

# **Product Specification**

# HS0014-000 Ultrasonic Cold Water Flow Tube

### Description

The HS0014-000 Ultrasonic Cold Water Flow Tube is comprised of a pair of ultrasonic flow sensors and a DN15 polymer pipe.

As the signal generating unit of an ultrasonic flow meter, the HS0014-000 is used for transmitting and receiving accurate, stable and continuous ultrasonic signals to the flow measurement electronics. It can be directly used with measurement electronics designs based on Transit Time flow measurement integrated circuits such as those available from AMS, Maxim Integrated, and Texas Instruments.

The Ultrasonic Cold Water Meter Body is designed for residential use and conforms to the Urban Construction Industry Standard CJT434-2013 of The PRC, taking into account the water metering needs of different regions. The built-in transducers feature high sensitivity, stable performance, high reliability and low power consumption.

### Features

- Stable Performance
- High Reliability
- Compatible with Industry Standard Transit Time Flow Measurement Integrated Circuits

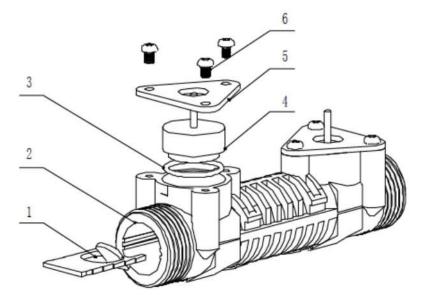


### **Ordering Information**

Part Number: HS0014-000 Model Number: RC15/HS-US0004-000-01

### Construction

Constructed with a pair of sensors (ultrasonic flow transducers) enclosed within a set of pipe components.



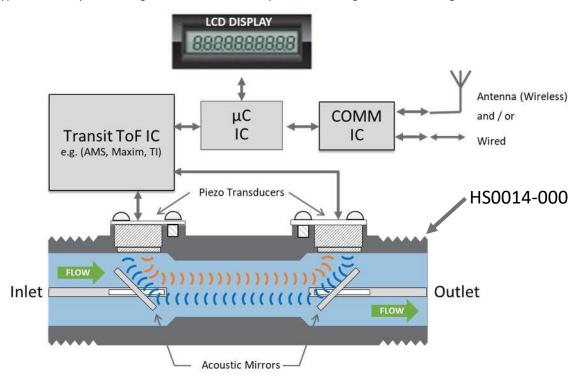
- 1. Reflector
- 2. Pipe
- 3. Gasket
- 4. Sensor
- 5. Pressing Plate
- 6. Screws



### **Principle of Operation**

Water flow measurement can be performed with the HS0014-000 using the Transit Time method. Using the Transit Time principle, a pair of transducers is used to send and receive an ultrasonic pulse train in opposite directions. The difference between the two transit times can be used to very accurately calculate the flow rate.

A typical meter system Using the HS0014-000 is depicted in the high-level block diagram below:



The following evaluation kits from ams, Maxim, and TI that are sold on Digikey can be used to directly connect to the HS0014-000 and begin evaluation of both the flow tube and the chosen transit ToF measurement IC:

### ams TDC-GP30-F01:

https://www.digikey.com/product-detail/en/ams/GP30-EVA-KIT-F01/GP30-EVA-KIT-F01-ND/7380318

#### Maxim MAX35103:

https://www.digikey.com/product-detail/en/maxim-integrated/MAX35103EVKIT/MAX35103EVKIT-ND/5396632

#### TI MSP430FR6047:

https://www.digikey.com/product-detail/en/texas-instruments/EVM430-FR6047/296-49383-ND/9371188

All of the above IC manufacturers have ap notes and documentation that describes in detail the principles of transit time ultrasonic flow measurement as they apply to the IC supplied.



# **Technical Data**

## 1. Built-In Transducer Characteristics

No.	Item	Specification	Units	Test Method @ T=25°C
1	Thick Resonant Frequency (Fs)	975 ± 30	KHz	Agilent 4294A
2	Resonant Impedance (R)	≤ 110	Ω	Agilent 4294A
2				Digital Bridge LCR Meter
5	Static Capacitance ( C <sub>0</sub> )	1150 ± 20%	pF	at 1000Hz/1V

# 2. Flow Tube Characteristics

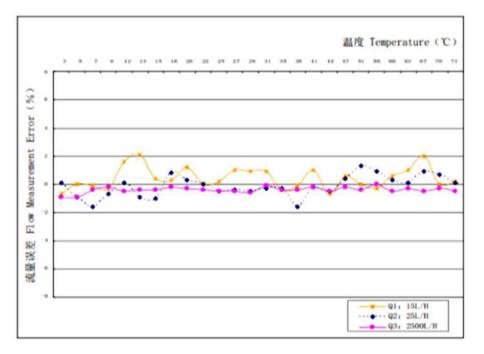
No.	Item	Specification	Units	Test Method @ T=25°C	
1	Received Signal Amplitude	≥ 350	mV	1Vp-p/20 pulse interval	
				20ms at 1MHz	
2	Maximum Input Voltage	5	Vp-p	At 1MHz	
3	Maximum Allowable Working	1.6	MPa		
	Pressure				
4	Installation Length (L)	110	mm	Vernier Caliper	
5	Connecting Thread ( D )	3/4G	British	Thread Gauge	
			System		
6	Operating Temperature	0.1 to +50	°C		
7	Storage Temperature	-25 ~ +55	°C		
8	Pressure Loss	≤ 40	КРа	Q=2.5m³/h, T<30 °C	
9	Installation Position	Inlet			
10	Installation Mode	Threaded Connection			

### 3. Accuracy

## a. Accuracy of Measurement

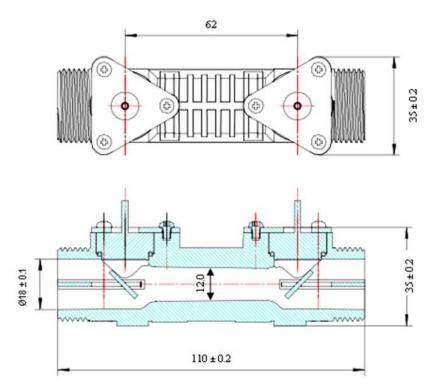
No.	Tested Flow Rate	Actual Measurement Accuracy	National Standard for Class 2 Water Meter
1	Q1	± 2.5%	± 5%
2	Q2	± 2.5%	± 5%
3	Q3	± 1%	± 2%





# b. Measurement Accuracy Error vs. Temperature

### 4. Appearance & Dimensions (mm)





### **Precautions for Use:**

- 1. The measurement error with the temperature change is recorded when the product is connected to Audiowell's test circuit board. The measurement error is not guaranteed when the product is used with other circuit boards.
- 2. The maximum permissible hydrostatic pressure is 3.2MPa.
- 3. This product should only be used for water and homogeneous liquid measurement. Do not use the product for air flow measurement.
- 4. Precautions should be taken to prevent interference in the design of drive circuit.
- 5. To avoid accidents caused by product failure, the design of secondary products should include failure protection.
- 6. To prevent fault, failure and performance degradation of the sensors, avoid using this product in the following or similar conditions:
  - a. Intense shock or vibration
  - b. In environments that contain dissolved organic matter
  - c. The input voltage exceeds the rated maximum input voltage.



# HS0014-000 Ultrasonic Cold Water Flow Tube

### **Revision History**

Revision Number	Revision Date	Description	Pages Changed
A1.0	3/30/2015	First Release Version	
A1.1	11/25/2019	First Release Version with pipe diameter dimension and Principle of Operation section added.	(All)

### Contacts

For pricing, delivery, and detailed ordering information please contact:

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Email: <a href="mailto:sales@audiowell-international.com">sales@audiowell-international.com</a>

### **Tentative Release**

This specification is based on design objectives and is strictly Preliminary and subject to change. Test data may exist, but this specification is subject to change based on the results of additional testing and evaluation. Application specific specifications will be produced for approval prior to production product being released.

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This product can expose you to chemicals including Lead, Chromium (hexavalent compounds) and Phthalates (DEHP) which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information, go to <u>www.P65Warnings.ca.gov</u>