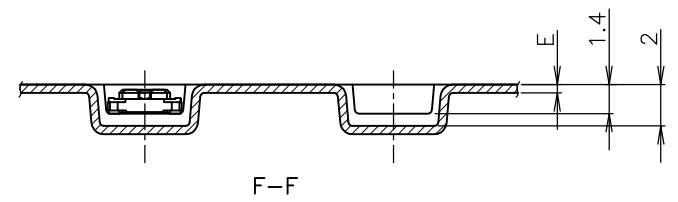
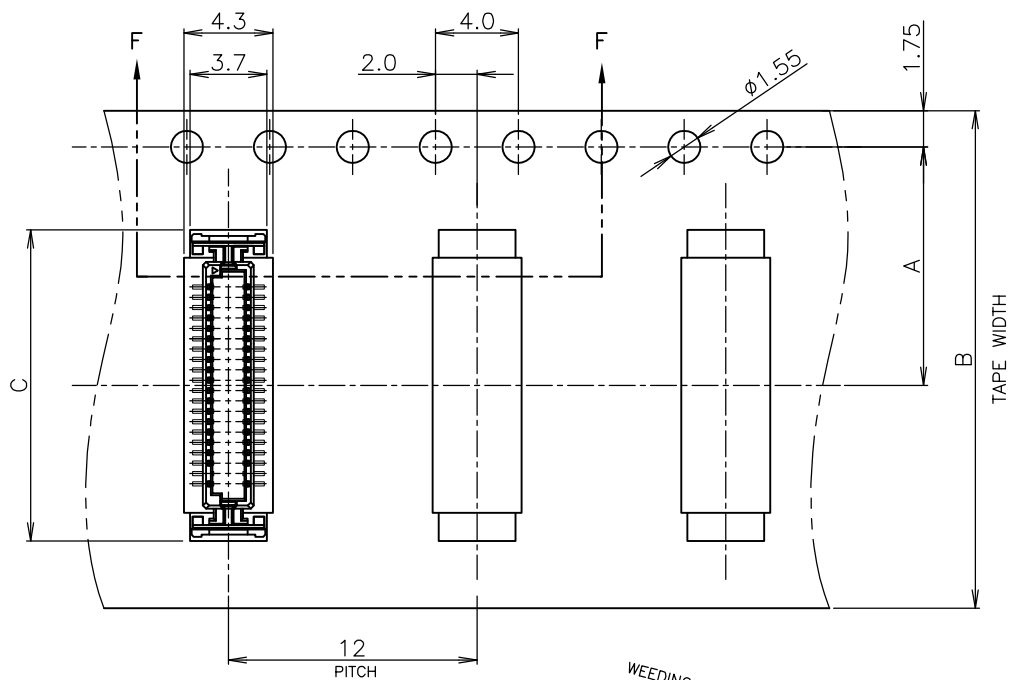


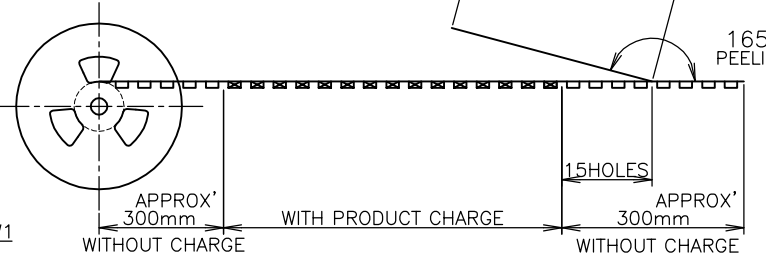
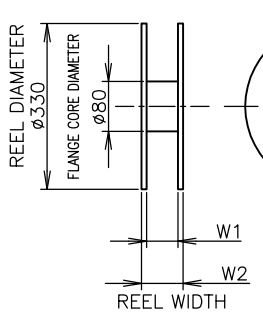
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LOC		DIST		REVISIONS				
P	LTR	DESCRIPTION		DATE	DWN	APVD		
	0	REVISED	FJB0-1356-04	08NOV04	J.Z	I.E		



TOP OF REEL

WEEDING THE COVER TAPE AROUND THE OUTER PERIPHERY IN A TURN.
 165°~180° PEELING ANGLE.



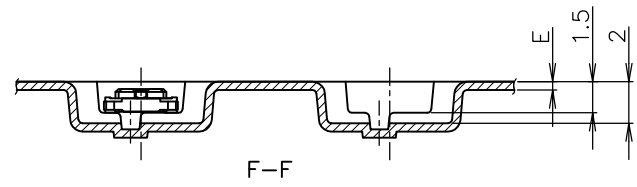
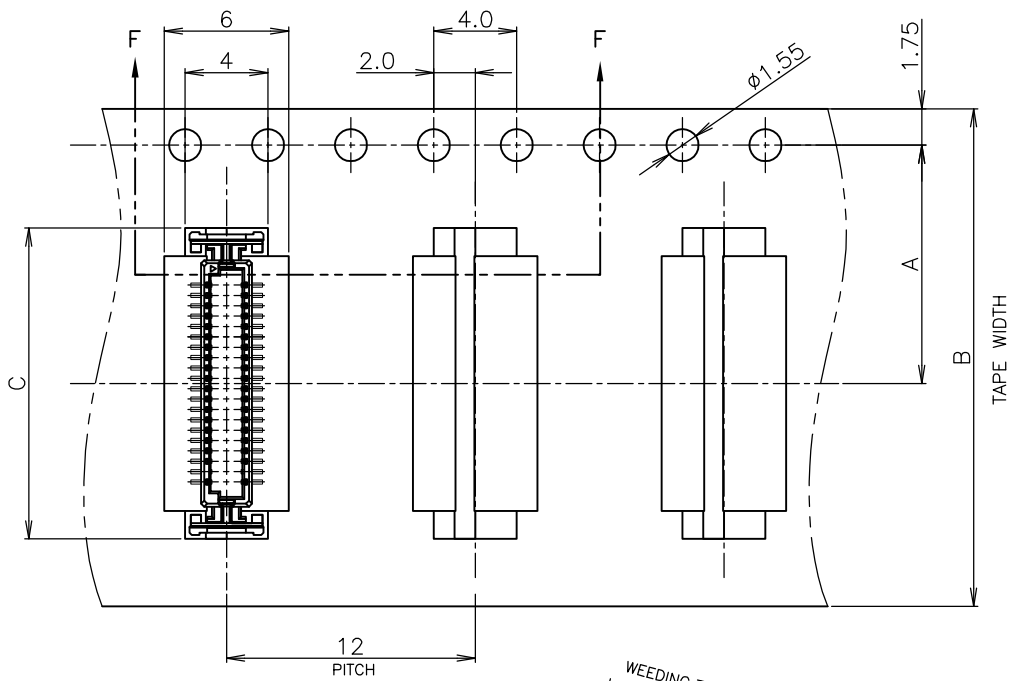
LEAD FREE

20.4	16.4	0.4	9.7	16	7.5	1500	20	2-5353689-0
W ₂	W ₁	E	C	B	A	QTY/REEL	POS	TAPING P/N

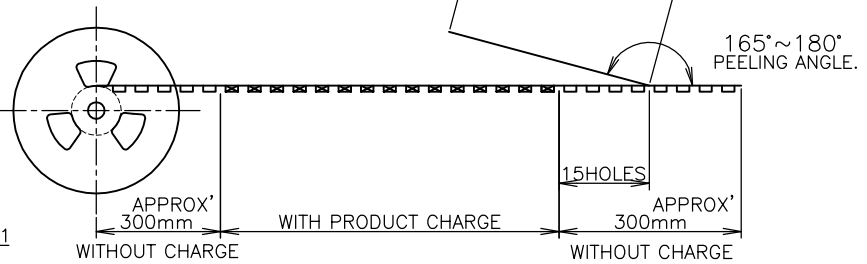
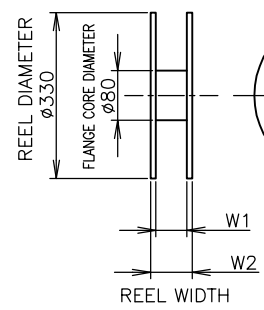
INSTRUCTION SHEET
 411-5781

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN Julyee Zhu 08NOV04	Tyco Electronics AMP K.K. Kawasaki, Japan	
DIMENSIONS: MM		CHK Steven Yao 08NOV04	Tyco Electronics	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD Ikuo Enomoto 08NOV04	NAME	
0 PLC ± 0.2		ON TAPING (EMBOSS)		
1 PLC ± 0.2		108-60048		
2 PLC ± 0.2		0.5mm PITCH FS CONN. TAB ASSEMBLY		
3 PLC ± 0.2		WITH KEY WITHOUT BOSS & POLYIMIDE FILM		
4 PLC ± 0.2		APPLICATION SPEC	SIZE	CAGE CODE
ANGLES ± 3°		WEIGHT	A3	00779
MATERIAL		FINISH	DRAWING NO	
			C=5353689	
		CUSTOMER DRAWING		RESTRICTED TO
		SCALE 4:1		SHEET 1 OF 3
				REV 0

LOC	DIST	REVISIONS					
J		P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1		-	-
				SEE SHEET 1 OF 2			



TOP OF REEL



LEAD FREE

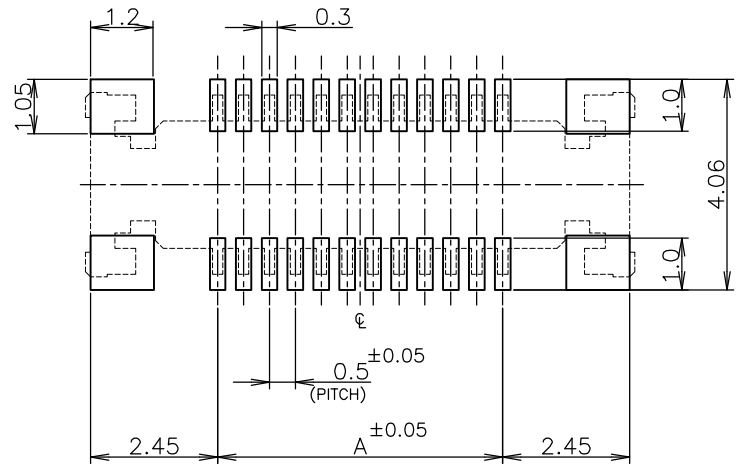
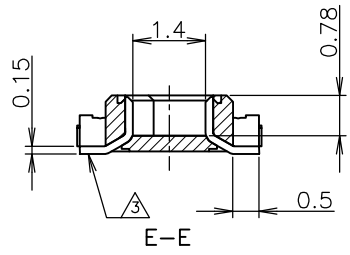
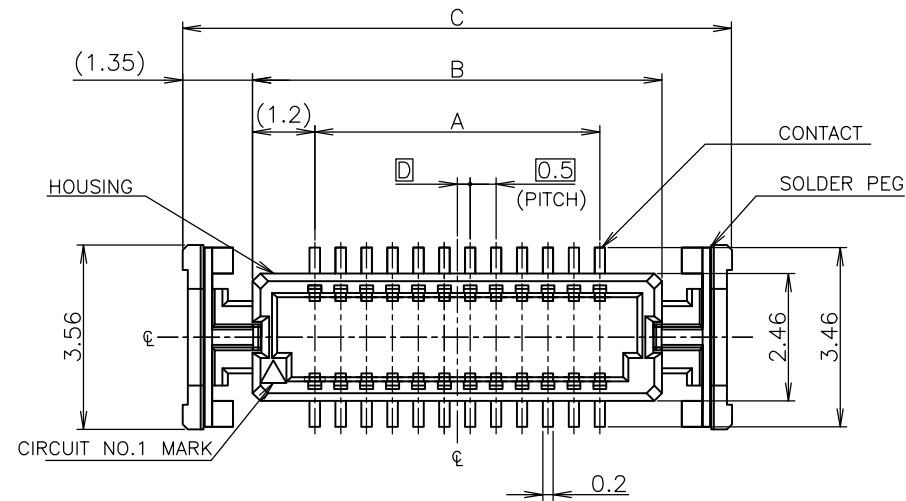
28.4	24.4	0.4	15.0	24	11.5	1500	40	4-5353689-0
28.4	24.4	0.4	12.5	24	11.5	1500	30	3-5353689-0
W ₂	W ₁	E	C	B	A	DIMENSIONS		QTY/REEL POS TAPING P/N

INSTRUCTION SHEET
 411-5781

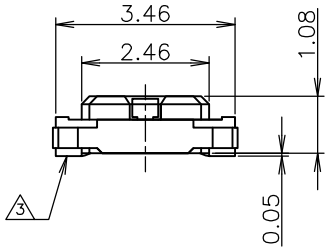
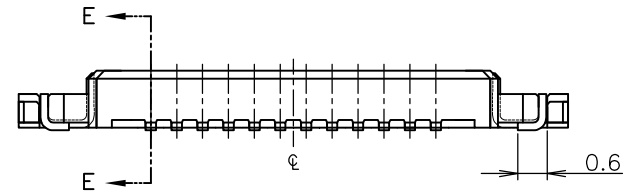
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN Julyee Zhu 08NOV04	tyco Tyco Electronics AMP K.K.	
		CHK Steven Yao 08NOV04	Electronics Kawasaki, Japan	
DIMENSIONS: MM		APVD Ikuo Enomoto 08NOV04	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 0.2 1 PLC ± 0.2 2 PLC ± 0.2 3 PLC ± 0.2 4 PLC ± 0.2 ANGLES ± 3°		PRODUCT SPEC 108-60048	ON TAPING (EMBOSS) 0.5mm PITCH FS CONN. TAB ASSEMBLY WITH KEY WITHOUT BOSS & POLYIMIDE FILM	
MATERIAL		FINISH	SIZE A3	CAGE CODE 00779
			DRAWING NO C-5353689	RESTRICTED TO
		WEIGHT	CUSTOMER DRAWING	
		SCALE 4:1	SHEET 2 OF 3	REV 0

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LOC	DIST	REVISIONS		
J		P	LTR	DESCRIPTION
		-	-	SEE SHEET 1
				SEE SHEET 1 OF 2
				DATE
				DWN
				APVD



(T=0.6 MIN.)
P.C. BOARD LAYOUT (REF.)



LEAD FREE

- 1 MATING COUNTER PART NUMBER : 5353686
- ⚠ MATERIAL
- HOUSING : HIGH HEAT-RESISTED
- CONTACT : COPPER ALLOY(t=0.15), Au-PLT
- SOLDER PEG : COPPER ALLOY (t=0.15), TIN-PLT
- ⚠ MISALIGNMENT BETWEEN TINE & SOLDER PEG : 0.1mm MAX.

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:	
MM		0 PLC	± 0.2
		1 PLC	± 0.2
		2 PLC	± 0.2
		3 PLC	± 0.2
		4 PLC	± 0.2
		ANGLES	± 3°
MATERIAL		FINISH	

INSTRUCTION SHEET 411-5781		WIRE RANGE -		INSULATION DIA -	
DWN Julyee Zhu 08NOV04	CHK K.ASAKAWA 08NOV04	APVD Ikuo Enomoto 08NOV04		NAME Tyco Electronics AMP K.K. Kawasaki, Japan	
PRODUCT SPEC 108-60048		ON TAPING (EMBOSS) 0.5mm PITCH FS CONN. TAB ASSEMBLY WITH KEY WITHOUT BOSS & POLYIMIDE FILM			
APPLICATION SPEC	SIZE A3	CAGE CODE 00779	DRAWING NO C=5353689	RESTRICTED TO -	
WEIGHT		SCALE 10:1		SHEET 3 OF 3	
CUSTOMER DRAWING		REV 0			