

## 1529024 😞 1529024

DRAWING MADE IN THIRD ANGLE PROJECTION					
PART NUMBER	REV	F I RST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1529024 - 1	J	-	BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1529024-1	J	-	BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1529024-7	J	-	-		SPARE PARTS KIT

		CRIMP DAT	Δ ΔΜΡ ΤΕ	RMINAL A	MP CRIMP SPE	F09			
		TERMINAL NAME: 6							
		CRIMP SI		TYPE	RAN		—		
		WIRE 2.29 [.		F	0.50 - 1		—		
		INSUL 3.30 [.					<u></u>		
HENT.		WIRE STRIP LEI			F 2.00-3.00 [.079118 IN] 4				
ED DOCUN		4.50-5.00 [.1771			-8323 & 40	8	)		
A CONTROLLED DOCUMENT		TERMINAL APPL SPEC 114	- -22017			FEED 18.40 [.724 ]	[N]		
15		TERMINALS APPLIED							
THIS DRAWING		336075-1 <u>6</u>	-	_	-	-			
SIH.		336075-3	-	-	-	-			
-		336075-5/8/7	-	_	_	-	(4'		
		336075-6 A	-	-	_	-	9		
		-	-	-	_	-			
		-	-	-	_	-			
		-	-	-	-	-			
			-	-	-	-			
		WIRE SIZE 🛞 🖡 🖿	CRIMP *	HEIGHT		REF SETTING			
		1.50mm²	1.75 ±	0.05 [.069	±.002 IN1	B3			
		1.00mm <sup>2</sup>		0.05 E.062		C8			
		0.50mm² + 0.50mm²	~	0.05 [.062		C8			
	Ď	0.75mm²	< 1 3	0.05 [.058		D4			
		0.50mm <sup>2</sup>				D9	—		
	~~	-		1.39 ±0.05 [.055 ±.002 IN] -		-	—		
5	523			_		-	—		
Yor	L1339523			_		-			
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٩.	636					_			
Ē	15.0						—		
E H	4								
		A				_			
. 2000 .	ERVED.	<ul> <li>RECOMMENDED SPARE PARTS.</li> <li>GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.</li> <li>LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.</li> <li>INSULATION DIAMETER FOR DOUBLE WIRE CRIMP 2×0.50mm<sup>2</sup> IS 2×2.10mm DIAMETER MAX.</li> <li>CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.</li> </ul>							
RELEASED FOR PUBLICATION	BY AMP INCORPORATED. ALL RIGHTS RESERVED	POST-FEED 40		ROTATE e pos	ED 180° T-FEED 30		WHEN AP FOLLOWI CRIMPER BLADE, ANVIL - PLATE, VHEN AP LIST MU		
S DRAWING IS UNPUBLISHED.	COPYRIGHT 2000		44) REF 47 49			(44) REF (47) (49)	8 when ap WAF ON INS USE OF CAUSE		

K TERMINATOR BENCH MACHINE

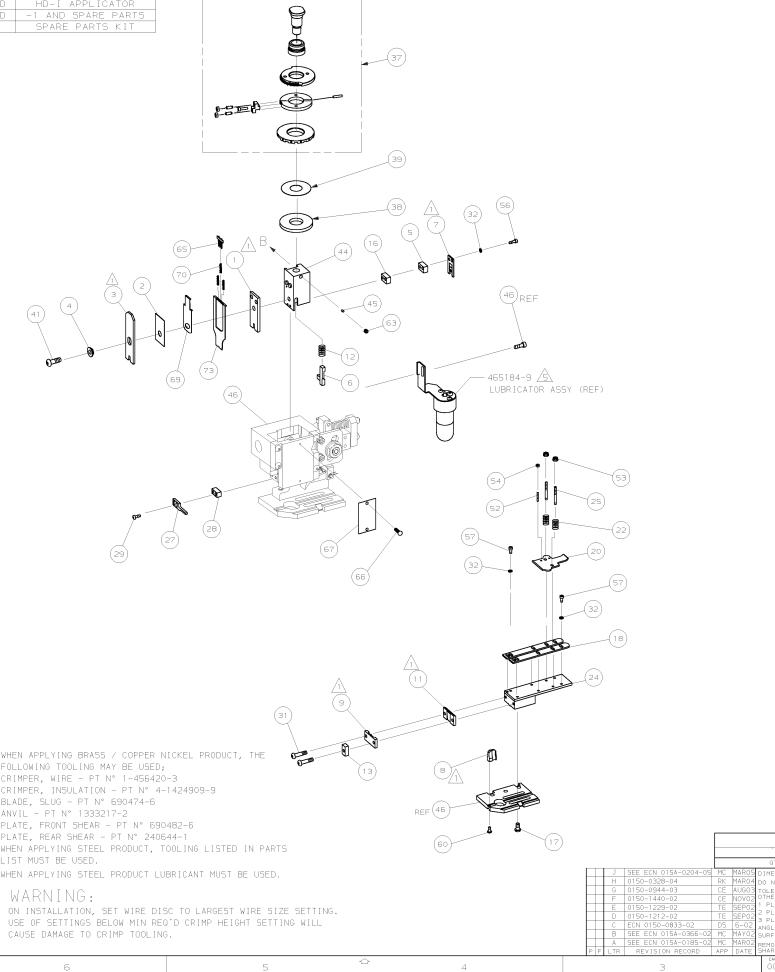
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LEADMAKER OR BENCH G

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CUSTOMER DRAWING

## DRAWING NUMBER - 1529024 SHEET 2 OF 2 REV. J1

					/home/eb00342	!0/edmm	bd
Γ	-	1	1	1490525-3	DEPRESSOR, WIRE	73	4
	-	1	1	1529024	PRINT, APPLICATOR LOG SHEET	72	$\sim$
	-	1	1	1338705-4	DOCUMENTATION PACKAGE	71	6
	-	3	3	1-23147-4	SPRING, DEPRESSOR	70	
	-	1	1	1490524-1	SPACER, DEPRESSOR	69	
						68	
-	-	1	1	461264-5	PLATE, IDENTIFICATION	67	$\mathcal{F}$
-	-	2	2	21017-2	SCR, DRIVE (#2X.19) ID PLATE	66	
-	-	1	1	1424350-1	HOLDER, PIN, WIRED	65	D
-		1	1	2 10021 0	COD CKT CET (NOVO) DIM	64	
-	-	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63 62	
-						61	
-	_	1	1	18024-7	SCR, BHC (M4X10) ANVIL	60	ł
-				100211	Son, Bho dri Mitos Mittle	59	
-						58	1
	-	6	6	18023-9	SCR, SHC (M4X6) STRIP GUIDE	57	
	-	2	2	1-18023-2	SCR, SHC (M4X12) SLUG BLADE	56	
						55	
	-	2	2	18029-1	NUT, HEX (M3) DRAG	54	
	-	2	2	986965-1	NUT,HEX SL(M4)DRAG STUD	53	
-	-	2	2	2-18032-2	SCR, SKT SET (M3X10) DRAG	52	
-						51	ł
-		1	1	10024.2		50	
-	-	1	1	18024-3	SCR, BHC (M3X10) CAM	49	
-	_	1	1	1338676-1	CAM, POST-FEED 30 & 40 mm ST	48	1
-	_	1	1	1338662-1	APPLICATOR, BASIC (SUBASSY)	47	
ŀ	-	1	1	690191-1	PLUG, NYLON	40	1
+	-	1	1	1320998-1	RAM	44	
-		-				43	С
						42	
	-	1	1	2-18024-6	SCREW, BHC (M8X25) CRIMPER	41	
						40	
	-	1	1	690125-1	SHIM SUBASSY	39	
	-	1	1	469367-1	SPACER, FINE ADJUST	38	
-	-	1	1	879103-2	FINE ADJUST HEAD SUBASSY	37	
-						36	
-						35	
-						34	
-		8	8	18025-2	MASHED LOCK (MA) SHEAD BL	<u>33</u> 32	
-		2	2	1-18024-0	WASHER, LOCK (M4) SHEAR BL SCR, BHC (M4X20) SHEAR PL	31	7
-		~	~	1 10024 0	Serv, Brie dri Azer Shekit Fe	30	ł
-	-	2	2	18024-8	SCR, BHC (M4X12) STRIPPER	29	1
	-	1	1	3-690451-2	SPACER, STRIPPER	28	
-	-	1	1	240639-1	STRIPPER	27	
						26	
[	-	2	2	1320906-1	DRAG, STUD	25	
	-	1	1	1320995-1	STRIP GUIDE	24	
						23	
-	-	2	2	4-22281-1	SPRING, DRAG	22	_
-				1000005 1	5540 5700V	21	В
-	-	1	1	1338665-1	DRAG, STOCK	20	
-		2	2	1338663-7	GUIDE, LOWER STRIP	19 18	
-	_	4	4	1-18024-8	SCR, BHC (M6X12) STRIP GD PL	17	
-	_	1	1	1338708-1	SPACER, SLUG BLADE	16	
-				10001001	STRICER, SECO BERBE	15	1
ŀ						14	
ŀ	-	1	1	690481-3	SPACER, HOLD DOWN	13	
ŀ	-	1	1	23846-1	SPRING, HOLD DOWN	12	
Â	-	1	1	1333276-1	PLATE, REAR SHEAR	11	
						10	<u> </u>
A	-	1	1	1333275-1	PLATE, FRONT SHEAR	9	
<u>_1</u>	1	2	1	791857-1	ANVIL	8	
	-	1	1	1333274-1	BLADE, SLUG	7	
-	-	1	1	1-455892-0	HOLD DOWN, TERMINAL	6	ļ
-	-	1	1	240641-2	SPACER, SLUG BLADE	5	
	1	1	1	238009-1	SPACER, BLOCK CRIMPER	4	
<u>_1</u>	-			791856-1	CRIMPER, INSULATION	2	
<u>A</u>	- 1	1	1	455888-3 791854-1	SPACER, CRIMPER CRIMPER, WIRE	2	1
						ITEM	ł
	-77	-71	- 1	PART NO	DESCRIPTION SY NO (WHEN BLANK, USE DWG REVIS	NO	A
QTY REQD F	PER AS	I SSY			PARTS LIST		1
1ENSIONS: r			MATL	_ HT TR	_ FIN _		
NOT SCALE		Τ.		-			
LERANCES UN	ECIFIE	ED:	DR M.CLII	19MAR02 APP 19MAR02 FORD F.BACKHU	RST ARTS AND LOOPAGE		
PLC DEC ±- PLC DEC ±-			CHK -	REL 19-03-02	Harrisburg, PA 17105-	3508	
PLC DEC ±- GLES ± -			- NAME	EINE ADIEND	ED LID I ADDI MACHINE RE		1
RF TEXTURE			50 AL 5		FD HD-I APPL HD-I A	PPL ev	
10VE BURRS ARP EDGES P	, BRE,	MAX	SCALE	- D NO	1529024   1 of 1	J	
CAGE CODE -	_		4ER	AND ASSEMBL	Y DRAWING RESTRICTE	D TO	
UT 100			1				1