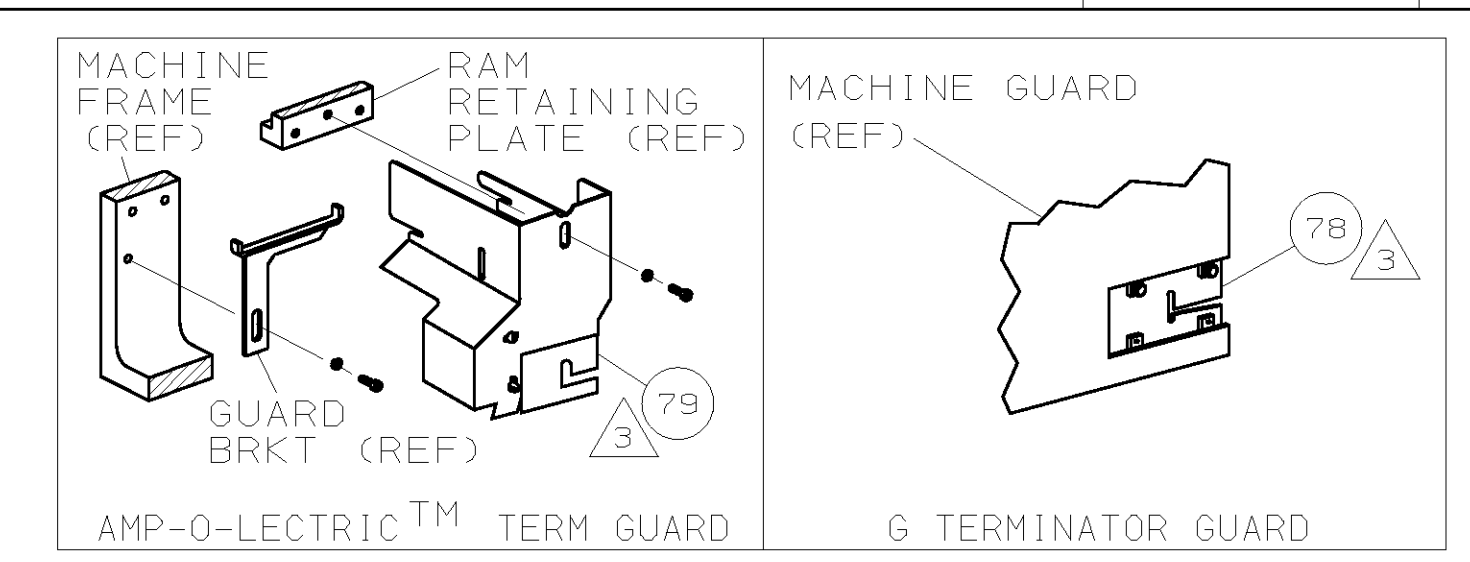


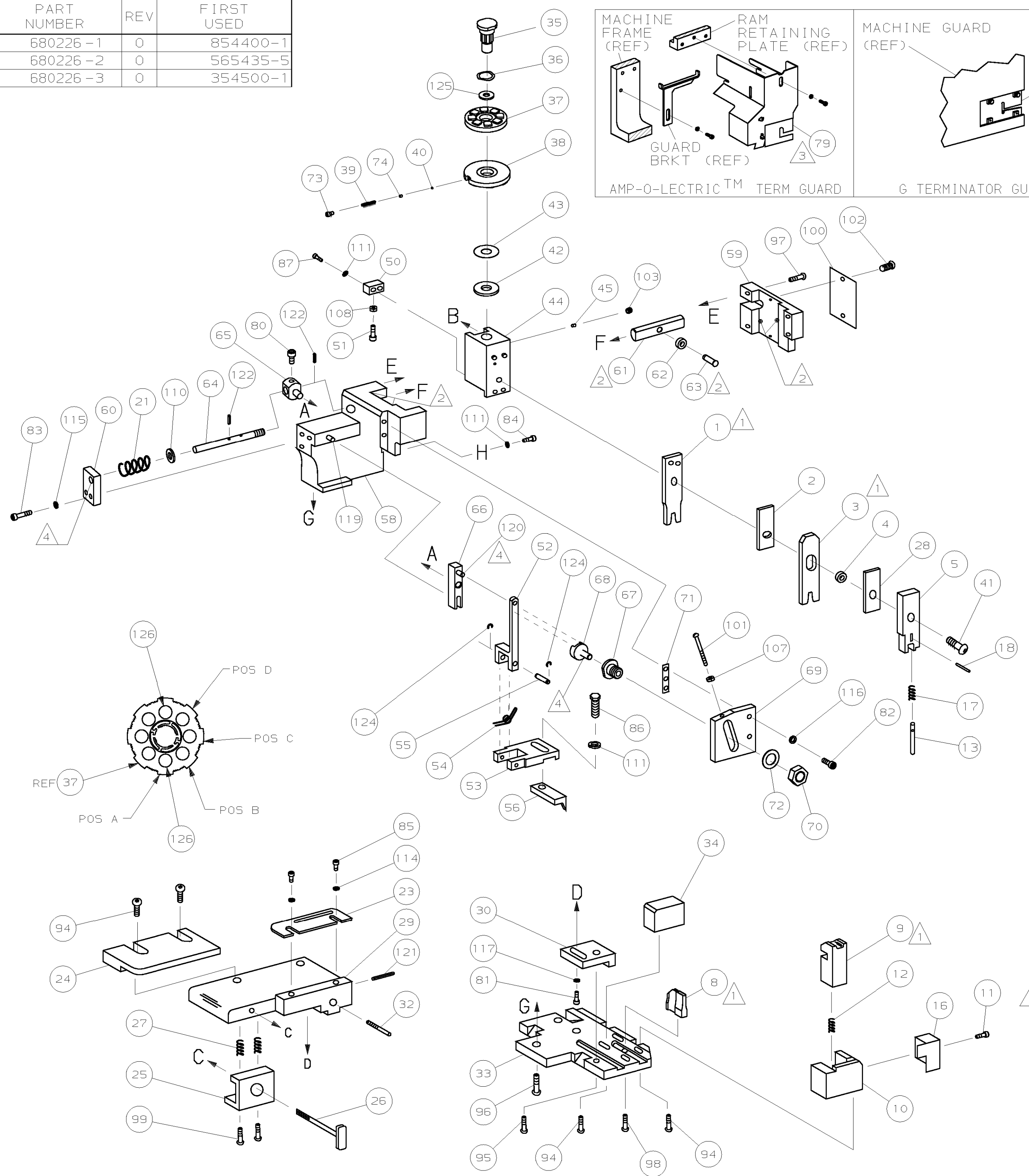
PART NUMBER	REV	FIRST USED
680226-1	0	854400-1
680226-2	0	565435-5
680226-3	0	354500-1



TERMINAL NAME:		CRIMPING DATA		
MULTILOK .070 SRS RECPT CONTACT	262376	PAD LTR	CRIMP HEIGHT	WIRE SIZE
		A	.073 ±.002 [1.85 ±.05mm]	2.5 mm ²
		B	NOT	USED
		C	NOT	USED
		D	NOT	USED
CRIMP	SIZE	TYPE	RANGE	
WIRE	.090 [2.29mm]	F	1.5 - 2.5mm ²	
INSUL	.100 [2.54mm]	F	ø2.7 - 3mm	
FEED	APPL INST	SET UP GAGE	LAYOUT	
.468		458637-1	L1584	
TERM APPL SPEC 114-20056	WIRE STRIP LENGTH -			

REV	LEADMAKER	MECH POST FEED	MECH PRE FEED	QTY	DESCRIPTION	REF	
-1							
-2	BENCH MODEL K		MECH PRE FEED				
-3	BENCH MODEL G		MECH PRE FEED				
REF	REF	REF			22594-8	NUT, HEX (1/2-20)	70
REF	REF	REF			240628-1	PLATE, ADJUSTMENT	69
REF	REF	REF			240626-1	SHAFT, PIVOT	68
REF	REF	REF			240633-1	BUSHING	67
REF	REF	REF			455680-1	LEVER, INTERMEDIATE	66
REF	REF	REF			240629-1	BLOCK, PIVOT	65
REF	REF	REF			240632-2	SCREW, ADJ FEED ROD	64
REF	REF	REF			240659-3	PIN, CAM ROLLER	63
REF	REF	REF			240658-1	ROLLER, CAM	62
REF	REF	REF			454398-2	ROD, FEED	61
REF	REF	REF			454178-1	GUIDE, FEED ROD	60
REF	REF	REF			454220-1	CAP, RAM	59
REF	REF	REF			454485-1	HOUSING	58
							57
							56
							55
							54
							53
							52
							51
							50
							49
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							34
REF	REF	REF			455675-1	PLATE, BASE	33
					690432-3	SCREW, ADJUSTMENT	32
							31
REF	REF	REF			455689-1	BLOCK, STRIP GUIDE ADJ	30
					455671-1	PLATE, STRIP GUIDE	29
					1-455888-2	SPACER, FRONT SHEAR DEP	28
					1-22284-0	SPRING, DRAG	27
					690546-1	LEVER, DRAG RELEASE	26
					240792-1	DRAG, TERMINAL	25
					6-690504-8	GUIDE, STRIP (REAR)	24
					690438-1	GUIDE, STRIP (FRONT)	23
					690472-2	STRIPPER	22
REF	REF	REF			4-22284-9	SPRING, FEED RETURN	21
					679218-1	STRIPPER WIRE STOP ASSY	20
					458949-1	STRIPPER	19
					2-21949-1	PIN, SPIRAL WRAPPED	18
					1-22278-0	SPRING, COMPRESSION	17
					318563-1	GUARD, CHIP, FRONT	16
							15
							14
							13
					854769-1	HOLDER, INSULATION	12
					5-22280-0	SPRING, SHEAR	11
					690461-1	STOP, SHEAR	10
					690459-1	HOLDER, SHEAR (FRONT)	9
					462006-1	SHEAR, FLOAT (FRONT)	8
					9-854014-6	ANVIL	7
							6
							5
							4
							3
							2
							1

THIS DRAWING IS A CONTROLLED DOCUMENT.



							129
							128
							127
2	2	2	-	C	7-354778-5	PIN, WIRE DISC (,2870)A	126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
REF	REF	REF	-	A	21045-3	RING, RET "C" (ø.187)FD FING PIN	124
							123
REF	REF	REF	-	A	5-21028-1	PIN, SLT SPR (ø.125x.50)ADJ ROD	122
1	1	1	-	A	4-21028-0	PIN, SLT SPR (ø.093x.75)ST GDE PL	121
REF	REF	REF	-	A	1-21030-1	PIN, DOWEL (ø.187x.50)LEVER	120
REF	REF	REF	-	A	1-21030-6	PIN, DOWEL (ø.187x1.25)HOUSING	119
							118
1	1	1	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK	117
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10)ADJ PLATE	116
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10)FEED GDE ROD	115
2	2	2	-	A	21024-2	WASHER, LOCK (#4)FRONT STP GUIDE	114
							113
							112
4	4	4	-	A	21024-4	WASHER, LOCK (#8)STRIPPER	111
REF	REF	REF	-	A	21899-4	WASHER, FLAT (ø5/16)SCREW ADJ	110
							109
1	1	1	-	A	21018-5	NUT, HEX (NO. 6)HOLDDOWN	108
REF	REF	REF	-	A	21018-5	NUT, HEX (6-32)FEED ADJ	107
							106
							105
1	1	-	-	A	992031-1	PIN, CLEVIS	104
1	1	1	-	A	21009-2	SCR, 5KT SET (1/4-20x.25 LW)RAM	103
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	102
REF	REF	REF	-	A	6-23715-5	SCR, PAN HD (6-32x1.50)FEED ADJ	101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	A	3-21002-0	SCR, BHC (10-32x.88)DRAG	99
1	1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW)ANVIL	98
REF	REF	REF	-	A	2-21002-9	SCR, BHC (10-32x.75)CAP	97
REF	REF	REF	-	A	2-22733-8	SCR, BHC (1/4-20x.62)HOUSING	96
REF	REF	REF	-	A	2-21002-7	SCR, BHC (10-32x.50)56 ADJ BLOCK	95
6	6	6	-	A	2-21002-2	SCR, BHC (8-32x.50)SHEAR	94
							93
							92
1	1	1	-	A	1-21002-7	SCR, BHC (6-32x.38)CAM	91
							90
1	1	-	-	A	7-21000-9	SCR, SHC (4-40x.19)STRIPPER	89
							88
2	2	2	-	A	2-21000-7	SCR, 5HC (8-32x.48)DEP-HOLD	87
1	1	1	-	A	2-22603-0	SCR, HEX HD (8-32x.31)FEED FINGER	86
2	2	2	-	A	1-21000-3	SCR, 5HC (4-40x.25)F ST GUIDE	85
1	1	1	-	A	2-21000-7	SCR, 5HC (8-32x.50)STRIPPER	84
REF	REF	REF	-	A	3-21000-7	SCR, 5HC (10-32x.75)FEED ROD 6D	83
REF	REF	REF	-	A	3-21000-6	SCR, 5HC (10-32x.62)ADJ BLK	82
1	1	1	-	A	3-21000-4	SCR, 5HC (10-32x.38)56 ADJ BL	81
REF	REF	REF	-	A	3-21000-4	SCR, 5HC (10-32x.38)PIVOT BLK	80
-	REF	-	-	B	455749-1	GUARD, WINDOW	79
REF	-	-	-	B	679532-1	INSERT, GUARD	78
							77
							76
							75
1	1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	1	-	A	23030-1	SCR, 5HC (6-32x.25 SL)INS DISC	73
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL	72
REF	REF	REF	-	A	690517-1	SPACER	71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY REOD PER ASSY							REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)
PARTS LIST							

POST FEED 1 5/8 STROKE
ROTATED 180°
G OR T TERMINATOR
LOC A
DIST 66
LEADMAKER

PRE FEED 1 1/8 STROKE
ROTATED 180°
K TERMINATOR
BENCH MACHINE

PRE FEED 1 5/8 STROKE
ROTATED 180°
G TERMINATOR
BENCH MACHINE

1 RECOMMENDED SPARE PARTS.

2 GREASE LIGHTLY.

3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.

4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.

5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.

6 CUT TO LENGTH AT ASSY.

DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:

2 PLC DEC ±
3 PLC DEC ±
4 PLC DEC ±

ANGLES ±
SURF TEXTURE: ✓

REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

MATL - HT TR - FIN -

DR 11/30/95 APP 11/30/95
JC BAKER A BEDDICK

CHK 11/30/95 REL -
C. ERISHMAN

NAME SIDE FEED HDM APPLICATOR MACHINE REF MINI APPL

SCALE 1 OF 1 REV 0

SCALE NO 680226

00779 CUSTOMER AND ASSEMBLY DRAWING 1 RESTRICTED TO