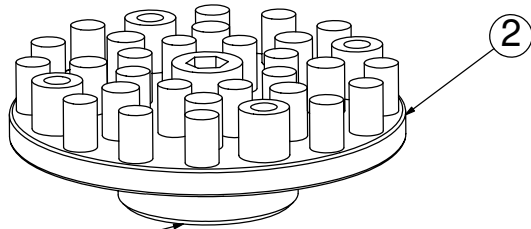
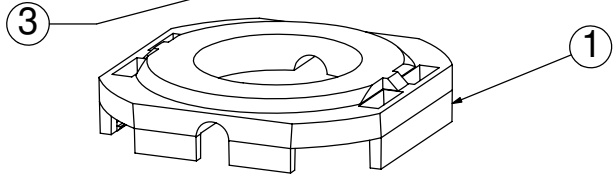


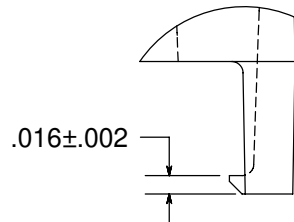
REVISION(S)			
LTR	DESCRIPTION	INIT	APP'D
O	ECN: 0S60-0057-05	E.T 2/25/05	B.P 6/15/05
A	ECR-06-019279	E.T 8/18/06	V.K 8/18/06



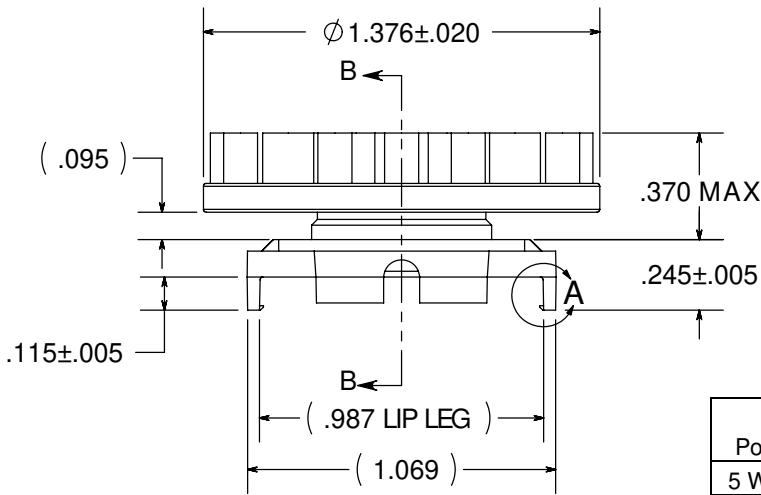
② PIN-FIN HS: 1.376 DIA
0.500 HT



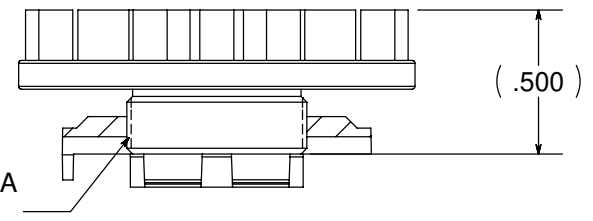
① 3-LEG CLIP SIZE: 25mm



DETAIL A
SCALE 6 : 1



- MATERIAL:
HEAT SINK: ALUM. (BLACK ANODIZE)
CLIP: BLACK PEI (UL94-VO)
- BEFORE THE HEATSINK APPLICATION, THE USER SHOULD IDENTIFY THE SPECIFICATION OF MAXIMUM LOAD ON THE BGA PACKAGE.
HEATSINK TORQUE SPECIFICATIONS CONVERTED TO FORCE
BARE DIE PACKAGE:
1.5 POUND-FORCE INCH TORQUE = 8.5 POUND-FORCE
(0.17 NEWTON TORQUE = 37.81 NEWTON)
2.0 POUND-FORCE INCH TORQUE = 11.4 POUND-FORCE
(0.23 NEWTON METER TORQUE = 50.71NEWTON)
FULL SIZE LID PACKAGE:
1.5 POUND-FORCE INCH TORQUE = 8.3 POUND-FORCE
(0.17 NEWTON TORQUE = 36.92NEWTON)
2.0 POUND-FORCE INCH TORQUE = 11.1 POUND-FORCE
(0.23 NEWTON METER TORQUE = 49.38NEWTON)
- REMOVE CLIP WITH REMOVAL TOOL P/N: 1542616-1.
- RoHS COMPLIANT AND CERTIFIED.



5/8 - 27 UNS-2A
THREADED

SECTION B-B

Power	° C/W @ Ambient	° C/W @ 200 LFM	° C/W @ 400 LFM	° C/W @ 600 LFM
5 Watts	12.88	6.97	4.95	3.95
10 Watts	11.24	6.66	4.82	3.88
15 Watts	10.27	6.53	4.60	3.82

CUSTOMER DRAWING

SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE

ITEM	DESCRIPTION	QTY
1	MOUNTING CLIP	1
2	HEAT SINK	1
3	INTERFACE	1

tyco / Electronics Attleboro Falls Massachusetts 02763

UNLESS OTHERWISE SPECIFIED TO LEFTRANCES ARE:
.XX ± .
.XXX ± .
.XXXX ± .
ANGLES ± *

DRAWN BY: E.TAO DATE: 2/25/05 MATERIAL: SEE NOTE

ENGINEER: B.PETROCELLI DATE: 6/15/05 FINISH: SEE NOTE

FILENAME: PROJECT: SYSTEM:

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TITLE: 25mm PIN FIN HEATSINK ASSEMBLY (HTS711NF-U)

DIMENSIONS ARE IN: INCHES SCALE: 1.5:1 PART NO.: 1542007-9 SHEET: 1 OF 1

TYPED ANGLE PROJECTION: SIZE: A DWG. NO.: C-1542007-9 REV: A