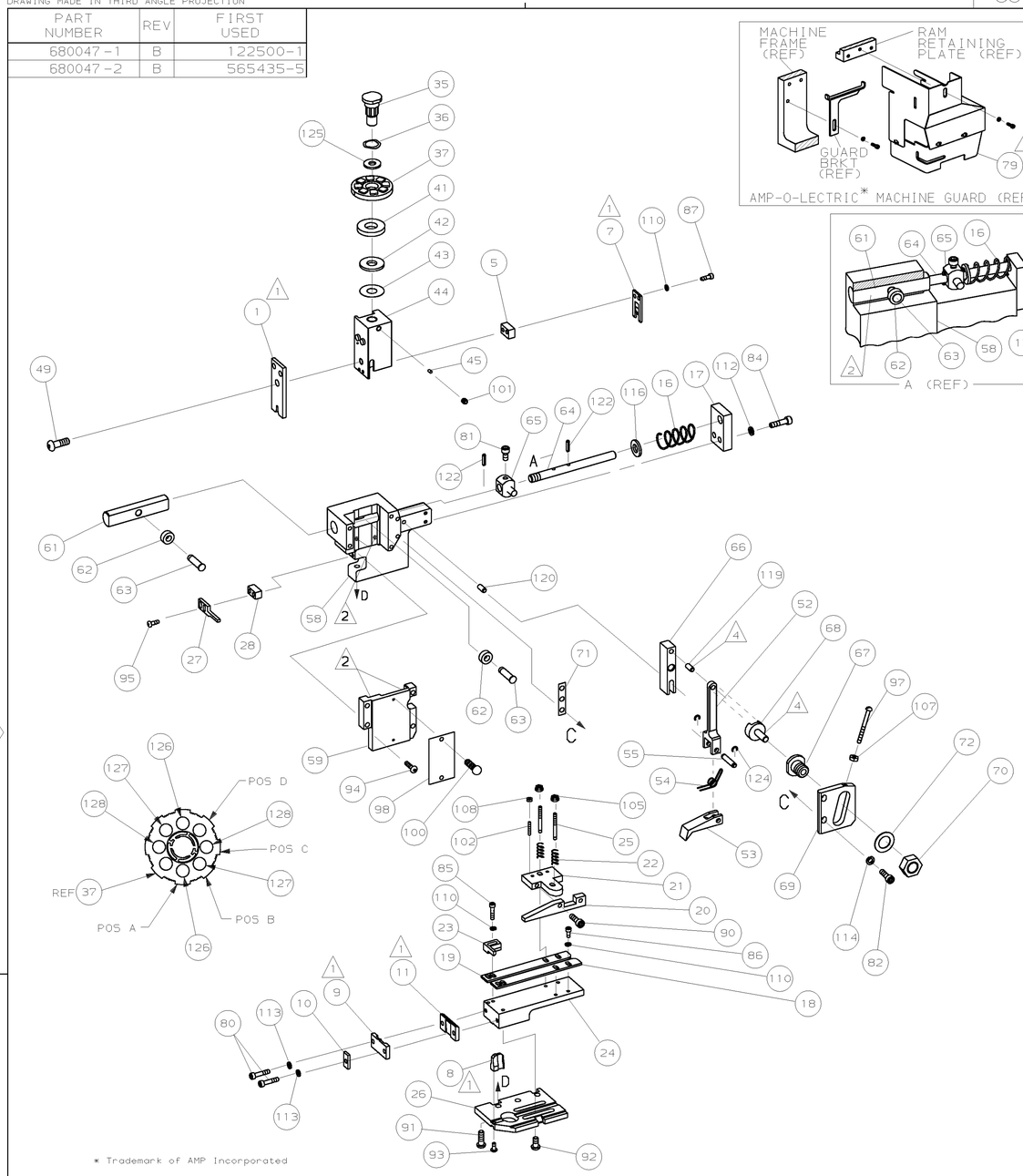
DRAWING MADE IN THIRD ANGLE PROJECTION

680047 ⇔ 680047

/home/us016926/DMTECmod

| PART NUMBER | REV | FIRST USED |
|---|---|---|
| 680047-1 | B | 122500-1 |
| 680047-2 | B | 565435-5 |




| TERMINAL NAME: CLIP, GROUNDING | | |
|---|---|---|
| | | 63733 |

TERM APPL SPEC 114-13095

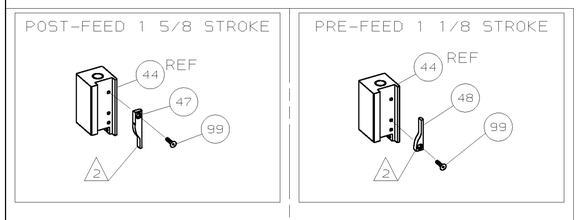
| CRIMPING DATA | | | |
|---|---|---|---|
| PAD LTR | CRIMP HEIGHT | WIRE SIZE | |
| A | .061 ±.002 | 18 | |
| B | .057 ±.002 | 20 | |
| C | .055 ±.002 | 22 | |
| D | NOT | USED | |
| CRIMP | SIZE | TYPE | RANGE |
| WIRE | .090 | F | 22 - 18 |
| INSUL | – | – | – |
| FEED .700 | APPL INST 408-8039 | SET UP GAGE 458638-1 | LAYOUT L1530 |

WIRE STRIP LENGTH .141-.171

| -1 | LEADMAKER & BENCH MODEL G | MECH-POST FEED |
|---|---|---|
| -2 | AMP-O-LECTRIC | MECH-PRE FEED |

| -2 | -1 | U/M | DWG SIZE | PART NO | DESCRIPTION | ITEM NO |
|---|---|---|---|---|---|---|
| | | | | REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION) | | |
| QTY REQD PER ASSY | | | | PARTS LIST | | |
| REF | REF | – | A | 22594-8 | NUT, HEX | 70 |
| REF | REF | – | B | 240628-1 | PLATE, ADJ | 69 |
| REF | REF | – | B | 240626-1 | SHAFT, PIVOT | 68 |
| REF | REF | – | B | 240633-1 | BUSHING | 67 |
| REF | REF | – | A | 455680-1 | LEVER, INTERMEDIATE | 66 |
| REF | REF | – | B | 240629-1 | BLOCK, PIVOT | 65 |
| REF | REF | – | A | 240632-2 | SCR, ADJ | 64 |
| REF | REF | – | B | 240659-3 | PIN, CAM ROLLER | 63 |
| REF | REF | – | B | 240658-1 | CAM, ROLLER | 62 |
| REF | REF | – | B | 454398-1 | ROD, FEED | 61 |
| | | | | | | 60 |
| REF | REF | – | C | 454220-1 | CAP, RAM | 59 |
| REF | REF | – | D | 453736-1 | HOUSING | 58 |
| | | | | | | 57 |
| | | | | | | 56 |
| REF | REF | – | B | 240624-1 | PIN, FEED FINGER | 55 |
| REF | REF | – | B | 691499-1 | SPRING, FEED FINGER | 54 |
| REF | REF | – | B | 240635-1 | FINGER, FEED | 53 |
| REF | REF | – | B | 240634-1 | LEVER, TERMINAL | 52 |
| | | | | | | 51 |
| | | | | | | 50 |
| 1 | 1 | – | A | 7-21002-9 | BOLT, CRIMPER(5/16-24x1.00) | 49 |
| 1 | – | – | B | 690602-5 | CAM, PRE-FEED 1 1/8 ST | 48 |
| – | 1 | – | B | 690501-4 | CAM, POST-FEED 1 5/8 ST | 47 |
| | | | | | | 46 |
| 1 | 1 | – | A | 690191-1 | PLUG, NYLON | 45 |
| 1 | 1 | – | C | 455674-1 | RAM | 44 |
| 1 | 1 | – | A | 690125-1 | WASHER, LAMINATED | 43 |
| 1 | 1 | – | A | 690124-1 | WASHER, RAM | 42 |
| 1 | 1 | – | A | 690223-2 | SPACER, INSULATION DISC | 41 |
| | | | | | | 40 |
| | | | | | | 39 |
| | | | | | | 38 |
| 1 | 1 | – | D | 354777-1 | WIRE DISC, PLASTIC | 37 |
| 1 | 1 | – | A | 22480-5 | WASHER, SPRING | 36 |
| 1 | 1 | – | B | 690212-1 | POST, RAM | 35 |
| | | | | | | 34 |
| | | | | | | 33 |
| 1 | 1 | – | D | 458980-1 | APPLICATOR, BASIC (SUB ASSY) | 32 |
| | | | | | | 31 |
| | | | | | | 30 |
| | | | | | | 29 |
| 1 | 1 | – | B | 3-690451-2 | SPACER, STRIPPER | 28 |
| 1 | 1 | – | A | 240639-1 | STRIPPER | 27 |
| REF | REF | – | C | 455676-1 | PLATE, BASE | 26 |
| 2 | 2 | – | A | 22354-8 | DRAG, STUD | 25 |
| 1 | 1 | – | B | 1-455678-3 | PLATE, STRIP GUIDE | 24 |
| 1 | 1 | – | C | 1-240825-1 | PLATE, STRIP HOLD DOWN | 23 |
| 2 | 2 | – | A | 4-22281-1 | SPRING, DRAG | 22 |
| 1 | 1 | – | A | 464451-6 | DRAG, HANDLE | 21 |
| 1 | 1 | – | A | 464452-4 | DRAG, SKATE | 20 |
| 1 | 1 | – | C | 454204-1 | GUIDE, STRIP (REAR) | 19 |
| 1 | 1 | – | C | 122467-1 | GUIDE, STRIP (FRONT) | 18 |
| REF | REF | – | A | 454178-1 | GUIDE, FEED ROD | 17 |
| REF | REF | – | A | 4-22284-9 | SPRING, FEED RETURN | 16 |
| | | | | | | 15 |
| | | | | | | 14 |
| | | | | | | 13 |
| | | | | | | 12 |
| 1 | 1 | – | B | 240644-1 | PLATE, REAR SHEAR | 11 |
| 1 | 1 | – | A | 690481-2 | HOLD DOWN SPACER | 10 |
| 1 | 1 | – | B | 122462-1 | PLATE, FRONT SHEAR | 9 |
| 1 | 1 | – | D | 5-240654-2 | ANVIL | 8 |
| 1 | 1 | – | B | 122425-1 | BLADE, SLUG | 7 |
| | | | | | | 6 |
| 1 | 1 | – | C | 1-240641-4 | SPACER, SLUG BLADE | 5 |
| | | | | | | 4 |
| | | | | | | 3 |
| | | | | | | 2 |
| 1 | 1 | – | C | 3-456406-3 | CRIMPER, WIRE | 1 |

| -2 | -1 | U/M | DWG SIZE | PART NO | DESCRIPTION | ITEM NO |
|---|---|---|---|---|---|---|
| | | | | REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION) | | |
| QTY REQD PER ASSY | | | | PARTS LIST | | |
| | | | | | | 129 |
| 2 | 2 | – | C | 1-354779-2 | PIN, WIRE DISC (.3050)C | 128 |
| 2 | 2 | – | C | 354779-8 | PIN, WIRE DISC (.3030)B | 127 |
| 2 | 2 | – | C | 9-354778-9 | PIN, WIRE DISC (.2990)A | 126 |
| 1 | 1 | – | A | 986950-1 | WASHER, FLAT PRECISION | 125 |
| REF | REF | – | A | 21045-3 | RING,RET"C"(ø.187)FD PIN | 124 |
| | | | | | | 123 |
| REF | REF | – | A | 5-21028-1 | PIN,STD SPRING(ø.12)FD ADJ ROD | 122 |
| | | | | | | 121 |
| REF | REF | – | A | 1-21030-7 | PIN,DOWEL(ø.187x1.50)HSG | 120 |
| REF | REF | – | A | 1-21030-1 | PIN,DOWEL(ø.187x.50)LEVER | 119 |
| | | | | | | 118 |
| | | | | | | 117 |
| REF | REF | – | A | 21899-4 | WASHER,FLAT(ø5/16)SCR ADJ | 116 |
| | | | | | | 115 |
| REF | REF | – | A | 21024-5 | WASHER,LOCK(NO.10)FD ADJ PL | 114 |
| 2 | 2 | – | A | 21024-5 | WASHER,LOCK(NO.10)SHEAR PL | 113 |
| REF | REF | – | A | 21024-5 | WASHER,LOCK(NO.10)FD ROD GDE | 112 |
| | | | | | | 111 |
| 7 | 7 | – | A | 21024-4 | WASHER,LOCK(NO.8)SHEAR BL | 110 |
| | | | | | | 109 |
| 2 | 2 | – | A | 21018-4 | NUT,HEX(4-40)DRAG | 108 |
| REF | REF | – | A | 21018-5 | NUT,HEX(6-32)FD ADJ PL | 107 |
| | | | | | | 106 |
| 2 | 2 | – | A | 21022-2 | NUT,HEX SL(8-32)DRAG STUD | 105 |
| | | | | | | 104 |
| | | | | | | 103 |
| 2 | 2 | – | A | 4-21078-8 | SCR SKT SET (4-40x.75)DRAG | 102 |
| 1 | 1 | – | A | 21009-2 | SCR,SKT SET(1/4-20x.25 )RAM | 101 |
| 2 | 2 | – | A | 21017-2 | SCR,DRIVE(#2x.19)ID PLATE | 100 |
| 1 | 1 | – | A | 1-21002-7 | SCR,BHC(6-32x.38)CAM | 99 |
| 1 | 1 | – | B | 461264-1 | PLATE, IDENTIFICATION | 98 |
| REF | REF | – | A | 6-23715-5 | SCR,PAN HD(6-32x1.50)FEED ADJ | 97 |
| | | | | | | 96 |
| 2 | 2 | – | A | 2-21002-2 | SCR,BHC(8-32x.50)STRIPPER | 95 |
| REF | REF | – | A | 2-21002-9 | SCR,BHC(10-32x.75)HSG CAP | 94 |
| 1 | 1 | – | A | 22733-8 | SCR,BHC(8-32x.38 LW)ANVIL | 93 |
| 4 | 4 | – | A | 3-21002-3 | SCR,BHC(1/4-20x.50)ST GD PL | 92 |
| REF | REF | – | A | 2-22733-8 | SCR,BHC(1/4-20x.62)BASE PL | 91 |
| 2 | 2 | – | A | 1-21000-3 | SCR SKT CAP (4-40x.25)DRAG | 90 |
| | | | | | | 89 |
| | | | | | | 88 |
| 2 | 2 | – | A | 2-21000-7 | SCR,SHC(8-32x.50)SLUG BLADE | 87 |
| 3 | 3 | – | A | 2-21000-6 | SCR,SHC(8-32x.38)STRIP GUIDE | 86 |
| 2 | 2 | – | A | 2-21000-8 | SCR,SHC(8-32x.62)R STRIP GUIDE | 85 |
| REF | REF | – | A | 3-21000-7 | SCR, SKT CAP(10-32x.75)FD GDE | 84 |
| | | | | | | 83 |
| REF | REF | – | A | 3-21000-6 | SCR,SKT CAP(10-32x.62)FD ADJ P | 82 |
| REF | REF | – | A | 3-21000-4 | SCR,SKT CAP(10-32x.38)PIVOT BL | 81 |
| 2 | 2 | – | A | 3-21000-8 | SCR,SKT CAP(10-32x.88)SH PL | 80 |
| REF | – | – | A | 455745-1 | GUARD, WINDOW | 79 |
| | | | | | | 78 |
| | | | | | | 77 |
| | | | | | | 76 |
| | | | | | | 75 |
| | | | | | | 74 |
| | | | | | | 73 |
| REF | REF | – | A | 458109-1 | WASHER, FLAT (SPECIAL) | 72 |
| REF | REF | – | A | 690517-1 | SPACER | 71 |




LOC A
DIST 66

LEADMAKER
T TERMINATING UNIT

AMP-O-LECTRIC
K TERMINATING UNIT

1. RECOMMENDED SPARE PARTS.
2. GREASE LIGHTLY.
3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC MACHINE.
4. LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.

| P F | LTR | REVISION RECORD | APP | DATE |
|---|---|---|---|---|
| | B3 | ECN 0150-0974-03 | TE | 9-03 |
| | B2 | 0150-0040-00 | PM | 1/00 |
| | B1 | RELEASED -2 | CE | 4/94 |
| | B | EC 0150-5232-94 | TB | 11-93 |
| | A | EC 0150-4988-93 | TB | 11-93 |

DIMENSIONS IN INCHES.
DO NOT SCALE PRINT.
TOLERANCES UNLESS OTHERWISE SPECIFIED:
2 PLC DEC ±-
3 PLC DEC ±-
4 PLC DEC ±-
ANGLES ± -
SURF TEXTURE: √
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

| MATL | – | HT TR | – | FIN | – |
|---|---|---|---|---|---|
| | – | | – | | – |

DR JC BAKER 9/29/93 | APP BA WOLFE 10-12-93
CHK C.ERISMAN 10-11-93 | REL B. MORGAN 10/26/93

AMP Incorporated Harrisburg, PA 17105-3608

NAME END FEED HDM APPLICATOR | MACHINE REF MINI APPL
SCALE – | D | DWG NO 680047 | SHEET 1 of 1 | REV B3

CAGE CODE 00779 | CUSTOMER AND ASSEMBLY DRAWING 1 | RESTRICTED TO

THIS DRAWING IS A CONTROLLED DOCUMENT.
RELEASED FOR PUBLICATION Jun 8, 2000
BY AMP INCORPORATED. ALL RIGHTS RESERVED.
© COPYRIGHT 2000

AMP 1756 REV 3-92 | 10-SEP-03 | 09:15:38 us016926

8 7 6 5 4 3 2 1