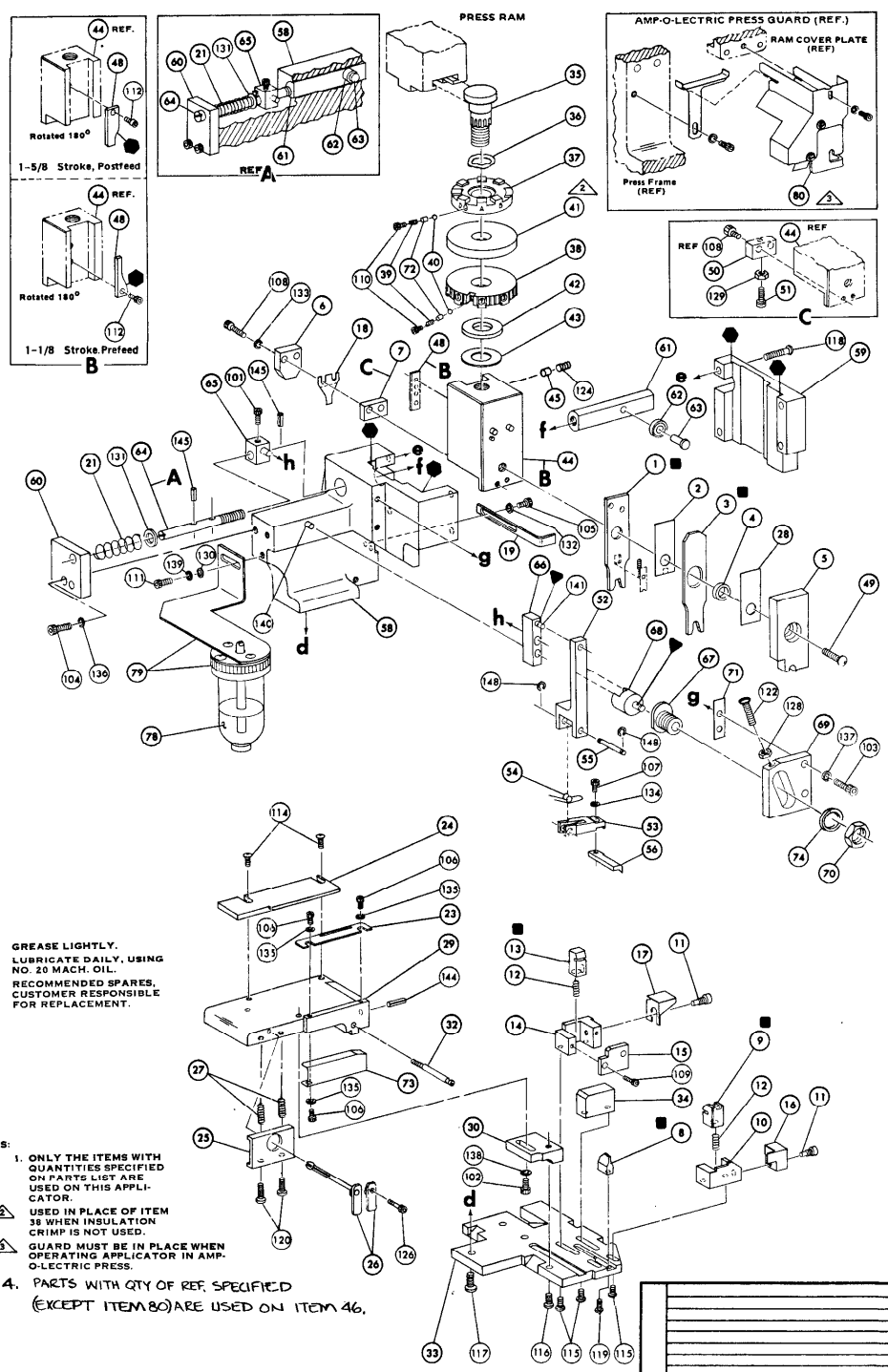


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KEY:
 ■ GREASE LIGHTLY.
 LUBRICATE DAILY, USING
 NO. 20 MACH. OIL.
 ■ RECOMMENDED SPARES,
 CUSTOMER RESPONSIBLE
 FOR REPLACEMENT.

NOTES:
 1. ONLY THE ITEMS WITH
 QUANTITIES SPECIFIED
 ON PARTS LIST ARE
 USED ON THIS APPLI-
 CATOR.
 ⚠ USED IN PLACE OF ITEM
 38 WHEN INSULATION
 CRIMP IS NOT USED.
 ⚠ GUARD MUST BE IN PLACE WHEN
 OPERATING APPLICATOR IN AMP-
 O-LECTRIC PRESS.
 4. PARTS WITH QTY OF REF. SPECIFIED
 (EXCEPT ITEM 80) ARE USED ON ITEM 46.

162	REF	690517-1	SPACER	71
161		22594-8	NUT, HEX	70
160		24062-1	PLATE, ADJUSTMENT	69
159		240626-1	SHAFT, PIVOT	68
158		240633-1	BUSHING	67
157		455680-1	LEVER, INTERMEDIATE	66
156		240629-1	BLOCK, PIVOT	65
155		240632-2	SCREW, ADJUSTMENT, FEED ROD	64
154		240659-3	PIN, CAM ROLLER	63
153		240658-1	ROLLER, CAM	62
152		454398-2	ROD, FEED	61
151		454178-1	GUIDE, FEED ROD	60
149		454220-1	CAP, HOUSING	59
148	REF	454485-1	HOUSING	58
147	REF	21045-3	RING, RETNG "C" (.187 DIA) FEED FINGER PIN	57
146		690542-2	PAWL, FEED	56
145	REF	240624-1	PIN, FEED FINGER	55
144	REF	691499-1	SPRING, FEED FINGER	54
143	REF	690541-1	FINGER, FEED	53
142		455679-1	LEVER, TERMINAL FEED ARM	52
141		811242-2	BUMPER, HOLDDOWN	51
140	REF	690753-1	SPACER, TONKER	50
139		121002-9	BOLT, CRIMPER	49
138		690501-4	CAM POSTFEED 5/8STROKE	48
137		459456-1	APPL, BASIC SUB ASSY	47
136		690191-1	PLUG, NYLON	46
135		455673-1	RAM	45
134		690125-1	WASHER, LAMINATED	44
133		690124-1	WASHER, RAM	43
132		23241-6	DISC, SPACER	42
131	Z	23241-6	BALL, STEEL	41
130	Z	690170-1	SPRING, COMPRESSION	40
129		690147-1	DISC, INSULATION	39
128		690692-3	DISC, WIRE	38
127		22480-5	WASHER, SPRING	37
126		690212-1	POST, RAM	35
125		690786-6	SUPPORT, TERMINAL	34
124	REF	455675-1	PLATE, BASE	33
123		690432-3	SCREW, ADJUSTMENT	32
122		21064-2	SCREW, RD HD MACH (6-32 x 1.50) FEED ADJ	31
121	REF	455689-1	BLOCK, STRIP GUIDE ADJ	30
120		455611-1	PLATE, STRIP GUIDE	29
119		1-455688-0	SPACER, F. SHEAR DEPRESSOR	28
118		1-27284-0	SPRING, DRAG	27
117		690546-1	LEVER, DRAG RELEASE	26
116		240192-1	DRAG, STOCK	25
115		690504-1	GUIDE, STRIP REAR	24
114		690438-1	GUIDE, STRIP FRONT	23
113		42284-9	SPRING, FEED RETURN	22
112	REF	690472-1	STRIPPER	21
111		690472-1	HOLDER, TERMINAL	20
110		690472-1	GUARD, CHIP REAR	19
109		690472-1	GUARD, CHIP FRONT	18
108		690472-1	PLATE, SHEAR REAR	17
107		690472-1	HOLDER, SHEAR REAR	16
106		690472-1	SHEAR, FLOAT REAR	15
105		690472-1	SPACER, DEPRESSOR REAR	14
104		690472-1	DEPRESSOR, SHEAR REAR	13
103		690472-1	DEPRESSOR, SHEAR FRONT	12
102		690472-1	SPACER, TUBULAR, INS CRIMPER	11
101		690472-1	CRIMPER, INSULATION	10
100		690472-1	CRIMPER, CRIMPER	9
99		690472-1	CRIMPER, WIRE	8
98		690472-1	CRIMPER, WIRE	7
97		690472-1	CRIMPER, WIRE	6
96		690472-1	CRIMPER, WIRE	5
95		690472-1	CRIMPER, WIRE	4
94		690472-1	CRIMPER, WIRE	3
93		690472-1	CRIMPER, WIRE	2
92		690472-1	CRIMPER, WIRE	1

REG.	PART NO.	DESCRIPTION	NO.	REG.	PART NO.	DESCRIPTION	NO.
REF	458109-1	WASHER, FLAT, SPECIAL	76				
1	454811-3	PLATE, STRIP GUIDE COVER	75				
2	690603-1	SPRING, ASSIST	74				
			73				
			72				

CRIMPING DATA				THIS APPLICATOR WILL APPLY	
PAC LETTER	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH		
A	.068	# 14		SOC	PIN
B	.059	# 16		66578	66577
C	.052	# 18		66651	66650
D	NOT USED				

CRIMP	SIZE	TYPE	FEED	USED ON
WIRE	.030	F	.500	MACH NO.
INSULATION	140	O		

INSULATION RANGE	WIRE RANGE	APPLICATOR INSTRUCTION
105-135	18-14	#3040

REMARKS: AMPOMATOR

APPLICATION SPECIFICATION: 114-10007

F1	ECR15-010/64	DATE	11-29-79
F	0150-6987-96	DATE	11-22-79
E	ECR15-010/64	DATE	11-22-79
D3	REV PER ECR	DATE	11-22-79
D2	REV PER ECR	DATE	11-22-79
D1	ADD TUBULAR INS CRIMPER	DATE	11-22-79
C	REV PER ECR	DATE	11-22-79
B	REV PER ECR	DATE	11-22-79
A	REV PER ECR	DATE	11-22-79
01	ADD ITEM 66551 PER ECR	DATE	11-22-79

I.D. PLATE (REF): 461264-1

LOC	C	NO.	687997-3
TE Connectivity			

APPLICATOR MINIATURE QUICK CHANGE SIDE-FEED (TYPE II .062 DIA. PIN & SOC.)

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DIMENSIONS IN INCHES DO NOT SCALE PRINT
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114-10007-3