



SPECIFICATION FOR DYNAMIC SPEAKER

TOTAL PAGE 09

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RoHS

Customer	Baxter	Model Name	BMS28-12B-08H05CW152J LF
Customer P/N	720-0004-01-1	Product No.	131433
Date	09 Sep. 19	Issue No.	BS/TES01.856C1
Page	01 of 09	Issue Date	2019.09.09

Approval:

- 1.Characteristics
- 2.Bill of Material
- 3.Drawing
- 4.Reliability Test
- 5.Packing
- 6.History Change Record

Drawn by	Checked by	Approved by	Customer approved
任江凤	杨紫群	张勇磊	

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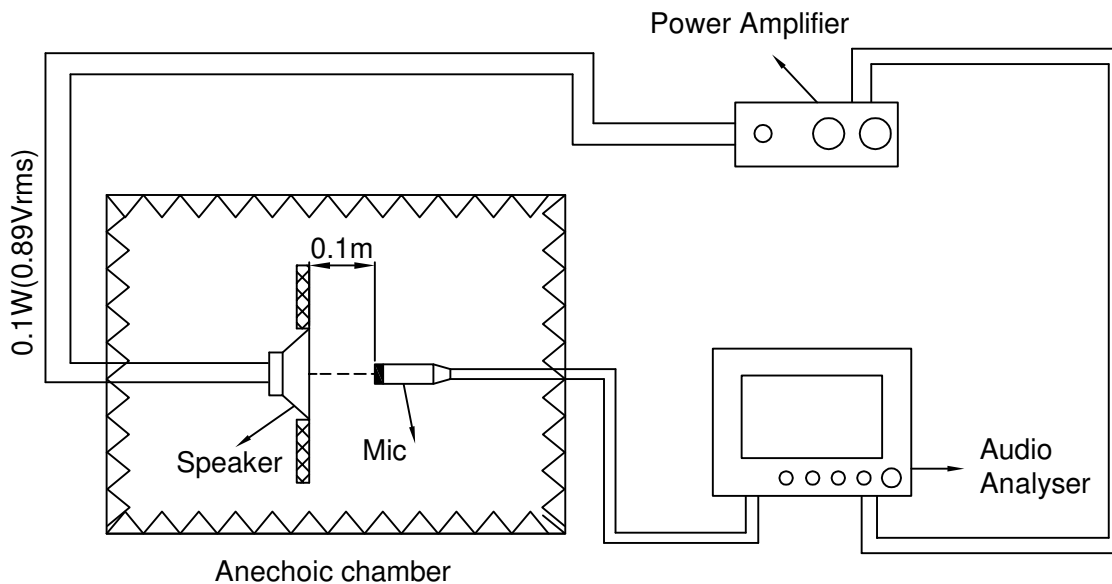
BMS28-12B-08H05CW152J LF

1. Characteristic

1.1 Electrical and Mechanical Characteristics

No.	Item	Specification
1.	Impedance(at 1kHz)	$8\pm 15\% \Omega$
2.	Rated Input Power	0.8W
3.	Maximum Input Power	1.2W
4.	Resonance Frequency	$650\pm 20\% \text{Hz}$
5.	Frequency Response	F0 ~ 20KHz
6.	Output SPL (at 0.1W/0.1m)	$90\pm 3\text{dB}$ at 600 Hz
7.	Distortion (at 1kHz,0.1W)	$\leq 5\%$
8.	Buzzes & Rattles	Must be normal at sine wave 2.53V
9.	Magnet	NdFeB
10.	Operating Temperature	-20...+70 °C
1.	Storage Temperature	-40...+85 °C

1.2 Test Method

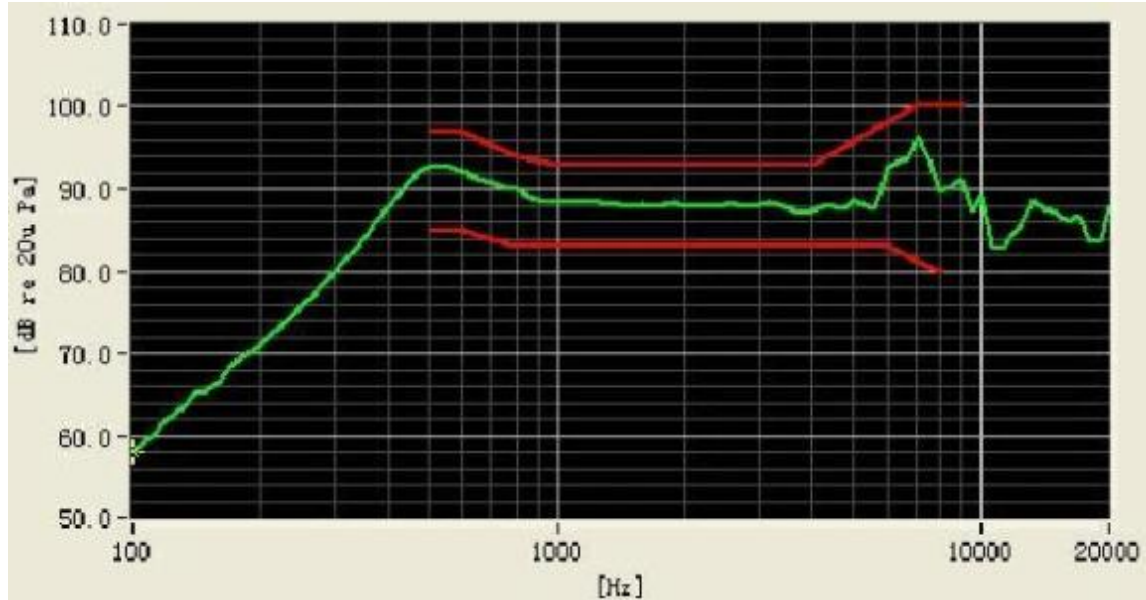


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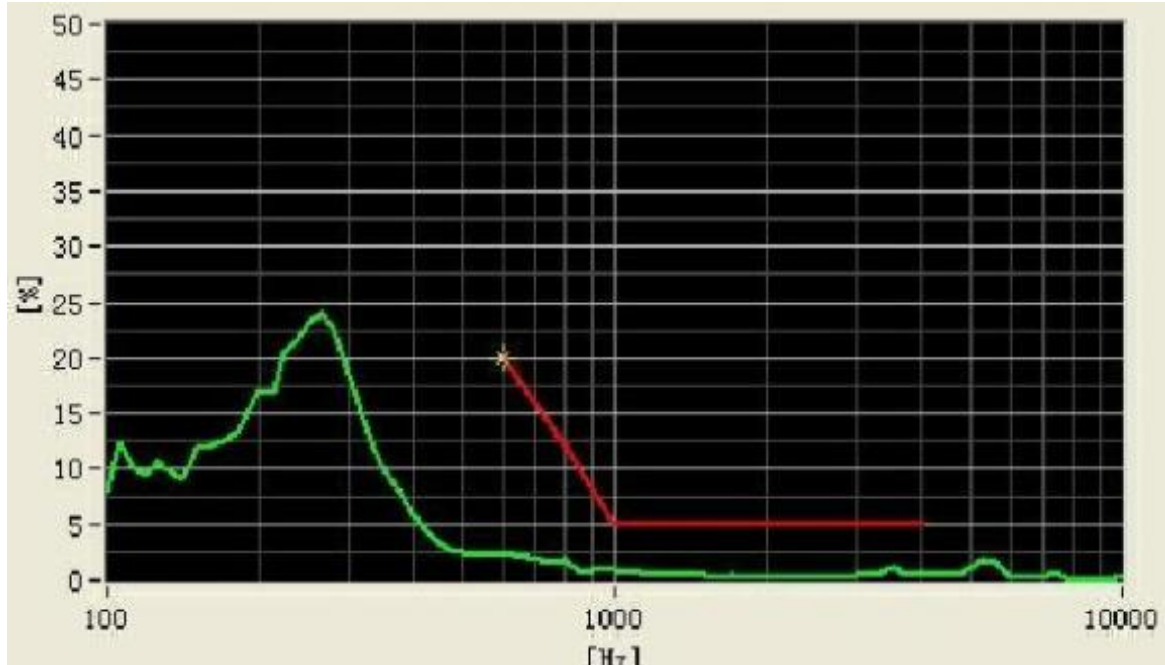
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1.3 Fundamental (0.1W/0.1m SOUNDCHECK testing)



1.4 THD (0.1W/0.1m SOUNDCHECK testing)

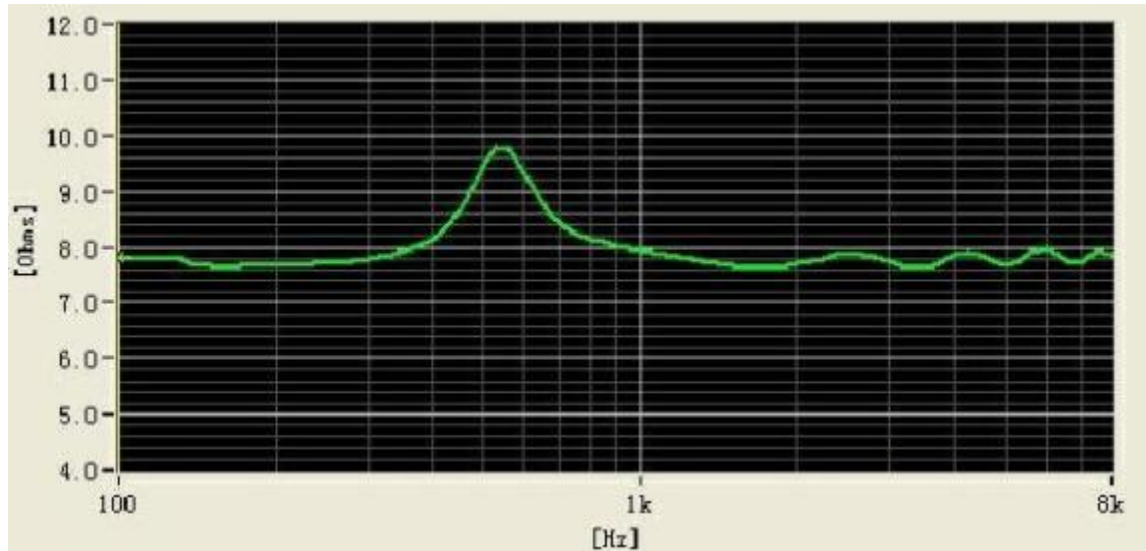


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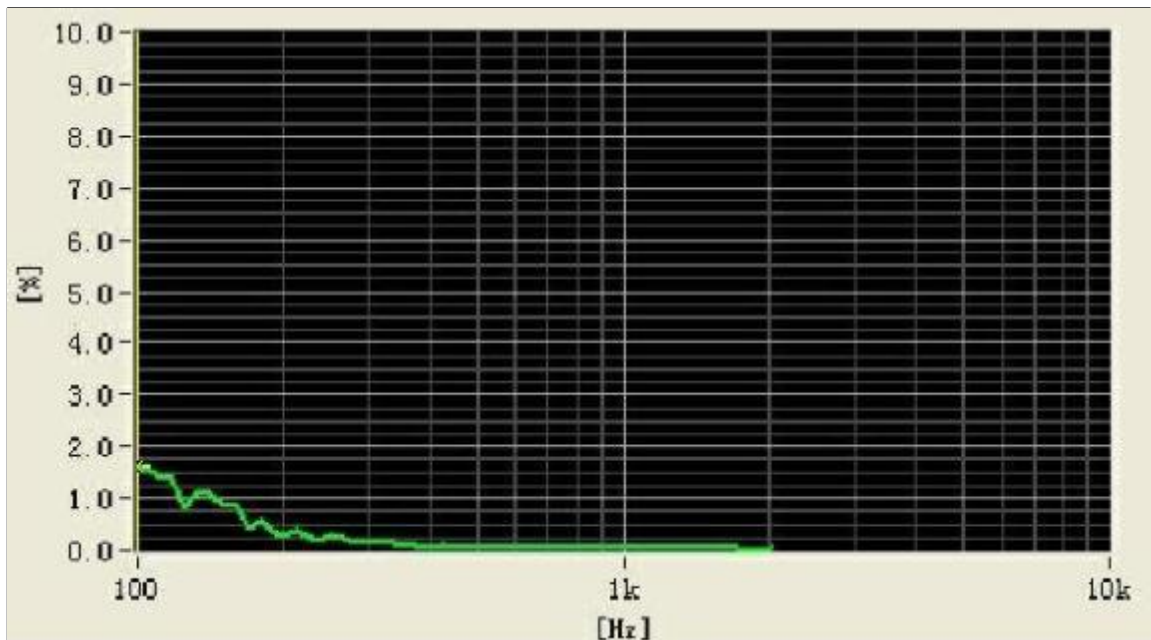
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1.5 Impedance (0.1W/0.1m SOUNDCHECK testing)



1.6 Rub&buzz (0.1W/0.1m SOUNDCHECK testing)



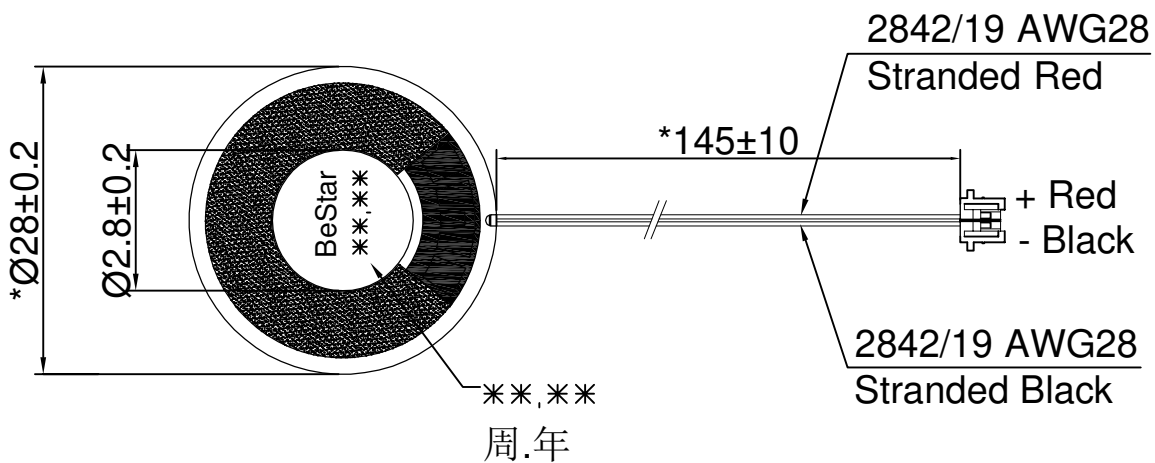
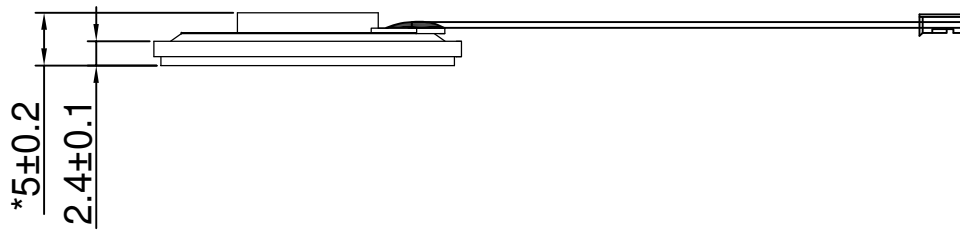
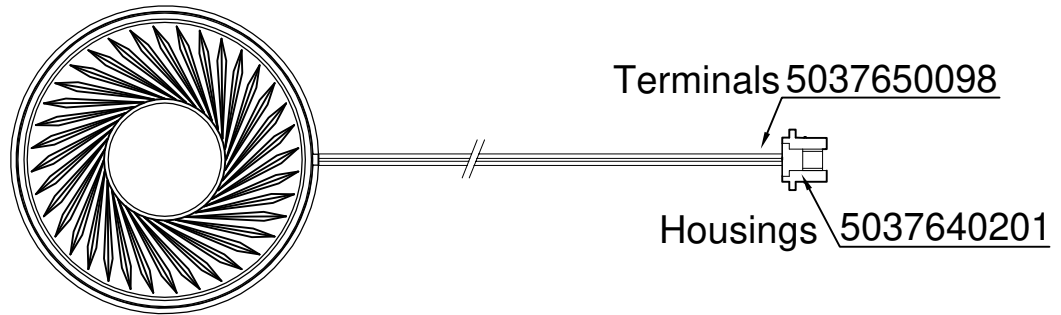
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2. Drawing

2.1 Dimensions



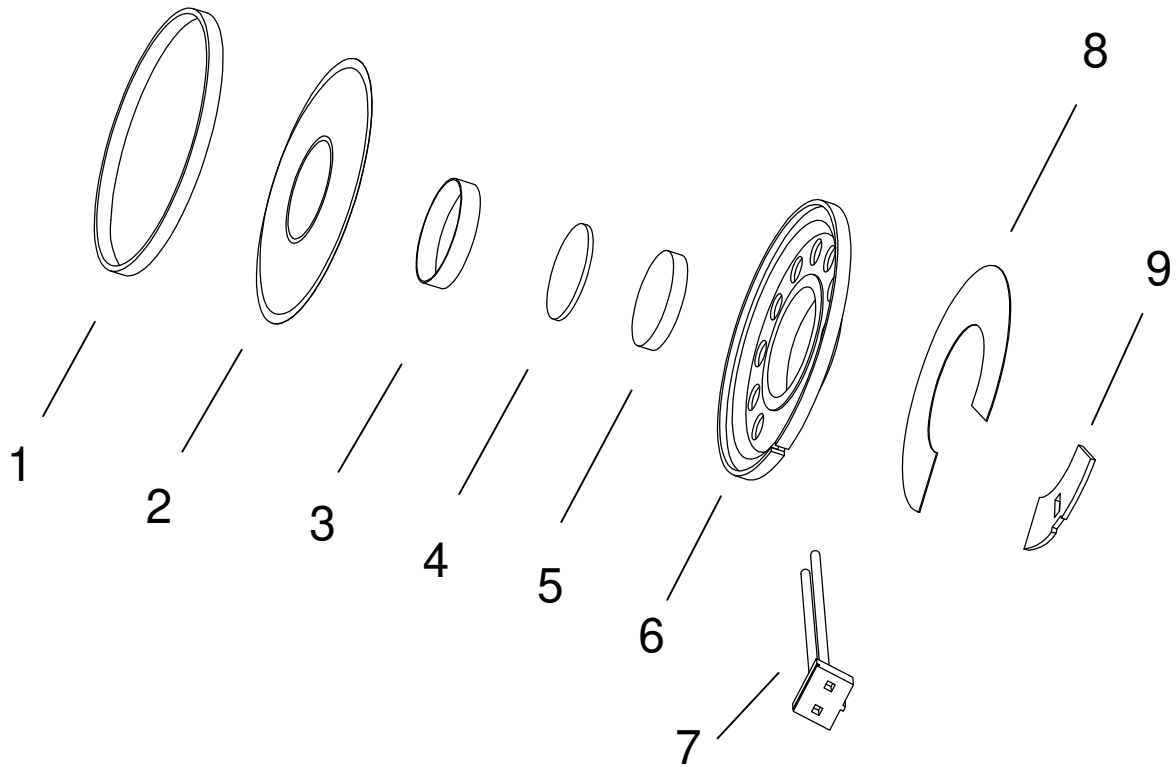
Unit:mm

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2.2 Bill of Material



9	PCB	Epoxy and Cu(plating Sn)
8	Mesh	Cloth
7	Plug wire	Cu and PVC
6	Frame	SPCC
5	Magnet	NdFeB
4	Plate	SPCC
3	Voice coil	Cu
2	Diaphragm	PEN
1	Gasket	ABS
No	Parts Name	Material

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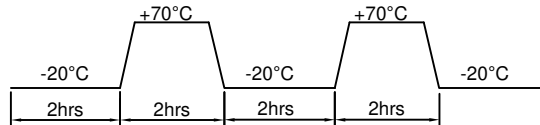
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3. Reliability Test

- 3.1 Load Test
 - Power 0.8W White noise
 - Duration 96hrs
- 3.2 High Temperature Test
 - Temperature +85±3 °C
 - Duration 96hrs
- 3.3 Low Temperature Test
 - Temperature -40±3 °C
 - Duration 96hrs
- 3.4 Damp Heat
 - Temperature 40±3 °C
 - Relative Humidity 90%-95%RH
 - Duration 96hrs
- 3.5 Temperature Cycle Test
 - Cycle 5
 - 0.8W, F0~3500Hz, White noise



- 3.6 Drop Test
 - Height 75cm (in state of packing)
 - Times 10 (Drop onto hardwood board)
- 3.7 Vibration Test
 - 10 ~ 55 ~ 10Hz sin-wave sweep 15min. 5G (constant) X,Y,Z 3 directions 32 hours each, total 96 hours, 0.8W, F0~3500Hz, White noise
- 3.8 Lead wire pull strength
 - 3.0N for 30 sec. Horizontal, 2.0N 30 sec. vertical
- 3.9 PPAP documentation submit for medical reliability approval .

Notice

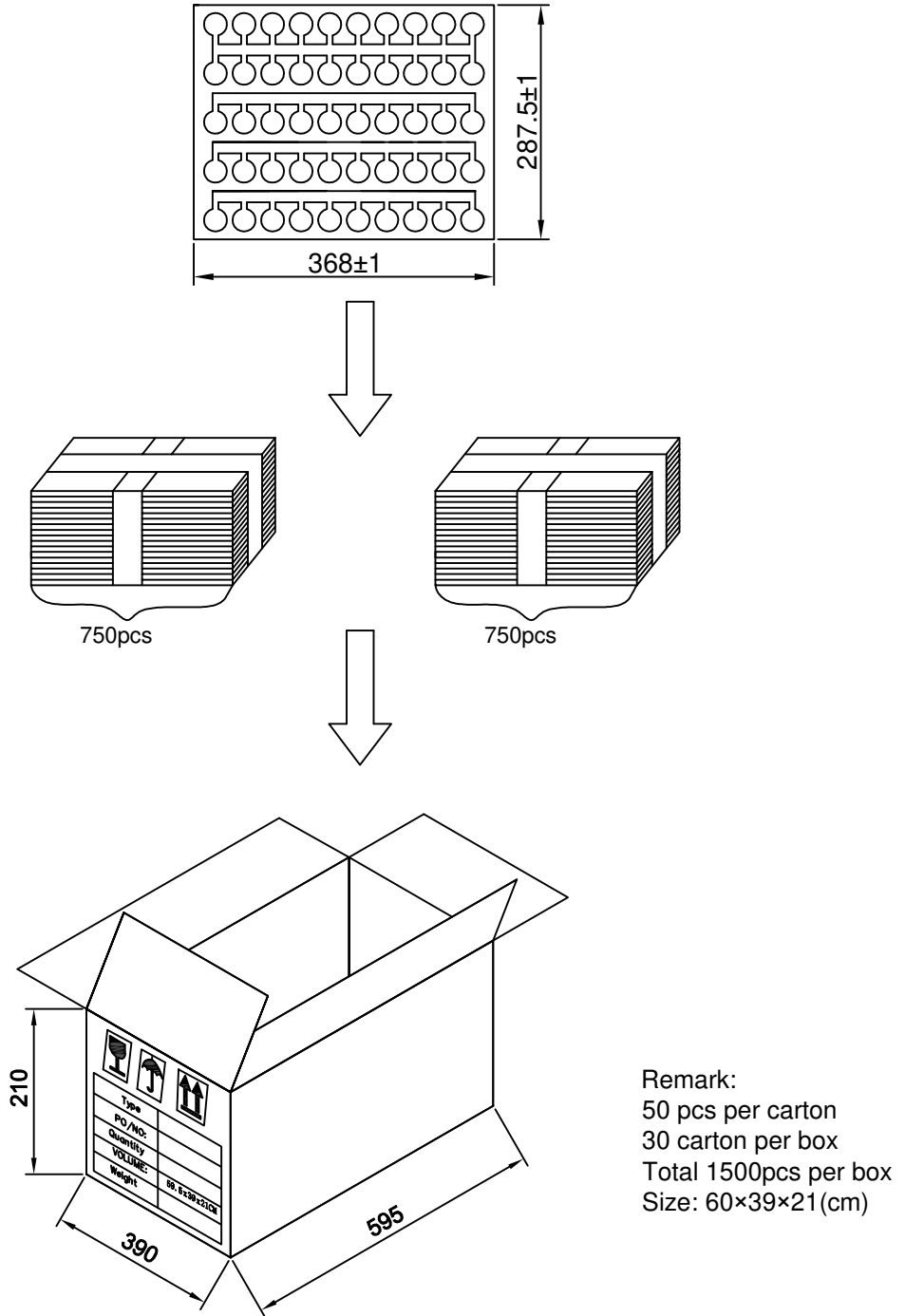
1. Immediately after reliability test, the samples shall be stored under typical ambient laboratory climate conditions unless otherwise noted for 4 hours prior to performing verification testing.
2. After reliability test, all samples must meet all specified requirements
3. Sensitivity differences at F0 ~ 5.0Khz must be within +/-3 of initial values.

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4. Packing



Remark:
 50 pcs per carton
 30 carton per box
 Total 1500pcs per box
 Size: 60×39×21(cm)

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5. History change record

version No.	Change Items		Date	Drawn	Approved
	Before	After			
A			17/10/06	张翔捷	徐金国
B	Change the test conditions		18/02/22	张翔捷	徐金国
C	Change the wire . Increase customer information		19.07.25	任江凤	张勇磊
C1	Increase 3-3.9 PPAP documentation submit for medical reliability approval .		19.09.09	任江凤	张勇磊

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