



HAMMOND
MANUFACTURING™

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Hinge Kit

1427HK

Tools Required:

- Drill with 4.25mm or .167" drill bit
- Philips #2 screw driver.

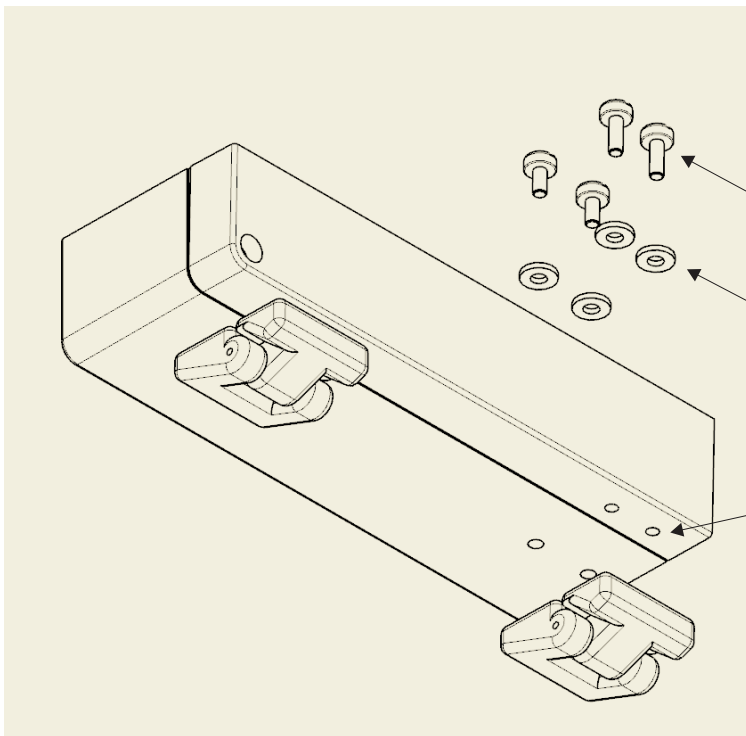
Method

Attach the two drill templates on the sides of the enclosure with adhesive tape.

Note: Lid screws must be tight to ensure proper fit.

- Drill Holes for Screws
- Remove Lid screws, and attach Hinges.

Note: With Hinges installed, all 4 lid screws are required.



Stainless Steel M4 Screws.
3 sizes supplied for various wall thicknesses.
10mm, 12mm, and 14mm

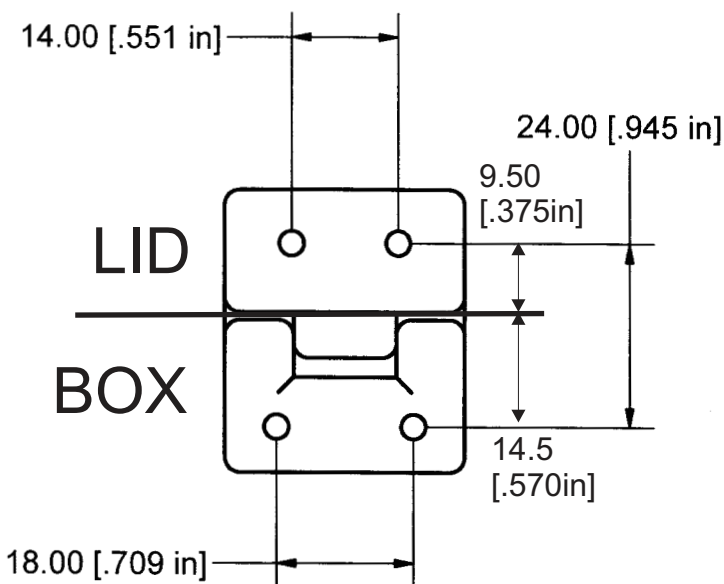
Buna-N O-rings to retain water resistant feature

4 holes per Hinge must be drilled in Enclosure
Drill Holes 4.25mm or .167 in Diameter



Drilling Fiberglass creates dust which can be a respiratory irritant. Wearing a Dust Mask is highly recommended.

Template 1



Template 2

