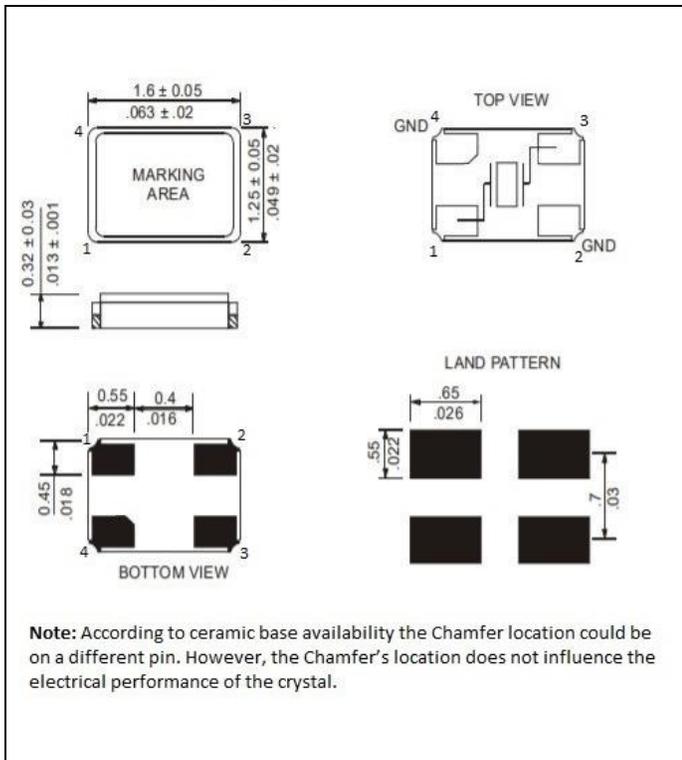


**SPECIFICATIONS**

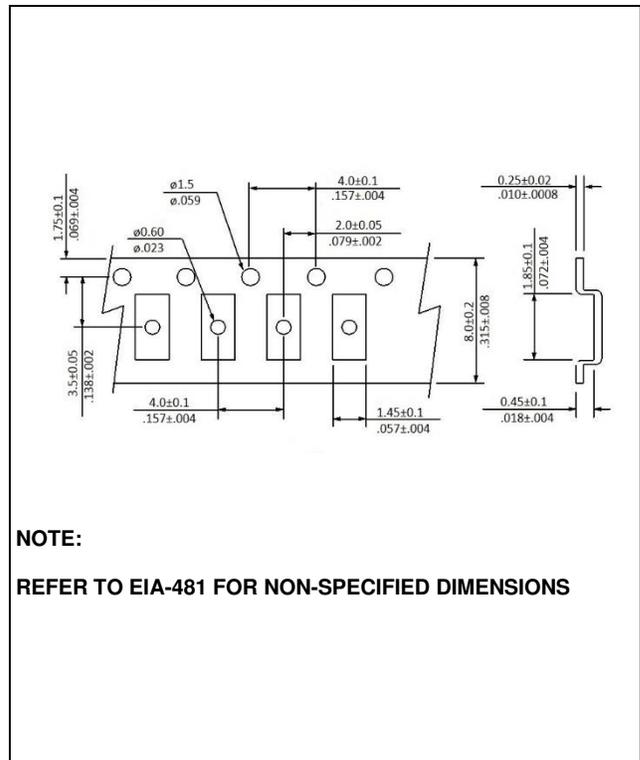
PARAMETER	VALUE
FREQUENCY	27.000 MHz
MODE OF OSCILLATION	AT CUT, Fundamental
FREQUENCY TOLERANCE AT 25°C	±30 ppm
FREQUENCY STABILITY OVER TEMPERATURE	±30 ppm
OPERATING TEMPERATURE RANGE	-10°C to +60°C ↵
STORAGE TEMPERATURE RANGE	-40°C to +90°C
AGING	±1 ppm per year
LOAD CAPACITANCE	8 pF
EQUIVALENT SERIES RESISTANCE	150 Ω ↵
SHUNT CAPACITANCE	5.0 pF max
DRIVE LEVEL	50 μW max
REFLOW CONDITIONS	260°C ±5°C for 10s max



**MECHANICAL SPECIFICATION**



**CARRIER TAPE DIMENSIONS**



**NOTE:**  
 REFER TO EIA-481 FOR NON-SPECIFIED DIMENSIONS

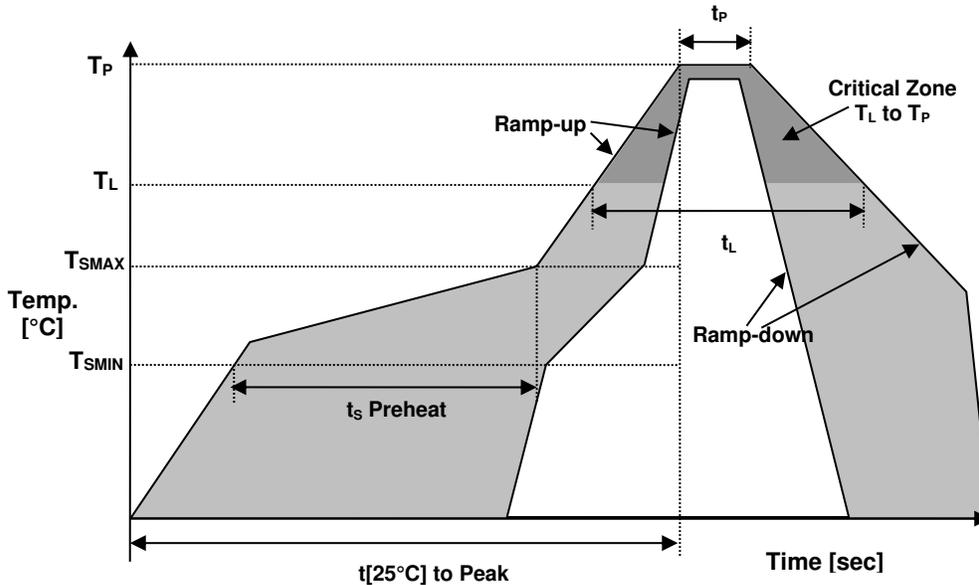
**PACKAGING**

180 mm REEL DIAMETER  
 8 mm TAPE WIDTH, 4 mm PITCH  
 QUANTITY: 3000 PIECES PER REEL

IN ACCORDANCE WITH EIA-481

Revision: A Initial Release  
 Approval By: FP  
 Date: 25 July 2013

● REFLOW PROFILE



Reflow profile		
Temperature Min Preheat	$T_{SMIN}$	150°C
Temperature Max Preheat	$T_{SMAX}$	200°C
Time ( $T_{SMIN}$ to $T_{SMAX}$ )	$t_s$	60-180 sec.
Temperature	$T_L$	217°C
Peak Temperature	$T_P$	260°C
Ramp-up rate	$R_{UP}$	3°C/sec max.
Ramp-down rate	$R_{DOWN}$	6°C/sec max.
Time within 5°C of Peak Temperature	$t_p$	10 sec.
Time $t_{[25^\circ\text{C}]}$ to Peak Temperature	$t_{[25^\circ\text{C}]}$ to Peak	480 sec.
Time	$t_L$	60-150 sec.

● ENVIRONMENTAL

PARAMETER	VALUE
MOISTURE SENSITIVITY LEVEL	1
RoHS	COMPLIANT
REACH SVHC	COMPLIANT
HALOGEN-FREE	COMPLIANT
ESD CLASSIFICATION LEVEL	N/A
TERMINATION FINISH	Au



• **MARKING**

R270  
8Fyw

x – 1 or 2 digits as Internal Production ID code  
y – Year code  
w – Week code

YEAR CODE	
Year	Code
2015	5
2016	6
2017	7
2018	8
2019	9
2020	0
2021	1
2022	2
2023	3
2024	4
2025	5

ALPHA WEEK CODE TABLE					
Week	Code	Week	Code	Week	Code
1	a	19	s	37	K
2	b	20	t	38	L
3	c	21	u	39	M
4	d	22	v	40	N
5	e	23	w	41	O
6	f	24	x	42	P
7	g	25	y	43	Q
8	h	26	z	44	R
9	i	27	A	45	S
10	j	28	B	46	T
11	k	29	C	47	U
12	l	30	D	48	V
13	m	31	E	49	W
14	n	32	F	50	X
15	o	33	G	51	Y
16	p	34	H	52	Z
17	q	35	I		
18	r	36	J		

• **APPROVAL**

DRAWN BY:	
APPROVED BY:	FP, 25 July, 2013
REVISION:	A, Initial Release
	B, AR, July 21, 2020 Updated the Current Revision Levels

Raltron Electronics / RAMI Technology USA, LLC, including its affiliates, employees, agents and other persons acting on its behalf (collectively Raltron/RAMI Tech), disclaim any and all liability for any errors or inaccuracies contained in this data sheet. While Raltron/RAMI Tech has made every reasonable effort ensure the accuracy of all product information, specifications and data contained herein, Raltron/RAMI Tech does not guarantee that the information is accurate, reliable or current. The product information is provided only for reference purposes only and is subject to change, correction or revision, at any time without notice. Raltron/RAMI Tech does not assume any liability arising out of an application or use of any product described herein and disclaims any warranties expressed or implied. The user of products in such applications shall assume all risks of such use and will agree to hold Raltron/RAMI Tech, harmless against all damages.

Copyright © 2016, Raltron Electronics / RAMI Technology USA, LLC. All rights reserved. No part of this document may be reproduced in any form without the prior written permission of Raltron Electronics / RAMI Technology USA, LLC.