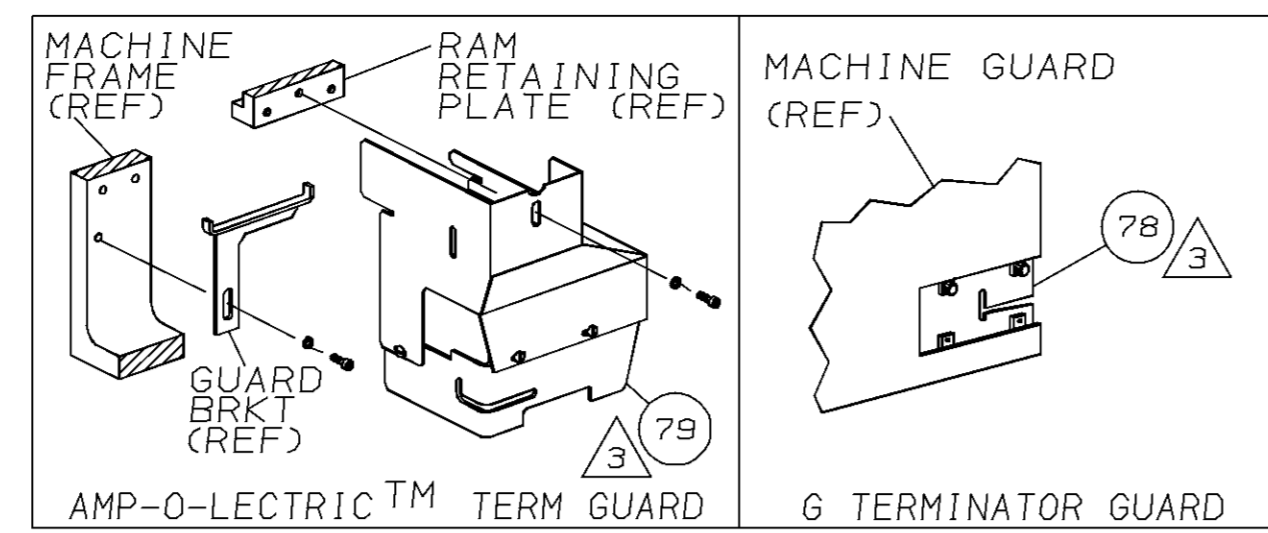


PART NUMBER	REV	FIRST USED
680037-1	C	854400-1
680037-2	C	565435-5



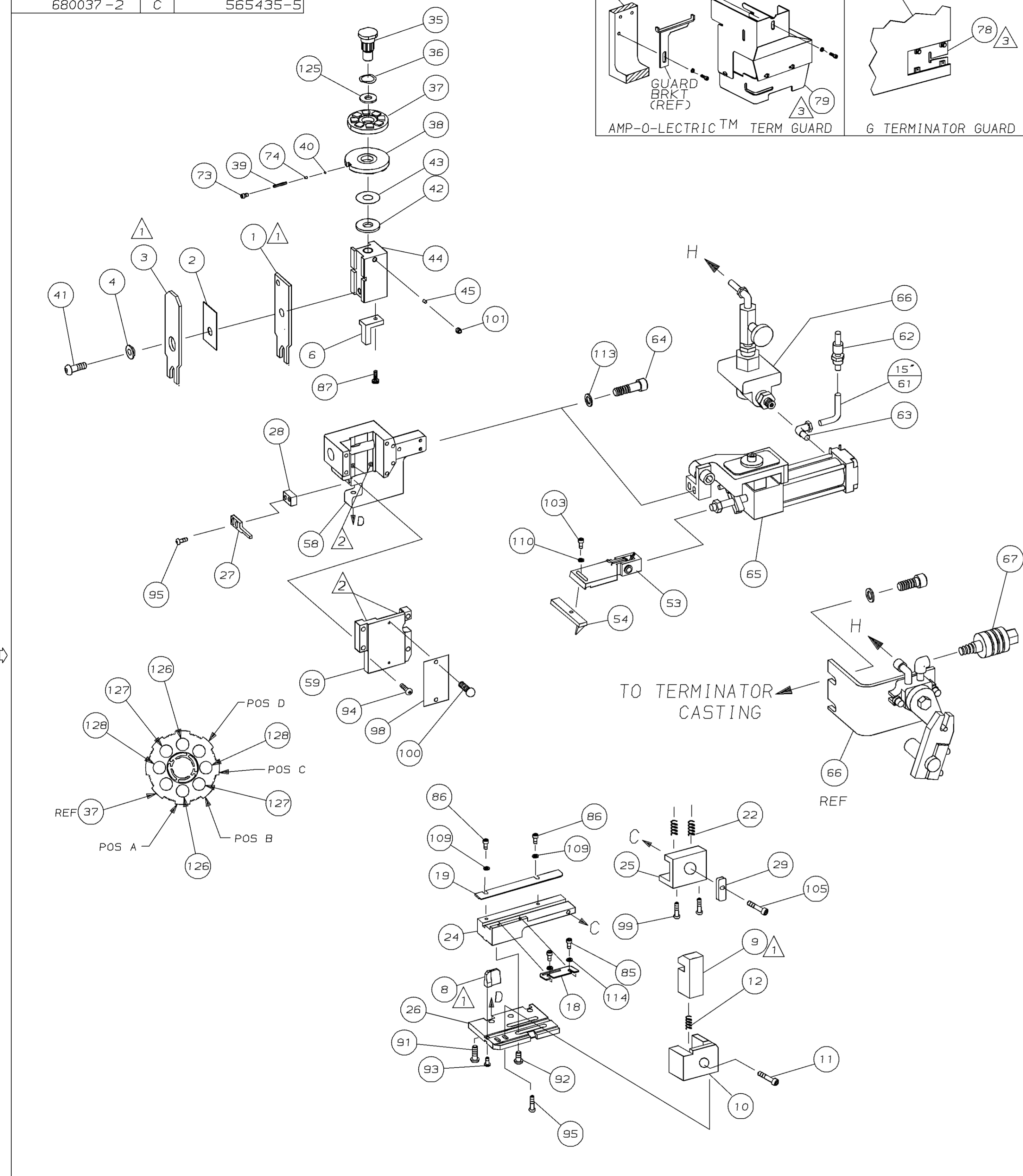
TERMINAL NAME: 2.5mm FLAG CONTACT, SOCKET						
CRIMPING DATA						
PAD LTR	CRIMP HEIGHT		WIRE SIZE			
A	.056 ± .002 [1.42 ± 0.05mm]		1mm ²			
B	.052 ± .002 [1.32 ± 0.05mm]		0.75mm ²			
C	.048 ± .002 [1.22 ± 0.05mm]		0.5mm ²			
D	NOT		USED			
CRIMP	SIZE	TYPE	RANGE			
WIRE	.080 [2.03mm]	F	0.5 - 1mm ²			
INSUL	.110 [2.79mm]	F	1.4 - 2.3mm			
WIRE STRIP LENGTH	TERM APPL	SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
-	-	-	.788	408-8039	458638-1	L1527

LEADMAKER & BENCH MODEL G		AIRFEED				ITEM NO	
-1						70	
-2	BENCH MODEL K	AIRFEED				68	
△	1	-	C	692655-5	AIR FEED VALVE ASSY	69	
△	REF	-	A	24042-2	VALVE, SHUT OFF	67	
△	REF	-	C	692655-6	AIR FEED VALVE ASSY	66	
△	1	1	B	460277-1	AIR FEED ASSY	65	
△	2	2	A	3-21000-9	SCR,SHC 10-32x1.00 AIR ASSY	64	
△	-	1	A	22294-6	ELBOW, TUBING 1/8NPT - 1/4 T	63	
△	-	1	A	23238-1	QUICK DISCONNECT	62	
△	12.00	12.00	IN	A	27319-4	TUBING, POLY-FLO Ø.25	61
△	1	1	C	467284-1	CAP, RAM	59	
△	1	1	D	683742-1	HOUSING	58	
△	1	1	B	679904-1	PAWL, FEED	54	
△	1	1	B	461062-1	HOLDER, FEED FINGER	53	
△	1	1	A	690191-1	PLUG, NYLON	45	
△	1	1	C	683741-2	RAM	44	
△	1	1	A	690125-1	WASHER, LAMINATED	43	
△	1	1	A	690124-9	WASHER, RAM	42	
△	1	1	A	7-21002-9	BOLT, CRIMPER(5/16-24x1.00)	41	
△	1	1	A	23241-6	BALL, STEEL	40	
△	1	1	A	690170-1	SPRING, COMPRESSION	39	
△	1	1	C	690142-1	DISC, INSULATION	38	
△	1	1	D	354777-1	WIRE DISC, PLASTIC	37	
△	1	1	A	22480-5	WASHER, SPRING	36	
△	1	1	B	690212-1	POST, RAM	35	
△	1	1	A	2-21000-6	SCR,SHC(8-32x.38)FEED HOLDER	103	
△	2	2	A	2-21006-6	SCR,SKT SET(4-40x.62)DRAG	102	
△	1	1	A	21009-2	SCR,SKT SET(1/4-20x.25)RAM	101	
△	2	2	A	21017-2	SCR,DRIVE(#2x.19)ID PLATE	100	
△	2	2	A	3-21002-0	SCR,BHC(10-32x.88)DRAG	99	
△	1	1	B	461264-1	PLATE, IDENTIFICATION	98	
△	2	2	A	2-21002-2	SCR,BHC(8-32x.50)STRIPPER	95	
△	4	4	A	2-21002-9	SCR,BHC(10-32x.75)CAP	94	
△	1	1	A	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	93	
△	4	4	A	3-21002-3	SCR,BHC(1/4-20x.50)ST GD PL	92	
△	3	3	A	2-22733-8	SCR,BHC(1/4-20x.62)HSG	91	
△	1	1	A	3-21000-7	SCR,SHC(8-32x.50)SHEAR DEP	87	
△	2	2	A	2-21000-0	SCR,SHC(8-32x.50)STRIP GUIDE	86	
△	2	2	A	1-21000-3	SCR,SHC(4-40x.25)F ST GU	85	
△	1	1	A	3-21000-8	SCR,SKT CAP(10-32x.88)SH PL	80	
△	1	-	A	455750-7	GUARD ASSY	79	
△	-	-	REF	679532-1	INSERT, GUARD	78	
△	1	1	A	690603-1	SPRING, ASSIST	74	
△	1	1	A	23030-1	SCR,SKT CAP(6-32x.25)CP DSC	73	
△	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
2	2	-	C	2-354779-4	PIN, WIRE DISC (.3110)C	129
2	2	-	C	1-354779-6	PIN, WIRE DISC (.3070)B	127
2	2	-	C	354779-7	PIN, WIRE DISC (.3025)A	126
1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
						124
						123
						122
						121
						120
						119
						118
						117
						116
						115
2	2	-	A	21024-2	WASHER, LOCK (NO.4) ST GU PL	114
2	2	-	A	21024-5	WASHER, LOCK (NO.10) SHEAR PL	113
						112
						111
1	1	-	A	21024-4	WASHER, LOCK (NO.8) FEED	110
2	2	-	A	21024-3	WASHER, LOCK (NO.6) ST GU PL	109
						108
						107
1	1	-	A	22353-8	SCR,SHLD(Ø.187x.25)DRAG LEVER	105
						104
1	1	-	A	2-21000-6	SCR,SHC(8-32x.38)FEED HOLDER	103
2	2	-	A	2-21006-6	SCR,SKT SET(4-40x.62)DRAG	102
1	1	-	A	21009-2	SCR,SKT SET(1/4-20x.25)RAM	101
2	2	-	A	21017-2	SCR,DRIVE(#2x.19)ID PLATE	100
2	2	-	A	3-21002-0	SCR,BHC(10-32x.88)DRAG	99
1	1	-	B	461264-1	PLATE, IDENTIFICATION	98
						97
						96
2	2	-	A	2-21002-2	SCR,BHC(8-32x.50)STRIPPER	95
4	4	-	A	2-21002-9	SCR,BHC(10-32x.75)CAP	94
1	1	-	A	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	93
4	4	-	A	3-21002-3	SCR,BHC(1/4-20x.50)ST GD PL	92
3	3	-	A	2-22733-8	SCR,BHC(1/4-20x.62)HSG	91
						90
						89
						88
1	1	-	A	3-21000-7	SCR,SHC(8-32x.50)SHEAR DEP	87
2	2	-	A	2-21000-0	SCR,SHC(8-32x.50)STRIP GUIDE	86
2	2	-	A	1-21000-3	SCR,SHC(4-40x.25)F ST GU	85
						84
						83
						82
						81
2	2	-	A	3-21000-8	SCR,SKT CAP(10-32x.88)SH PL	80
1	-	-	A	455750-7	GUARD ASSY	79
-	-	-	REF	679532-1	INSERT, GUARD	78
						77
						76
						75
1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	-	A	23030-1	SCR,SKT CAP(6-32x.25)CP DSC	73
						72
						71

QTY REQD PER ASSY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

PARTS LIST			
QTY	REV	U/M	DWG SIZE



- △ 1 RECOMMENDED SPARE PARTS.
- △ 2 GREASE LIGHTLY.
- △ 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- △ 4 SEE DRAWING FOR COMPONENTS
- △ 5 ITEM 78 REQUIRED FOR BENCH G TERMINATOR ONLY.

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