

# SPECIFICATION CONTROL DRAWING

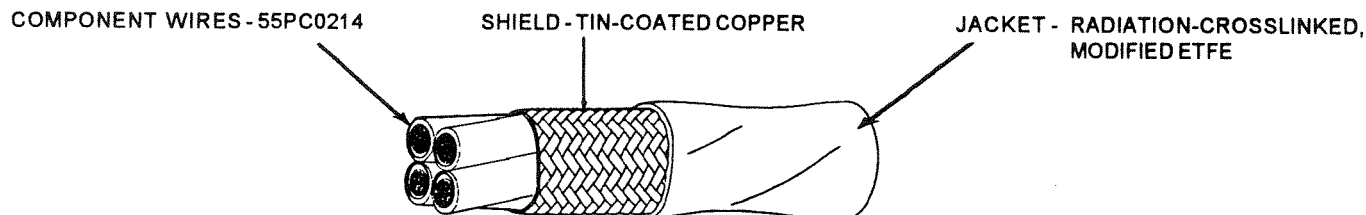
**55PC2244**

TITLE **FOUR CONDUCTOR CABLE, FLAT BRAID SHIELDED, JACKETED, 600 VOLT**

Date **5-29-96**

Revision

This specification sheet forms a part of the latest issue of Raychem Specification 55PC.



### CONSTRUCTION DETAILS

PART NUMBER	CONDUCTOR SIZE (AWG)	SHIELD STRAND THICKNESS (± .0004)	JACKET THICKNESS (in.)		DIAMETER (in.)			WEIGHT (lbs/1000 ft.)	
			LOWER SPEC LIMIT	TARGET WALL	LOWER SPEC LIMIT	TARGET VALUE	UPPER SPEC LIMIT	TARGET VALUE	UPPER SPEC LIMIT
55PC2244-26-*	26	.0015	.0065	.0085	.099	.114	.129	9.94	10.65
55PC2244-24-*	24	.0015	.0070	.0090	.110	.126	.142	12.53	13.26
55PC2244-22-*	22	.0015	.0070	.0090	.124	.142	.160	16.92	17.78
55PC2244-20-*	20	.0015	.0070	.0090	.142	.164	.186	23.85	24.90
55PC2244-18-*	18	.0015	.0075	.0095	.164	.189	.214	33.98	35.28
55PC2244-16-*	16	.0015	.0075	.0095	.182	.209	.236	42.02	43.50

### CABLE RATINGS AND ADDITIONAL REQUIREMENTS

TEMPERATURE RATING: 150°C  
 Maximum continuous conductor temperature  
 VOLTAGE RATING: 600 volts (rms)  
 DIELECTRIC WITHSTAND: 1500 volts (rms), 60 Hz  
 CROSSLINK VERIFICATION: 300 ± 3°C for 1 hour  
 JACKET COLOR: White preferred  
 JACKET ELONGATION AND TENSILE STRENGTH:  
 Elongation, 50% (minimum)  
 Tensile Strength, 5000 lbf/in<sup>2</sup> (minimum)  
 JACKET FLAWS:  
 Spark Test, 1000 volts (rms), 60 Hz, 100% test  
 Impulse Dielectric Test, 6.0 kV (peak), 100 % test

SHIELD COVERAGE: 85% (minimum)  
 VOLTAGE WITHSTAND TEST (POST ENVIRONMENTAL):  
 1000 volts (rms), 60 Hz, 1 minute

PART NUMBER:  
 The "\*" in the part numbers above shall be replaced by a color code designator with a slash separating the component wire colors and a dash separating the component wire colors from the jacket color.  
 Example: AWG 22, red, blue, yellow and green component wires; white jacket:  
 55PC2244-22-2/6/4/5-9

COLOR AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681.