

APPLICATOR PARTS LIST

TYPE

SIDEWISE

Butt Splice

STR. 1/8" DIA. HEATER WIRE

AMP INCORPORATED
HARRISBURG, PENNA.

REAR SHEAR

NO.	DESCRIPTION	REQ.	PART NO.
1	WIRE CRIMPER 1-453903-0	1	4565003-7
2	INS. CRIMPER	1	374877
3	ANVIL	1	689704-1
4	ANVIL SPACER		
5	SHEAR BLADE	1	465324-2
6	REAR SHEAR PLATE	1	811239-1
7	SHEAR BLADE SPACER	1	387265-2
8	FRONT SHEAR PLATE		
9	REAR ANVIL SPACER PLT.		
10	FRONT ANVIL SPACER PLT.		
11	TOOL SPACER	1	470493-4
12	CRIMP SPACER	1	375411
13	FRONT STRIP GUIDE	1	465320-4
14	REAR STRIP GUIDE	1	465350-2
15	RAM	1	471167
16	TOOL HOLDER	1	465325-1
17	ADJ. CRIMP MOUNT	1	465392-6
18	ADJ. BLOCK		
19	APPLICATOR MOUNT ASSY.		
20	BASE PLATE	1	465317-1
21	BASE BLOCK	1	465894-3
22	STRIP GUIDE PLATE	1	465895-1
23	ANVIL HOLDER	1	811838-1
24	ADJ. ANVIL HOLDER	1	811839-1
25	STRIPPER - FLANGE	1	689632-1
26	STRIPPER MOUNT	1	465897-1
27	RETAINER PLATE		
28	STRIPPER MOUNT BRACKET STOP	1	811259-1
29	STRIPPER BUSHING	1	389049-1
30	STOCK DRAG	1	387650
31	STOCK DRAG HANDLE		
32	STOCK DRAG STUD	1	386416
33	STOCK DRAG SPRING	1	810135-
34	STOCK DRAG ADJ. SCREW		
35	FEED FINGER HOLDER	1	386942
36	FEED FINGER	1	386941
37	FEED FINGER TIP 387251	1	387251
38	FEED FINGER SPACER GUIDE Δ	1	693680-1
39	BASE CASTING	1	570238
40	GUARD 461028-1	1	565003-2
41	GUARD REAR	1	565003-2

NO.	DESCRIPTION	REQ.	PART NO.	
42	Bracket Reel Support	1	465386-1	
43	Reel Mt. (Press Cast Mod)	1	465077-1	
44	Air Valve Mt. 452065-1	1	465322-1	
45	Air Feed Assy Mt.	1	465319-1	
46	Air Feed Assy.	1	690021-1	
47	Air Feed Cyl. Spacer	1	378944-1	
48	Feed Adj. Bracket (Mod)	1	810246	
49	Terminal Guide	1	810247	
50				
51	Spring - Shear	1	387083	
52	Reel Support Bar	1	810509	
53				
54				
55				
56	Flange Rear	1	81078	
57	Flange Sub Assy.	1	465720-1	
58				
59				
60				
61	DEFLECTOR, CHIP	1	455443-1	
62				
63				
64	AIR FEED ASSY	1	690021-1	
65	TENSION ADJ. PLATE	1	374999	
MISCELLANEOUS				
66	2 DIA REEL SUPPORT	1	565050-2	
67	REEL BRK. ASSY	1	691672-1	
68				
69	MOUNT BRACKET ASSY 30°	1	453602-1	
70	EXTENSION, BASE 30°	1	465319-2	
71	LUBRICATOR ASSY @	1	465184-8	
72	OIL - SYNTHETIC	1	22014-1	
REV.	REVISION RECORD	DATE	BY	ECN
B	UP DATE	5-16-68	RJL	L-5718
C	REV PER ECN	9-9-69	DB	L-6953
D	REV PER ECN	4-30-71	JE	L-8258
E	ADD ITEM 61	7-6-71	RJL	L-9341
F	REV PER ECN	7-7-71	JW	L-8470
G	REV PER ECN	4-2-73	TK	L-9620
H	REV PER ECN	2-25-74	JE	R-398
J	REV PER ECN	7-12-74	JE	R-642
K	REV PER ECN	9-29-75	LE	R-1314

CRIMPING DATA				TERMINALS
TO APPLY TERMINAL				61021
WIRE SIZE	CRIMP HEIGHT			
18	.050			
16	.058			
CRIMP	SIZE	TYPE	FEED	
A WIRE	.080	F		
B INSUL.	.120	O	.535	
SLEEVED				
INSULATION RANGE		WIRE RANGE "A"		
B Heater Wire		18-16		
.100 Dia				
EXPLODED VIEW				
A-6022 -3,-4,-7,-8				
REMARKS:				
Air Feed Req'd				
Applicator rotated 30°				
Top tool mounting sequence				
from tool holder (Item 16)				
Outward: Item 7, 11, 1, 12				
and 17				
Δ MT. ON ITEM 14				
■ DENOTES WEARING PARTS				
RECOMMEND PURCHASE REPLACEMENT				
THIS APPLICATOR IS TO BE USED ON				
AMP-O-LECTRIC 1-471273-2				
AMP-O-LECTRIC AIR FEED 690021-1				DIST. 4
SERIAL NO.		DATE SHIPPED		DESIGNED
				7/16/68
CUSTOMER NAME AND ADDRESS				CHK'D
				7-28-66
				APP'D
				7-29-66
APPLICATOR NUMBER		REV.	SHEET	
		K	565762-1	1 of 1