

In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

| COUNT | DESCRIPTION OF REVISIONS | BY | CHKD | DATE | COUNT | DESCRIPTION OF REVISIONS | BY | CHKD | DATE |
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| APPLICABLE STANDARD | | | |
|-----------------------------|--------------------------------|---------------------------|--------------------------------|
| OPERATING TEMPERATURE RANGE | -55 °C TO 85 °C ⁽¹⁾ | STORAGE TEMPERATURE RANGE | -10 °C TO 60 °C ⁽²⁾ |
| VOLTAGE | 125 V AC | OPERATING HUMIDITY RANGE | 40 % TO 80 % |
| CURRENT | 0.5 A | STORAGE HUMIDITY RANGE | 40 % TO 70 % ⁽²⁾ |

SPECIFICATIONS

ITEM

TEST METHOD

REQUIREMENTS

QT AT

CONSTRUCTION

GENERAL EXAMINATION VISUALLY AND BY MEASURING INSTRUMENT.

ACCORDING TO DRAWING.

MARKING

CONFIRMED VISUALLY.

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ELECTRICAL CHARACTERISTICS

CONTACT RESISTANCE

100 mA (DC OR 1000 Hz).

45 mΩ MAX.

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MILLIVOLT LEVEL METHOD

20 mV MAX. 1 mA(DC OR 1000Hz)

55 mΩ MAX.

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INSULATION RESISTANCE

250 V DC.

100 MΩ MIN.

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VOLTAGE PROOF

300 V AC FOR 1 min.

NO FLASHOVER OR BREAKDOWN.

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MECHANICAL CHARACTERISTICS

MECHANICAL OPERATION 500 TIMES INSERTIONS AND EXTRACTIONS.

① CONTACT RESISTANCE: 55 mΩ MAX.
② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.

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VIBRATION

FREQUENCY 10 TO 55 Hz, AMPLITUDE: 1.52 mm, AT 2 h FOR 3 DIRECTION.

① NO ELECTRICAL DISCONTINUITY OF 1 μs.
② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.

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SHOCK

490 m/s², DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.

① CONTACT RESISTANCE: 55 mΩ MAX.
② INSULATION RESISTANCE: 100 MΩ MIN.
③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.

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ENVIRONMENTAL CHARACTERISTICS

DAMP HEAT (STEADY STATE)

EXPOSED AT 40±2 °C, 90 ~ 95 %, 96 h.

① CONTACT RESISTANCE: 55 mΩ MAX.
② INSULATION RESISTANCE: 100 MΩ MIN.
③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.

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RAPID CHANGE OF TEMPERATURE

TEMPERATURE: -55 → +15 → +35 → +85 → +15 → +35 °C TIME 30 → 10 ~ 15 → 30 → 10 ~ 15 min UNDER 5 CYCLES.

① CONTACT RESISTANCE: 55 mΩ MAX.
② NO HEAVY CORROSION.

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CORROSION SALT MIST

EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.

① CONTACT RESISTANCE: 55 mΩ MAX.
② NO HEAVY CORROSION.

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HYDROGEN SULPHIDE

EXPOSED IN 3 PPM FOR 96 h. (TEST STANDARD: JEIDA-38)

① CONTACT RESISTANCE: 55 mΩ MAX.
② INSULATION RESISTANCE: 100 MΩ MIN.
③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.

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RESISTANCE TO SOLDERING HEAT

①) SOLDER BATH: SOLDER TEMPERATURE, 260±5°C FOR IMMERSION, DURATION, 10±1s.
②) SOLDERING IRONS : 360°C FOR 5 s.

NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINAL.

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SOLDERABILITY

SOLDERED AT SOLDER TEMPERATURE 240±3°C FOR IMMERSION DURATION, 2s.

A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSERD.

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| REMARKS | DRAWN | DESIGNED | CHECKED | APPROVED | RELEASED |
|--|------------------------|-------------------------|----------------------|----------------------|----------|
| 1) TEMPERATURE RISE INCLUDED WHEN ENERGIZED. 2) THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED. | 1. OKAYAMA 04.06.09 | K. NAKAMURA 04.06.09 | H. OBARA 04.06.09 | H. OBARA 04.06.09 | |
| Unless otherwise specified, refer to MIL-STD-1344. | | | | | |
| Note QT: Qualification Test AT: Assurance Test X: Applicable Test | | | | | |

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|-----|------------------------------|----------------------------------|-----------------|
| TO | | | |
| PCK | | | |
| CL | DRAWING NO. ELC4 - 083049-21 | PART NO. FX2G2-**P-1. 27DSA (71) | CODE NO. CL 572 |
| | | | 1 / 1 |

