- Integrated Asynchronous-Communications Element
- Consists of Four Improved TL16C550C ACEs Plus Steering Logic
- In FIFO Mode, Each ACE Transmitter and Receiver Is Buffered With 16-Byte FIFO to Reduce the Number of Interrupts to CPU
- In TL16C450 Mode, Hold and Shift Registers Eliminate Need for Precise Synchronization Between the CPU and Serial Data
- Up to 16-MHz Clock Rate for up to 1-Mbaud Operation with V_{CC} = 3.3 V and 5 V
- Programmable Baud-Rate Generators Which Allow Division of Any Input Reference Clock by 1 to (2¹⁶-1) and Generate an Internal 16 × Clock
- Adds or Deletes Standard Asynchronous Communication Bits (Start, Stop, and Parity) to or From the Serial-Data Stream
- Independently Controlled Transmit, Receive, Line Status, and Data Set Interrupts
- 5-V and 3.3-V Operation

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- Fully Programmable Serial Interface Characteristics:
 - 5-, 6-, 7-, or 8-Bit Characters
 - Even-, Odd-, or No-Parity Bit
 - 1-, 1 1/2-, or 2-Stop Bit Generation
 - Baud Generation (DC to 1-Mbit Per Second)
- False Start Bit Detection
- Complete Status Reporting Capabilities
- Line Break Generation and Detection
- Internal Diagnostic Capabilities:
 - Loopback Controls for Communications Link Fault Isolation
 - Break, Parity, Overrun, Framing Error Simulation
- Fully Prioritized Interrupt System Controls
- Modem Control Functions (CTS, RTS, DSR, DTR, RI, and DCD)
- 3-State Outputs Provide TTL Drive Capabilities for Bidirectional Data Bus and Control Bus
- Programmable Auto-RTS and Auto-CTS
- CTS Controls Transmitter in Auto-CTS Mode,
- RCV FIFO Contents and Threshold Control RTS in Auto-RTS Mode,

description

The TL16C554A is an enhanced quadruple version of the TL16C550C asynchronous-communications element (ACE). Each channel performs serial-to-parallel conversion on data characters received from peripheral devices or modems and parallel-to-serial conversion on data characters transmitted by the CPU. The complete status of each channel of the quadruple ACE can be read by the CPU at any time during operation. The information obtained includes the type and condition of the operation performed and any error conditions encountered.

The TL16C554A quadruple ACE can be placed in an alternate FIFO mode, which activates the internal FIFOs to allow 16 bytes (plus three bits of error data per byte in the receiver FIFO) to be stored in both receive and transmit modes. In the FIFO mode of operation, there is a selectable autoflow control feature that can significantly reduce software overhead and increase system efficiency by automatically controlling serial-data flow using RTS output and CTS input signals. All logic is on the chip to minimize system overhead and maximize system efficiency. Two terminal functions allow signaling of direct-memory access (DMA) transfers. Each ACE includes a programmable baud-rate generator that can divide the timing reference clock input by a divisor between 1 and 2^{16} –1.

The TL16C554A is available in a 68-pin plastic-leaded chip-carrier (PLCC) FN package, 64-pin plastic quad flatpack (PQFP) PM package and in an 80-pin (TQFP) PN package.



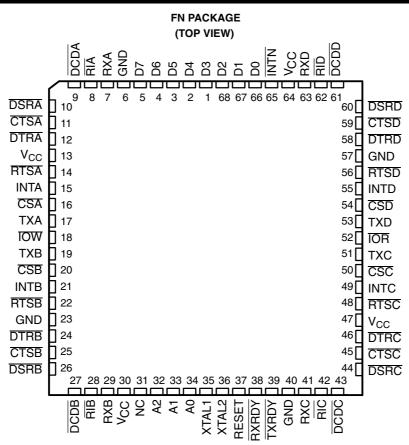
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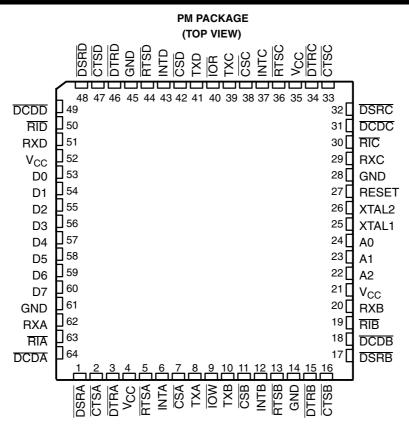
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NC – No internal connection



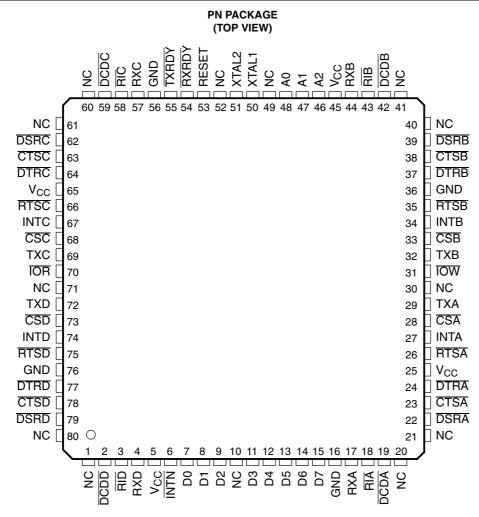
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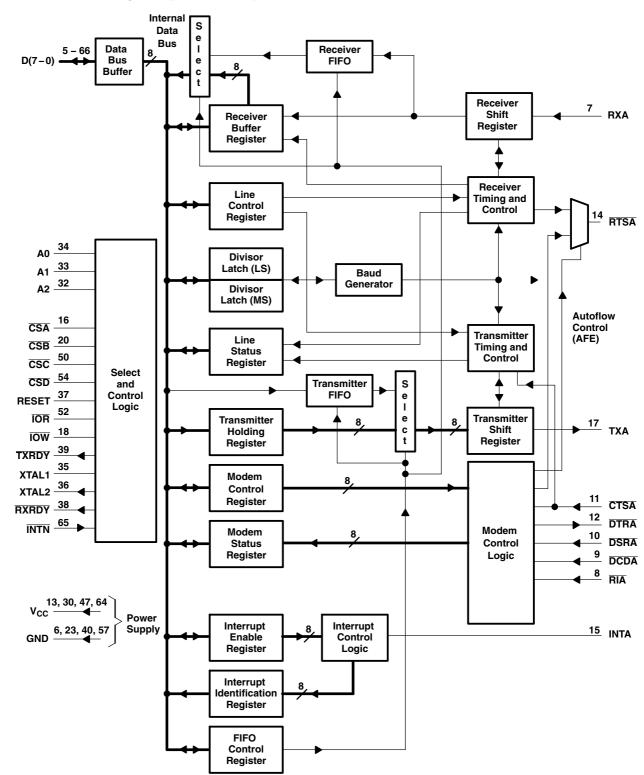
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functional block diagram (per channel)

NOTE A: Terminal numbers shown are for the FN package and channel A.



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Terminal Functions

	TERMINA	L				
NAME	FN NO.	PM NO.	PN NO.	I/O		DESCRIPTION
A0 A1 A2	34 33 32	22, 23, 24	48 47 46	I		erminals. A0, A1, and A2 are three inputs used during read and write ect the ACE register to read or write.
CSA, CSB, CSC, CSD	16, 20, 50, 54	7, 11, 38, 42	28, 33, 68, 73	Ι	Chip select. Eacl channel.	h chip select (\overline{CSx}) enables read and write operations to its respective
CTSA, CTSB, CTSC, CTSD	11, 25, 45, 59	2, 16, 33, 47	23, 38, 63, 78	I	4 (CTS) of the mothat CTS has ch modem-status in	$\overline{\text{CS}}$ is a modem status signal. Its condition can be checked by reading bit odem-status register. Bit 0 (Δ CTS) of the modem-status register indicates anged state since the last read from the modem-status register. If the terrupt is enabled when $\overline{\text{CTS}}$ changes levels and the auto- $\overline{\text{CTS}}$ mode is interrupt is generated. $\overline{\text{CTS}}$ is also used in the auto- $\overline{\text{CTS}}$ mode to control
D7-D0	66-68 1-5	53–60	15–11, 9–7	I/O		ata lines with 3-state outputs provide a bidirectional path for data, control, nation between the TL16C554A and the CPU. D0 is the least-significant
DCDA, DCDB, DCDC, DCDD	9, 27, 43, 61	18, 31, 49, 64	19,42, 59, 2	Ι		ct. A low on $\overline{\text{DCDx}}$ indicates the carrier has been detected by the modem. this signal is checked by reading bit 7 of the modem-status register.
DSRA, DSRB, DSRC, DSRD	10, 26, 44, 60	1, 17, 32, 48	22, 39, 62, 79	I		USRx is a modem-status signal. Its condition can be checked by reading e modem-status register. DSR has no effect on the transmit or receive
DTRA, DTRB, DTRC, DTRD	12, 24, 46, 58	3, 15, 34, 46	24, 37, 64, 77	0	is ready to establ of control register. E	dy. DTRx is an output that indicates to a modem or data set that the ACE ish communications. It is placed in the active state by setting the DTR bit the modem- DTRx is placed in the inactive state (high) either as a result of the master p-mode operation, or when clearing bit 0 (DTR) of the modem-control
GND	6, 23, 40, 57	14, 28, 45, 61	16, 36, 56, 76		Signal and powe	r ground
INTN	65		6	I	affects operation	INTN operates in conjunction with bit 3 of the modem-status register and of the interrupts (INTA, INTB, INTC, and INTD) for the four universal ceiver/transceivers (UARTs) per the following table.
					INTN	OPERATION OF INTERRUPTS
					Brought low or allowed to float	Interrupts are enabled according to the state of OUT2 (MCR bit 3). When the MCR bit 3 is cleared, the 3-state interrupt output of that UART is in the high-impedance state. When the MCR bit 3 is set, the interrupt output of the UART is enabled.
					Brought high	Interrupts are always enabled, overriding the OUT2 enables.
INTA, INTB, INTC, INTD	15, 21, 49, 55	6, 12, 37, 43	27, 34, 67, 74	0	and inform the CF an interrupt to be only), transmitter	output. The INTx outputs go high (when enabled by the interrupt register) PU that the ACE has an interrupt to be serviced. Four conditions that cause issued are: receiver error, receiver data available or timeout (FIFO mode r holding register empty, and an enabled modem-status interrupt. The led when it is serviced or as the result of a master reset.
IOR	52	40	70	Ι	Read strobe. A I external CPU but	ow level on $\overline{\text{IOR}}$ transfers the contents of the selected register to the s.
ĪOW	18	9	31	Ι	Write strobe. IOV	\overline{V} allows the the CPU to write to the register selected by the address.
RESET	37	27	53	I		en active, RESET clears most ACE registers and sets the state of various smitter output and the receiver input are disabled during reset time.



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Terminal Functions (Continued)

	TERMINA	L			
NAME	FN NO.	PM NO.	PN NO.	I/O	DESCRIPTION
RIA, RIB, RIC, RID		19, 30, 50, 63	18, 43, 58, 3	I	Ring detect indicator. A low on $\overline{\text{RIx}}$ indicates the modem has received a ring signal from the telephone line. The condition of this signal can be checked by reading bit 6 of the modem-status register.
RTSA, RTSB, RTSC, RTSD		5, 13, 36, 44	26, 35, 66, 75	0	Request to send. When active, RTS informs the modem or data set that the ACE is ready to receive data. RTS is set to the active level by setting the RTS modem-control register bit, and is set to the inactive (high) level either as a result of a master reset, or during loop-mode operations, or by clearing bit 1 (RTS) of the MCR. In the auto-RTS mode, RTS is set to the inactive level by the receiver threshold-control logic.
RXA, RXB RXC, RXD	7, 29, 41, 63	20, 29, 51, 62	17, 44, 57, 4	I	Serial input. RXx is a serial-data input from a connected communications device. During loopback mode, the RXx input is disabled from external connection and connected to the TXx output internally.
RXRDY	38		54	0	Receive ready. RXRDY goes low when the receive FIFO is full. It can be used as a single transfer or multitransfer.
TXA, TXB TXC, TXD	17, 19, 51, 53	8, 10, 39, 41	29, 32, 69, 72	0	Transmit outputs. TXx is a composite serial-data output connected to a communications device. TXA, TXB, TXC, and TXD are set to the marking (high) state as a result of reset.
TXRDY	39		55	0	Transmit ready. TXRDY goes low when the transmit FIFO is full. It can be used as a single transfer or multitransfer function.
V _{CC}	13, 30, 47, 64	21, 35, 52	5, 25, 45, 65		Power supply
XTAL1	35	25	50	I	Crystal input 1 or external clock input. A crystal can be connected to XTAL1 and XTAL2 to utilize the internal oscillator circuit. An external clock can be connected to drive the internal-clock circuits.
XTAL2	36	26	51	0	Crystal output 2 or buffered clock output (see XTAL1).

absolute maximum ratings over free-air temperature range (unless otherwise noted)[†]

		-0.5 V to 7 V -0.5 V to 7 V
		–0.5 V to V _{CC} + 3 V
Continuous total-power dissipation at (or b	elow) 70°C	
Operating free-air temperature range, T _A :	TL16C554A	0°C to 70°C
	TL16C554AI .	–40°C to 85°C
Storage temperature range, T _{stg}		−65°C to 150°C

[†] Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

NOTE 1: All voltage levels are with respect to GND.



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recommended operating conditions, standard voltage (5 V-nominal)

		MIN	NOM	MAX	UNIT
Supply voltage, V _{CC}		4.75	5	5.25	V
Clock high-level input voltage at XTAL	1, V _{IH(CLK)}	2		V_{CC}	V
Clock low-level input voltage at XTAL	I, V _{IL(CLK)}	-0.5		0.8	V
High-level input voltage, VIH		2		V _{CC}	V
Low-level input voltage, VIL		-0.5		0.8	V
Clock frequency, f _{clock}				16	MHz
	TL16C554A	0		70	°C
Operating free-air temperature, T _A	TL16C554AI	-40		85	°C

electrical characteristics over recommended ranges of operating free-air temperature and supply voltage, standard voltage (5-V nominal) (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP [†]	MAX	UNIT
V _{OH} ‡	High-level output voltage	$I_{OH} = -1 \text{ mA}$	2.4			V
V _{OL} ‡	Low-level output voltage	I _{OL} = 1.6 mA			0.4	V
I _{lkg}	Input leakage current	$ \begin{array}{ll} V_{CC} = 5.25 \mbox{ V}, & GND = 0, \\ V_{I} = 0 \mbox{ to } 5.25 \mbox{ V}, & All \mbox{ other terminals floating} \end{array} $			±10	μA
I _{OZ}	High-impedance output current	$V_{CC} = 5.25 \text{ V},$ GND = 0, $V_O = 0 \text{ to } 5.25 \text{ V},$ Chip selected in write mode or chip deselected			±20	μA
Icc	Supply current	$ \begin{array}{ll} V_{CC} = 5.25 \ V, & T_A = 25^\circ C, \\ \text{RX, } \overline{\text{DSR}}, \ \overline{\text{DCD}}, \ \text{CTS}, \ \text{and} \ \overline{\text{RI}} \ \text{at} \ 2 \ V, \\ \text{All other inputs at } 0.8 \ V, \ \text{XTAL1 at } 4 \ \text{MHz}, \\ \text{No load on outputs,} & \text{Baud rate} = 50 \ \text{kilobits per second} \end{array} $			50	mA
C _{i(XTAL1)}	Clock input capacitance			15	20	pF
C _{o(XTAL2)}	Clock output capacitance	$V_{CC} = 0$, $V_{SS} = 0$, all other terminals grounded,		20	30	pF
Ci	Input capacitance	$f = 1 \text{ MHz}, T_A = 25^{\circ}\text{C}$		6	10	pF
Co	Output capacitance]		10	20	pF

[†] All typical values are at $V_{CC} = 5 \text{ V}$, $T_A = 25^{\circ}\text{C}$.

[‡] These parameters apply for all outputs except XTAL2.



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recommended operating conditions, low voltage (3.3-V nominal)

		MIN	NOM	MAX	UNIT
Supply voltage, V _{CC}		3	3.3	3.6	V
Clock high-level input voltage at XTA	_1, V _{IH(CLK)}	2		V_{CC}	V
Clock low-level input voltage at XTAL	1, V _{IL(CLK)}	-0.5		0.8	V
High-level input voltage, V _{IH}		2		V_{CC}	V
Low-level input voltage, VIL		-0.5		0.8	V
Clock frequency, f _{clock}				16	MHz
	TL16C554A	0		70	°C
Operating free-air temperature, T_A	TL16C554AI	-40		85	°C

electrical characteristics over recommended ranges of operating free-air temperature and supply voltage, low voltage (3.3-V nominal) (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP [†]	MAX	UNIT
V _{OH} ‡	High-level output voltage	$I_{OH} = -1 \text{ mA}$	2.4			V
V _{OL} ‡	Low-level output voltage	I _{OL} = 1.6 mA			0.4	V
I _{lkg}	Input leakage current				±10	μA
I _{OZ}	High-impedance output current	$V_{CC} = 3.6 \text{ V},$ GND = 0, $V_O = 0 \text{ to } 3.6 \text{ V},$ Chip selected in write mode or chip deselected			±20	μA
I _{CC}	Supply current	$ \begin{array}{ll} V_{CC} = 3.6 \ V, & T_A = 25^\circ C, \\ \text{RX, } \overline{\text{DSR}}, \ \overline{\text{DCD}}, \ \text{CTS}, \ \text{and} \ \overline{\text{RI}} \ \text{at} \ 2 \ V, \\ \text{All other inputs at} \ 0.8 \ V, \ \text{XTAL1 at} \ 4 \ \text{MHz}, \\ \text{No load on outputs}, & \text{Baud rate} = 50 \ \text{kilobits per second} \end{array} $			40	mA
C _{i(XTAL1)}	Clock input capacitance			15	20	pF
C _{o(XTAL2)}	Clock output capacitance	$V_{CC} = 0$, $V_{SS} = 0$, all other terminals grounded,		20	30	pF
Ci	Input capacitance	$f = 1 \text{ MHz}, T_A = 25^{\circ}\text{C}$		6	10	pF
Co	Output capacitance			10	20	pF

[†] All typical values are at V_{CC} = 3.3 V, T_A = 25°C.

[‡] These parameters apply for all outputs except XTAL2.

clock timing requirements over recommended ranges of operating free-air temperature and supply voltage (see Figure 1)

		MIN	MAX	UNIT
t _{w1}	Pulse duration, clock high (external clock)	31		ns
t _{w2}	Pulse duration, clock low (external clock)	31		ns
t _{w3}	Pulse duration, RESET	1000		ns



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read cycle timing requirements over recommended ranges of operating free-air temperature and supply voltage (see Figure 4)

		MIN	MAX	UNIT
t _{w4}	Pulse duration, IOR low	75		ns
t _{su1}	Setup time, CSx valid before IOR low (see Note 2)	10		ns
t _{su2}	Setup time, A2-A0 valid before IOR low (see Note 2)	15		ns
t _{h1}	Hold time, A2-A0 valid after IOR high (see Note 2)	0		ns
t _{h2}	Hold time, CSx valid after IOR high (see Note 2)	0		ns
t _{d1}	Delay time, $t_{su2} + t_{w4} + t_{d2}$ (see Note 3)	140		ns
t _{d2}	Delay time, IOR high to IOR or IOW low	50		ns

NOTES: 2. The internal address strobe is always active.

3. In the FIFO mode, t_{d1} = 425 ns (min) between reads of the receiver FIFO and the status registers (interrupt-identification register and line-status register).

write cycle timing requirements over recommended ranges of operating free-air temperature and supply voltage (see Figure 5)

	MIN	MAX	UNIT
Pulse duration, $\overline{IOW}\downarrow$	50		ns
Setup time, $\overline{\text{CSx}}$ valid before $\overline{\text{IOW}}\downarrow$ (see Note 2)	10		ns
Setup time, A2 – A0 valid before $\overline{IOW}\downarrow$ (see Note 2)	15		ns
Setup time, D7 – D0 valid before IOW↑	10		ns
Hold time, A2–A0 valid after IOW↑ (see Note 2)	5		ns
Hold time, CSx valid after IOW↑ (see Note 2)	5		ns
Hold time, D7–D0 valid after IOW↑	25		ns
Delay time, t _{su4} + t _{w5} + t _{d4}	120		ns
Delay time, \overline{IOW} to \overline{IOW} or \overline{IOR}	55		ns
	Setup time, \overline{CSx} valid before $\overline{IOW}\downarrow$ (see Note 2)Setup time, A2 - A0 valid before $\overline{IOW}\downarrow$ (see Note 2)Setup time, D7 - D0 valid before $\overline{IOW}\uparrow$ Hold time, A2 - A0 valid after $\overline{IOW}\uparrow$ (see Note 2)Hold time, \overline{CSx} valid after $\overline{IOW}\uparrow$ (see Note 2)Hold time, D7 - D0 valid after $\overline{IOW}\uparrow$ (see Note 2)Hold time, D7 - D0 valid after $\overline{IOW}\uparrow$ Delay time, $t_{su4} + t_{w5} + t_{d4}$	Pulse duration, $\overline{IOW} \downarrow$ 50Setup time, \overline{CSx} valid before $\overline{IOW} \downarrow$ (see Note 2)10Setup time, A2 – A0 valid before $\overline{IOW} \downarrow$ (see Note 2)15Setup time, D7 – D0 valid before $\overline{IOW} \uparrow$ 10Hold time, A2 – A0 valid after $\overline{IOW} \uparrow$ (see Note 2)5Hold time, \overline{CSx} valid after $\overline{IOW} \uparrow$ (see Note 2)5Hold time, D7 – D0 valid after $\overline{IOW} \uparrow$ (see Note 2)5Hold time, D7 – D0 valid after $\overline{IOW} \uparrow$ (see Note 2)5Hold time, D7 – D0 valid after $\overline{IOW} \uparrow$ (see Note 2)25Delay time, $t_{su4} + t_{w5} + t_{d4}$ 120	Pulse duration, $\overline{IOW} \downarrow$ 50Setup time, \overline{CSx} valid before $\overline{IOW} \downarrow$ (see Note 2)10Setup time, A2 – A0 valid before $\overline{IOW} \downarrow$ (see Note 2)15Setup time, D7 – D0 valid before $\overline{IOW} \uparrow$ 10Hold time, A2 – A0 valid after $\overline{IOW} \uparrow$ (see Note 2)5Hold time, \overline{CSx} valid after $\overline{IOW} \uparrow$ (see Note 2)5Hold time, D7 – D0 valid after $\overline{IOW} \uparrow$ (see Note 2)5Delay time, $t_{su4} + t_{w5} + t_{d4}$ 120

NOTE 2: The internal address strobe is always active.

read cycle switching characteristics over recommended ranges of operating free-air temperature and supply voltage, $C_L = 100 \text{ pF}$ (see Note 4 and Figure 4)

	PARAMETER	MIN	MAX	UNIT
t _{en}	Enable time, IOR↓ to D7–D0 valid		30	ns
t _{dis}	Disable time, IOR↑ to D7 – D0 released	0	20	ns

NOTE 4: V_{OL} and V_{OH} (and the external loading) determine the charge and discharge time.



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transmitter switching characteristics over recommended ranges of operating free-air temperature and supply voltage (see Figures 6, 7, and 8)

	PARAMETER	TEST CONDITIONS	MIN	MAX	UNIT
t _{d5}	Delay time, INTx \downarrow to TXx \downarrow at start	See Note 7	8	24	RCLK cycles
t _{d6}	Delay time, TXx \downarrow at start to INTx \uparrow	See Note 5	8	8	RCLK cycles
t _{d7}	Delay time, $\overline{\text{IOW}}$ high or low (WR THR) to INTx \uparrow	See Note 5	16	32	RCLK cycles
t _{d8}	Delay time, TXx \downarrow at start to TXRDY \downarrow	C _L = 100 pF		8	RCLK cycles
t _{pd1}	Propagation delay time, $\overline{\text{IOW}}$ (WR THR) \downarrow to INTx \downarrow	C _L = 100 pF		35	ns
t _{pd2}	Propagation delay time, \overline{IOR} (RD IIR) \uparrow to $INTx\downarrow$	C _L = 100 pF		30	ns
t _{pd3}	Propagation delay time, $\overline{\text{IOW}}$ (WR THR) \uparrow to $\overline{\text{TXRDY}}\uparrow$	C _L = 100 pF		50	ns

NOTE 5: If the transmitter interrupt delay is active, this delay is lengthened by one character time minus the last stop-bit time.

receiver switching characteristics over recommended ranges of operating free-air temperature and supply voltage (see Figures 9 through 13)

	PARAMETER	TEST CONDITIONS	MIN MAX	UNIT
t _{d9}	Delay time, stop bit to INTx \uparrow or stop bit to $\overline{\text{RXRDY}} \downarrow$ or read RBR to set interrupt	See Note 6	1	RCLK cycle
t _{pd4}	Propagation delay time, Read RBR/LSR to INTx \downarrow /LSR interrupt \downarrow	C _L = 100 pF, See Note 7	40	ns
t _{pd5}	Propagation delay time, \overline{IOR} RCLK \downarrow to \overline{RXRDY}	See Note 7	30	ns

NOTES: 6. The receiver data available indicator, the overrun error indicator, the trigger level interrupts, and the active RXRDY indicator are delayed three RCLK (internal receiver timing clock) cycles in the FIFO mode (FCR0 = 1). After the first byte has been received, status indicators (PE, FE, BI) are delayed three RCLK cycles. These indicators are updated immediately for any further bytes received after IOR goes active for a read from the RBR register. There are eight RCLK cycle delays for trigger change level interrupts.

7. RCLK and baudout are internal signals derived from divisor latches LSB (DLL) and MSB (DLM) and input clock.

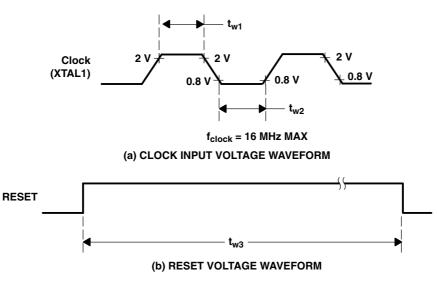
modem control switching characteristics over recommended ranges of operating free-air temperature and supply voltage, $C_L = 100 \text{ pF}$ (see Figures 14, 15, 16, and 17)

	PARAMETER	MIN	MAX	UNIT
t _{pd6}	Propagation delay time, IOW (WR MCR)↑ to RTSx, DTRx↑		50	ns
t _{pd7}	Propagation delay time, modem input $\overline{\text{CTSx}}$, $\overline{\text{DSRx}}$, and $\overline{\text{DCDx}} \downarrow \uparrow$ to $\text{INTx} \uparrow$		30	ns
t _{pd8}	Propagation delay time, IOR (RD MSR) \uparrow to interrupt \downarrow		35	ns
t _{pd9}	Propagation delay time, RIx↑ to INTx↑		30	ns
t _{pd10}	Propagation delay time, $\overline{\text{CTS}}$ low to SOUT \downarrow (See Note 7)		24	baudout cycles
t _{su6}	Setup time $\overline{\text{CTS}}$ high to midpoint of Tx stop bit		2	baudout cycles
t _{pd11}	Propagation delay time, RCV threshold byte to \overline{RTS}		2	baudout cycles
t _{pd12}	Propagation delay time, $\overline{\text{IOR}}$ (RD RBR) low (read of last byte in receive FIFO) to $\overline{\text{RTS}} \downarrow$		2	baudout cycles
t _{pd13}	Propagation delay time, first data bit of 16 th character to \overline{RTS}		2	baudout cycles
t _{pd14}	Propagation delay time, $\overline{\text{IOR}}$ (RD RBR) low to $\overline{\text{RTS}}\downarrow$		2	baudout cycles

7. RCLK and baudout are internal signals derived from divisor latches LSB (DLL) and MSB (DLM) and input clock.

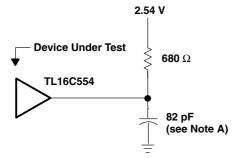


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PARAMETER MEASUREMENT INFORMATION

Figure 1. Clock Input and RESET Voltage Waveforms



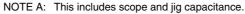
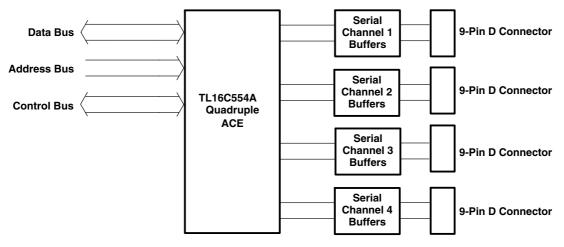


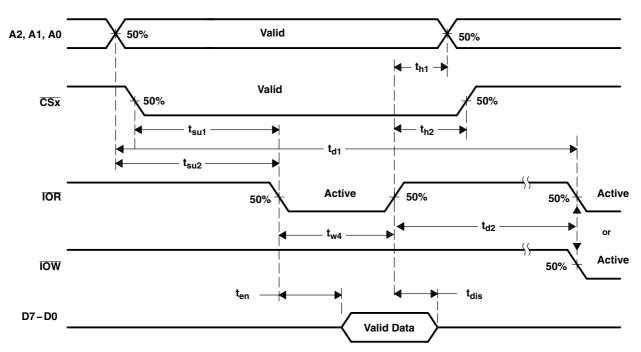
Figure 2. Output Load Circuit



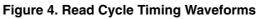




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PARAMETER MEASUREMENT INFORMATION



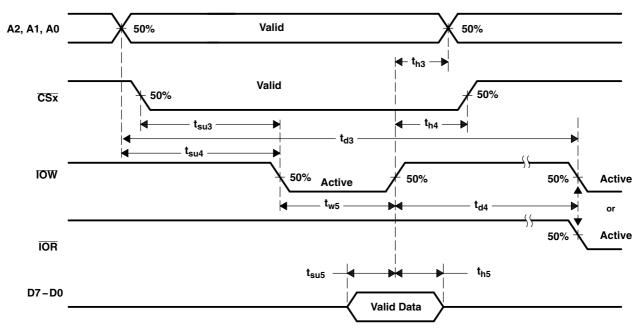
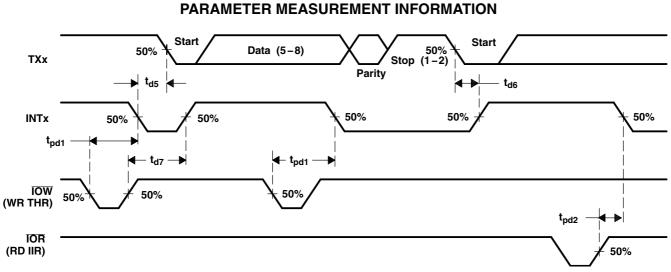


Figure 5. Write Cycle Timing Waveforms



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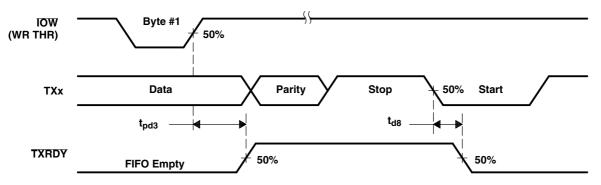


Figure 7. Transmitter Ready Mode 0 Timing Waveforms

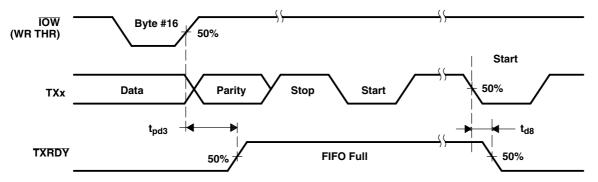
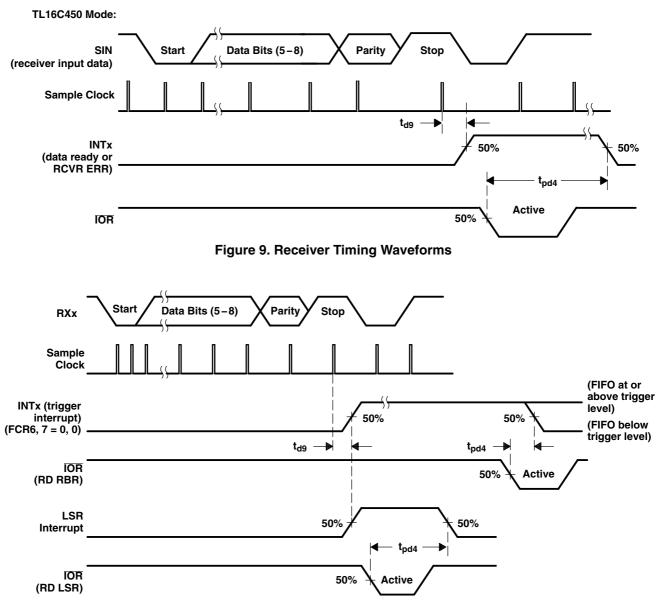


Figure 8. Transmitter Ready Mode 1 Timing Waveforms



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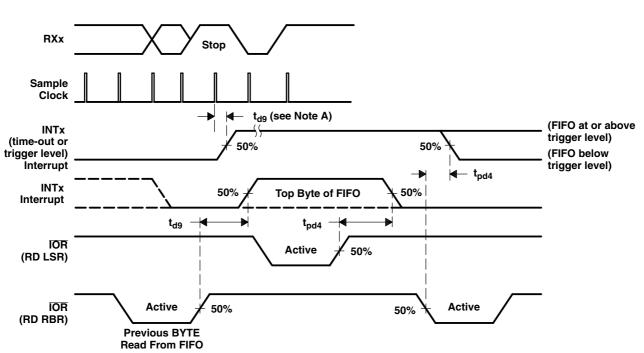


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Figure 10. Receiver FIFO First Byte (Sets RDR) Waveforms



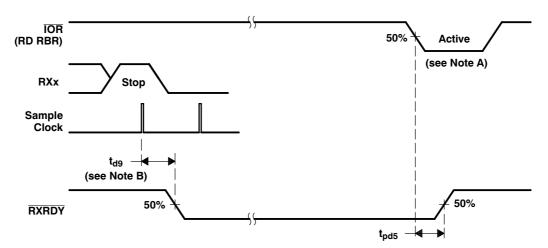
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NOTE A: This is the reading of the last byte in the FIFO.

Figure 11. Receiver FIFO After First Byte (After RDR Set) Waveforms



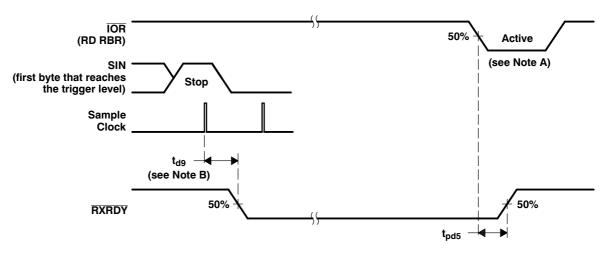
NOTES: A. This is the reading of the last byte in the FIFO. B. If FCR0 = 1, then t_{d9} = 3 RCLK cycles. For a time-out interrupt, t_{d9} = 8 RCLK cycles.





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NOTES: A. This is the reading of the last byte in the FIFO.

B. If FCR0 = 1, t_{d9} = 3 RCLK cycles. For a trigger change level interrupt, t_{d9} = 8 RCLK.

Figure 13. Receiver Ready Mode 1 Timing Waveforms

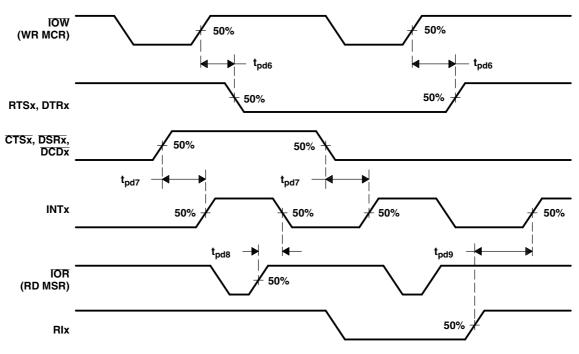


Figure 14. Modem Control Timing Waveforms



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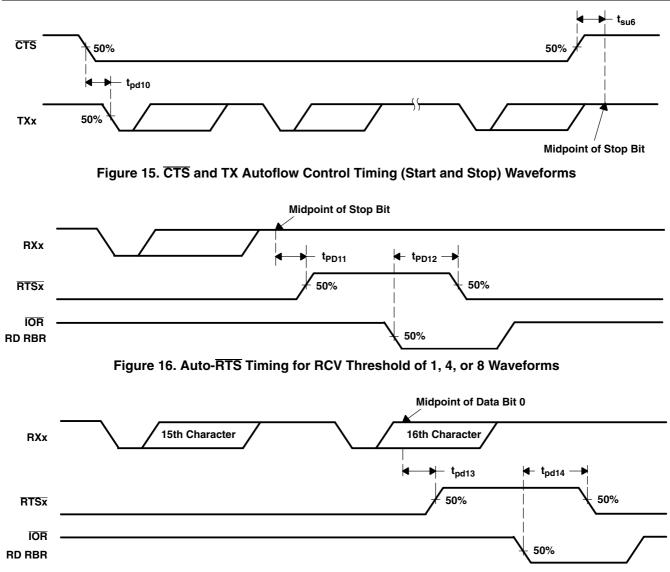


Figure 17. Auto-RTS Timing for RCV Threshold of 14 Waveforms



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Three types of information are stored in the internal registers used in the ACE: control, status, and data. Mnemonic abbreviations for the registers are shown in Table 1. Table 2 defines the address location of each register and whether it is read only, write only, or read writable.

CONTROL	MNEMONIC	STATUS	MNEMONIC	DATA	MNEMONIC
Line-control register	LCR	Line-status register	LSR	Receiver-buffer register	RBR
FIFO-control register	FCR	Modem-status register	MSR	Transmitter-holding register	THR
Modem-control register	MCR				
Divisor-latch LSB	DLL				
Divisor-latch MSB	DLM				
Interrupt enable register	IER				

Table 1. Internal Register Mnemonic Abbreviations

Table 2. Register Selection[†]

DLAB [‡]	A2§	A1§	A0§	READ MODE	WRITE MODE
0	0	0	0	Receiver-buffer register	Transmitter-holding register
0	0	0	1		Interrupt-enable register
х	0	1	0	Interrupt-identification register	FIFO-control register
х	0	1	1		Line-control register
х	1	0	0		Modem-control register
х	1	0	1	Line-status register	
Х	1	1	0	Modem-status register	
х	1	1	1	Scratchpad register	Scratchpad register
1	0	0	0		LSB divisor-latch
1	0	0	1		MSB divisor-latch

X = irrelevant, 0 = low level, 1 = high level

[†] The serial channel is accessed when either $\overline{\text{CSA}}$ or $\overline{\text{CSD}}$ is low.

[‡] DLAB is the divisor-latch access bit, located in bit 7 of the LCR.

§ A2-A0 are device terminals.

Individual bits within the registers with the bit number in parenthesis are referred to by the register mnemonic. For example, LCR7 refers to line-control register bit 7. The transmitter-buffer register and the receiver-buffer register are data registers that hold from five to eight bits of data. If less than eight data bits are transmitted, data is right-justified to the LSB. Bit 0 of a data word is always the first serial-data bit received and transmitted. The ACE data registers are double buffered (TL16450 mode) or FIFO buffered (FIFO mode) so that read and write operations can be performed when the ACE is performing the parallel-to-serial or serial-to-parallel conversion.



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accessible registers

The system programmer, using the CPU, has access to and control over any of the ACE registers that are summarized in Table 1. These registers control ACE operations, receive data, and transmit data. Descriptions of these registers follow Table 3.

ADDRES	REGISTER				REGISTI	ER ADDRESS	6		
S	MNEMONIC	BIT 7	BIT 6	BIT 5	BIT 4	BIT 3	BIT 2	BIT 1	BIT 0
0	RBR (read only)	Data Bit 7 (MSB)	Data Bit 6	Data Bit 5	Data Bit 4	Data Bit 3	Data Bit 2	Data Bit 1	Data Bit 0 (LSB)
0	THR (write only)	Data Blt 7	Data Blt 6	Data Blt 5	Data Blt 4	Data Blt 3	Data Blt 2	Data Blt 1	Data Blt 0
0†	DLL	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
1†	DLM	Bit 15	Bit 14	Bit 13	Bit 12	Bit 11	Bit 10	Bit 9	Bit 8
1	IER	0	0	0	0	(EDSSI) Enable modem status interrupt	(ERLSI) Enable receiver line status interrupt	(ETBEI) Enable transmitter holding register empty interrupt	(ERBI) Enable received data available interrupt
2	FCR (write only)	Receiver Trigger (MSB)	Receiver Trigger (LSB)	Reserved	Reserved	DMA mode select	Transmit FIFO reset	Receiver FIFO reset	FIFO Enable
2	IIR (read only)	FIFOs Enabled [‡]	FIFOs Enabled [‡]	0	0	Interrupt ID Bit (3) [‡]	Interrupt ID Bit (2)	Interrupt ID Bit (1)	0 If interrupt pending
3	LCR	(DLAB) Divisor latch access bit	Set break	Stick parity	(EPS) Even- parity select	(PEN) Parity enable	(STB) Number of stop bits	(WLSB1) Word-length select bit 1	(WLSB0) Word-length select bit 0
4	MCR	0	0	Autoflow control enable (AFE)	Loop	OUT2 Enable external interrupt (INT)	Reserved	(RTS) Request to send	(DTR) Data terminal ready
5	LSR	Error in receiver FIFO [‡]	(TEMT) Transmitter registers empty	(THRE) Transmitter holding register empty	(BI) Break interrupt	(FE) Framing error	(PE) Parity error	(OE) Overrun error	(DR) Data ready
6	MSR	(DCD) Data carrier detect	(RI) Ring indicator	(DSR) Data set ready	(CTS) Clear to send	(∆DCD) Delta data carrier detect	(TERI) Trailing edge ring indicator	(∆DSR) Delta data set ready	(∆CTS) Delta clear to send
7	SCR	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0

Table 3. Summary	y of Accessible Registers

† DLAB = 1

[‡] These bits are always 0 when FIFOs are disabled.



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FIFO-control register (FCR)

The FCR is a write-only register at the same location as the IIR. It enables the FIFOs, sets the trigger level of the receiver FIFO, and selects the type of DMA signalling.

- Bit 0: FCR0 enables the transmit and receive FIFOs. All bytes in both FIFOs can be cleared by clearing FCR0. Data is cleared automatically from the FIFOs when changing from the FIFO mode to the TL16C450 mode (see FCR bit 0) and vice versa. Programming of other FCR bits is enabled by setting FCR0.
- Bit 1: When set, FCR1 clears all bytes in the receiver FIFO and resets its counter. This does not clear the shift register.
- Bit 2: When set, FCR2 clears all bytes in the transmit FIFO and resets the counter. This does not clear the shift register.
- Bit 3: When set, FCR3 changes RXRDY and TXRDY from mode 0 to mode 1 if FCR0 is set.
- Bits 4 and 5: FCR4 and FCR5 are reserved for future use.
- Bits 6 and 7: FCR6 and FCR7 set the trigger level for the receiver FIFO interrupt and the auto-RTS flow control (see Table 4).

Table 4. Receiver FIFO Trigger Level

BIT		RECEIVER FIFO
7	6	TRIGGER LEVEL (BYTES)
0	0	01
0	1	04
1	0	08
1	1	14

FIFO interrupt mode operation

The following receiver status occurs when the receiver FIFO and the receiver interrupts are enabled:

- 1. LSR0 is set when a character is transferred from the shift register to the receiver FIFO. When the FIFO is empty, it is reset.
- 2. IIR = 06 receiver line status interrupt has higher priority than the receive data available interrupt IIR = 04.
- 3. Receive data available interrupt is issued to the CPU when the programmed trigger level is reached by the FIFO. As soon as the FIFO drops below its programmed trigger level, it is cleared.
- 4. IIR = 04 (receive data available indicator) also occurs when the FIFO reaches its trigger level. It is cleared when the FIFO drops below the programmed trigger level.



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FIFO interrupt mode operation (continued)

The following receiver FIFO character time-out status occurs when receiver FIFO and the receiver interrupts are enabled.

- 1. When the following conditions exist, a FIFO character time-out interrupt occurs:
 - a. Minimum of one character in FIFO
 - b. No new serial characters have been received for at least four character times. At 300 baud and 12-bit characters, the FIFO time-out interrupt causes a latency of 160 ms maximum from received character to interrupt generation.
 - c. The receive FIFO has not been read for at least four character times.
- 2. By using the XTAL1 input for a clock signal, the character times can be calculated. The delay is proportional to the baud rate.
- 3. The time-out timer is reset after the CPU reads the receiver FIFO or after a new character is received. This occurs when there has been no time-out interrupt.
- 4. A time-out interrupt is cleared and the timer is reset when the CPU reads a character from the receiver FIFO.

Transmit interrupts occurs as follows when the transmitter and transmit FIFO interrupts are enabled (FCR0 =1, IER1 = 1).

- 1. When the transmitter FIFO is empty, the transmitter holding register interrupt (IIR = 02) occurs. The interrupt is cleared when the transmitter holding register is written to or the IIR is read. One to sixteen characters can be written to the transmit FIFO when servicing this interrupt.
- 2. The transmitter FIFO empty indicators are delayed one character time minus the last stop-bit time whenever the following occurs:

THRE = 1, and there have not been at least two bytes in transmit FIFO since the last THRE = 1. The first transmitter interrupt comes immediately after changing FCR0, assuming the interrupt is enabled.

Receiver FIFO trigger level and character time-out interrupts have the same priority as the receive data available interrupt. The transmitter holding register empty interrupt has the same priority as the transmitter FIFO empty interrupt.

FIFO polled mode operation

When the FIFOs are enabled and all interrupts are disabled, the device is in the FIFO polled mode.

In the FIFO polled mode, there is no time-out condition indicated or trigger level reached. However, the receive and transmit FIFOs still have the capability of holding characters. The LSR must be read to determine the ACE status.



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interrupt-enable register (IER)

The IER independently enables the four serial channel interrupt sources that activate the interrupt (INTA, B, C, D) output. All interrupts are disabled by clearing IER0 – IER3 of the IER. Interrupts are enabled by setting the appropriate bits of the IER. Disabling the interrupt system inhibits the IIR and the active (high) interrupt output. All other system functions operate in their normal manner, including the setting of the LSR and MSR. The contents of the IER are shown in Table 3 and described in the following bulleted list:

- Bit 0: When IER0 is set, IER0 enables the received data available interrupt and the timeout interrupts in the FIFO mode.
- Bit 1: When IER1 is set, the transmitter holding register empty interrupt is enabled.
- Bit 2: When IER2 is set, the receiver line status interrupt is enabled.
- Bit 3: When IER3 is set, the modem-status interrupt is enabled.
- Bits 4 7: IER4 IER7. These four bits of the IER are cleared.

interrupt-identification register (IIR)

In order to minimize software overhead during data character transfers, the serial channel prioritizes interrupts into four levels as follows:

- Priority 1 Receiver line status (highest priority)
- Priority 2 Receiver data ready or receiver character timeout
- Priority 3 Transmitter holding register empty
- Priority 4–Modem status (lowest priority)

The IIR stores information indicating that a prioritized interrupt is pending and the type of interrupt. The IIR indicates the highest priority interrupt pending. The contents of the IIR are indicated in Table 5.

I	INTERRUPT IDENTIFICATION REGISTER				INTERRUPT SET AND RESET FUNCTIONS				
BIT 3	BIT 2	BIT 1	BIT 0	PRIORITY LEVEL	INTERRUPT TYPE	INTERRUPT SOURCE	INTERRUPT RESET CONTROL		
0	0	0	1		None	None	—		
0	1	1	0	First	Receiver line status	OE, PE, FE, or BI	LSR read		
0	1	0	0	Second	Received data available	Receiver data available or trigger level reached	RBR read until FIFO drops below the trigger level		
1	1	0	0	Second	Character time-out indicator	No characters have been removed from or input to the receiver FIFO during the last four character times, and there is at least one character in it during this time.	RBR read		
0	0	1	0	Third	THRE	THRE	IIR read (if THRE is the interrupt source), or THR write		
0	0	0	0	Fourth	Modem status	CTS, DSR, RI, or DCD	MSR read		

Table 5.	Interrupt	Control	Functions
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interrupt-identification register (IIR) (continued)

- Bit 0: IIR0 indicates whether an interrupt is pending. When IIR0 is cleared, an interrupt is pending.
- Bits 1 and 2: IIR1 and IIR2 identify the highest priority interrupt pending as indicated in Table 5.
- Bit 3: IIR3 is always cleared in the TL16C450 mode. This bit, along with bit 2, is set when in the FIFO mode and a character time-out interrupt is pending.
- Bits 4 and 5: IIR4 and IIR5 are always cleared.
- Bits 6 and 7: IIR6 and IIR7 are set when FCR0 = 1.

line-control register (LCR)

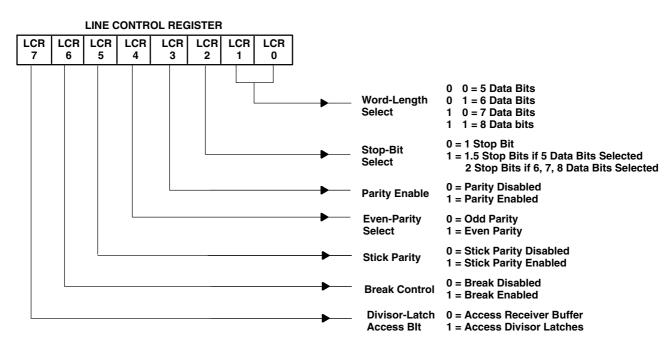
The format of the data character is controlled by LCR. LCR may be read. Its contents are described in the following bulleted list and shown in Figure 18.

- Bits 0 and 1: LCR0 and LCR1 are word-length select bits. These bits program the number of bits in each serial character and are shown in Figure 18.
- Bit 2: LCR2 is the stop-bit select bit. This bit specifies the number of stop bits in each transmitted character. The receiver always checks for one stop bit.
- Bit 3: LCR3 is the parity-enable bit. When LCR3 is set, a parity bit between the last data word bit and the stop bit is generated and checked.
- Bit 4: LCR4 is the even-parity select bit. When this bit is set and parity is enabled (LCR3 is set), even parity is selected. When this bit is cleared and parity is enabled, odd parity is selected.
- Bit 5: LCR5 is the stick-parity bit. When parity is enabled (LCR3 is set) and this bit is set, the transmission and reception of a parity bit is placed in the opposite state from the value of LCR4. This forces parity to a known state and allows the receiver to check the parity bit in a known state.
- Bit 6: LCR6 is a break-control bit. When this bit is set, the serial outputs TXx are forced to the spacing state (low). The break-control bit acts only on the serial output and does not affect the transmitter logic. If the following sequence is used, no invalid characters are transmitted because of the break.
 - Step 1. Load a zero byte in response to the transmitter holding register empty (THRE) status indicator.
 - Step 2. Set the break in response to the next THRE status indicator.
 - Step 3. Wait for the transmitter to be idle when transmitter empty status signal is set (TEMT = 1); then clear the break when the normal transmission has to be restored.
- Bit 7: LCR7 is the divisor-latch access bit (DLAB) bit. This bit must be set to access the divisor latches DLL and DLM of the baud-rate generator during a read or write operation. LCR7 must be cleared to access the receiver-buffer register, the transmitter-holding register, or the interrupt-enable register.



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line-control register (LCR) (continued)



line-status register (LSR)

The LSR is a single register that provides status indicators. The LSR shown in Table 6 is described in the following bulleted list:

- Bit 0: LSR0 is the data ready (DR) bit. Data ready is set when an incoming character is received and transferred to the receiver-buffer register or to the FIFO. LSR0 is cleared by a CPU read of the data in the receiver-buffer register or in the FIFO.
- Bit 1: LSR1 is the overrun error (OE) bit. An overrun error indicates that data in the receiver-buffer register is not read by the CPU before the next character is transferred to the receiver-buffer register, therefore overwriting the previous character. The OE indicator is cleared whenever the CPU reads the contents of the LSR. An overrun error occurs in the FIFO mode after the FIFO is full and the next character is completely received. The overrun error is detected by the CPU on the first LSR read after it occurs. The character in the shift register is not transferred to the FIFO, but it is overwritten.
- Bit 2: LSR2 is the parity error (PE) bit. A parity error indicates that the received data character does not
 have the correct parity as selected by LCR3 and LCR4. The PE bit is set upon detection of a parity error
 and is cleared when the CPU reads the contents of the LSR. In the FIFO mode, the parity error is associated
 with a particular character in the FIFO. LSR2 reflects the error when the character is at the top of the FIFO.
- Bit 3: LSR3 is the framing error (FE) bit. A framing error indicates that the received character does not have a valid stop bit. LSR3 is set when the stop bit following the last data bit or parity bit is detected as a zero bit (spacing level). The FE indicator is cleared when the CPU reads the contents of the LSR. In the FIFO mode, the framing error is associated with a particular character in the FIFO. LSR3 reflects the error when the character is at the top of the FIFO.



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line-status register (LSR) (continued)

Bit 4: LSR4 is the break interrupt (BI) bit. Break interrupt is set when the received data input is held in the spacing (low) state for longer than a full word transmission time (start bit + data bits + parity + stop bits). The BI indicator is cleared when the CPU reads the contents of the LSR. In the FIFO mode, this is associated with a particular character in the FIFO. LSR2 reflects the BI when the break character is at the top of the FIFO. The error is detected by the CPU when its associated character is at the top of the FIFO. TSR read. Only one zero character is loaded into the FIFO when BI occurs.

LSR1 – LSR4 are the error conditions that produce a receiver line status interrupt (priority 1 interrupt in the interrupt-identification register) when any of the conditions are detected. This interrupt is enabled by setting IER2 in the interrupt-enable register.

- Bit 5: LSR5 is the transmitter holding register empty (THRE) bit. THRE indicates that the ACE is ready to accept a new character for transmission. The THRE bit is set when a character is transferred from the transmitter holding register (THR) to the transmitter shift register (TSR). LSR5 is cleared when the CPU loads THR. LSR5 is not cleared by a CPU read of the LSR. In the FIFO mode, this bit is set when the transmit FIFO is empty, and it is cleared when one byte is written to the transmit FIFO. When the THRE interrupt is enabled by IER1, THRE causes a priority 3 interrupt in the IIR. If THRE is the interrupt source indicated by IIR, INTRPT is cleared by a read of the IIR.
- Bit 6: LSR6 is the transmitter register empty (TEMT) bit. TEMT is set when both THR and TSR are empty. LSR6 is cleared when a character is loaded into THR, and remains low until the character is transferred out of TXx. TEMT is not cleared by a CPU read of the LSR. In the FIFO mode, this bit is set when both the transmitter FIFO and shift register are empty.
- Bit 7: LSR7 is the receiver FIFO error bit. The LSR7 bit is cleared in the TL16C450 mode (see FCR bit 0). In the FIFO mode, it is set when at least one of the following data errors is in the FIFO: parity error, framing error, or break interrupt indicator. It is cleared when the CPU reads the LSR, unless there are subsequent errors in the FIFO.

NOTE

The LSR may be written. However, this function is intended only for factory test. It should be considered as read only by applications software.

LSR BITS	1	0
LSR0 data ready (DR)	Ready	Not ready
LSR1 overrun error (OE)	Error	No error
LSR2 parity error (PE)	Error	No error
LSR3 framing error (FE)	Error	No error
LSR4 break interrupt (BI)	Break	No break
LSR5 transmitter holding register empty (THRE)	Empty	Not empty
LSR6 transmitter register empty (TEMT)	Empty	Not empty
LSR7 receiver FIFO error	Error in FIFO	No error in FIFO

Table 6. Line-Status Register Blts



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modem-control register (MCR)

The MCR controls the interface with the modem or data set as described in Figure 19. The MCR can be written and read. Outputs $\overline{\text{RTS}}$ and $\overline{\text{DTR}}$ are directly controlled by their control bits in this register. A high input asserts a low signal (active) at the output terminals. MCR bits 0, 1, 2, 3, and 4 are shown as follows:

- Bit 0: When MCR0 is set, the DTR output is forced low. When MCR0 is cleared, the DTR output is forced high. The DTR output of the serial channel may be input into an inverting line driver in order to obtain the proper polarity input at the modem or data set.
- Bit1: When MCR1 is set, the RTS output is forced low. When MCR1 is cleared, the RTS output is forced high. The RTS output of the serial channel may be input into an inverting line driver to obtain the proper polarity input at the modem or data set.
- Bit 2: MCR2 has no effect on operation.
- Bit 3: When MCR3 is set, the external serial channel interrupt is enabled.
- Bit 4: MCR4 provides a local loopback feature for diagnostic testing of the channel. When MCR4 is set, serial output TXx is set to the marking (high) state and SIN is disconnected. The output of the TSR is looped back into the RSR input. The four modem control inputs (CTS, DSR, DCD, and RI) are disconnected. The four modem control output bits (DTR, RTS, OUT1, and OUT2) are internally connected to the four modem control input bits (DSR, CTS, RI, and DCD), respectively. The modem control output terminals are forced to their inactive (high) state. In the diagnostic mode, data transmitted is received by its own receiver. This allows the processor to verify the transmit and receive data paths of the selected serial channel. Interrupt control is fully operational; however, modem-status interrupts are generated by controlling the lower four MCR bits internally. Interrupts are not generated by activity on the external terminals represented by those four bits.
- Bit 5: This bit is the autoflow control enable (AFE). When set, the autoflow control is enabled, as described in the detailed description.

The ACE flow control can be configured by programming bits 1 and 5 of the MCR, as shown in Table 7.

MSR BIT 5 (AFE)	MSR BIT 1 (RTS)	ACE FLOW CONFIGURATION	
1	1	Auto-RTS and auto-CTS enabled (autoflow control enabled)	
1	0	Auto-CTS only enabled	
0	х	Auto-RTS and auto-CTS disabled	

Table 7. ACE Flow Configuration



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modem-control register (MCR) (continued)

• Bit 6 – Bit 7: MCR5, MCR6, and MCR7 are permanently cleared.

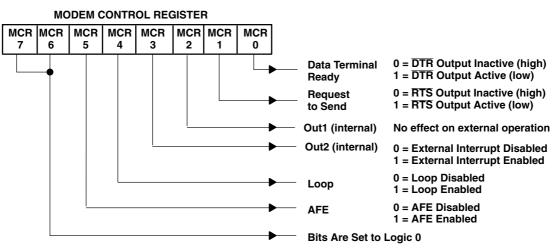


Figure 19. Modem-Control Register Contents

modem-status register (MSR)

The MSR provides the CPU with status of the modem input lines for the modem or peripheral devices. The MSR allows the CPU to read the serial channel modem signal inputs by accessing the data bus interface of the ACE. It also reads the current status of four bits of the MSR that indicate whether the modem inputs have changed since the last reading of the MSR. The delta status bits are set when a control input from the modem changes states, and are cleared when the CPU reads the MSR.

The modem input lines are $\overline{\text{CTS}}$, $\overline{\text{DSR}}$, $\overline{\text{RI}}$, and $\overline{\text{DCD}}$. MSR4 – MSR7 are status indicators of these lines. A status bit = 1 indicates the input is low. When the status bit is cleared, the input is high. When the modem-status interrupt in the IER is enabled (IIR3 is set), an interrupt is generated whenever any one of MSR0 – MSR3 is set, except as noted below in the delta $\overline{\text{CTS}}$ description. The MSR is a priority 4 interrupt. The contents of the MSR are described in Table 8.

- Bit 0: MSR0 is the delta clear-to-send (△CTS) bit. △CTS indicates that the CTS input to the serial channel has changed state since it was last read by the CPU. No interrupt will be generated if auto-CTS mode is enabled.
- Bit 1: MSR1 is the delta data set ready (△DSR) bit. △DSR indicates that the DSR input to the serial channel has changed states since the last time it was read by the CPU.
- Bit 2: MSR2 is the trailing edge of ring indicator (TERI) bit. TERI indicates that the RI input to the serial channel has changed states from low to high since the last time it was read by the CPU. High-to-low transitions on RI do not activate TERI.
- Bit 3: MSR3 is the delta data carrier detect (ΔDCD) bit. ΔDCD indicates that the DCD input to the serial channel has changed states since the last time it was read by the CPU.
- Bit 4: MSR4 is the clear-to-send (CTS) bit. CTS is the complement of the CTS input from the modem indicating to the serial channel that the modem is ready to receive data from SOUT. When the serial channel is in the loop mode (MCR4 = 1), MSR4 reflects the value of RTS in the MCR.
- Bit 5: MSR5 is the data set ready DSR bit. DSR is the complement of the DSR input from the modem to the serial channel that indicates that the modem is ready to provide received data from the serial channel receiver circuitry. When the channel is in the loop mode (MCR4 is set), MSR5 reflects the value of DTR in the MCR.



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modem-status register (MSR) (continued)

- Bit 6: MSR6 is the ring indicator (RI) bit. RI is the complement of the RIx inputs. When the channel is in the loop mode (MCR4 is set), MSR6 reflects the value of OUT1 in the MCR.
- Bit 7: MSR7 is the data carrier detect (DCD) bit. Data carrier detect indicates the status of the data carrier detect (DCD) input. When the channel is in the loop mode (MCR4 is set), MSR7 reflects the value of OUT2 in the MCR.

Reading the MSR clears the delta modem status indicators but has no effect on the other status bits. For LSR and MSR, the setting of status bits is inhibited during status register read operations. If a status condition is generated during a read IOR operation, the status bit is not set until the trailing edge of the read. When a status bit is set during a read operation and the same status condition occurs, that status bit is cleared at the trailing edge of the read instead of being set again. In the loopback mode, CTS, DSR, RI, and DCD inputs are ignored when modem-status interrupts are enabled; however, a modem-status interrupt can still be generated by writing to MCR3–MCR0. Applications software should not write to the MSR.

MSR BIT	MNEMONIC	DESCRIPTION
MSR0	ΔCTS	Delta clear to send
MSR1	ΔDSR	Delta data set ready
MSR2	TERI	Trailing edge of ring indicator
MSR3	ΔDCD	Delta data carrier detect
MSR4	CTS	Clear to send
MSR5	DSR	Data set ready
MSR6	RI	Ring indicator
MSR7	DCD	Data carrier detect

Table 8. Modem-Status Register Blts

programming

The serial channel of the ACE is programmed by control registers LCR, IER, DLL, DLM, MCR, and FCR. These control words define the character length, number of stop bits, parity, baud rate, and modem interface.

While the control registers can be written in any order, the IER should be written last because it controls the interrupt enables. Once the serial channel is programmed and operational, these registers can be updated any time the ACE serial channel is not transmitting or receiving data.

programmable baud-rate generator

The ACE serial channel contains a programmable baud-rate generator (BRG) that divides the clock (dc to 8 MHz) by any divisor from 1 to 2^{16} –1. Two 8-bit divisor-latch registers store the divisor in a 16-bit binary format. These divisor-latch registers must be loaded during initialization. A 16-bit baud counter is immediately loaded upon loading of either of the divisor latches. This prevents long counts on initial load. The BRG can use any of three different popular frequencies to provide standard baud rates. These frequencies are 1.8432 MHz, 3.072 MHz, 8 MHz, and 16 MHz. With these frequencies, standard bit rates from 50 kbps to 512 kbps are available. Tables 9, 10, 11, and 12 illustrate the divisors needed to obtain standard rates using these three frequencies. The output frequency of the baud-rate generator is 16 times the data rate [divisor # = clock + (baud rate × 16)]. RCLK runs at this frequency.



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PRINCIPLES OF OPERATION

programmable baud-rate generator (continued)

BAUD RATE DESIRED	DIVISOR (N) USED TO GENERATE 16× CLOCK	PERCENT ERROR DIFFERENCE BETWEEN DESIRED AND ACTUAL	
50	2304	—	
75	1536	—	
110	1047	0.026	
134.5	857	0.058	
150	768	—	
300	384	—	
600	192	—	
1200	96	—	
1800	64	_	
2000	58	0.690	
2400	48	_	
3600	32	_	
4800	24	_	
7200	16	_	
9600	12	—	
19200	6	—	
38400	3	—	
56000	2	2.860	

Table 9. Baud Rates Using a 1.8432-MHz Crystal

Table 10. Baud Rates Using a 3.072-MHz Crystal

BAUD RATE DESIRED	DIVISOR (N) USED TO GENERATE 16× CLOCK	PERCENT ERROR DIFFERENCE BETWEEN DESIRED AND ACTUAL	
50	3840		
75	2560	—	
110	1745	0.026	
134.5	1428	0.034	
150	1280	—	
300	640	—	
600	320	—	
1200	160	—	
1800	107	0.312	
2000	96	—	
2400	80	—	
3600	53	0.628	
4800	40	—	
7200	27	1.230	
9600	20	—	
19200	10	—	
38400	5	—	



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programmable baud-rate generator (continued)

BAUD RATE	DIVISOR (N) USED TO		
DESIRED	GENERATE 16× CLOCK	BETWEEN DESIRED AND ACTUAL	
50	10000	-	
75	6667	0.005	
110	4545	0.010	
134.5	3717	0.013	
150	333	0.010	
300	1667	0.020	
600	883	0.040	
1200	417	0.080	
1800	277	0.080	
2000	250	—	
2400	208	0.160	
3600	139	0.080	
4800	104	0.160	
7200	69	0.644	
9600	52	0.160	
19200	26	0.160	
38400	13	0.160	
56000	9	0.790	
128000	4	2.344	
256000	2	2.344	
512000	1	2.400	

Table 11. Baud Rates Using an 8-MHz Clock



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BAUD RATE	DIVISOR (N) USED TO	PERCENT ERROR DIFFERENCE	
DESIRED	GENERATE 16× CLOCK	BETWEEN DESIRED AND ACTUAL	
50	20000	0	
75	13334	0.00	
110	9090	0.01	
134.5	7434	0.01	
150	6666	0.01	
300	3334	-0.02	
600	1666	0.04	
1200	834	-0.08	
1800	554	0.28	
2000	500	0.00	
2400	416	0.16	
3600	278	-0.08	
4800	208	0.16	
7200	138	0.64	
9600	104	0.16	
19200	52	0.16	
38400	26	0.16	
56000	18	-0.79	
128000	8	-2.34	
256000	4	-2.34	
512000	2	-2.34	
1000000	1	0.00	

Table 12. Baud Rates Using an 16-MHz Clock

receiver

Serial asynchronous data is input into the RXx terminal. The ACE continually searches for a high-to-low transition. When the transition is detected, a circuit is enabled to sample incoming data bits at the optimum point, which is the center of each bit. The start bit is valid when RXx is still low at the sample point. Verifying the start bits prevents the receiver from assembling a false data character due to a low-going noise spike on the RXx input.

The number of data bits in a character is controlled by LCR0 and LCR1. Parity checking, generation, and polarity are controlled by LCR3 and LCR4. Receiver status is provided in the LSR. When a full character is received, including parity and stop bits, the data received indicator in LSR0 is set. In non-FIFO mode, the CPU reads the RBR, which clears LSR0. If the character is not read prior to a new character transfer from RSR to RBR, an overrun occurs and the overrun error status indicator is set in LSR1. If there is a parity error, the parity error is set in LSR2. If a stop bit is not detected, a framing error indicator is set in LSR3.

In the FIFO mode, the data character and the associated error bits are stored in the receiver FIFO. If the data in RXx is a symmetrical square wave, the center of the data cells occurs within $\pm 3.125\%$ of the actual center, providing an error margin of 46.875\%. The start bit can begin as much as one $16\times$ clock cycles prior to being detected.



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autoflow control (see Figure 20)

Autoflow control is comprised of auto-CTS and auto-RTS. With auto-CTS, the CTS input must be active before the transmitter FIFO can send data. With auto-RTS, RTS becomes active when the receiver can handle more data and notifies the sending serial device. When RTS is connected to CTS, data transmission does not occur unless the receiver FIFO has space for the data; thus, overrun errors are eliminated using ACE1 and ACE2 from a TL16C554A with the autoflow control enabled. Otherwise, overrun errors may occur when the transmit-data rate exceeds the receiver FIFO read latency.

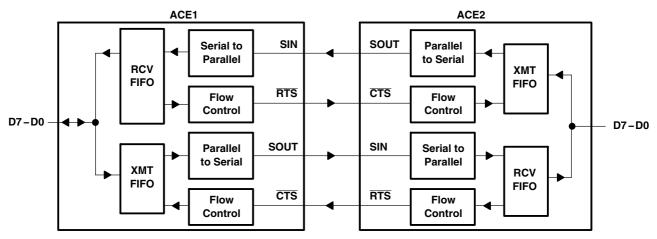


Figure 20. Autoflow Control (Auto-RTS and Auto-CTS) Example

auto-RTS (see Figure 20)

Auto-RTS data flow control originates in the receiver timing and control block (see functional block diagram) and is linked to the programmed receiver FIFO trigger level. When the receiver FIFO level reaches a trigger level of 1, 4, or 8 (see Figure 22) RTS is deasserted. With trigger levels of 1, 4, and 8, the sending ACE may send an additional byte after the trigger level is reached (assuming the sending ACE has another byte to send) because it may not recognize the deassertion of RTS until after it has begun sending the additional byte. RTS is automatically reasserted once the RCV FIFO is emptied by reading the receiver-buffer register.

When the trigger level is 14 (see Figure 23), RTS is deasserted after the first data bit of the 16th character is present on the SIN line. RTS is reasserted when the RCV FIFO has at least one available byte space.

auto-CTS (see Figure 20)

The transmitter circuitry checks CTS before sending the next data byte. When CTS is active, it sends the next byte. To stop the transmitter from sending the following byte, CTS must be released before the middle of the last stop bit currently being sent (see Figure 21). The auto-CTS function reduces interrupts to the host system. When flow control is enabled, CTS level changes do not trigger host interrupts because the device automatically controls its own transmitter. Without auto-CTS the transmitter sends any data present in the transmit FIFO and a receiver overrun error may result.

enabling autoflow control and auto-CTS

Autoflow control is enabled by setting modem-control register bits 5 (autoflow enable or AFE) and 1 (RTS) to a 1. Autoflow incorporates both auto-RTS and auto-CTS. When only auto-CTS is desired, bit 1 in the modem-control register should be cleared (this assumes that an external control signal is driving CTS).



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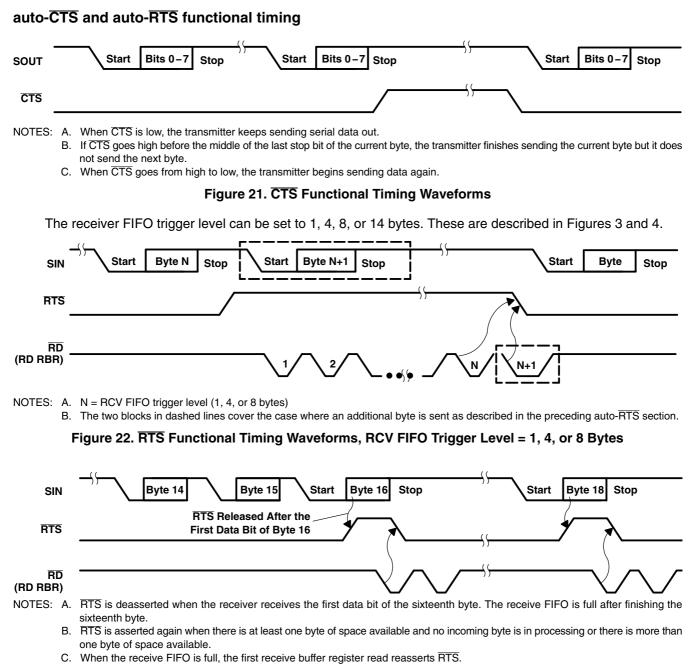


Figure 23. RTS Functional Timing Waveforms, RCV FIFO Trigger Level = 14 Bytes



PRINCIPLES OF OPERATION

reset

After power up, the ACE RESET input should be held high for one microsecond to reset the ACE circuits to an idle mode until initialization. A high on RESET causes the following:

- 1. Initializes the transmitter and receiver internal clock counters.
- Clears the LSR, except for transmitter register empty (TEMT) and transmit holding register empty (THRE), which are set. The MCR is also cleared. All of the discrete lines, memory elements, and miscellaneous logic associated with these register bits are also cleared or turned off. The LCR, divisor latches, RBR, and transmitter-buffer register are not affected.

RXRDY operation

In mode 0, RXRDY is asserted (low) when the receive FIFO is not empty; it is released (high) when the FIFO is empty. In this way, the receiver FIFO is read when RXRDY is asserted (low).

In mode 1, **RXRDY** is asserted (low) when the receive FIFO has filled to the trigger level or a character time-out has occurred (four character times with no transmission of characters); it is released (high) when the FIFO is empty. In this mode, many received characters are read by the DMA device, reducing the number of times it is interrupted.

RXRDY and TXRDY outputs from each of the four internal ACEs of the TL16C554A are ANDed together internally. This combined signal is brought out externally to RXRDY and TXRDY.

Following the removal of the reset condition (RESET low), the ACE remains in the idle mode until programmed. A hardware reset of the ACE sets the THRE and TEMT status bits in the LSR. When interrupts are subsequently enabled, an interrupt occurs due to THRE. A summary of the effect of a reset on the ACE is given in Table 13.

REGISTER/SIGNAL	RESET CONTROL	RESET STATE	
Interrupt-enable register	Reset	All bits cleared (0-3 forced and 4-7 permanent)	
Interrupt-identification register	Reset	Bit 0 is set, bits 1, 2, 3, 6, and 7 are cleared, Bits 4–5 are permanently cleared	
Line-control register	Reset	All bits cleared	
Modem-control register	Reset	All bits cleared (5-7 permanent)	
FIFO-control register	Reset	All bits cleared	
Line-status register	Reset	All bits cleared, except bits 5 and 6 are set	
Modem-status register	Reset	Bits 0-3 cleared, bits 4-7 input signals	
TXx	Reset	High	
Interrupt (RCVR ERRS)	Read LSR/reset	Low	
Interrupt (receiver data ready)	Read RBR/reset	Low	
Interrupt (THRE)	Read IIR/write THR/reset	Low	
Interrupt (modem status changes)	Read MSR/reset	Low	
RTS	Reset	High	
DTR	Reset	High	

Table 13. RESET Effects on Registers and Signals



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PRINCIPLES OF OPERATION

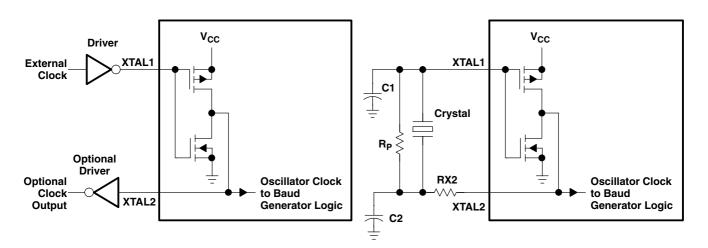
scratchpad register

The scratchpad register is an 8-bit read/write register that has no effect on any ACE channel. It is intended to be used by the programmer to hold data temporarily.

TXRDY operation

In mode 0, TXRDY is asserted (low) when the transmit FIFO is empty; it is released (high) when the FIFO contains at least one byte. In this way, the FIFO is written with 16 bytes when TXRDY is asserted (low).

In mode 1, TXRDY is asserted (low) when the transmit FIFO is not full; in this mode, the transmit FIFO is written with another byte when TXRDY is asserted (low).



TYPICAL CRYSTAL OSCILLATOR NETWORK

CRYSTAL	R _P	RX2	C1	C2
3.1 MHz	1 MΩ	1.5 kΩ	10-30 pF	40–60 pF
1.8 MHz	1 MΩ	1.5 kΩ	10-30 pF	40-60 pF

Figure 24. Typical Clock Circuits



TL16C554A, TL16C554AI ASYNCHRONOUS-COMMUNICATIONS ELEMENT

SLLS509E - AUGUST 2001 - REVISED JUNE 2010

Revision History

DATE	REV	PAGE	SECTION	DESCRIPTION
02 JUNE 2010	E	7	terminal functions table	Added pin numbers to PN package
23 FEB 2010	С	37		48-pin PM package drawing and terminal function descriptions were added for the new TL16C554APM device
25 AUG 2005	В	1	features	Added voltage information to Up to 16–MHZ Clock Rate
29 JUL 2003	А			Changes unknown
01 AUG 2001	*			Original version

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.



TL16C554A, TL16C554AI ASYNCHRONOUS-COMMUNICATIONS ELEMENT

SLLS509E - AUGUST 2001 - REVISED JUNE 2010

Revision History

DATE	REV	PAGE	SECTION	DESCRIPTION								
3/2/06	В	21	—	Near middle of page, changed (FCR0 = 1, IER = 1). to (FCR0 =1, IER1 = 1).								
		—	—	Changed from Product Preview to Production Data.								
		—	Typical Characteristics	Added Typical Characteristics.								
		1	Description	Split first paragraph into two and started second paragraph on next column to improve flow.								
		3, 4	Electrical Characteristics	Changed condition note to refer to placeholder Figure XXX.								
		5, 6	(+5V)	Changed condition note to refer to placeholder Figure X.								
2/25/05	Δ	7, 8	Electrical Characteristics (+3.3V)	Changed condition note to refer to placeholder Figure XX.								
2/20/00	~	0.40		Changed part number in Figures 6 and 10 to read OPA2832.								
		9, 10		Changed condition note to refer to placeholder Figure XXX.								
		10	Typical Characteristics (+5V)	Added note "One Channel Only" to Figure 11.								
		12–15		Changed condition note to refer to placeholder Figure X.								
	5 A - $ -$		Changed part number in Figures 29, 32, and 34 to read OPA2832.									
		17	Typical Characteristics	Changed part number in Figure 49 to read OPA2832.								
		17, 18	(+3.3V)	Changed condition note to refer to placeholder Figure XX.								
			Global	Product Preview information.								
			Front Page Diagram	Added image title.								
			Logo	Changed logo from TI to Burr-Brown Products from Texas Instruments								
		I	Front Page Diagram	Added the word "Chebyshev" to diagram title.								
			Features	Changed 350V/ns to 350V/ μ s in sixth bullet.								
2/8/05	5/05 A	2	Pin Out	Changed pin out drawing.								
			Electrical Characteristics	Added em-dash (—) to +25°C column of Input Bias Current Drift line under DC Performance section of table.								
		3	(±5V)	Changed columns 2, 3, 4, 5, 7, and 9 to eliminate unnatural breaks in table and improve appearance.								
		7, 8	Electrical Characteristics (+3.3V)	Deleted unnecessary sixth column of table.								

NOTE[:] Page numbers for previous revisions may differ from page numbers in the current version.





PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead finish/ Ball material	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
							(6)	(-)		()	
TL16C554AFN	ACTIVE	PLCC	FN	68	18	RoHS & Green	NIPDAU	Level-3-260C-168 HR	0 to 70	TL16C554A	Samples
TL16C554AFNG4	ACTIVE	PLCC	FN	68	18	RoHS & Green	NIPDAU	Level-3-260C-168 HR	0 to 70	TL16C554A	Samples
TL16C554AFNR	ACTIVE	PLCC	FN	68	250	RoHS & Green	NIPDAU	Level-3-260C-168 HR	0 to 70	TL16C554A	Samples
TL16C554AIFN	ACTIVE	PLCC	FN	68	18	RoHS & Green	NIPDAU	Level-3-260C-168 HR	-40 to 85	TL16C554AI	Samples
TL16C554AIFNR	ACTIVE	PLCC	FN	68	250	RoHS & Green	NIPDAU	Level-3-260C-168 HR	-40 to 85	TL16C554AI	Samples
TL16C554AIPN	ACTIVE	LQFP	PN	80	119	RoHS & Green	NIPDAU	Level-3-260C-168 HR	-40 to 85	TL16C554AI	Samples
TL16C554AIPNG4	ACTIVE	LQFP	PN	80	119	RoHS & Green	NIPDAU	Level-3-260C-168 HR	-40 to 85	TL16C554AI	Samples
TL16C554AIPNR	ACTIVE	LQFP	PN	80	1000	RoHS & Green	NIPDAU	Level-3-260C-168 HR	-40 to 85	TL16C554AI	Samples
TL16C554APN	ACTIVE	LQFP	PN	80	119	RoHS & Green	NIPDAU	Level-3-260C-168 HR	0 to 70	TL16C554A	Samples
TL16C554APNG4	ACTIVE	LQFP	PN	80	119	RoHS & Green	NIPDAU	Level-3-260C-168 HR	0 to 70	TL16C554A	Samples
TL16C554APNR	ACTIVE	LQFP	PN	80	1000	RoHS & Green	NIPDAU	Level-3-260C-168 HR	0 to 70	TL16C554A	Samples
TL16CP554AIPM	LIFEBUY	LQFP	PM	64	160	RoHS & Green	NIPDAU	Level-3-260C-168 HR	-40 to 85	TL16CP554AIPM	
TL16CP554APM	LIFEBUY	LQFP	PM	64	160	RoHS & Green	NIPDAU	Level-3-260C-168 HR	0 to 70	TL16CP554APM	

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

⁽²⁾ RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.



PACKAGE OPTION ADDENDUM

⁽³⁾ MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

⁽⁴⁾ There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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5-Jan-2022

TUBE



*All dimensions are nominal

Device	Package Name	Package Type	Pins	SPQ	L (mm)	W (mm)	Τ (μm)	B (mm)
TL16C554AFN	FN	PLCC	68	18	506.98	25.91	5330	5.33
TL16C554AFNG4	FN	PLCC	68	18	506.98	25.91	5330	5.33
TL16C554AIFN	FN	PLCC	68	18	506.98	25.91	5330	5.33

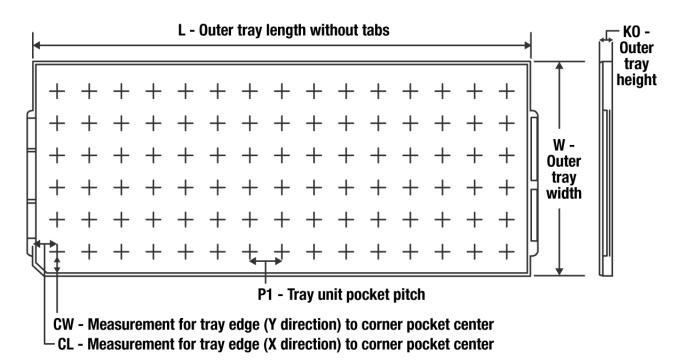
PACKAGE MATERIALS INFORMATION

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Texas

INSTRUMENTS

TRAY



Chamfer on Tray corner indicates Pin 1 orientation of packed units.

Device	Package Name	Package Type	Pins	SPQ	Unit array matrix	Max temperature (°C)	L (mm)	W (mm)	K0 (µm)	P1 (mm)	CL (mm)	CW (mm)
TL16C554AIPN	PN	LQFP	80	119	7 X 17	150	315	135.9	7620	17.9	14.3	13.95
TL16C554AIPNG4	PN	LQFP	80	119	7 X 17	150	315	135.9	7620	17.9	14.3	13.95
TL16C554APN	PN	LQFP	80	119	7 X 17	150	315	135.9	7620	17.9	14.3	13.95
TL16C554APNG4	PN	LQFP	80	119	7 X 17	150	315	135.9	7620	17.9	14.3	13.95
TL16CP554AIPM	PM	LQFP	64	160	8 X 20	150	315	135.9	7620	15.2	13.1	13
TL16CP554APM	PM	LQFP	64	160	8 X 20	150	315	135.9	7620	15.2	13.1	13

*All dimensions are nominal

5-Jan-2022

FN 68

GENERIC PACKAGE VIEW

PLCC - 4.57 mm max height

PLASTIC CHIP CARRIER



Images above are just a representation of the package family, actual package may vary. Refer to the product data sheet for package details.



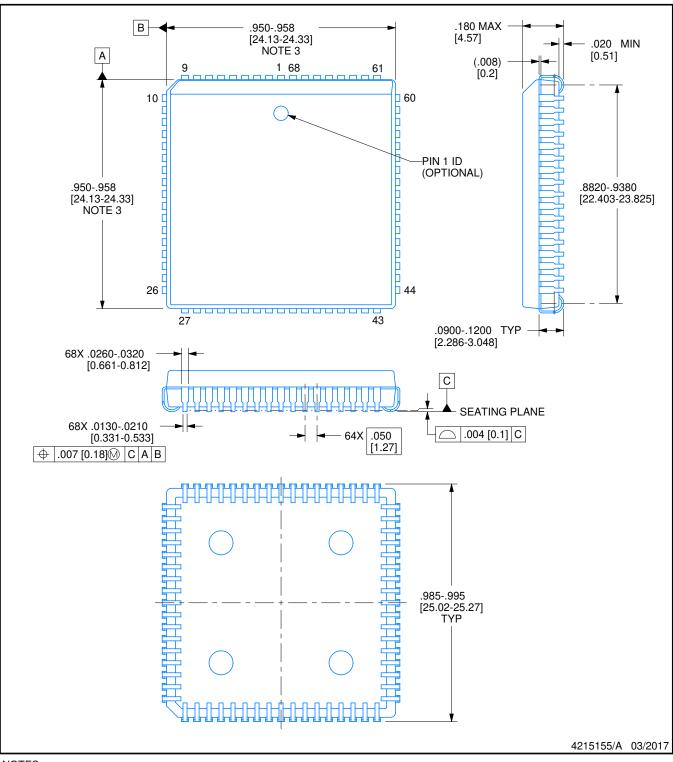
FN0068A



PACKAGE OUTLINE

PLCC - 4.57 mm max height

PLASTIC CHIP CARRIER



NOTES:

- 1. All linear dimensions are in inches. Any dimensions in brackets are in millimeters. Any dimensions in parenthesis are for reference only. Controlling dimensions are in inches. Dimensioning and tolerancing per ASME Y14.5M.
- 2. This drawing is subject to change without notice.
- Dimension does not include mold protrusion. Maximum allowable mold protrusion .01 in [0.25 mm] per side.
 Reference JEDEC registration MS-018.

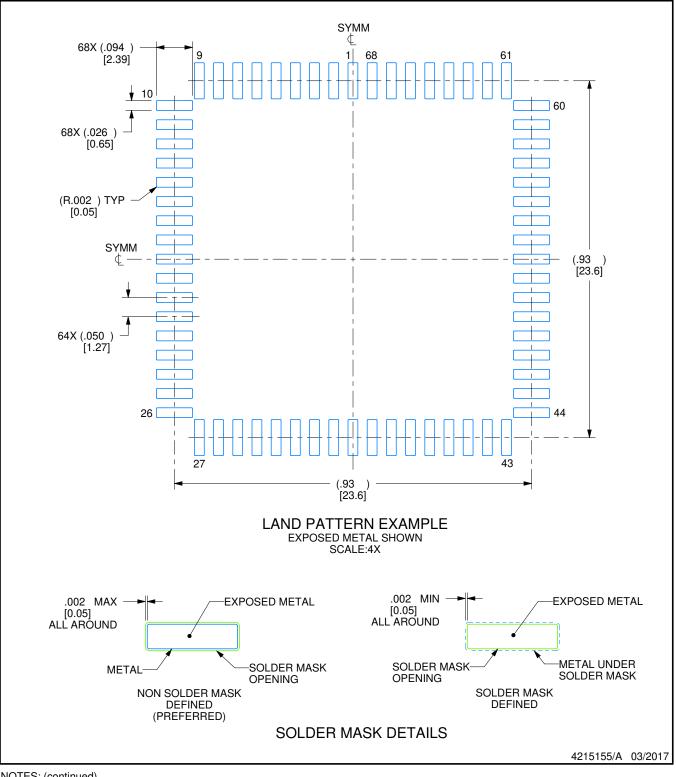


FN0068A

EXAMPLE BOARD LAYOUT

PLCC - 4.57 mm max height

PLASTIC CHIP CARRIER



NOTES: (continued)

5. Publication IPC-7351 may have alternate designs.

6. Solder mask tolerances between and around signal pads can vary based on board fabrication site.

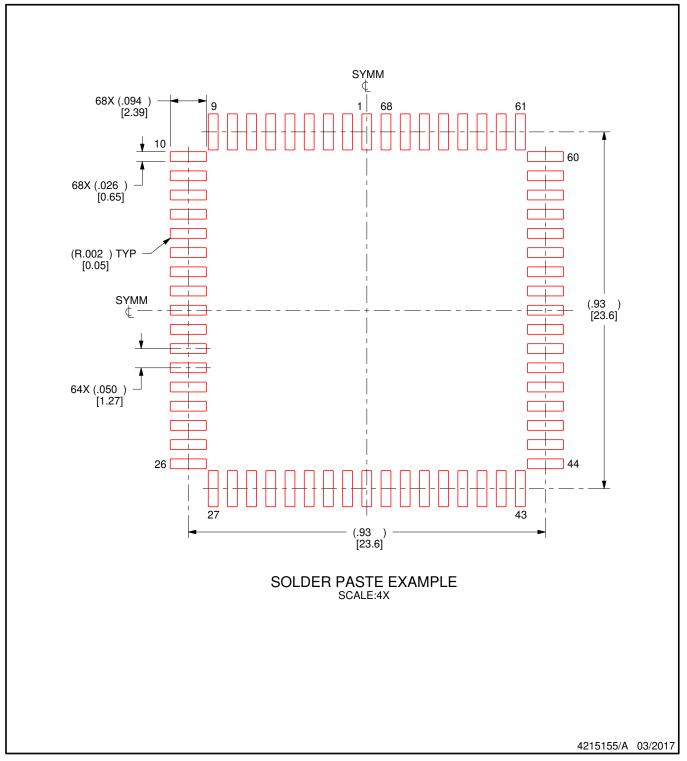


FN0068A

EXAMPLE STENCIL DESIGN

PLCC - 4.57 mm max height

PLASTIC CHIP CARRIER



NOTES: (continued)

7. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

8. Board assembly site may have different recommendations for stencil design.



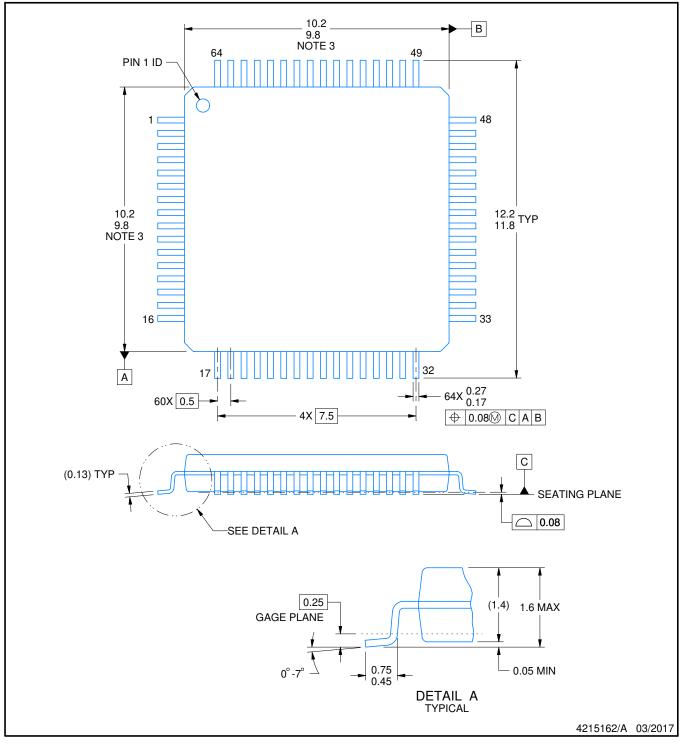
PM0064A



PACKAGE OUTLINE

LQFP - 1.6 mm max height

PLASTIC QUAD FLATPACK



NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
- 2. This drawing is subject to change without notice.
- 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm per side.
- 4. Reference JEDEC registration MS-026.

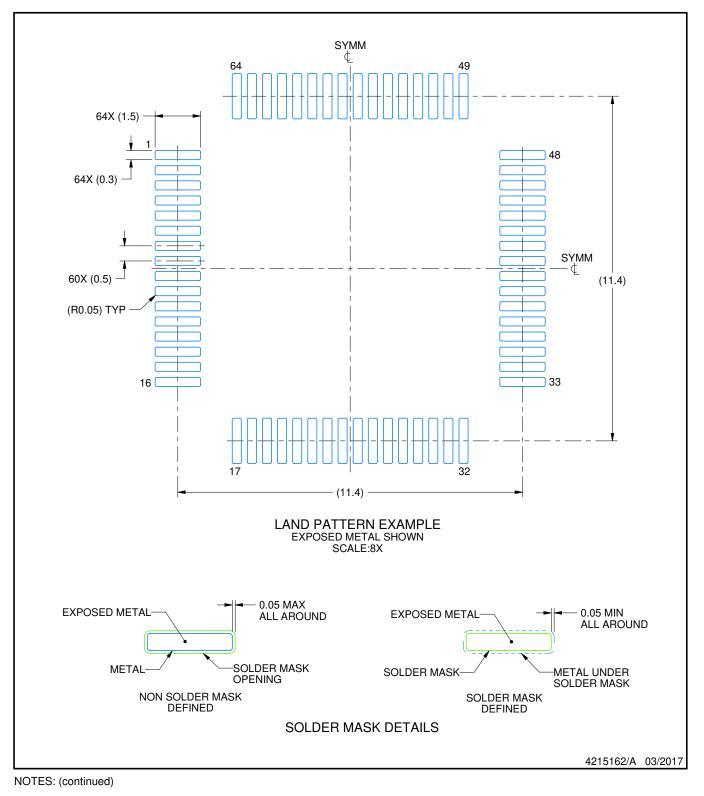


PM0064A

EXAMPLE BOARD LAYOUT

LQFP - 1.6 mm max height

PLASTIC QUAD FLATPACK



5. Publication IPC-7351 may have alternate designs.

Solder mask tolerances between and around signal pads can vary based on board fabrication site.
 For more information, see Texas Instruments literature number SLMA004 (www.ti.com/lit/slma004).

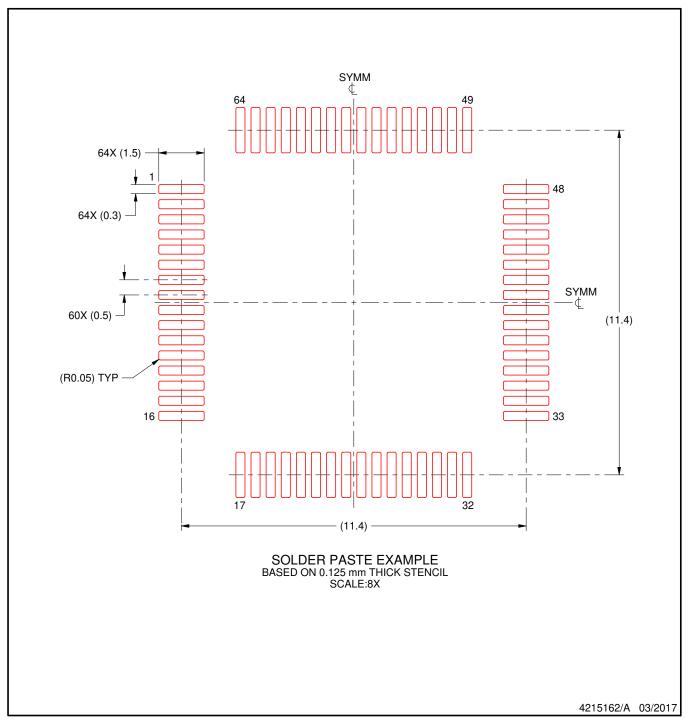


PM0064A

EXAMPLE STENCIL DESIGN

LQFP - 1.6 mm max height

PLASTIC QUAD FLATPACK



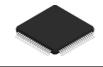
NOTES: (continued)

8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

9. Board assembly site may have different recommendations for stencil design.



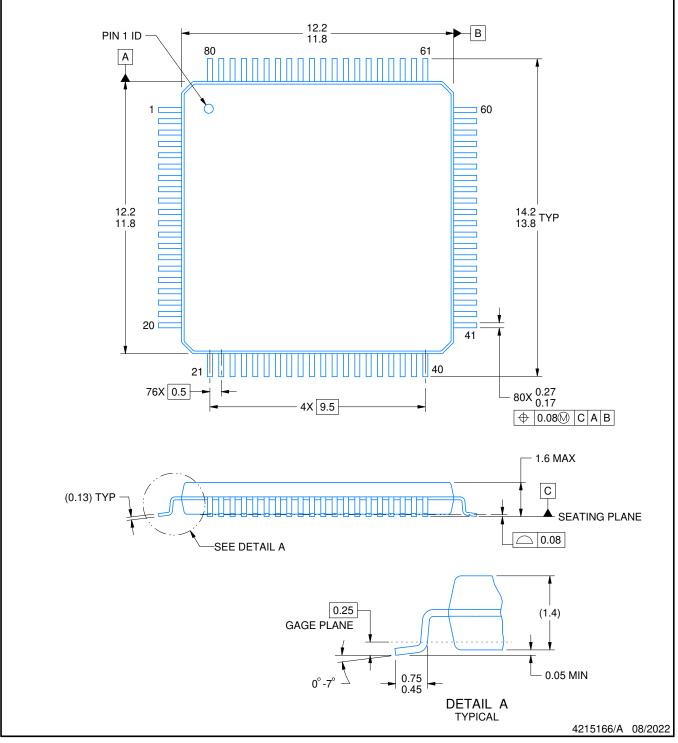
PN0080A



PACKAGE OUTLINE

LQFP - 1.6 mm max height

PLASTIC QUAD FLATPACK



NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing All Infear differsions are in minimeters, *rary* came per ASME Y14.5M.
 This drawing is subject to change without notice.
 Reference JEDEC registration MS-026.

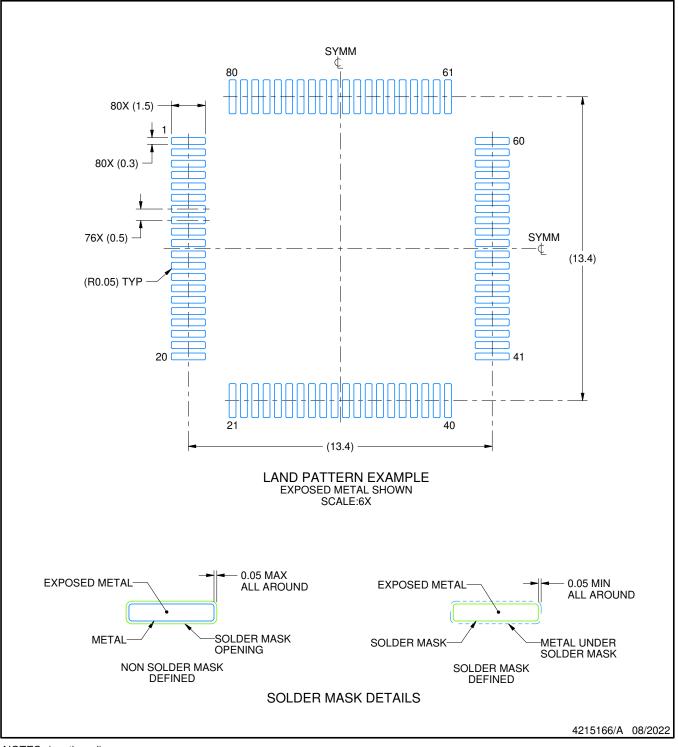


PN0080A

EXAMPLE BOARD LAYOUT

LQFP - 1.6 mm max height

PLASTIC QUAD FLATPACK



NOTES: (continued)

4. Publication IPC-7351 may have alternate designs.

Solder mask tolerances between and around signal pads can vary based on board fabrication site.
 For more information, see Texas Instruments literature number SLMA004 (www.ti.com/lit/slma004).

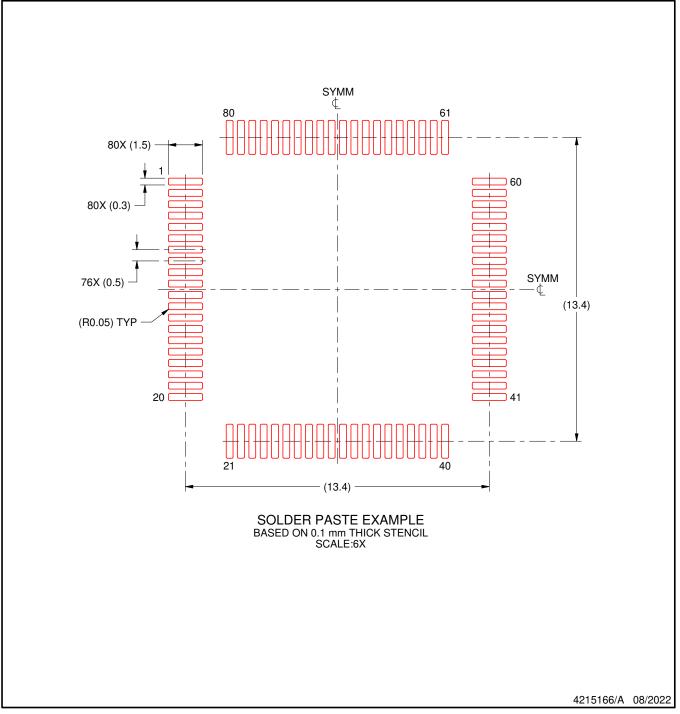


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EXAMPLE STENCIL DESIGN

LQFP - 1.6 mm max height

PLASTIC QUAD FLATPACK



NOTES: (continued)

7. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations. 8. Board assembly site may have different recommendations for stencil design.



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