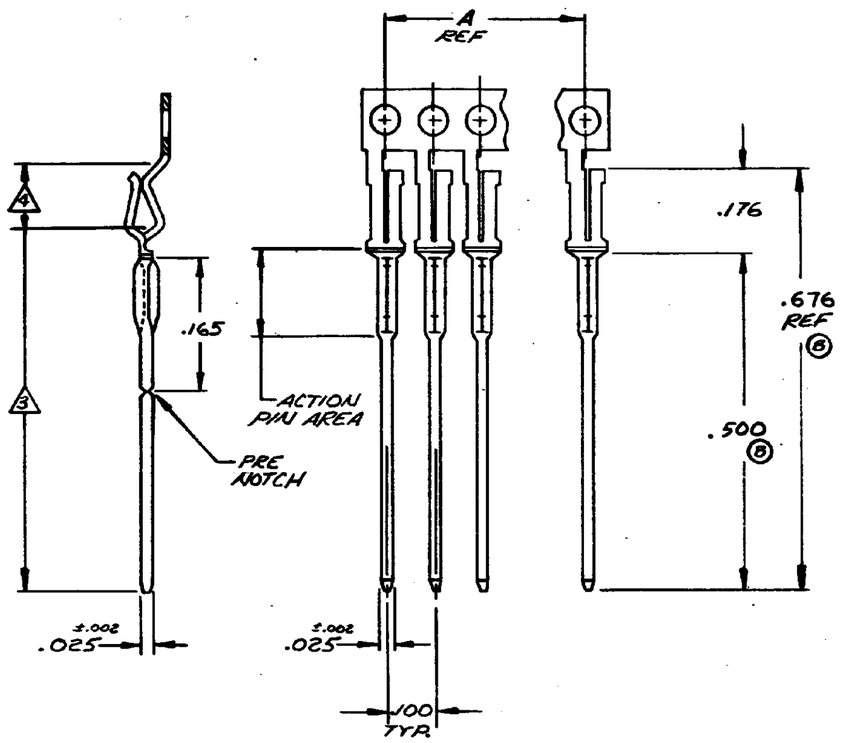
DRAWING MADE IN AMERICAN PROJECTION

© 1977 BY AMP INCORPORATED. ALL RIGHTS RESERVED. AMP PRODUCTS COVERED BY PATENTS AND/OR PATENTS PENDING.

REVISIONS

ZONE	LTR	DESCRIPTION		DATE	APPROVED
	A	REDRAWN & REVISED	C81-208	4/15/81	[illegible]
	B	REV. 2 DIMS.	C81-633	12/10/81	[illegible]
	C	CHG REEL NO.	C83-77	2-1-83	[illegible]
✓	C1	REV PER ECN AB 0232	db	3-29-84	[illegible]



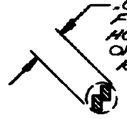
1. REFER TO DRAWING 117178 FOR TYPICAL CONNECTOR SYSTEM APPLICATION & CARRIER STRIP REMOVAL.
2. PLATING IS NOT REQUIRED ON CARRIER STRIP.

(3) GOLD PL. (MIL-G-45204) .000005 MIN THK OVER NICKEL PL. (QQ-N-290) .000100 MIN THK.

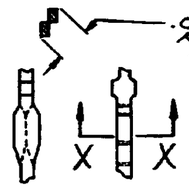
(4) GOLD PL. (MIL-G-45204) .000050 MIN THK OVER NICKEL PL. (QQ-N-290) .000100 MIN THK.

A TYPE HOLE

.041 ±.005 DIA HOLE IS REQUIRED FOR ASSEMBLY INTO PLATED THRU HOLES PRIOR TO REFLOW SOLDER OPERATION. .036 TO .043 DIA HOLE IS REQUIRED FOR PRESS FIT APPLICATIONS.



SECTION X-X



ACTION PIN AREA

REFER TO AMP SPEC 106-14018 OR 106-14019 AS APPLICABLE FOR SPECIFIC HOLE SIZE RECOMMENDATIONS.

5.200	53	118438-1
A	POS	PART NO

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES
TOLERANCES ON: DECIMALS ±.008 ANGLES ±5°

MATERIAL: BERYLLIUM COPPER (QQ-C-533)

REEL NO. 1-119272-6

DR George Michael 4-14-81
CHK [illegible] 4/15/81
APPD [illegible] 4/15/81
REL [illegible] 4-15-81
DSGN APPD
OTHER APPD

AMP INCORPORATED HARRISBURG, PENNSYLVANIA

NAME: ECONOMATE II COMB CONTACT RECEPTACLE .025 x .025

SIZE	CODE IDENT NO.	NUMBER
C	00779	118438

SCALE NTS SHEET

CUSTOMER DRAWING

AMP 1471-1 REV (5/68)