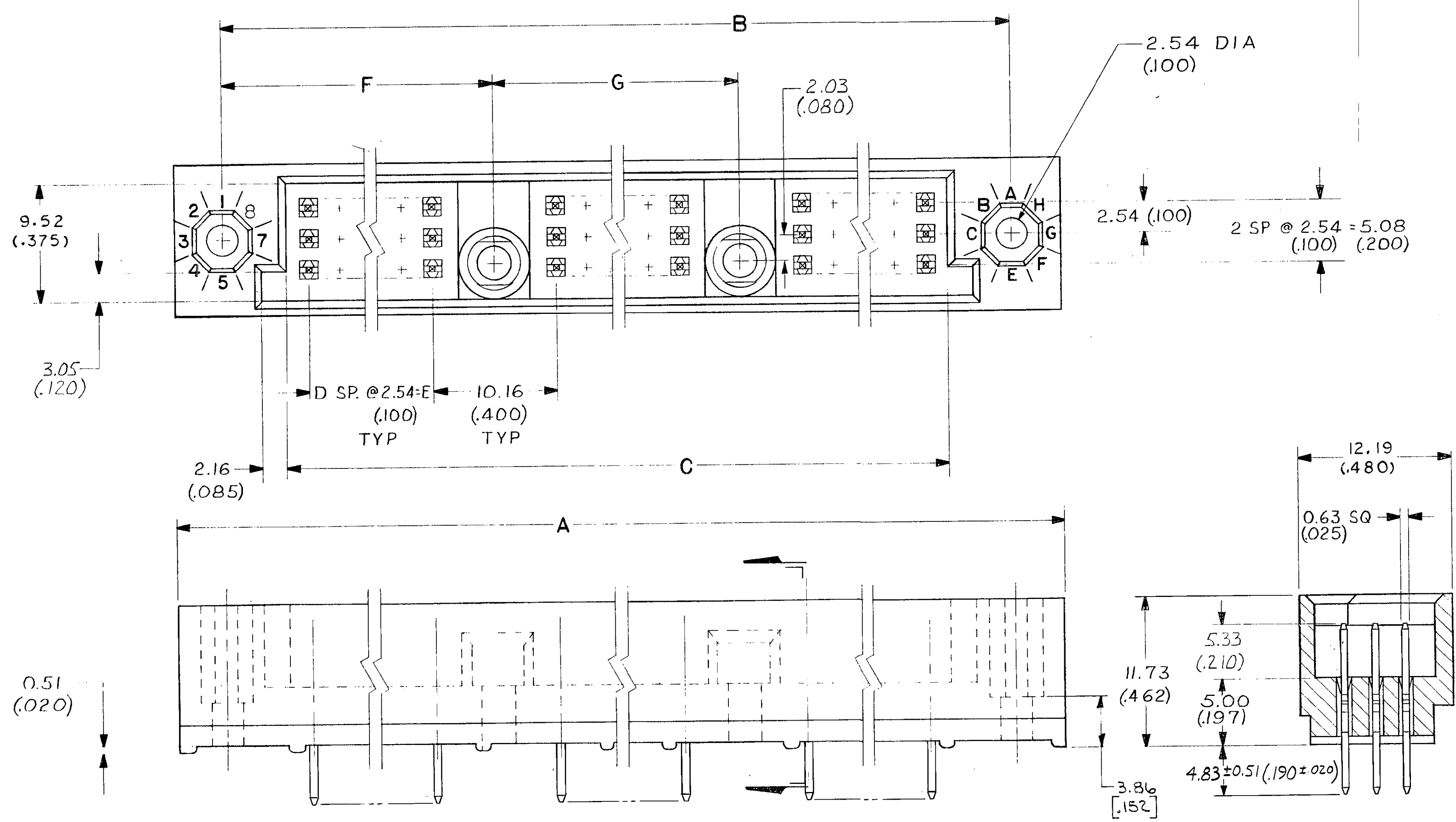
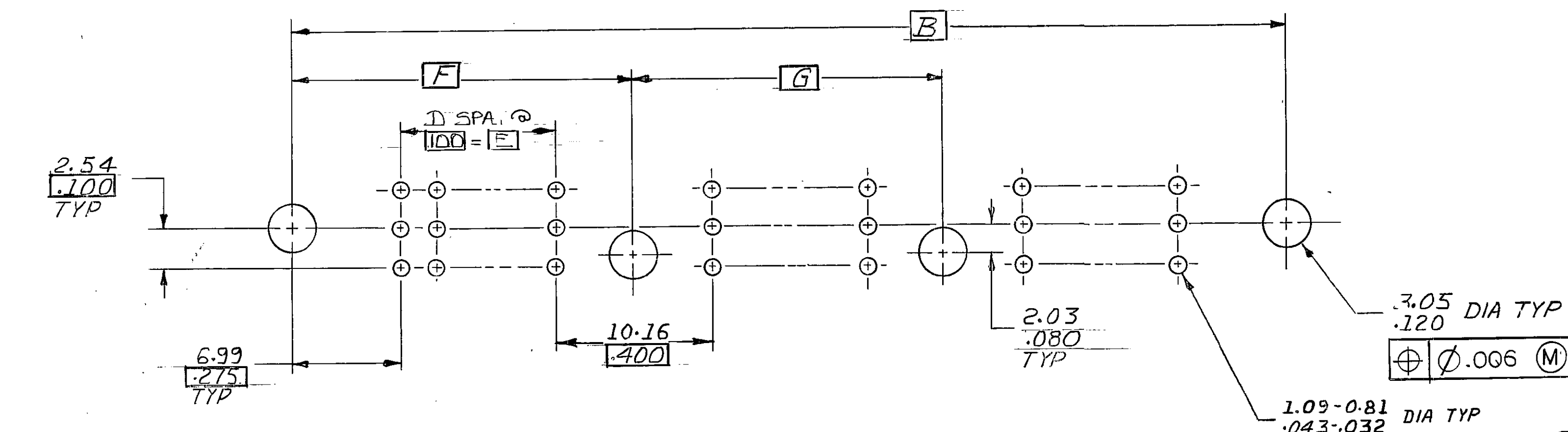


REVISIONS					REVISIONS								
P	F	ZONE	LTR	DESCRIPTION	DATE	APPROVED	P	F	ZONE	LTR	DESCRIPTION	DATE	APPROVED
✓	✓	B		REV PER ECN AB-0647, 0731	3-21-85	JW	✓	✓	O		WAS 5248-187-2	5/15/84	R.S.
✓	✓	B1		REV PC BD HOLE DIMS AB-1146	9-13-85		✓	✓	O		ADDED -4	12-27-83	R.S.
✓	✓	C		REV PER ECN AB-2368	10-27	JH	✓	✓	A		ECN ABO138	2-2-84	R.S.
✓	✓	C1		RD 2214	6/28/88	TH	✓	✓	A1		REVISED DIST.	3-8-84	m.s.
✓	✓	D		REV PER 0328-96	5/96	JR	✓	✓	A2		ADDED DASH NO'S PER ECN AB-0539	11-2-84	
											REV PER ECN AB-0582	11-15-84	JCS



- 1 HOUSING MATERIAL: THERMOPLASTIC, COLOR-NATURAL
- 2 CONTACT MATERIAL: COPPER ALLOY.
- 3 CONTACT FINISH: .000762 (.000030) GOLD IN CONTACT AREA OVER .00127 - .00252 (.000050 - .000100) NICKEL UNDERPLATE, TIN-LEAD PLATED POSTS
4. DIMENSIONS IN BRACKETS ARE IN INCHES.

TYP SECT THRU CAVITIES



RECOMMENDED P.C. BOARD HOLE LAYOUT

SIZE	FSCM NO	DRAWING NO
132.08 (5.200)	133.98 (5.275)	121.92 (4.800)
127.00 (5.000)	128.90 (5.075)	116.84 (4.600)
121.92 (4.800)	123.82 (4.875)	111.76 (4.400)
116.84 (4.600)	118.74 (4.675)	106.68 (4.200)
4B	389.89 (15.350)	400.05 (15.750)
46	374.65 (14.750)	384.81 (15.150)
44	359.41 (14.150)	369.57 (14.550)
42	344.17 (13.550)	354.33 (13.950)
G	F	E
D	C	B
A	POS	PART NO

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES - MM	CONTRACT NO	AMP INCORPORATED Harrisburg, Pa. 17105
TOLERANCES ON: DECIMALS ±.013 [.005] ANGLES ±	DR R. Seifried 5/16/83	
MATERIAL	APPD	NAME <b>CONNECTOR ASSY, 3-ROW, HDI, PIN, 2 GUIDE PINS, SOLDER POSTS</b>
FINISH	OTHER APPD	
SCALE 4:1	SHEET	SIZE D

