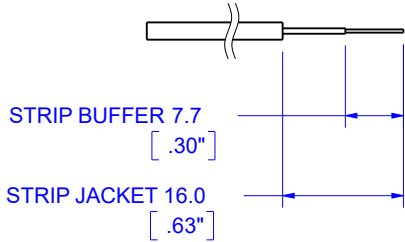


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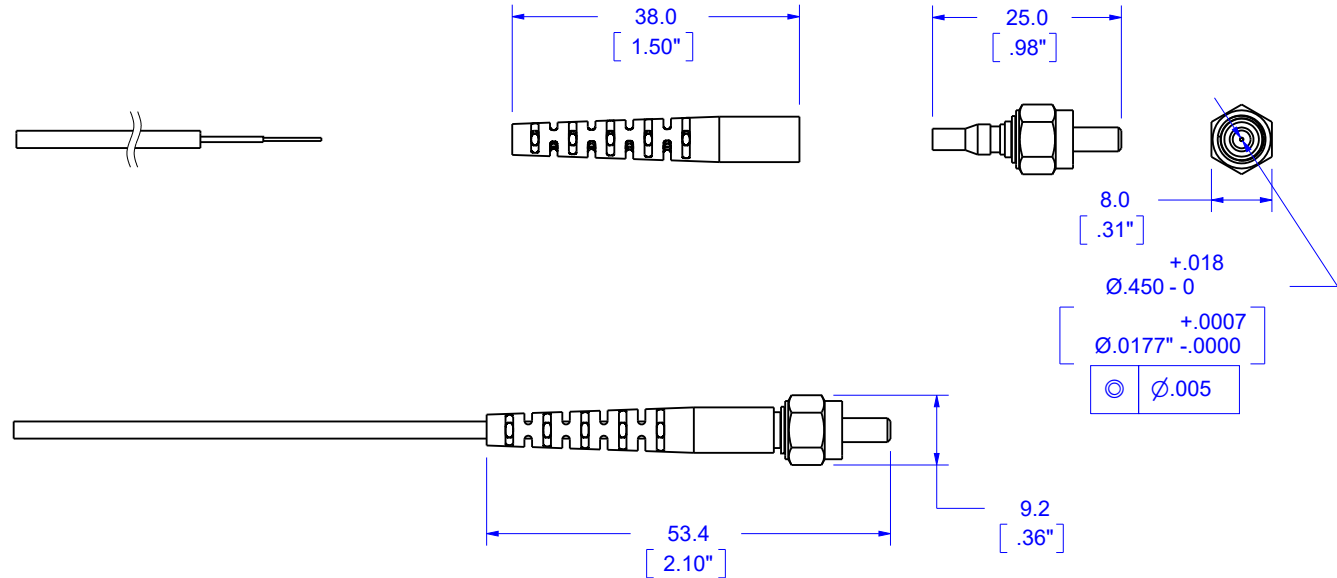


NOTES:
1. SUITABLE FOR 430µm HCS FIBER WITH 2.2mm JACKET

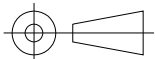
INSTRUCTIONS FOR BC03597-12:
1. STRIP 16mm OF JACKET FROM FIBER.
2. STRIP 7.7mm OF BUFFER FROM FIBER.
3. SLIP BOOT OVER CABLE JACKET.
4 APPLY EPOXY TO BARE FIBER AND INSERT INTO FERRULE; ROTATE FIBER DURING INSERTION TO EVENLY DISTRIBUTE EPOXY.
5 CRIMP CONNECTOR TO CABLE JACKET USING 2.5mm [.10"] HEX CRIMP.
6 SLIP BOOT DOWN OVER CONNECTOR. POLISH AFTER EPOXY HAS CURED FULLY.

RECOMMENDED EPOXY:
EPO-TEK 301

CRIMP TOOL FOR 2.2mm JACKETED CABLE:
IF 370046
USE 2.5 [.10"] HEX CRIMP



UNLESS OTHERWISE SPECIFIED DIMENSIONS MILLIMETERS [IN.]	PRODUCT	51 0522				Industrial Fiber Optics TEMPE, AZ 85281			
	MATERIAL	Stainless Steel							
DIMENSIONS ARE FOR REFERENCE ONLY NO TOLERANCES MAY BE IMPLIED FROM THIS DOCUMENT	FINISH					NAME 440µm/2.2mm SMA			
	DRAWN BY	B. Bidwell							
	DATE	11/13/2017							
	CHECKED BY	A. Reyes				SIZE	SCALE	PART NUMBER	REV
	DATE	12/12/2017				A	1:1	51 0522	A
DO NOT SCALE DRAWING						1 OF 1			



METRIC