

3.2 x 2.7 mm Surface Mount LED LampX



ATTENTION

OBSERVE PRECAUTIONS FOR HANDLING **ELECTROSTATIC** DISCHARGE SENSITIVE **DEVICES**

Part Number: APB3227SURKZGC

Hyper Red Green

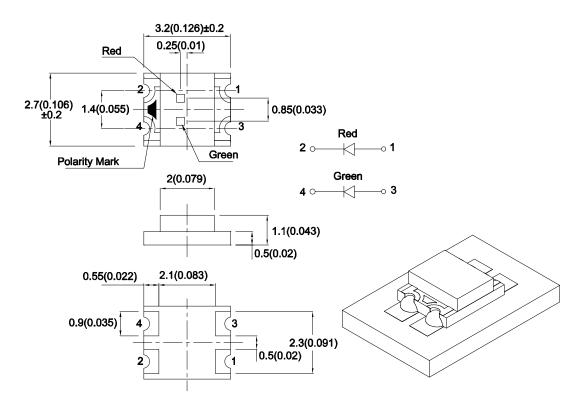
Features

- 3.2 mm x 2.7 mm SMD LED, 1.1 mm thickness
- Bi -color,low power consumption
- Wide viewing angle
- Ideal for backlight and indicator
- Package: 2000 pcs / reel
- Moisture sensitivity level: 3
- RoHS compliant

Descriptions

- The Hyper Red source color devices are made with AlGaInP on GaAs substrate Light Emitting Diode.
- The Green source color devices are made with InGaN on Sapphire Light Emitting Diode.
- Electrostatic discharge and power surge could damage
- It is recommended to use a wrist band or antielectrostatic glove when handling the LEDs.
- All devices, equipments and machineries must be electrically grounded.

Package Dimensions



SPEC NO: DSAM3596

APPROVED: Wynec

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is ±0.1(0.004") unless otherwise noted.
- 3. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.

 4. The device has a single mounting surface. The device must be mounted according to the specifications.

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Selection Guide

Part No.	Emitting Color (Material)	Lens Type	lv (mcd) [2] @ 20mA		Viewing Angle [1]
			Min.	Тур.	201/2
APB3227SURKZGC	Hyper Red (AlGaInP)	Water Clear	120	250	- 140°
			*40	*80	
	Green (InGaN)		200	400	
			*200	*400	

- 1. 01/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.
 2. Luminous intensity / luminous Flux: +/-15%.

 * Luminous intensity value is traceable to CIE127-2007 standards.

Electrical / Optical Characteristics at TA=25°C

Symbol	Parameter	Emitting Color	Тур.	Max.	Units	Test Conditions
λpeak	Peak Wavelength	Hyper Red Green	645 515		nm	Ir=20mA
λD [1]	Dominant Wavelength	Hyper Red Green	630 525		nm	IF=20mA
Δλ1/2	Spectral Line Half-width	Hyper Red Green	28 30		nm	I=20mA
С	Capacitance	Hyper Red Green	35 45		pF	VF=0V;f=1MHz
VF [2]	Forward Voltage	Hyper Red Green	1.95 3.3	2.5 4.1	V	I==20mA
lr	Reverse Current	Hyper Red Green		10 50	uA	VR = 5V

Notes:

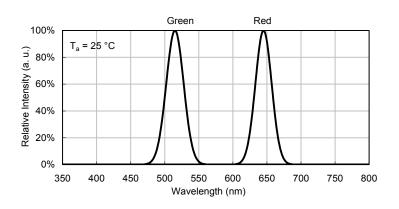
- 1. Wavelength: +/-1nm. 2. Forward Voltage: +/-0.1V.
- 3. Wavelength value is traceable to CIE127-2007 standards.
- 4. Excess driving current and / or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.

Absolute Maximum Ratings at TA=25°C

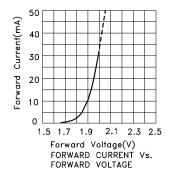
Parameter	Hyper Red	Green	Units		
Power dissipation	75	102.5	mW		
DC Forward Current	30	25	mA		
Peak Forward Current [1]	185	150	mA		
Electrostatic Discharge Threshold (HBM)	3000	450	V		
Reverse Voltage	5		V		
Operating Temperature	-40°C To +85°C				
Storage Temperature	-40°C To +85°C				

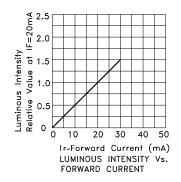
- Notes:
 1. 1/10 Duty Cycle, 0.1ms Pulse Width.
 2. Relative humidity levels maintained between 40% and 60% in production area are recommended to avoid the build-up of static electricity Ref JEDEC/JESD625-A and JEDEC/J-STD-033.

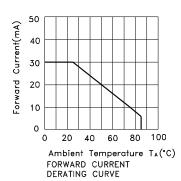
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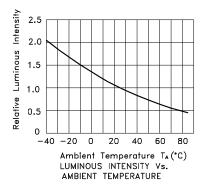


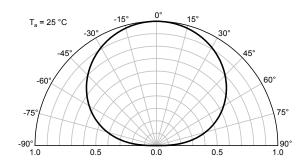
APB3227SURKZGC Hyper Red





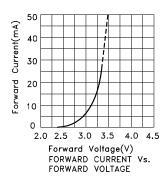


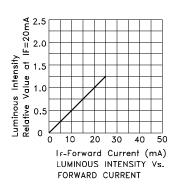


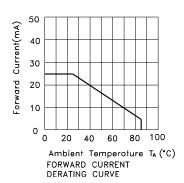


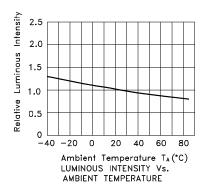
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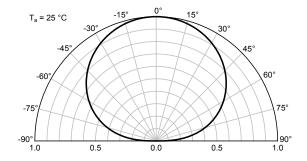
Green











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APB3227SURKZGC Reflow Soldering Profile for Lead-free SMD Process above 255℃ (°C) 260°C max. 30s max. 10s max. 250 3°C/s max. 6°C/s max. 200 150 Temperature pre-heating 100 above 217°C 60~150s 150~200°C 60~120s 50 0 50 100 150 200 250 300 (sec) Notes: 1. Don't cause stress to the LEDs while it is exposed to high temperature. The maximum number of reflow soldering passes is 2 times. Reflow soldering is recommended. Other soldering methods are not recommended as they might cause damage to the product. **Recommended Soldering Pattern Reel Dimension** (Units: mm; Tolerance: ± 0.1) 12[0.472]±0<u>.</u>5 1.5 1<u>8[.7</u>09]±0.2 R6.5[.256]± 9.4 **Tape Dimensions** 9[0.354]±0.2 (Units: mm) TAPE 4±0.1 1.75±0.1 0.2±0.1 4±0.1 Ø1.55±0.1 2±0.1 1.3±0.1 8.15±0.3 3.5±0. 3.45±0.1 ____

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2.9±0.1

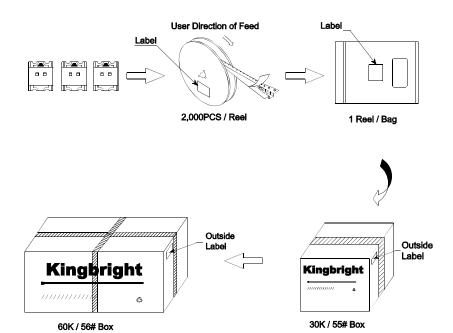
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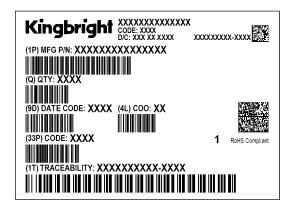
Ø1.0 Typ.

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PACKING & LABEL SPECIFICATIONS

APB3227SURKZGC





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