

# Customer Information Sheet

DRAWING No.: M80-5C1XX05M5

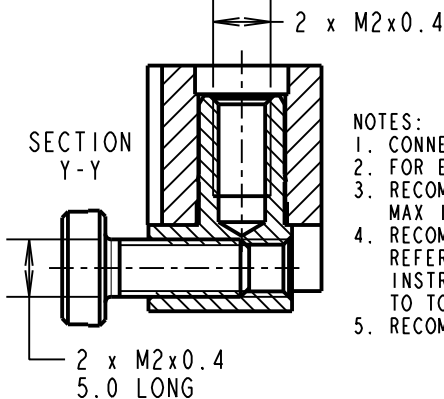
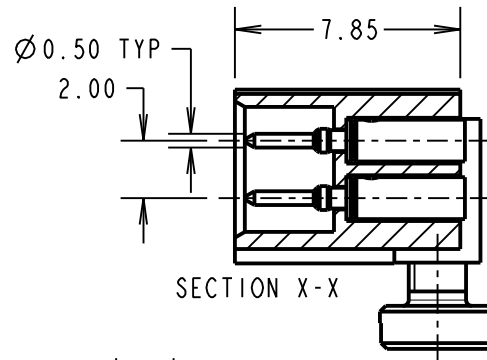
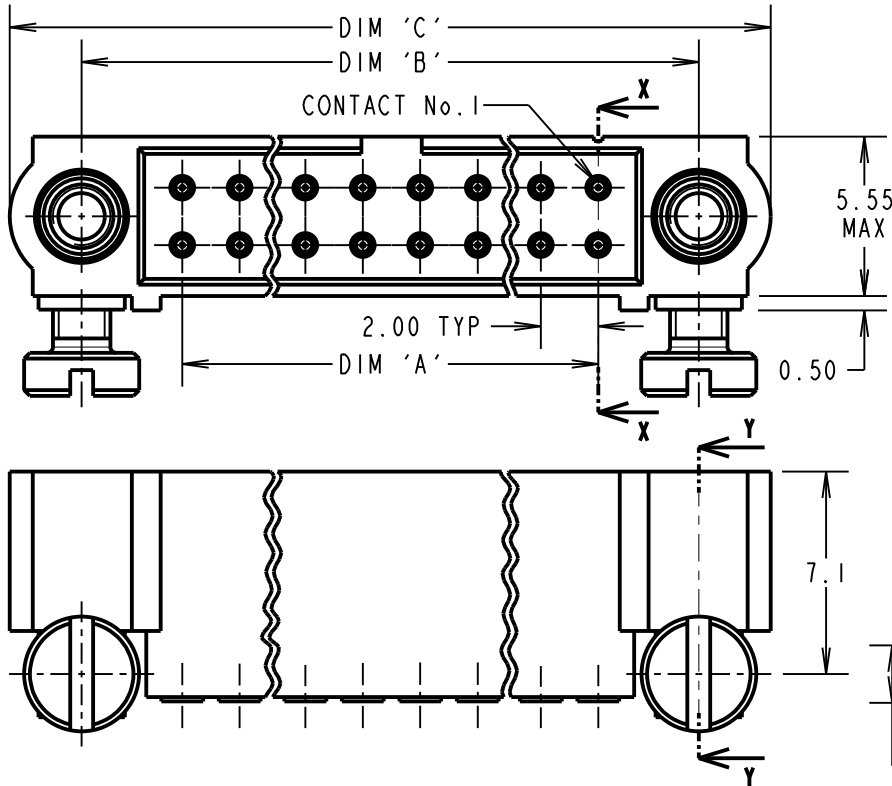
IF IN DOUBT - ASK

©

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



**SPECIFICATIONS:**  
**MATERIAL:**  
 MOULDING = GLASS-FILLED PPS, UL94V-0, BLACK  
 CONTACT = BRASS  
 JACKSCREW & BOARDMOUNT = STAINLESS STEEL  
**FINISH**  
 CONTACT = 0.25-0.3µm GOLD  
**ELECTRICAL:**  
 CURRENT RATING AT 25°C = 3.0A MAX  
 CURRENT RATING AT 85°C = 2.2A MAX  
 WORKING VOLTAGE = 800V AC/DC  
 VOLTAGE PROOF = 1200V AC/DC  
 CONTACT RESISTANCE = 25 mΩ MAX  
 INSULATION RESISTANCE = 100 MΩ MIN  
**MECHANICAL:**  
 DURABILITY = 500 OPERATIONS  
**ENVIRONMENTAL:**  
 TEMPERATURE RANGE = -55°C TO +125°C  
**PACKING:**  
 BAG  
 FOR COMPLETE SPECIFICATION, SEE COMPONENT SPECIFICATION C005XX (LATEST ISSUE)

- NOTES:**
- CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE.
  - FOR EXTRA CONTACTS, USE PART NUMBER M80-1950005.
  - RECOMMENDED WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 24-28 AWG. MAX INSULATION DIAMETER = Ø1.10mm, STRIP WIRE BY 2.00mm.
  - RECOMMENDED HAND CRIMP TOOL = M22520/2-01 WITH POSITIONER Z80-193. REFER TO TOOLING INSTRUCTION SHEET IS-01 FOR COMPLETE CRIMPING INSTRUCTIONS. CONTACT INSERTION & EXTRACTION TOOL = Z80-280. REFER TO TOOLING INSTRUCTION SHEET IS-25 FOR ASSEMBLY INSTRUCTIONS.
  - RECOMMENDED HOLE SIZE FOR BOARDMOUNT = Ø2.25±0.05mm

DIMENSION	CALCULATION
DIM 'A'	TOTAL No. OF CONTACTS - 2.00
DIM 'B'	TOTAL No. OF CONTACTS + 5.00
DIM 'C'	TOTAL No. OF CONTACTS + 10.0
EXAMPLE: CONNECTOR WITH 20 CONTACTS, ALL OVER GOLD M80-5C12005M5	
DIM 'A' = 18.00mm, DIM 'B' = 25.00mm, DIM 'C' = 30.0mm	

ORDER CODE:  
**M80-5C1XX05M5**

TOTAL No. OF CONTACTS  
 04 TO 50  
 (EVEN NUMBERS ONLY)

MGP	3	26.10.20	21688
NAME	ISS.	DATE	CN/CO
APPROVED: MGP			
CHECKED: RA			
DRAWN:		R. ADDE	
CUSTOMER REF.:			
ASSEMBLY DRG:			



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**TOLERANCES**  
 X. = ±1mm  
 X.X = ±0.50mm  
 X.XX = ±0.20mm  
 X.XXX = ±0.01mm  
 ANGLES = ±5°  
 UNLESS STATED

**MATERIAL:**  
 SEE ABOVE  
**FINISH:** SEE ABOVE  
**S/AREA:** mm<sup>2</sup>

**TITLE:** DATAMATE J-TEK  
 MALE CRIMP ASSY (SMALL BORE)  
 WITH BOARDMOUNT JACKSCREW  
**DRAWING NUMBER:**  
**M80-5C1XX05M5**  
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