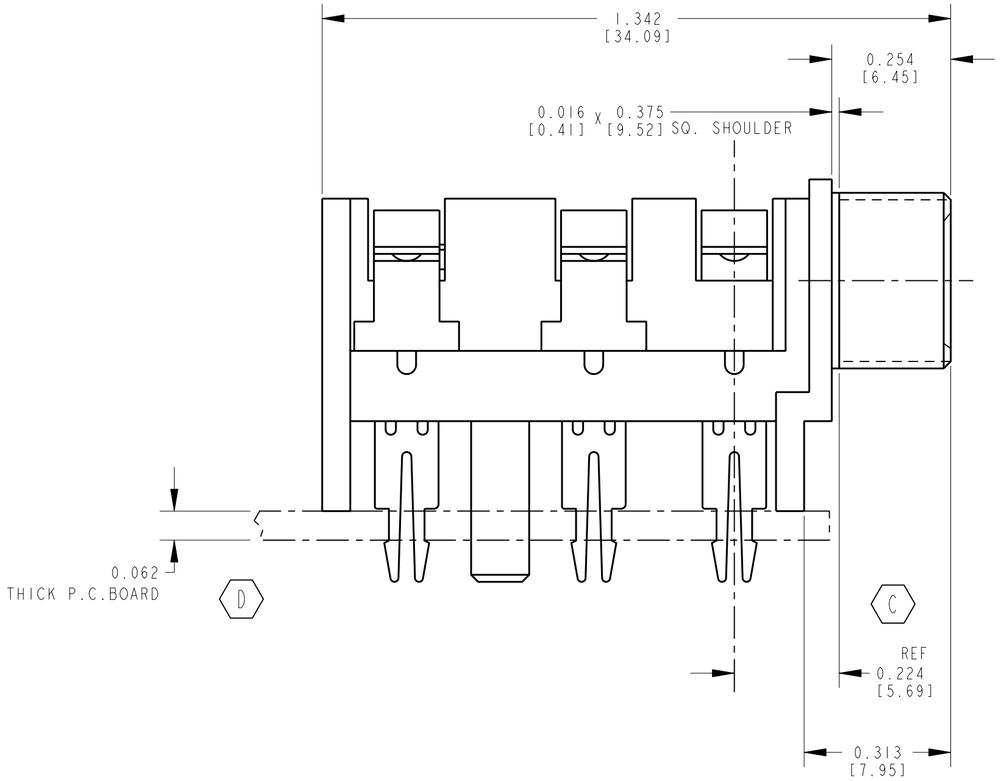
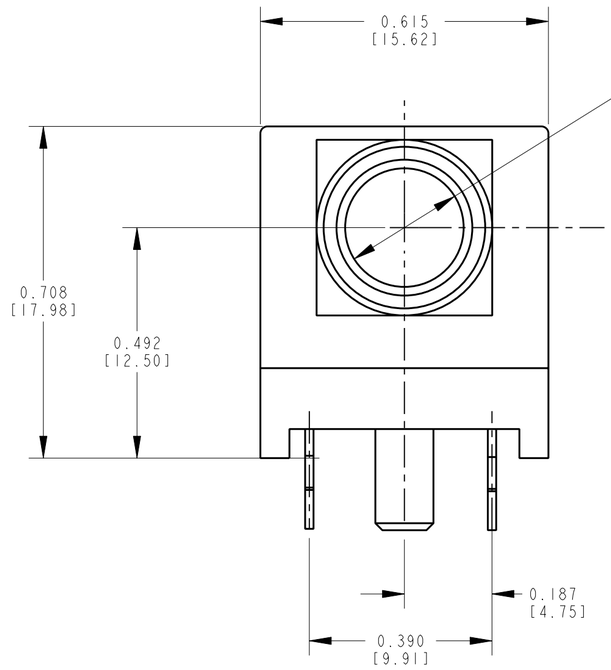
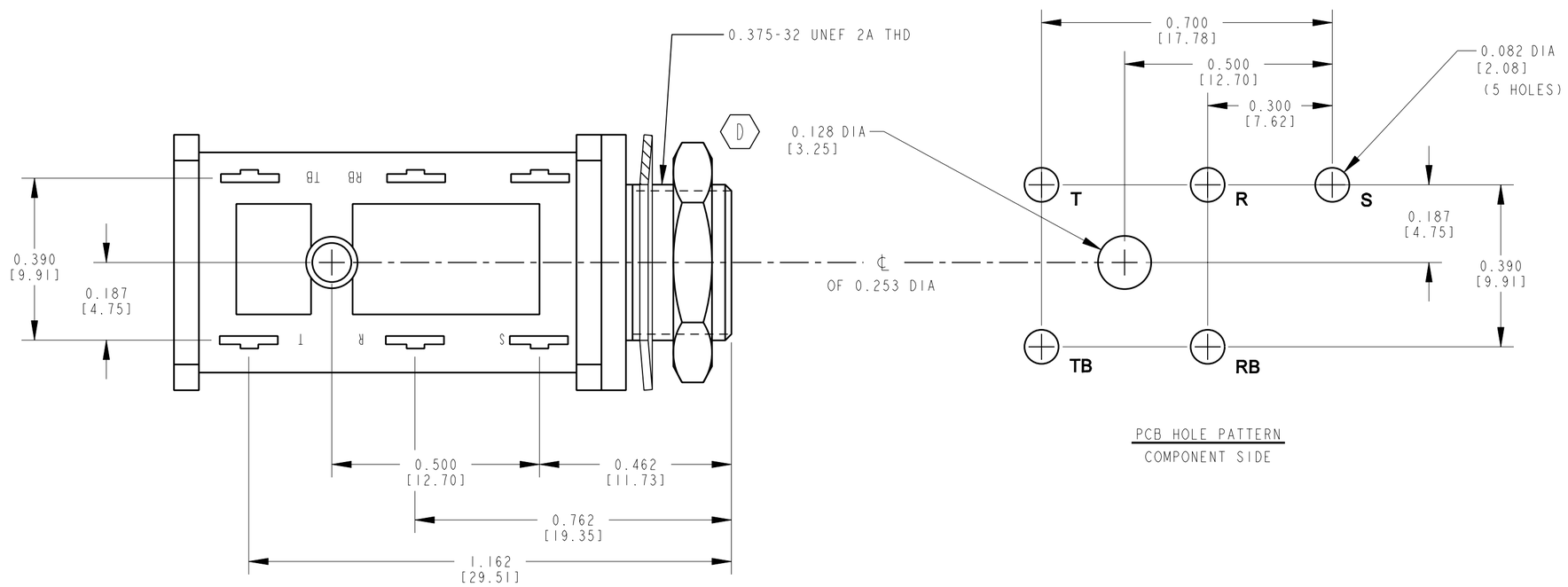




D

MATERIAL SPECIFICATIONS

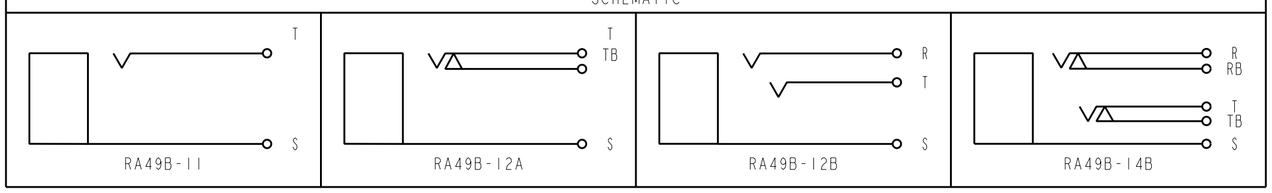
HOUSING: BLACK THERMOPLASTIC
POLYESTER. 94V0
CONTACT SPRINGS: TIN PLATED
SPRING TEMP. NICKEL SILVER.
HARDWARE: NICKEL PLATED BRASS.



PCB HOLE PATTERN
COMPONENT SIDE

D

SCHEMATIC



ISSUE	CHANGE NO.	DATE	BY	APP'D
E	ECO #19704	3-24-95	RC	GHJ
D	ECO#15763	2-16-90	LR	VL
C	ECO 15105	10-11-89	TW	VL
B	RELEASED TO PROD	4-21-89	RLD	AS
0A	PRELIM CUST DWG	3-11-88	RLD	

REVISIONS

☆ STAR SYMBOL DENOTES CRITICAL DIMENSION, SEE S/C ENGINEERING STANDARD ES-0001

UNLESS OTHERWISE SPECIFIED

1. ALL DIMENSIONS IN INCHES
2. DECIMAL DIMENSIONS ±.005
3. FRACTIONAL DIMENSIONS ±1/64
4. ANGLES ±1/2°
5. ALL DIA'S CONCENTRIC WITHIN .005 T.I.R.
6. REMOVE ALL BURRS
7. MAKE NO DIMENSIONAL ALLOWANCES FOR APPLIED FINISHES, I.E., PLATING, PAINTING, ETC.
8. HOLES ON THE SAME CENTERLINE MUST BE ALIGNED WITHIN ±.002

DO NOT SCALE DRAWING

THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSE ONLY.

SIZE	WIDTH	MULT	LBS./M	TEMPER

FINISH
SPEC. NO.

MATERIAL
SPEC. NO.

FIRST USED ON

SCALE
1 = 0.25

DATE DRAWN	BY	CHK'D	APP'D
3-11-88	RLD	VL 5-1-89	AS 5-2-89

Switchcraft®

NAME
JACK ASSY (INSULATED BUSHING)
D

PART NO.
RA49B-SER

ISSUE
E

CUSTOMER DRAWING

CAD/CAM DWG. NO.
s.ra49b_cd

SHEET 1 OF 1

C ROUTING