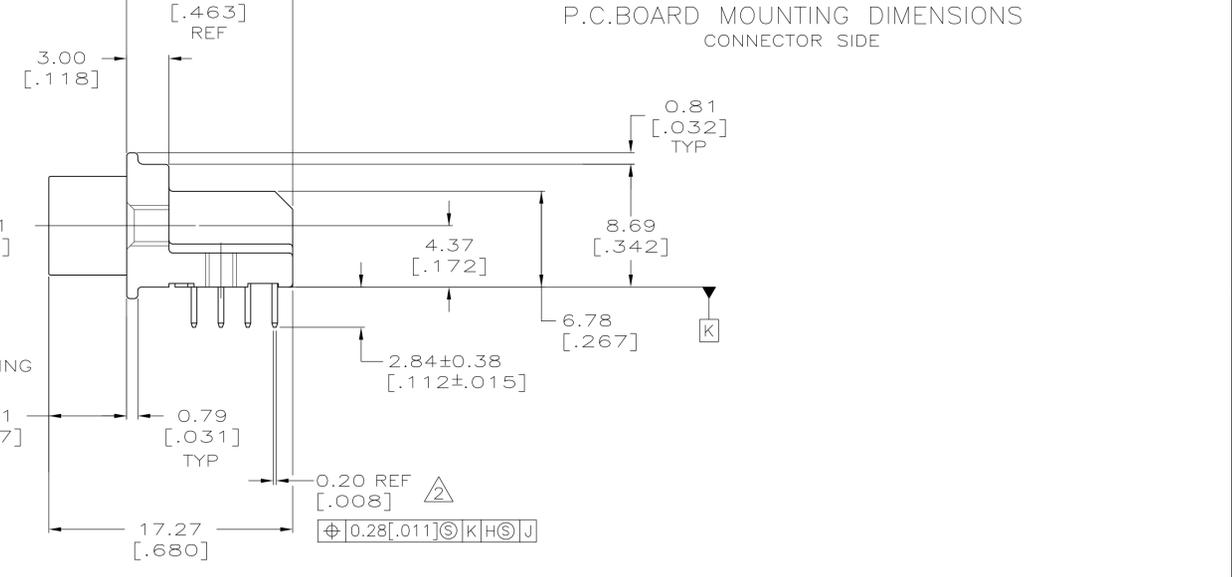
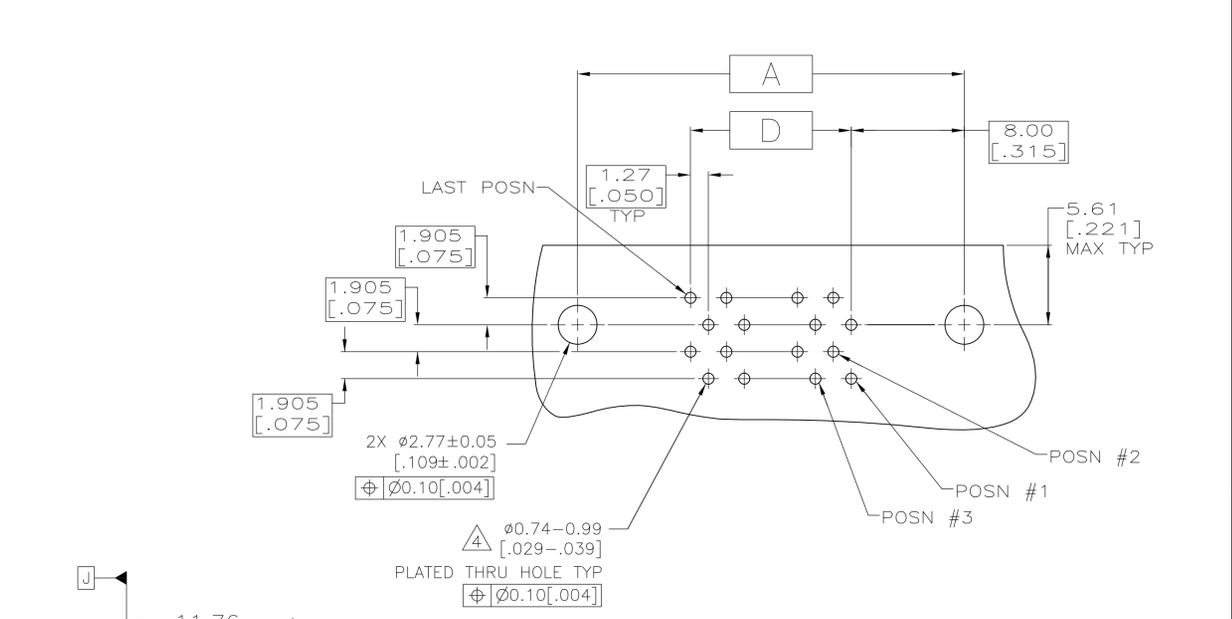
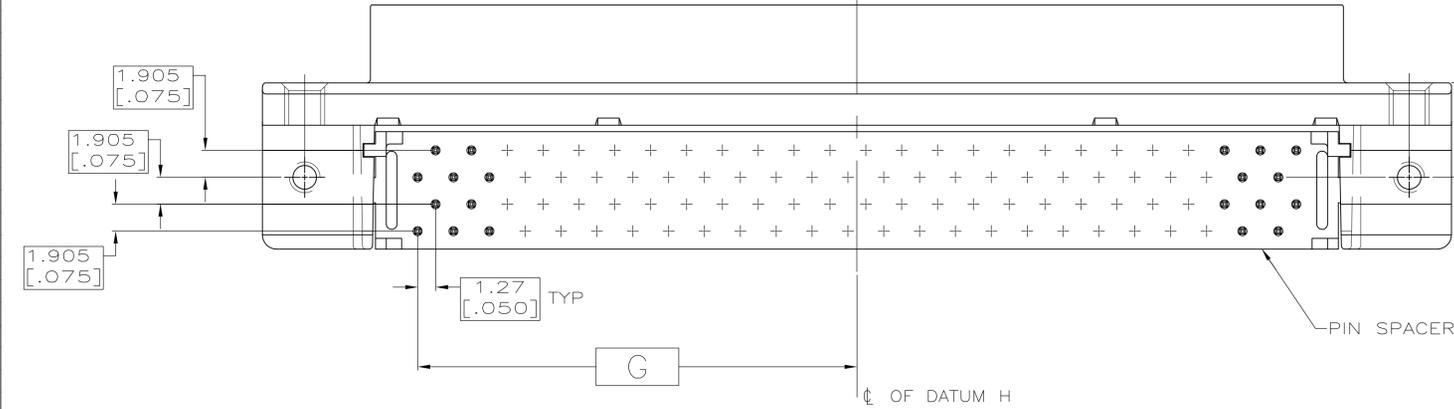
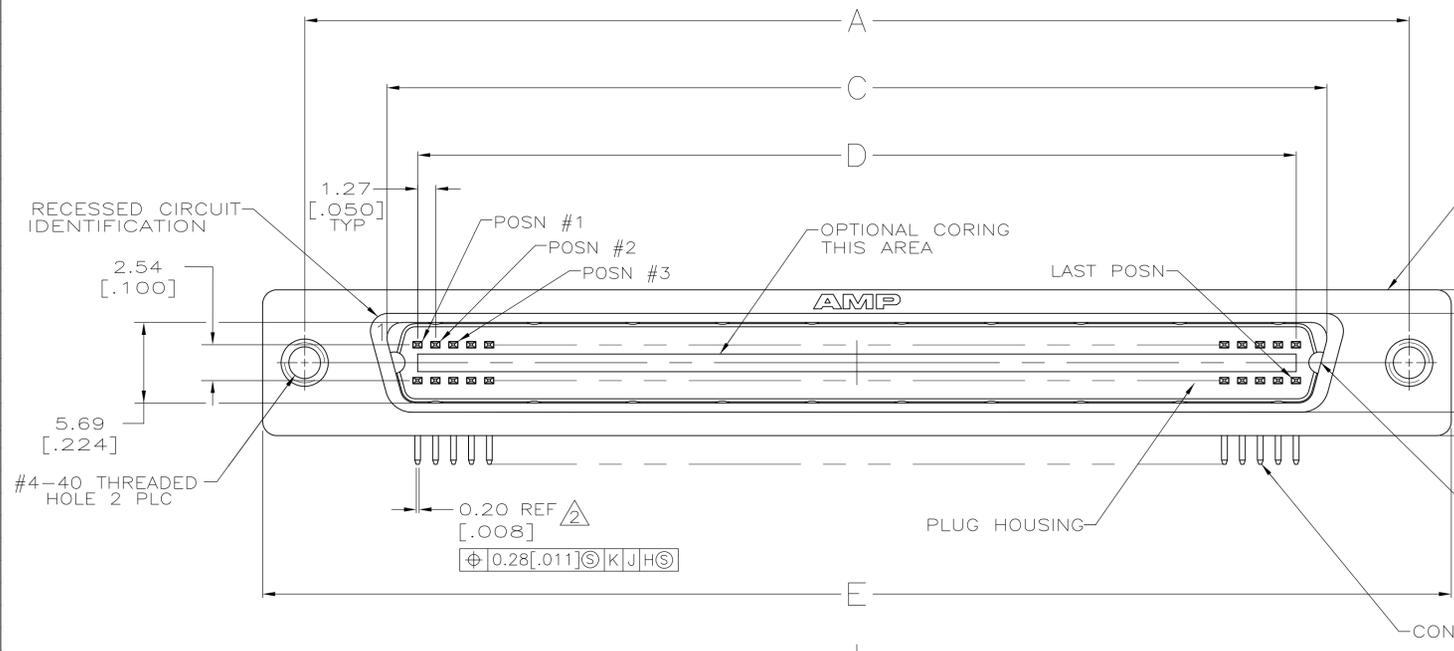
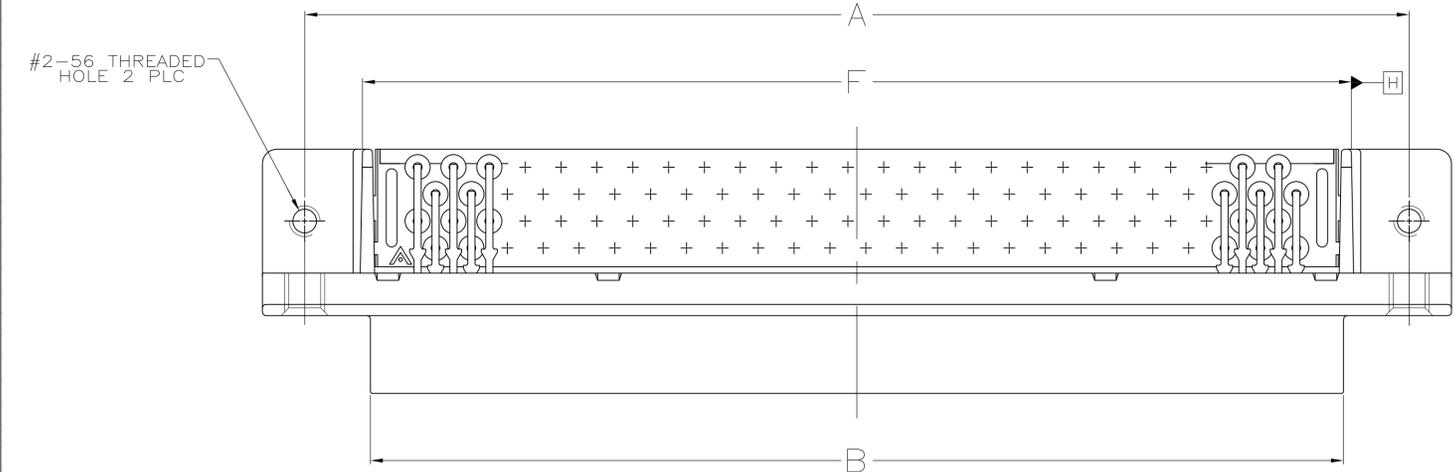


LOC		DIST		REVISONS			
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
A				RELEASED PER ECO-11-007655	13APR2011	CJV	SLB



- 1 FINISH  
CONTACTS: 0.76µm [.000030] MIN GOLD PLATE FOR A LENGTH OF 3.35 [.132] MIN FROM MATING END, 3.81µm [.000150] MIN TIN-LEAD FOR A LENGTH OF 3.23 [.127] MIN FROM OPPOSITE END, ALL OVER 1.27µm [.000050] MIN NICKEL UNDERPLATE.  
BRACKETS: NICKEL PLATE.
- 2 POSITION TOLERANCE APPLIES AT TIP ONLY.
- 3 MATERIAL  
CONTACTS: PHOSPHOR BRONZE  
HOUSING & PIN SPACER: UL V-0 RATED POLYESTER LCP COLOR BLACK  
BRACKET: ZINC.
- 4 ACTUAL HOLE SIZE USED WILL DEPEND ON TRACE ROUTING REQUIREMENTS BETWEEN HOLES AND CONNECTOR PLACEMENT TECHNIQUE.

31.11	70.36	84.20	62.23	66.60	68.94	78.23	100	2180279-9
[1.225]	[2.770]	[3.315]	[2.450]	[2.622]	[2.714]	[3.080]		
G	F	E	D	C	B	A	NO. OF POSN	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±	-
1 PLC	±	-
2 PLC	±	0.13 [.005]
3 PLC	±	-
4 PLC	±	-
ANGLES	±	0° 30'

MATERIAL: 3

FINISH: 1

APPROVED: C. VALENTINE, S. BOLASH

DATE: 13APR2011

NAME: S. BOLASH

PRODUCT SPEC: 108-1228

APPLICATION SPEC: 114-40029

WEIGHT: -

SIZE: A1

CAGE CODE: 00779

DRAWING NO: 2180279

RESTRICTED TO: -

CUSTOMER DRAWING

SCALE: 4:1

SHEET: 1 OF 1

REV: A

STE TE Connectivity

PLUG ASSEMBLY, SHIELDED, RIGHT ANGLE, AMPLIMITE® .050 Series