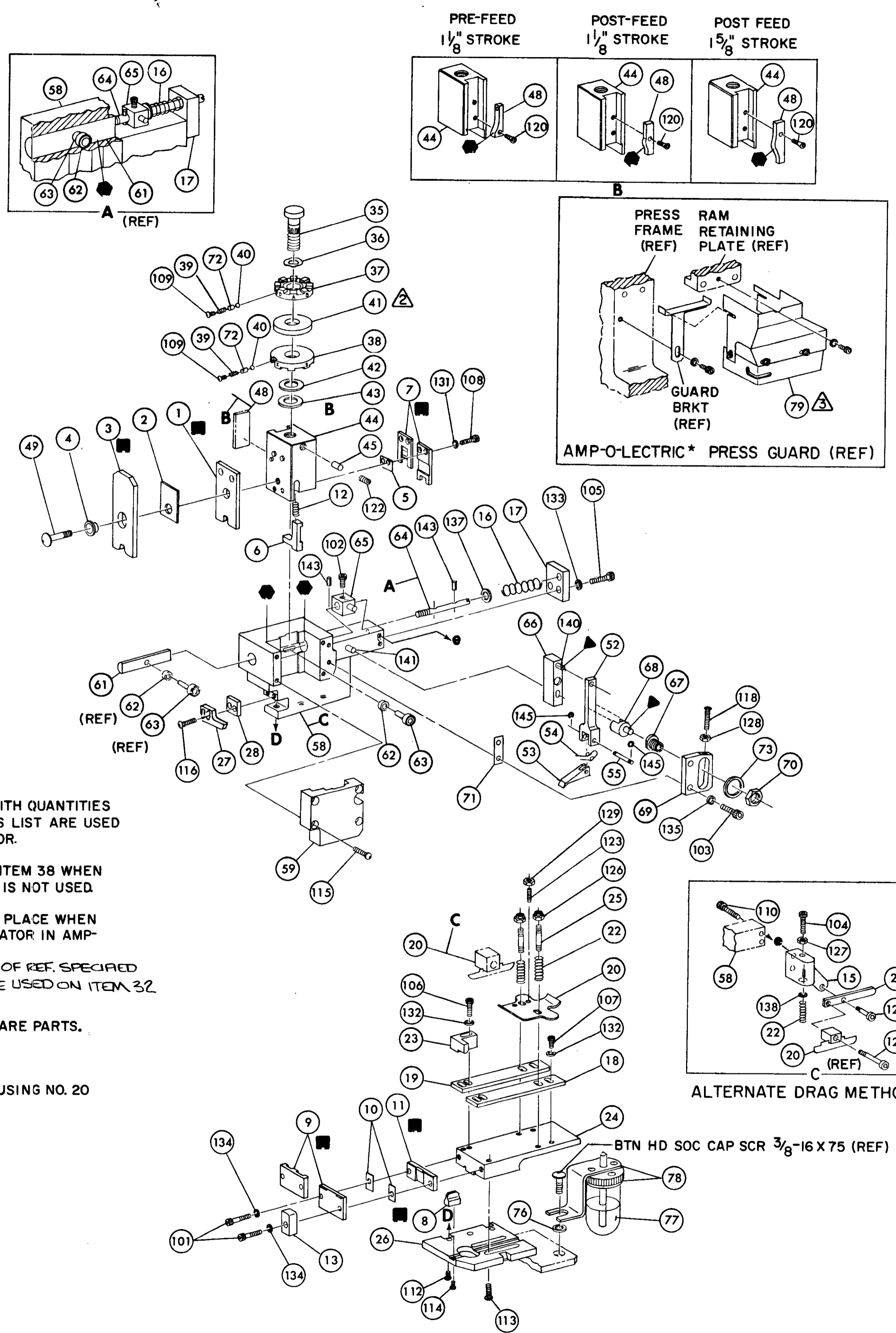


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NOTES:

1 ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

⚠ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

⚠ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

4. PARTS WITH QTY. OF REF. SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.

KEY:

■ RECOMMENDED SPARE PARTS.

▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.

⚙ GREASE LIGHTLY.

AMP 3076-2 (8-73)

REF	QTY	PART NO	DESCRIPTION	ITEM NO
REF		21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145
REF		5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	144
REF		1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	143
REF		1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	142
		22260-5	WASHER, FLAT (NO 6) DRAG SPRING	141
REF		21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	140
REF		21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	139
2		21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	138
REF		21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	137
5		21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	136
2		21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	135
2		21018-4	NUT, HEX MACH (4-40) DRAG	134
REF		21068-5	NUT, HEX MACH (6-32) FD ADJ PLATE	133
		21018-7	NUT, HEX MACH (10-32) DRAG SPRING	132
2		21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	131
		5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	130
		21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	129
2		4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	128
1		21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	127
1		2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	126
REF		3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	125
2		2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	124
REF		2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	123
1		22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	122
4		3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	121
REF		1-24073-9	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL	120
		2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	119
2		23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	118
2		2-21000-6	SCR, SKT HD CAP (8-32 X .38) SHEAR BLADE	117
3		2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	116
2		2-21000-9	SCR, SKT HD CAP (8-32 X .75) STRIP GUIDE	115
REF		3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	114
		3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	113
REF		3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	112
REF		3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	111
2		3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	110
REF		455745-1	GUARD WINDOW	109
		465184-9	LUBRICATOR ASSY	108
		455985-1	OIL, LUBRICATING	107
		454406-1	SPACER, LUB BRACKET	106
REF		458109-1	WASHER, FLAT (SPECIAL)	105
2		690603-1	SPRING, ASSIST	104
REF		690517-1	SPACER	103
		22594-8	NUT, HEX	102
		240628-1	PLATE, ADJ	101
		240626-1	SHAFT, PIVOT	100
		240633-1	BUSHING	99
		455680-1	LEVER, INTERMEDIATE	98
		240629-1	BLOCK, PIVOT	97
		240632-2	SCREW, ADJ	96
		240659-3	PIN, CAM ROLLER	95
		240658-1	CAM, ROLLER	94
REF		454398-1	ROD, FEED	93
REF		454220-1	CAP, RAM	92
REF		453736-1	HOUSING	91
		240624-1	PIN, FEED FINGER	90
REF		691499-1	SPRING, FEED FINGER	89
REF		240635-1	FINGER, FEED	88
REF		240634-1	LEVER, TERMINAL	87
		7-21002-9	BOLT, CRIMPER	86
1		690602-5	CAM, PRE-FEED 1/8 STROKE	85
		690191-1	PLUG, NYLON	84
1		455674-1	RAM	83
		690125-1	WASHER, LAMINATED	82
		690124-1	WASHER, RAM	81
		23241-6	SPACER, DISC	80
2		690170-1	BALL, STEEL	79
		690142-1	SPRING, COMPRESSION	78
1		4-690141-6	DISC, INSULATION	77
1		22480-5	DISC, WIRE	76
1		690212-1	WASHER, SPRING	75
			POST, RAM	74
				73
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CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	ITEM NO	
A	.059	1.5mm ² (16)		160430	
B	.057	1.0mm ² (18)		160433	
C	.055	.75mm ² (19)			
D	.053	.5mm ² (20)			
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	.090	F	.650	A1 8039	
INSUL	.130	F			
WIRE RANGE	INSULATION RANGE		PRESS NO		
.5-1.5mm ²	.090-.130		565435-5		
REMARKS AMP-O-LECTRIC PRE-FEED					
APPL USED ON MACHINE PART NO		MACH SERIAL NO		DISTRIBUTION	
CUSTOMER NAME		APPL SERIAL NO		ORIGINAL	
ADDRESS		PURCHASE ORDER		CUSTOMER COPY	
CITY		ENG APP		FIELD ENG COPY	