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PRESENTED J. Mathumullo		DATE		sumura, ment General Manager of

Engineering Dept., TI

ELECOM Group

SHARP CORPORATION

Opto-Electronic Devices Div.

PREPARED BY:

BY

MODEL	No.		PAGE
		PC3Q64	1

### 1. Application

This specification applies to the outline and characteristics of photocoupler Model No. PC3Q64.

#### 2. Outline

Refer to the attached drawing No. CY5888K02.

### 3. Ratings and characteristics

### 3.1 Absolute maximum ratings

Ta=25°C

		Parameter	Symbol	Rating	Unit
	*1	Forward current	IF	±50	mA
Input	*2	Peak forward current	I <sub>FM</sub>	±1	A
	*1	Power dissipation	P	70	mW
Output		Collector-emitter voltage	v <sub>CEO</sub>	35	V
		Emitter-collector voltage	v <sub>ECO</sub>	6	V
		Collector current	Ic	50	mA
	*1	Collector power dissipation	Pc	150	mW
*l Tota		Total power dissipation	Ptot	170	шW
		Operating temperature	Topr	-30 ∿ +100	°C
		Storage temperature	Tstg	-40 ∿ +125	°C
	*3	Isolation voltage	Viso	2.5	kVrms
	<b>*</b> 4	Soldering temperature	Tsol	260	°C

<sup>\*1</sup> The derating factors of absolute maximum rating due to ambient temperature are shown in Fig. 1  $\sim$  4.

<sup>\*2</sup> Pulse width  $\leq 100\mu s$ , Duty ratio : 0.001 (Refer to Fig. 5)

<sup>\*3</sup> AC for 1 min., 40  $\sim$  60%RH, f=60Hz

<sup>\*4</sup> For 10 s

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## 3.2 Electro-optical characteristics

Ta=25°C

	Parameter	Symbol	MIN.	TYP.	MAX.	Unit	Conditions
Input	Forward voltage	v <sub>F</sub>	_	1.2	1.4	٧	$I_F = \pm 20 \text{mA}$
Imput	Terminal capacitance	Ct	-	30	250	рF	V=0, f=1kHz
Output	Dark current	I <sub>CEO</sub>	_	_	100	nA	$V_{CE} = 20V$ , $I_F = 0$
	Collector-emitter breakdown voltage	BVCEO	<b>3</b> 5	-	-	V	Ic=0.1mA I <sub>F</sub> =0
	Emitter-collector brakdown voltage	BV <sub>ECO</sub>	6	-	-	V	I <sub>E</sub> =10μA, I <sub>F</sub> =0
Transfer charac- teristics	Collector current	Ic	0.2	<del>_</del>	4.0	mA	I <sub>F</sub> =±1mA V <sub>CE</sub> =5V
	Collector-emitter saturation voltage	V <sub>CE(sat)</sub>	-	0.1	0.2	V	I <sub>F</sub> =±20mA Ic=1mA
	Isolation resistance	Riso	5×10 <sup>10</sup>	10 <sup>11</sup>	-	Ω	DC500V 40 ∿ 60%RH
	Floating capacitance	Cf	-	0.6	1.0	рF	V=0, f=1MHz
	Response time (Rise)	tr	_ ·	4	18	μS	V <sub>CE</sub> =2V Ic=2mA
	Response time (Fall)	tf	-	3	18	μs	$R_L=100\Omega$

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### 4. Reliability

Refer to the attached sheet, Page 7.

### . 5. Incoming inspection

Refer to the attached sheet, Page 8.

### 6. Supplements

- 6.1 Isolation voltage shall be measured in the following method.
  - (1) Short between anode and cathode on the primary side and between collector and Emitter on the secondary side.
  - (2) The dielectric withstand tester with zero-cross circuit shall be used.
  - (3) The waveform of applied voltage shall be a sine wave. (It is recommended that the isolation voltage be measured in insulation oil)
- 6.2 This product is AC input type.
- 6.3 (1) This product is not designed as radiation hardened.
  - (2) This product is assembled with electrical input and output.
  - (3) This product incorporates non coherent light emitting diode.

#### 6.4 Package specifications

Refer to the attached sheet, Page 9 to 11.

### 6.5 UL: Under preparation

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### 7. Notes

- 7.1 For cleaning
  - \* Cleaning conditions:
- (1) Solvent cleaning: Solvent te perature 45°C or less

Immersion 3 min. or less

(2) Ultrasonic cleaning: Affection to device by ultrasonic cleaning has

different affection by cleaning bath size, ultrasonic power output, cleaning time, PWB size or device mounting condition etc. If user carries out ultrasonic cleaning, user should select fit condition that doesn't occur defect.

\* The cleaning shall be carried out with solvent below.

Solvent:

Ethyl alcohol, Methyl alcohol, Isopropyl alcohol Freon TE-TF, Daiflon-solvent S3-E

Please refrain from using Chloro Fluoro Carbon type solvent to clean devices as much as possible since it is restricted to protect the ozonosphere. Before you use alternative solvent you are requested to confirm that it does not damage package resin.

### 7.2 On mounting

In mounting this device, please perform soldering reflow satisfied with the conditions indicated in page 12. And please pay attention not to occur the temperature rising of the package sectionally.

### 8. Others

Any doubt as to this specification shall be determined in good faith upon mutual consultation of the both parties.



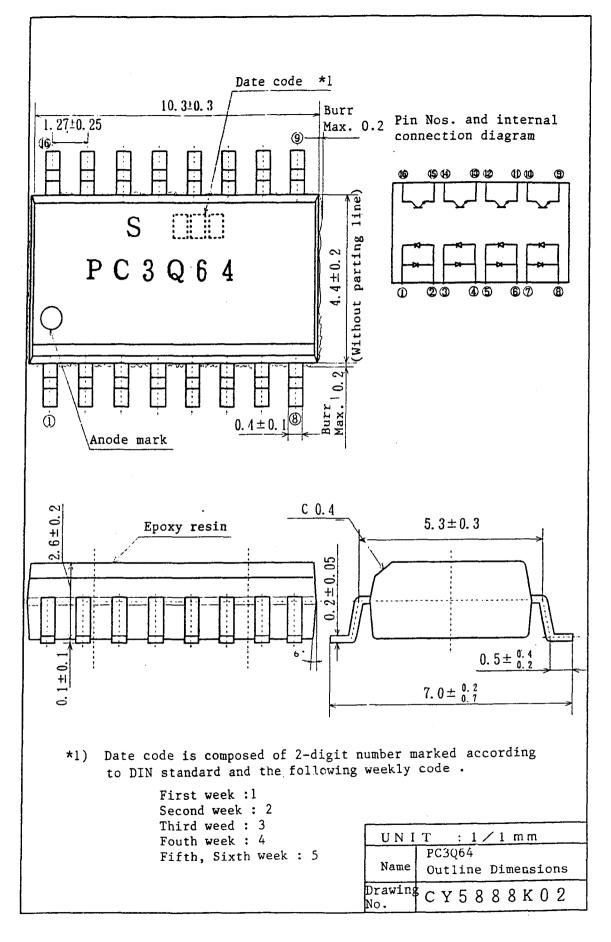


Fig. 1 Forward current vs. ambient temperature

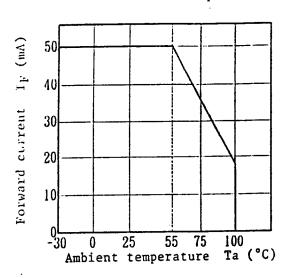


Fig. 2 Diode power dissipation vs. ambient temperature

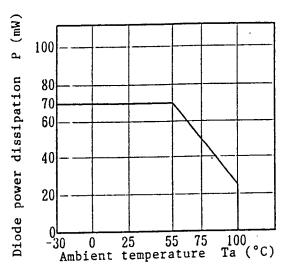


Fig. 3 Collector power dissipation vs. ambient temperature

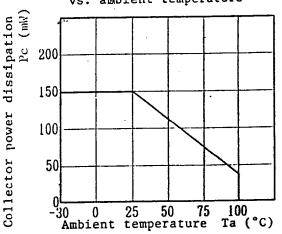


Fig. 4 Total power dissipation vs. ambient temperature

Ptot (mW)

Total power dissipation

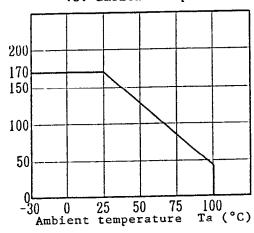
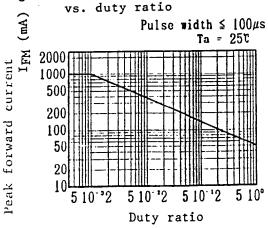


Fig. 5 Peak forward current



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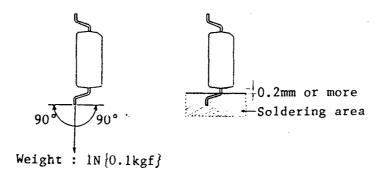
4. Reliability

The reliability of products shall be satisfied with items listed below.

Confidence level: 90%, LTPD: 10%/20%

Test Items	Test Conditions	Failure Judgement Criteria	Samples (n) Defective(C)
Solderability *1	230°C, 5 s		n=11, C=0
Soldering heat *2	260°C, 10 s		n=11, C=0
Terminal strength (Bending) *3	Weight : IN{0.lkgf} l time/each terminal	V <sub>F</sub> > U × 1.2	n=11, C=0
Mechanical shock	$15000\text{m/s}^2\{1500\text{G}\}$ , 0.5ms 3 times/ $\pm$ X, $\pm$ Y, $\pm$ Z direction	$I_{C\dot{E}O} > U \times 2$ $I_C < L \times 0.7$	n=11, C=0
Variable frequency vibration	$100 \sim 2000 \sim 100 \text{ Hz/4 min.}$ 4 times/X,Y,Z direction $200\text{m/s}^2$ $\{20\text{G}\}$	V <sub>CE(sat)</sub> > U × 1.2	n=11, C=0
Temperature cycling	l cycle -40°C ~ +125°C (30min.) (30min.) 20 cycle test		n=22, C=0
High temp. and high humidity storage	+85°C, 85%RH, 500h	U: Upper specification limit	n=22, C=0
High temp. storage	+125°C, 1000h	L: Lower	n=22, C=0
Low temp. storage	-40°C, 1000h	specification	n=22, C=0
Operation life	Ta=25°C, I <sub>F</sub> =±50mA Ptot=170mW, 1000h	TTHIT	n=22, C=0

- \*1 Solder shall adhere at the area of 95% or more of immersed portion of lead and pin hole or other holes shall not be concentrated on one portion.
- \*2 The lead pin depth dipped into solder shall be away 0.2mm from the root of lead pins. (Refer to the below)
- \*3 Terminal bending direction is shown below.



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- 5. Incoming inspection
  - 5.1 Inspection items
    - (1) Electrical characteristics  $V_F$ ,  $I_{CEO}$ ,  $V_{CE(sat)}$ , Ic, Riso, Viso
    - (2) Appearance
  - 5.2 Sampling method and Inspection level

A single sampling plan, normal inspection level II based on MIL-STD-105D is applied. The AQL according to the inspection items are shown below.

Defect	Inspection item	Inspection level	AQL(%)
Major defect	Electrical characteristics Unreadable marking	Normal inspection II	0.1
Minor defect	Appearance defect except the above mensioned.	Normal inspection II	0.4

### 6.2 Package specifications

- 6.2.1 Taping conditions (Refer to the attached sheet, Page 10)
  - (1) Tape structure and Dimensions

The tape shall have a structure in which a cover tape is sealed heatpressed on the carrier tape of hard vinylchloride to protect against static electricity.

(2) Reel structure and Dimensions (Refer to the attached sheet, Page 11)

The taping reel shall be of corrugated cardboard with its dimensions as shown in the attached drawing.

(3) Direction of product insertion (Refer to the attached sheet, Page 11)

Product direction in carrier tape shall direct to the anode mark at the hole side on the tape.

(4) Joint of tape

The cover tape and carrier tape in one reel shall be jointless.

(5) The way to repair taped failure devices

The way to repair taped failure devices cut a bottom of carrier tape with a cutter, and after replacing to good devices, the cutting portion shall be sealed with adhesive tape.

6.2.2 Adhesiveness of cover tape

The exfoliation force between carrier tape and cover tape shall be  $0.2N\{20gf\} \sim 1N\{100gf\}$  for the angle from 160° to 180°.

6.2.3 Rolling method and quanfity

Wind the tape back on the reel so that the cover tape will be outside the tape. Attach more than  $20\,\mathrm{cm}$  of blank tape to the trailer and the leader of the tape and fix the both ends with adh sive tape. One reel shall contain  $1000~\mathrm{pc}\,\mathrm{S}$ .

6.2.4 Marking

The outer packaging case shall be marked with following information.

\* Model No. \* Number of pieces delivered \* Production date

6.2.5 Storage condition

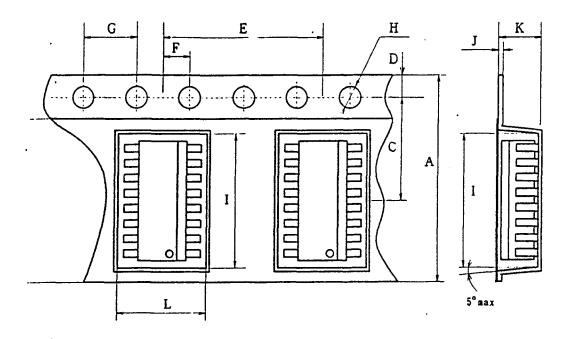
Taped procuts shall be stored at the tempera ure lower than 5  $\sim$  30°C and the humidities lower than 70%RH.

6.2.6 Safety protection during shipping

There shall be no deformation of component or degradation of electrical characteristecs due to shipping.



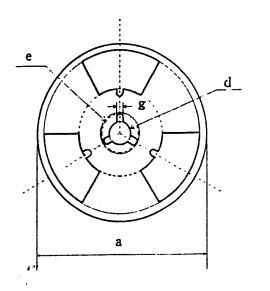
Tape structure and Dimensions

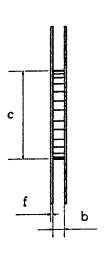


Dimension list (Unit : mm)

A	С	D	E	F	G	H	I
24. 0±0. 3	11.5±0.1	1. 75±0. 1	12. 0±0. 1	2. 0±0. 1	4. 0±0. 1	∮1.5 <sup>-13-1</sup>	10.8±0.1
J	K	L					
0. 4±0. 05	3. 0±0. 1	7. 4±0. 1					

Reel structure and Dimensions

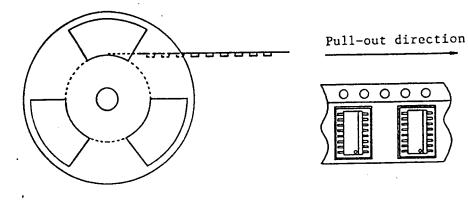




Dimension list (Unit : mm)

а	b	С	d	е	f	g
330	25. 5±1. 5	100±1.0	13±0. 5	23±1.0	2. 0±0. 5	2. 0±0. 5

Direction of product insertion

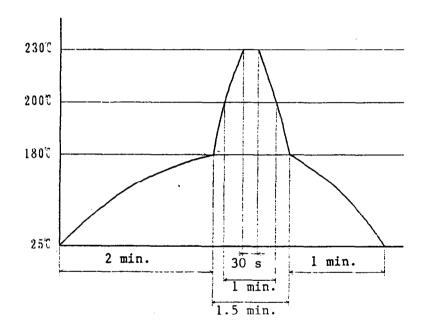


1	MODEL	No.		PAGE
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Precautions for Soldering Photocouplers

### 1. If solder reflow:

It is recommended that only one soldering be done at the temperature and the time within the temperature profile as shown in the figure.



### 2. Other precautions

An infrared lamp used to heat up for soldering may cause a localized temperature rise in the resin. So keep the package temperature within that specified in Item 1. Also avoid immersing the resin part in the solder.