

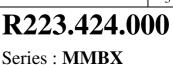
In the effort to improve our products, we reserve the right to make changes judged to be necessary.

RADIALL®

TECHNICAL DATA SHEET						
	SMTJACK REC		R223.42	24.000		
-				Series : MM	BX	
PACKAGING   Standard Unit Other   100 'W' option Contact us			SPECIFICATION			
ELECTRICAL CHARACTERISTICS			<b>ENVIRONMENTAL</b>			
RF leakage- (100Voltage rating330VDielectric withstanding voltage1000V		GHz	Operating temper Hermetic seal Panel leakage		A Atm.cm3/s	
			OTHER CHARACTERISTICS			
MECHANI Center contact retenti Axial force – Matin Axial force – Oppos Torque Recommended torque Mating Panel nut Mating life Weight	g end 10 site end 10 NA e NA NA	N mini N mini N.cm mini N.cm N.cm Cycles mini	Assembly instruct Others : to 6 GHz Interface MMBX of PCB to PCB -45dE Mated pair height 6	only,up to 2.5 GHz 3 up to 2.5 GHz		
<b>Issue :</b> 0736 B In the effort to improve necessary.	our products, we reserve	the right to make cha	anges judged to be	R	ADIALL®	

## TECHNICAL DATA SHEET

## **SMTJACK RECEPTACLE**



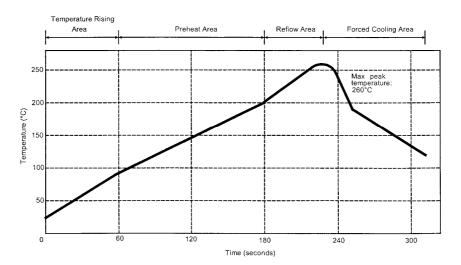
## SOLDER PROCEDURE OF MMBX RECEPTACLE IN INDUSTRIAL ENVIRONMENT

- Deposit solder paste 'SnAg4Cu0.5' on mounting zone by screen printing application. We recommend a low residue flux. We advise a thickness of 150 micromm (5.850 microinch). Verify that the edges of the zone are clean.
- 2. Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type.

A video camera is recommended for positioning of the component.

Adhesive agents must not be used on the receptacle.

- 3. This process of soldering has been tested with convection oven. Below please find, the typical profile to use.
- 4. The cleaning of printed circuit boards is not obliged.
- 5. Verification of solder joints and position of the component by visual inspection.



## **TEMPERATURE PROFILE**

Parameter	Value	Unit
Temperature rising Area	1 - 4	°C/sec
Max Peak Temperature	260	°C
Max dwell time @260°C	10	sec
Min dwell time @235°C	20	sec
Max dwell time @235°C	60	sec
Temperature drop in cooling Area	-1 to - 4	°C/sec
Max dwell time above 100°C	420	sec

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