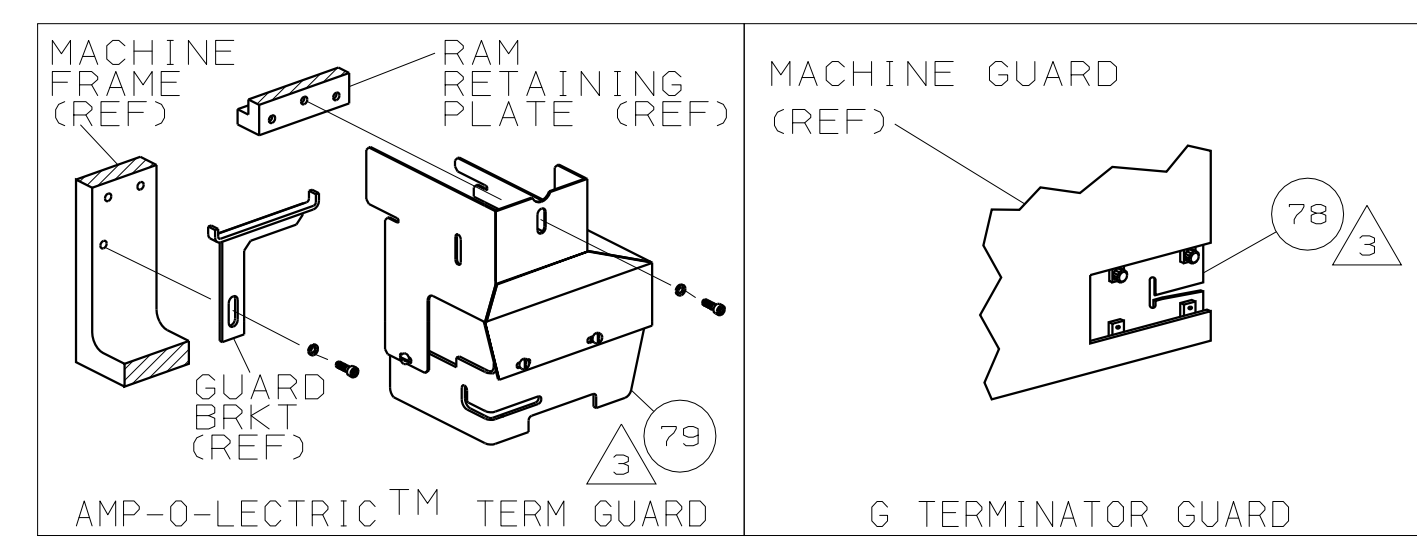
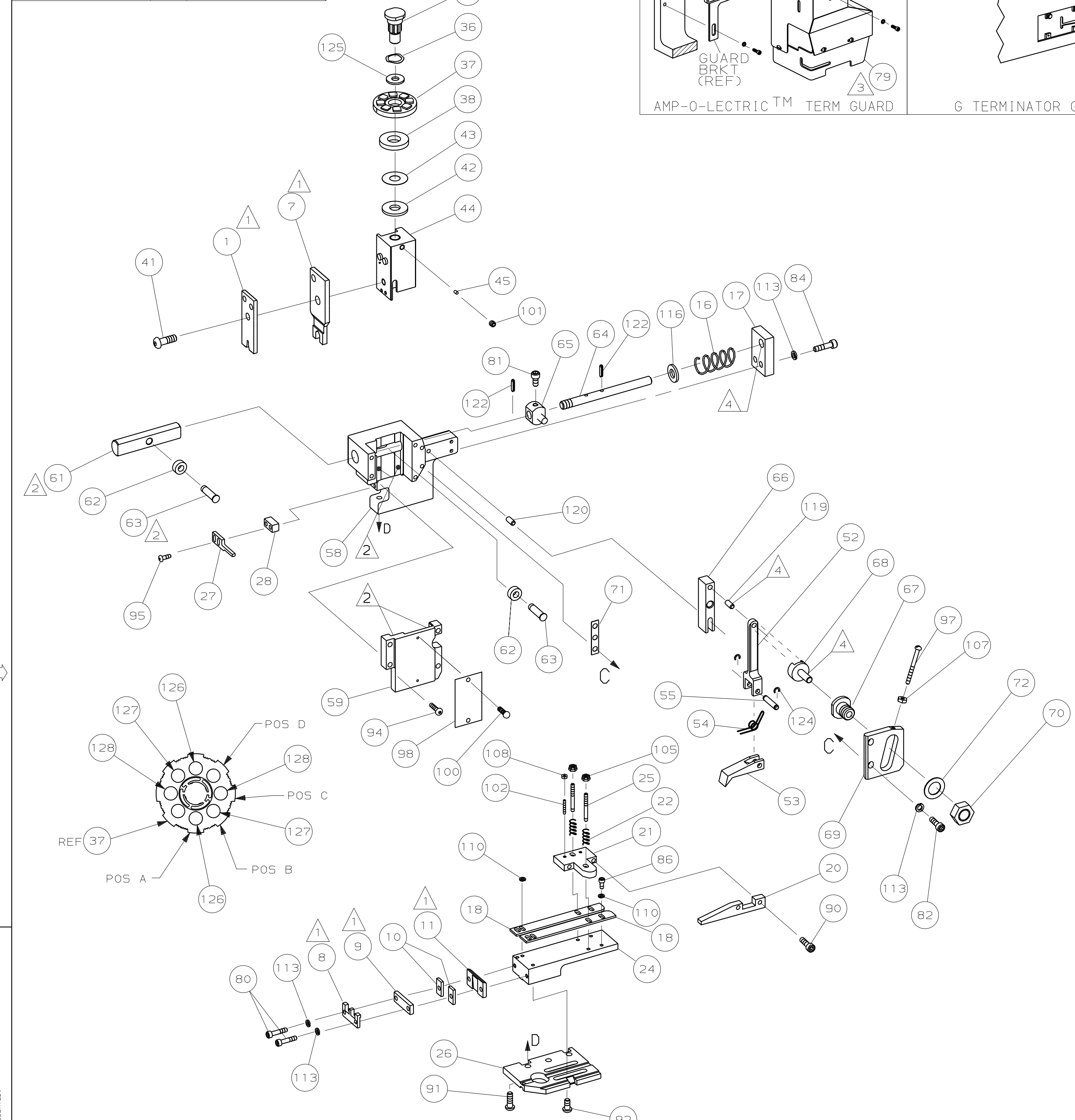


PART NUMBER	REV	FIRST USED
680087-1	C	854400-1
680087-2	C	565435-5
680087-3	C	354500-1

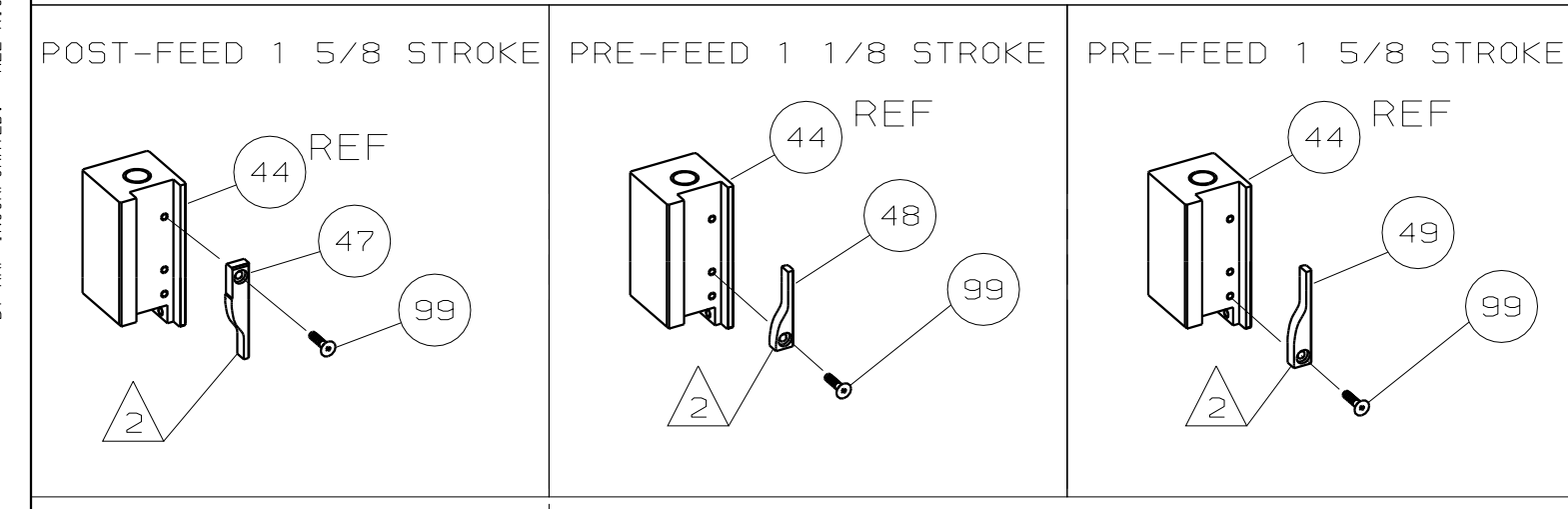


TERMINAL NAME:		CRIMPING DATA			
AUTOM. WIRE-PIN		PAD LTR	CRIMP HEIGHT	WIRE SIZE	
	926823	A	.061 ± .002	1mm ²	
		B	.057 ± .002	0.75mm ²	
		C	.053 ± .002	0.5mm ²	
		D	NOT	USED	
CRIMP	SIZE	TYPE	RANGE		
WIRE	.080	F	0.5-1mm ²		
INSUL	-	-	-		
FEED	APPL INST	SET UP GAGE	LAYOUT		
.338	408-8039	458638-1	L1570		
TERM APPL SPEC	NONE	WIRE STRIP LENGTH	.275-.305		

LEADMAKER		MECH POST FEED					
BENCH MODEL K		MECH PRE FEED					
BENCH MODEL G		MECH PRE FEED					
1	1	1	-	A	22594-8	NUT, HEX	70
1	1	1	-	B	240628-1	PLATE, ADJ	69
1	1	1	-	B	240626-1	SHAFT, PIVOT	68
1	1	1	-	B	240633-1	BUSHING	67
1	1	1	-	A	455680-1	LEVER, INTERMEDIATE	66
1	1	1	-	B	240629-1	BLOCK, PIVOT	65
1	1	1	-	A	240632-2	SCR, ADJ	64
1	1	1	-	B	240659-3	PIN, CAM ROLLER	63
1	1	1	-	B	240658-1	CAM, ROLLER	62
1	1	1	-	B	454398-1	ROD, FEED	61
1	1	1	-	C	454220-1	CAP, RAM	59
1	1	1	-	D	453736-1	HOUSING	58
1	1	1	-	B	240624-1	PIN, FEED FINGER	55
1	1	1	-	B	691499-1	SPRING, FEED FINGER	54
1	1	1	-	B	240635-1	FINGER, FEED	53
1	1	1	-	B	240634-1	LEVER, TERMINAL	52
1	1	1	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49
1	1	1	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48
1	1	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47
1	1	1	-	A	690191-1	PLUG, NYLON	45
1	1	1	-	C	455674-9	RAM	44
1	1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	1	-	A	690124-1	WASHER, RAM	42
1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16-24x1.00)	41
1	1	1	-	A	690223-2	SPACER, INSULATION DISC	38
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	1	-	A	22480-5	WASHER, SPRING	36
1	1	1	-	B	690212-1	POST, RAM	35
1	1	1	-	A	690451-5	SPACER, STRIPPER	28
1	1	1	-	A	690455-1	STRIPPER	27
1	1	1	-	C	459717-1	PLATE, BASE	26
2	2	2	-	A	22354-8	DRAG, STUD	25
1	1	1	-	B	455678-1	PLATE, STRIP GUIDE	24
2	2	2	-	A	4-22281-1	SPRING, DRAG	22
1	1	1	-	A	464451-1	ARM, DRAG, STOCK	21
1	1	1	-	A	464452-2	DRAG, STOCK	20
2	2	2	-	C	454204-2	GUIDE, STRIP (FRONT)	18
1	1	1	-	A	454178-1	GUIDE, FEED ROD	17
1	1	1	-	A	4-22284-9	SPRING, FEED RETURN	16
1	1	1	-	B	240644-1	PLATE, REAR SHEAR	11
2	2	2	-	C	240645-3	SPACER, SHEAR PLATE	10
1	1	1	-	B	690619-4	PLATE, RETAINING	9
1	1	1	-	D	690618-8	ANVIL	8
1	1	1	-	B	459722-3	BLADE, SLUG	7
1	1	1	-	C	3-459736-4	CRIMPER, WIRE	1



2	2	2	-	C	5-354779-0	PIN, WIRE DISC (.3240)C	129
2	2	2	-	C	4-354779-2	PIN, WIRE DISC (.3200)B	127
2	2	2	-	C	3-354779-4	PIN, WIRE DISC (.3160)A	126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
2	2	2	-	A	21045-3	RING, RET "C" (Ø.187)FD PIN	124
2	2	2	-	A	5-21028-1	PIN, STD SPRING (Ø.12)FD ADJ ROD	122
1	1	1	-	A	1-21030-7	PIN, DOWEL (Ø.187x1.50)HSG	120
1	1	1	-	A	1-21030-1	PIN, DOWEL (Ø.187x.50)LEVER	119
2	2	2	-	A	5-21028-1	PIN, STD SPRING (Ø.12)FD ADJ ROD	122
1	1	1	-	A	1-21030-7	PIN, DOWEL (Ø.187x1.50)HSG	120
1	1	1	-	A	1-21030-1	PIN, DOWEL (Ø.187x.50)LEVER	119
1	1	1	-	A	21899-4	WASHER, FLAT (Ø5/16) SCR ADJ	116
6	6	6	-	A	21024-5	WASHER, LOCK (NO.10) SHEAR PL	113
4	4	4	-	A	21024-4	WASHER, LOCK (NO.8) SHEAR BL	110
2	2	2	-	A	21018-4	NUT, HEX (4-40) DRAG	108
1	1	1	-	A	21018-5	NUT, HEX (6-32)FD ADJ PL	107
2	2	2	-	A	21022-2	NUT, HEX SL (8-32)DRAG STUD	105
2	2	2	-	A	4-21078-8	SKT SKT SET (4-40x.75)DRAG	102
1	1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25)RAM	101
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	100
1	1	1	-	A	1-21002-7	SCR, BHC (6-32x.38) CAM	99
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	98
1	1	1	-	A	6-23715-5	SCR, PAN HD (6-32x1.50)FEED ADJ	97
2	2	2	-	A	8-21002-9	SCR, BHC (8-32x1.00)STRIPPER	95
4	4	4	-	A	2-21002-9	SCR, BHC (10-32x.75)HSG CAP	94
4	4	4	-	A	3-21002-3	SCR, BHC (1/4-20x.50)ST GD PL	92
3	3	3	-	A	2-22733-8	SCR, BHC (1/4-20x.62)BASE PL	91
2	2	2	-	A	1-21000-3	SCR, SHC (4-40x.25) DRAG	90
4	4	4	-	A	2-21000-5	SCR, SHC (8-32x.25)STRIP GUIDE	86
2	2	2	-	A	3-21000-7	SCR, SKT CAP (10-32x.75)FD GDE	84
2	2	2	-	A	3-21000-6	SCR, SKT CAP (10-32x.62)FD ADJ P	82
1	1	1	-	A	3-21000-4	SCR, SKT CAP (10-32x.38)PIVOT BL	81
2	2	2	-	A	3-21000-9	SCR, SKT CAP (10-32x1.00)SH PL	80
-	REF	-	-	A	455745-1	GUARD, WINDOW	79
REF	-	-	-	A	679532-1	INSERT, GUARD	78
1	1	1	-	A	458109-1	WASHER, FLAT (SPECIAL)	72
1	1	1	-	A	690517-1	SPACER	71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NG
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)							
QTY REOD PER ASSY				PARTS LIST			



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.

LOC	LEADMAKER	K TERMINATOR BENCH MACHINE	G TERMINATOR
A			
DIST			
66			

DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:		MATERIAL		HT TR		FIN	
2	PLC DEC ±	DR	5/3/94	APP	5/5/94		
3	PLC DEC ±	JC	BAKER	A.	BEDDICK		
4	PLC DEC ±	CHK	5/5/94	REL	5/10/94		
		C.	ERISMAN	B.	MORGAN		
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		NAME		END FEED HDM APPLICATOR		MACHINE REF MINI APPL	
SCALE		DWG NO		680087		SHEET 1 OF 1 REV C	

THIS DRAWING IS A CONTROLLED DOCUMENT.

THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION BY AMP INCORPORATED. ALL RIGHTS RESERVED. COPYRIGHT 19

680087