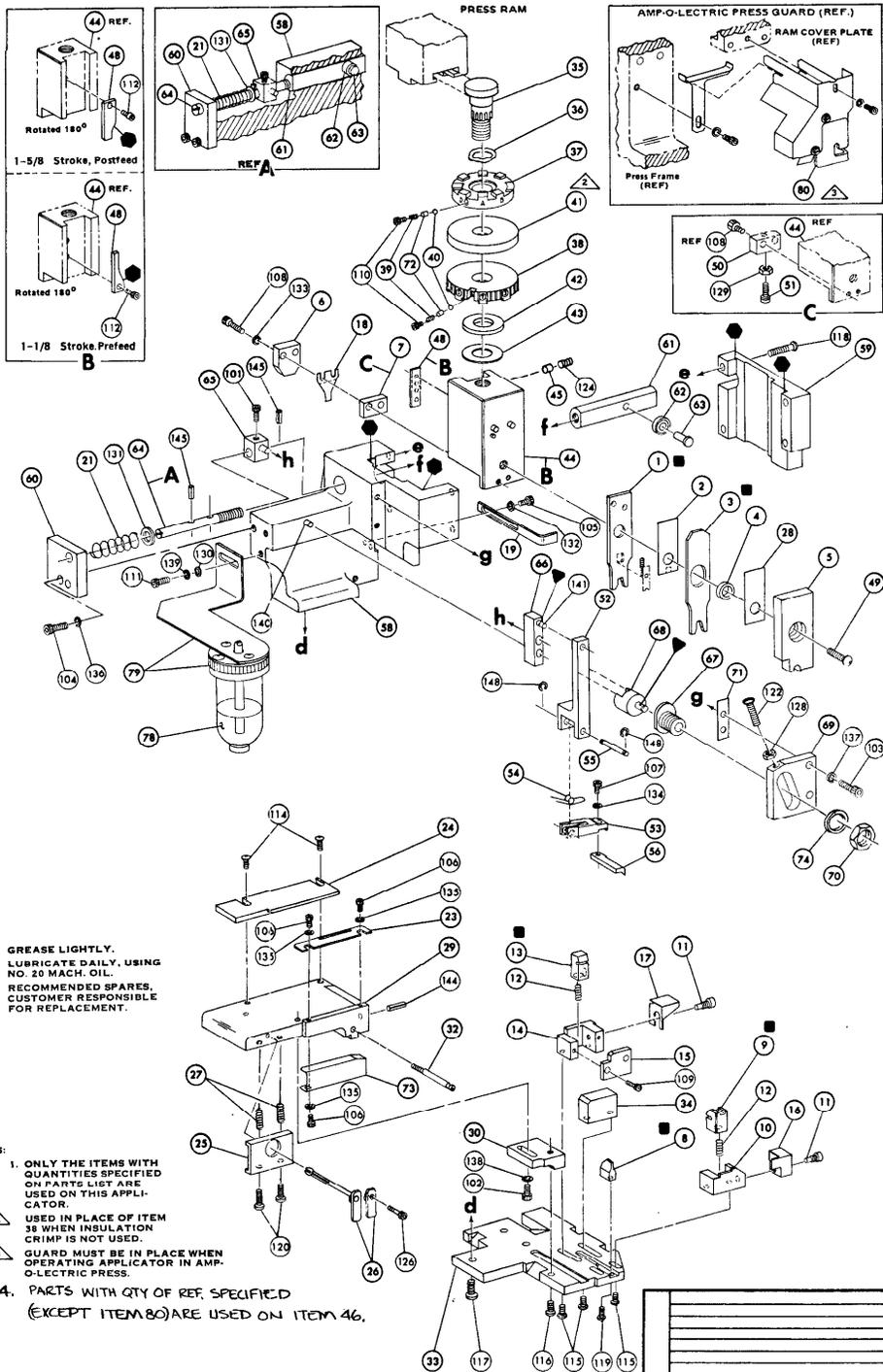


1-8-1997-3



KEY:
 ◻ GREASE LIGHTLY.
 ◻ LUBRICATE DAILY, USING NO. 20 MACH. OIL.
 ◻ RECOMMENDED SPARES, CUSTOMER RESPONSIBLE FOR REPLACEMENT.

NOTES:
 1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 2. USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
 4. PARTS WITH QTY OF REF. SPECIFIED (EXCEPT ITEM 80) ARE USED ON ITEM 46.

162	REF	690517-1	SPACER	71
161		22594-8	NUT, HEX	70
160		24062-1	PLATE, ADJUSTMENT	69
159		240626-1	SHAFT, PIVOT	68
158		240633-1	BUSHING	67
157		455680-1	LEVER, INTERMEDIATE	66
156		240629-1	BLOCK, PIVOT	65
155		240632-2	SCREW, ADJUSTMENT, FEED ROD	64
154		240659-3	PIN, CAM ROLLER	63
153		240658-1	ROLLER, CAM	62
152		454398-2	ROD, FEED	61
151		454178-1	GUIDE, FEED ROD	60
149		454220-1	CAP, HOUSING	59
148		454485-1	HOUSING	58
REF		21045-3	RING, RETNG "C" (.187 DIA) FEED FINGER PIN	57
147		690542-2	PAWL, FEED	56
146	REF	240624-1	PIN, FEED FINGER	55
145	REF	691499-1	SPRING, FEED FINGER	54
144	REF	690541-1	FINGER, FEED	53
143	REF	455679-1	LEVER, TERMINAL FEED ARM	52
142		811242-2	BUMPER, HOLDDOWN	51
141	REF	690753-1	SPACER, TONKER	50
140		121002-9	BOLT, CRIMPER	49
139		690501-4	CAM POSTFEED 5/8STROKE	48
138		21030-1	PIN, DOWEL (.187 DIA x .50) LEVER	47
137		21030-6	PIN, DOWEL (.187 DIA x 1.25) HOUSING	46
136		21024-5	WASHER, LOCK (NO. 10) LUB ASSY	45
135		21024-5	WASHER, LOCK (NO. 10) STRIP GUIDE ADJ BLK	44
134	REF	21024-5	WASHER, LOCK (NO. 10) ADJ PLATE	43
133		21057-2	WASHER, LOCK (NO. 4) FRONT STRIP GUIDE	42
132		21024-4	WASHER, LOCK (NO. 8) FEED FINGER	41
131		21024-4	WASHER, LOCK (NO. 8) DEPRESSOR	40
130		21024-4	WASHER, LOCK (NO. 8) STRIPPER	39
129		21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	38
128		21899-2	WASHER, FLAT (NO. 10) LUB ASSY	37
127		21068-5	NUT, HEX MACH (6-32) HOLDDOWN	36
126		21068-5	NUT, HEX MACH (6-32) FEED ADJ	35
125		22480-5	WASHER, SPRING	34
124		690212-1	POST, RAM	33
123	REF	455675-1	SUPPORT, TERMINAL	32
122		690432-3	PLATE, BASE	31
121	REF	455689-1	SCREW, ADJUSTMENT	30
120		21009-2	SCREW, SHLDR (.187 DIA x .250 LG) DRAG LEVER	29
119		21009-2	SCREW, SKT SET (1/4-20 x .25) (NYLOK) RAM	28
118		21064-2	SCREW, RD HD MACH (6-32 x 1.50) FEED ADJ	27
117		21002-9	SCREW, BTN HD SKT CAP (10-32 x .75) DRAG	26
116		22733-8	SCREW, BTN HD SKT CAP (8-32 x .38) ANVIL	25
115		21002-9	SCREW, BTN HD SKT CAP (10-32 x .75) CAP	24
114	REF	24073-9	SCREW, BTN HD SKT CAP (NYLOK) 1/4-20 x .75 HSG	23
113	REF	21002-7	SCREW, BTN HD SKT CAP (10-32 x .50) S.G. ADJ BLK	22
112		21002-2	SCREW, BTN HD SKT CAP (8-32 x .50) SHEAR	21
111		21002-2	SCREW, BTN HD SKT CAP (8-32 x .50) R. S. G.	20
110		21003-0	SCREW, FLAT HD SKT CAP (6-32 x .50) CAM	19
109		21004-4	SCREW, SKT HD CAP (10-32 x .38) LUB ASSY	18
108		23030-1	SCREW, SKT HD CAP (6-32 x .25) (NYLOK) C.P. DISC	17
107		21000-3	SCREW, SKT HD CAP (6-32 x .31) R. SHEAR PLATE	16
106		22608-0	SCREW, SKT HD CAP (8-32 x .62) DEPRESSOR	15
105		21000-3	SCREW, SKT HD CAP (4-40 x .25) F. STRIP GUIDE	14
104		21000-7	SCREW, SKT HD CAP (8-32 x .50) STRIPPER	13
103	REF	21000-6	SCREW, SKT HD CAP (10-32 x .62) FEED ADJ BLK	12
102		21000-4	SCREW, SKT HD CAP (10-32 x .38) S.G. ADJ BLK	11
101	REF	21000-4	SCREW, SKT HD CAP (10-32 x .38) PIVOT BLOCK	10
100	REF	455149-1	GUARD ASSY (WINDOW)	9
99		1465184-0	LUBRICATOR ASSY	8
98		240641-5	ANVIL	7
97		240641-5	SPACER, DEPRESSOR REAR	6
96		240641-5	DEPRESSOR, SHEAR REAR	5
95		240641-5	DEPRESSOR, SHEAR FRONT	4
94		240641-5	SPACER, TUBULAR, INS CRIMPER	3
93		240641-5	CRIMPER, INSULATION	2
92		240641-5	SPACER, CRIMPER	1
91		240641-5	CRIMPER, WIRE	0

CRIMPING DATA				THIS APPLICATOR WILL APPLY		
PAC LETTER	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH			
A	.068	# 14		SOC	PIN	
B	.059	# 16		66578	66577	
C	.052	# 18		66651	66650	
D	NOT USED					
CRIMP SIZE	TYPE	FEED	USED ON			
WIRE	.030	F	.500	MACH NO.		
INSULATION RANGE	WIRE RANGE	APPLICATOR INSTRUCTION #3040				
105-135	18-14					
REMARKS AMPOMATOR						

APPLICATION SPECIFICATION: 114-10007

I.D. PLATE (REF): 461264-1

LOC	C	No.	687997-3
TE Connectivity			
APPLICATOR MINIATURE QUICK CHANGE SIDE-FEED (TYPE II .062 DIA. PIN & SOC.)			

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